Newton County Board of Commissioners

Phase 3 George Ade Home Restoration

3623 E State Road 16

Brook IN 47922

Schmidt Project No. 2021-036.GAH

Project Manual

VOLUME 2
DIVISIONS 21-33

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Project Manual

for

Newton County Board of Commissioners - Phase 3 George Ade Home Restoration

Schmidt Project No. 2021-036.GAH

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PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

2.2 STACK-SLEEVE FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Smith, Jay R. Mfg. Co.
2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.

B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
   1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   1. Advance Products & Systems, Inc.
   2. CALPICO, Inc.
   3. Metraflex Company (The).
   4. Pipeline Seal and Insulator, Inc.
   5. Proco Products, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
   1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
   2. Pressure Plates: Carbon steel.
   3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   1. Presealed Systems.

B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Cut sleeves to length for mounting flush with both surfaces.
   a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

A. Install stack-sleeve fittings in new slabs as slabs are constructed.
1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
5. Using grout, seal the space around outside of stack-sleeve fittings.

B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves Sleeve-seal fittings.
   b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves.

2. Exterior Concrete Walls below Grade:
   a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system Sleeve-seal fittings.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs-on-Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves with sleeve-seal system Sleeve-seal fittings.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

4. Concrete Slabs above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves Stack-sleeve fittings.
   b. Piping NPS 6 and Larger: Stack-sleeve fittings.

END OF SECTION 210517

SECTION 210518 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Escutcheons.
   2. Floor plates.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

A. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

B. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

C. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.

D. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed and exposed-rivet hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
   1. Escutcheons for New Piping:
      a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
      b. Chrome-Plated Piping: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
      c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
      d. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
      e. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
      f. Bare Piping in Equipment Rooms: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
   2. Escutcheons for Existing Piping:
      a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
      b. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
      c. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
      d. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
      e. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
   1. New Piping: One-piece, floor-plate type.
   2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 210518

SECTION 210523 - GENERAL-DUTY VALVES FOR WATER-BASED FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Two-piece ball valves with indicators.
2. Bronze butterfly valves with indicators.
3. Iron butterfly valves with indicators.
4. Check valves.
5. Bronze OS&Y gate valves.
6. Iron OS&Y gate valves.
7. NRS gate valves.
8. Indicator posts.
9. Trim and drain valves.

1.3 DEFINITIONS

A. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

B. NRS: Nonrising stem.

C. OS&Y: Outside screw and yoke.

D. SBR: Styrene-butadiene rubber.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.

2. Protect threads, flange faces, and weld ends.
3. Set valves open to minimize exposure of functional surfaces.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

D. Protect flanges and specialties from moisture and dirt.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for valves.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:

1. Main Level: HAMV - Fire Main Equipment.

a. Level 1: HCBZ - Indicator Posts, Gate Valve.
b. Level 1: HLOT - Valves.

1) Level 3: HLUG - Ball Valves, System Control.
2) Level 3: HLXS - Butterfly Valves.
3) Level 3: HMER - Check Valves.
4) Level 3: HMRZ - Gate Valves.

2. Main Level: VDGT - Sprinkler System & Water Spray System Devices.

a. Level 1: VQGU - Valves, Trim and Drain.

B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:

1. Automated Sprinkler Systems:

a. Indicator posts.

b. Valves.

1) Gate valves.
2) Check valves.

a) Single check valves.

3) Miscellaneous valves.

C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.

D. ASME Compliance:

1. ASME B16.1 for flanges on iron valves.
2. ASME B1.20.1 for threads for threaded-end valves.
3. ASME B31.9 for building services piping valves.

E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

F. NFPA Compliance: Comply with NFPA 24 for valves.

G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.

H. Valve Sizes: Same as upstream piping unless otherwise indicated.

I. Valve Actuator Types:

1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
2. Handwheel: For other than quarter-turn trim and drain valves.
3. Handlever: For quarter-turn trim and drain valves NPS 2 and smaller.

2.2 TWO-PIECE BALL VALVES WITH INDICATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. NIBCO INC.
2. Victaulic Company.

B. Description:

1. UL 1091, except with ball instead of disc and FM Global standard for indicating valves (butterfly or ball type), Class Number 1112.
2. Minimum Pressure Rating: 175 psig.
3. Body Design: Two piece.
4. Body Material: Forged brass or bronze.
5. Port Size: Full or standard.

6. Seats: PTFE.
7. Stem: Bronze or stainless steel.
8. Ball: Chrome-plated brass.
9. Actuator: Worm gear or traveling nut.
10. Supervisory Switch: Internal or external.
11. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
12. End Connections for Valves NPS 2-1/2: Grooved ends.

2.3 BRONZE BUTTERFLY VALVES WITH INDICATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Globe Fire Sprinkler Corporation.
2. Milwaukee Valve Company.

B. Description:

1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 1112.
2. Minimum: Pressure rating: 175 psig.
3. Body Material: Bronze.
4. Seat Material: EPDM.
5. Stem Material: Bronze or stainless steel.
6. Disc: Bronze Stainless steel.
7. Actuator: Worm gear or traveling nut.
8. Supervisory Switch: Internal or external.
9. Ends Connections for Valves NPS 1 through NPS 2: Threaded ends.
10. Ends Connections for Valves NPS 2-1/2: Grooved ends.

2.4 IRON BUTTERFLY VALVES WITH INDICATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Anvil International, Inc.
2. Globe Fire Sprinkler Corporation.
3. Kennedy Valve; a division of McWane, Inc.
4. NIBCO INC.
5. Tyco Fire & Building Products LP.
6. Victaulic Company.

B. Description:

1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
2. Minimum Pressure Rating: 175 psig.
3. Body Material: Cast or ductile iron with nylon, EPDM, epoxy, or polyamide coating.

4. Seat Material: EPDM.
5. Stem: Stainless steel.
6. Disc: Ductile iron, nickel plated and EPDM or SBR coated.
7. Actuator: Worm gear or traveling nut.
8. Supervisory Switch: Internal or external.
9. Body Design: Lug or wafer Grooved-end connections.

2.5 CHECK VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Anvil International, Inc.
2. Fire Protection Products, Inc.
3. Globe Fire Sprinkler Corporation.
4. Kennedy Valve; a division of McWane, Inc.
5. Mueller Co.; Water Products Division.
6. NIBCO INC.
7. Reliable Automatic Sprinkler Co., Inc.
8. Tyco Fire & Building Products LP.
9. United Brass Works, Inc.
10. Victaulic Company.
11. Viking Corporation.
12. Watts Water Technologies, Inc.

B. Description:

1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
2. Minimum Pressure Rating: 175 psig.
3. Type: Single swing check.
4. Body Material: Cast iron, ductile iron, or bronze.
5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
6. Clapper Seat: Brass, bronze, or stainless steel.
7. Hinge Shaft: Bronze or stainless steel.
8. Hinge Spring: Stainless steel.
9. End Connections: Flanged, grooved, or threaded.

2.6 BRONZE OS&Y GATE VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Milwaukee Valve Company.
2. NIBCO INC.
3. United Brass Works, Inc.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Bronze or brass.
4. Wedge: One-piece bronze or brass.
5. Wedge Seat: Bronze.
6. Stem: Bronze or brass.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Threaded.

2.7 IRON OS&Y GATE VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Cast Iron Pipe Company; Waterous Company subsidiary.
2. Clow Valve Company; a division of McWane, Inc.
3. Hammond Valve.
4. Kennedy Valve; a division of McWane, Inc.
5. Mueller Co.; Water Products Division.
6. NIBCO INC.
7. Victaulic Company.
8. Watts Water Technologies, Inc.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron, or bronze with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged Grooved Threaded.

2.8 NRS GATE VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Cast Iron Pipe Company; Waterous Company subsidiary.
2. Clow Valve Company; a division of McWane, Inc.
3. Kennedy Valve; a division of McWane, Inc.
4. Mueller Co.; Water Products Division.
5. NIBCO INC.

6. Victaulic Company.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged Grooved Threaded.

2.9 INDICATOR POSTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Cast Iron Pipe Company; Waterous Company subsidiary.
2. Clow Valve Company; a division of McWane, Inc.
3. Kennedy Valve; a division of McWane, Inc.
4. Mueller Co.; Water Products Division.
5. NIBCO INC.

B. Description:

1. Standard: UL 789 and FM Global standard for indicator posts.
2. Type: Underground Pit Wall.
3. Base Barrel Material: Cast or ductile iron.
4. Extension Barrel: Cast or ductile iron.
5. Cap: Cast or ductile iron.
6. Operation: Wrench.

2.10 TRIM AND DRAIN VALVES

A. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Conbraco Industries, Inc.; Apollo Valves.
b. Fire Protection Products, Inc.
c. Jomar International, LTD.
d. Legend Valve.
e. Milwaukee Valve Company.
f. NIBCO INC.

g. Potter Roemer.
h. Red-White Valve Corporation.
i. Tyco Fire & Building Products LP.
j. Victaulic Company.
k. Watts Water Technologies, Inc.

2. Description:

a. Pressure Rating: 175 psig.
b. Body Design: Two piece.
c. Body Material: Forged brass or bronze.
d. Port size: Full or standard.
e. Seats: PTFE.
f. Stem: Bronze or stainless steel.
g. Ball: Chrome-plated brass.
h. Actuator: Handlever.
i. End Connections for Valves NPS 1 through NPS 2-1/2: Threaded ends.
j. End Connections for Valves NPS 1-1/4 and NPS 2-1/2: Grooved ends.

B. Angle Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Fire Protection Products, Inc.
b. NIBCO INC.
c. United Brass Works, Inc.

2. Description:

a. Pressure Rating: 175 psig.
b. Body Material: Brass or bronze.
c. Ends: Threaded.
d. Stem: Bronze.
e. Disc: Bronze.
f. Packing: Asbestos free.
g. Handwheel: Malleable iron, bronze, or aluminum.

C. Globe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. NIBCO INC.
b. United Brass Works, Inc.

2. Description:

a. Pressure Rating: 175 psig.
b. Body Material: Bronze with integral seat and screw-in bonnet.

c. Ends: Threaded.
d. Stem: Bronze.
e. Disc Holder and Nut: Bronze.
f. Disc Seat: Nitrile.
g. Packing: Asbestos free.
h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

A. Comply with requirements in the following Sections for specific valve installation requirements and applications:

1. Section 211100 "Facility Fire-Suppression Water-Service Piping" for application of valves in fire-suppression water-service piping outside the building.
2. Section 211200 "Fire-Suppression Standpipes" for application of valves in fire-suppression standpipes.
3. Section 211313 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.
4. Section 211316 "Dry-Pipe Sprinkler Systems" for application of valves in dry-pipe, fire-suppression sprinkler systems.
5. Section 211339 "Foam-Water Systems" for application of valves in AFFF piping.

B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.

C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

D. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.

E. Install valves in horizontal piping with stem at or above the pipe center.

F. Install valves in position to allow full stem movement.

G. Install valve tags. Comply with requirements in Section 210553 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.

H. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.

I. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 210523

SECTION 211316 - DRY-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipes, fittings, and specialties.
2. Specialty valves.
3. Sprinkler specialty pipe fittings.
4. Sprinklers.
5. Alarm devices.
6. Pressure gages.

B. Related Requirements:

1. Section 211119 "Fire Department Connections" for exposed-, flush-, and yard-type fire department connections.
2. Section 230523 "General-Duty Valves for Water-Based Fire-Suppression Piping" for ball, butterfly, check, gate, post-indicator, and trim and drain valves.

1.3 DEFINITIONS

A. Standard-Pressure Sprinkler Piping: Dry-pipe sprinkler system piping designed to operate at working pressure of 175-psig maximum.

1.4 ACTION SUBMITTALS

A. Product Data with Shop Drawings and Delegated-Design Submittal:

1. Product Data: For each type of product.

    a. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

2. Shop Drawings: For dry-pipe sprinkler systems.

    a. Include plans, elevations, sections, and attachment details.
    b. Include diagrams for power, signal, and control wiring.

3. Delegated-Design Submittal: For dry-pipe sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Domestic water piping.
2. Compressed air piping.
3. HVAC hydronic piping.
4. Items penetrating finished ceiling including the following:

    a. Lighting fixtures.
    b. Air outlets and inlets.

B. Qualification Data: For qualified Installer and professional engineer.

C. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.

D. Fire-hydrant flow test report.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For dry-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

1.8 QUALITY ASSURANCE

A. Installer Qualifications:

1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.

a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.

B. Standardize on the same manufacturers for the entire Project.

1. Provide the same manufacturer through Project for: Pipe, fittings, valves, sprinklers, etc.

1.9 FIELD CONDITIONS

A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:

1. Notify Owner no fewer than two days in advance of proposed interruption of sprinkler service.
2. Do not proceed with interruption of sprinkler service without Owner's written permission.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTIONS

A. Dry-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing compressed air. Opening of sprinklers releases compressed air and permits water pressure to open dry-pipe valve. Water then flows into piping and discharges from opened sprinklers.

B. Combined Dry-Pipe and Preaction Sprinkler System: Automatic sprinklers are attached to piping containing compressed air. Fire-detection system, located in same area as sprinklers, actuates tripping devices that open dry-pipe valve without loss of air pressure and actuates fire alarm. Water discharges from opened sprinklers.

C. Single-Interlock Preaction Sprinkler System: Automatic sprinklers are attached to piping containing low-pressure air. Actuation of fire-detection system, located in same area as sprinklers, opens deluge valve, permitting water to flow into sprinkler piping and to discharge from opened sprinklers.

D. Double-Interlock Preaction Sprinkler System: Automatic sprinklers are attached to piping containing low-pressure air. Actuation of a fire-detection system, located in same area as sprinklers, opens deluge valve, permitting water to flow into sprinkler piping. A closed solenoid valve in the sprinkler piping is opened by another fire-detection device; water will then discharge from opened sprinklers.

2.2 PERFORMANCE REQUIREMENTS

A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:

1. NFPA 13.

2. NFPA 13R.

B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.

C. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design wet-pipe sprinkler systems.

D. Sprinkler system design shall be approved by authorities having jurisdiction.

1. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
2. Sprinkler Occupancy Hazard Classifications:

    a. Automobile Parking Areas: Ordinary Hazard, Group 1.
    b. Building Service Areas: Ordinary Hazard, Group 1.
    c. Churches: Light Hazard.
    d. Electrical Equipment Rooms: Ordinary Hazard, Group 1.
    e. Dry Cleaners: Ordinary Hazard, Group 2.
    f. General Storage Areas: Ordinary Hazard, Group 1.
    g. Laundries: Ordinary Hazard, Group 1.
    h. Libraries except Stack Areas: Light Hazard.
    i. Library Stack Areas: Ordinary Hazard, Group 2.
    j. Machine Shops: Ordinary Hazard, Group 2.
    k. Mechanical Equipment Rooms: Ordinary Hazard, Group 1.
    l. Office and Public Areas: Light Hazard.
    m. Plastics Processing Areas: Extra Hazard, Group 2.
    n. Printing Plants: Extra Hazard, Group 1.
    o. Repair Garages: Ordinary Hazard, Group 2.
    p. Restaurant Service Areas: Ordinary Hazard, Group 1.
    q. Solvent Cleaning Areas: Extra Hazard, Group 2.
    r. Upholstering Plants: Extra Hazard, Group 1.

3. Minimum Density for Automatic-Sprinkler Piping Design:

    a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
    b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
    c. Ordinary-Hazard, Group 2 Occupancy: 0.20 gpm over 1500-sq. ft. area.
    d. Extra-Hazard, Group 1 Occupancy: 0.30 gpm over 2500-sq. ft. area.
    e. Extra-Hazard, Group 2 Occupancy: 0.40 gpm over 2500-sq. ft. area.
    f. Special Occupancy Hazard: As determined by authorities having jurisdiction.

4. Maximum Protection Area per Sprinkler: According to UL listing.
5. Maximum Protection Area per Sprinkler:

    a. Office Spaces: 120 sq. ft..
    b. Storage Areas: 130 sq. ft..
    c. Mechanical Equipment Rooms: 130 sq. ft..
    d. Electrical Equipment Rooms: 130 sq. ft..
    e. Other Areas: According to NFPA 13 recommendations unless otherwise indicated.

2.3 STEEL PIPE AND FITTINGS

A. Standard-Weight, Galvanized-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.

B. Schedule 30, Galvanized-Steel Pipe: ASTM A 135/A 135M; ASTM A 795/A 795M, Type E; or ASME B36.10M wrought steel, with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.

C. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.

D. Galvanized-Steel Couplings: ASTM A 865/A 865M, threaded.

E. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.

F. Malleable- or Ductile-Iron Unions: UL 860.

G. Cast-Iron Flanges: ASME B16.1, Class 125.

H. Plain-End-Pipe Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn or screwed retainer pin to secure pipe in fitting.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Anvil International; Mueller Water Products, Inc..
b. Shurjoint Piping Products.

I. Grooved-Joint, Steel-Pipe Appurtenances:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Anvil International; Mueller Water Products, Inc.
b. Corcoran Piping Systems.
c. National Fittings, Inc.
d. Shurjoint Piping Products.
e. Tyco Fire Suppression & Building Products.
f. Victaulic Company.

2. Pressure Rating: 175-psig minimum.
3. Galvanized, Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
4. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.4 SPECIALTY VALVES

A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."

B. Pressure Rating:

1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.

C. Body Material: Cast or ductile iron.

D. Size: Same as connected piping.

E. End Connections: Flanged or grooved.

F. Dry-Pipe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Globe Fire Sprinkler Corporation.
b. Reliable Automatic Sprinkler Co., Inc. (The).
c. Tyco Fire Suppression & Building Products.
d. Venus Fire Protection Ltd.
e. Victaulic Company.
f. Viking Corporation.

2. Standard: UL 260.
3. Design: Differential-pressure type.
4. Include UL 1486, quick-opening devices, trim sets for air supply, drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

G. Air-Pressure Maintenance Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Globe Fire Sprinkler Corporation.
b. Reliable Automatic Sprinkler Co., Inc. (The).
c. Tyco Fire Suppression & Building Products.
d. Venus Fire Protection Ltd.
e. Victaulic Company.
f. Viking Corporation.

2. Standard: UL 260.
3. Type: Automatic device to maintain minimum air pressure in piping.
4. Include shutoff valves to permit servicing without shutting down sprinkler piping, bypass valve for quick filling, pressure regulator or switch to maintain pressure, strainer, pressure ratings with 14- to 60-psig adjustable range, and 175-psig outlet pressure.

H. Air Compressor:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Gast Manufacturing Inc.
    b. General Air Products Inc.
    c. Viking Corporation.

2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Motor Horsepower: Fractional.
4. Power: 120-V ac, 60 Hz, single phase.

I. Automatic (Ball Drip) Drain Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Reliable Automatic Sprinkler Co., Inc. (The).
    b. Tyco Fire Suppression & Building Products.

2. Standard: UL 1726.
3. Pressure Rating: 175-psig minimum.
4. Type: Automatic draining, ball check.
5. Size: NPS 3/4.
6. End Connections: Threaded.

2.5 SPRINKLER PIPING SPECIALTIES

A. General Requirements for Dry-Pipe System Fittings: UL listed for dry-pipe service.

B. Branch Outlet Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Anvil International.
    b. National Fittings, Inc.
    c. Shurjoint Piping Products.
    d. Tyco Fire Suppression & Building Products.
    e. Victaulic Company.

2. Standard: UL 213.
3. Pressure Rating: 175-psig minimum.
4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
5. Type: Mechanical-tee and -cross fittings.
6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

C. Flow Detection and Test Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. AGF Manufacturing Inc.
    b. Reliable Automatic Sprinkler Co., Inc. (The).
    c. Tyco Fire Suppression & Building Products.
    d. Victaulic Company.

2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum.
4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

D. Branch Line Testers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Elkhart Brass Mfg. Company, Inc.
    b. Fire-End & Croker Corporation.
    c. Potter Roemer LLC.

2. Standard: UL 199.
3. Pressure Rating: 175-psig minimum.
4. Body Material: Brass.
5. Size: Same as connected piping.
6. Inlet: Threaded.
7. Drain Outlet: Threaded and capped.
8. Branch Outlet: Threaded, for sprinkler.

E. Sprinkler Inspector's Test Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. AGF Manufacturing Inc.
    b. Triple R Specialty.
    c. Tyco Fire Suppression & Building Products.
    d. Victaulic Company.
    e. Viking Corporation.

2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum.
4. Body Material: Cast- or ductile-iron housing with sight glass.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

F. Adjustable Drop Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. CECA, LLC.
    b. Corcoran Piping Systems Co.
    c. Merit; a brand of Anvil International.

2. Standard: UL 1474.
3. Pressure Rating: 250-psig minimum.
4. Body Material: Steel pipe with EPDM O-ring seals.
5. Size: Same as connected piping.
6. Length: Adjustable.
7. Inlet and Outlet: Threaded.

2.6 SPRINKLERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Globe Fire Sprinkler Corporation.
2. Reliable Automatic Sprinkler Co., Inc. (The).
3. Tyco Fire Suppression & Building Products.
4. Venus Fire Protection Ltd.
5. Victaulic Company.
6. Viking Corporation.

B. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."

C. Pressure Rating for Residential Sprinklers: 175-psig maximum.

D. Pressure Rating for Automatic Sprinklers: 175-psig minimum.

E. Automatic Sprinklers with Heat-Responsive Element:

1. Nonresidential Applications: UL 199.
2. Residential Applications: UL 1626.
3. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.

F. Sprinkler Finishes: Chrome plated bronze and painted.

G. Special Coatings: Wax lead and corrosion-resistant paint.

H. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.

1. Ceiling Mounting: Chrome-plated steel, one piece, flat Chrome-plated steel, two piece, with 1-inch vertical adjustment.

2. Sidewall Mounting: Chrome-plated steel Plastic, white finish, one piece, flat.

I. Sprinkler Guards:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Reliable Automatic Sprinkler Co., Inc. (The).
b. Tyco Fire Suppression & Building Products.
c. Victaulic Company.
d. Viking Corporation.

2. Standard: UL 199.
3. Type: Wire cage with fastening device for attaching to sprinkler.

2.7 ALARM DEVICES

A. Alarm-device types shall match piping and equipment connections.

B. Electrically Operated Alarm Bell:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Fire-Lite Alarms, Inc.; a Honeywell company.
b. Notifier; a Honeywell company.
c. Potter Electric Signal Company, LLC.

2. Standard: UL 464.
3. Type: Vibrating, metal alarm bell.
4. Size: 10-inch diameter.
5. Finish: Red-enamel factory finish, suitable for outdoor use.
6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Pressure Switches:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Barksdale, Inc.
b. Detroit Switch, Inc.
c. Potter Electric Signal Company, LLC.
d. System Sensor; a Honeywell company.
e. Tyco Fire Suppression & Building Products.
f. United Electric Controls Co.
g. Viking Corporation.

2. Standard: UL 346.
3. Type: Electrically supervised water-flow switch with retard feature.

4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design Operation: Rising pressure signals water flow.

D. Valve Supervisory Switches:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Fire-Lite Alarms, Inc.; a Honeywell company.
b. Kennedy Valve; a division of McWane, Inc.
c. Potter Electric Signal Company, LLC.
d. System Sensor; a Honeywell company.

2. Standard: UL 346.
3. Type: Electrically supervised.
4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design: Signals that controlled valve is in other than fully open position.
6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application

2.8 PRESSURE GAGES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AGF Manufacturing Inc.
2. AMETEK, Inc.; U.S. Gauge Division.
3. Ashcroft, Inc.
4. Brecco Distribution Corporation.
5. WIKA Instrument Corporation.

B. Standard: UL 393.

C. Dial Size: 3-1/2- to 4-1/2-inch diameter.

D. Pressure Gage Range: 0- to 250-psig minimum.

E. Label: Include "WATER" or "AIR/WATER" label on dial face.

F. Air System Piping Gage: Include retard feature and "AIR" or "AIR/WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.

B. Report test results promptly and in writing.

3.2 SERVICE-ENTRANCE PIPING

A. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-service piping. Comply with requirements for backflow preventers in Section 211100 "Facility Fire-Suppression Water-Service Piping."

B. Install shutoff valve, check valve, pressure gage, and drain at connection to water service.

3.3 WATER-SUPPLY CONNECTIONS

A. Connect sprinkler piping to building's interior water-distribution piping. Comply with requirements for interior piping in Section 221116 "Domestic Water Piping."

B. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-distribution piping.

C. Install shutoff valve, check valve, pressure gage, and drain at connection to water supply.

3.4 PIPING INSTALLATION

A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.

1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.

B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.

C. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.

D. Install unions adjacent to each valve in pipes NPS 2 and smaller.

E. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.

F. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.

G. Install sprinkler piping with drains for complete system drainage.

H. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.

I. Install automatic (ball drip) drain valves to drain piping between fire department connections and check valves. Drain to floor drain or to outside building.

J. Connect compressed-air supply to dry-pipe sprinkler piping.

K. Connect air compressor to the following piping and wiring:

1. Pressure gages and controls.
2. Electrical power system.
3. Fire-alarm devices, including low-pressure alarm.

L. Install alarm devices in piping systems.

M. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements in NFPA 13. In seismic-rated areas, refer to Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment."

N. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they are not subject to freezing.

O. Drain dry-pipe sprinkler piping.

P. Pressurize and check dry-pipe sprinkler system piping and air-pressure maintenance devices air compressors.

Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire-Suppression Piping."

3.5 JOINT CONSTRUCTION

A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.

B. Install unions adjacent to each valve in pipes NPS 2 and smaller.

C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.

D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.

G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

H. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.6 VALVE AND SPECIALTIES INSTALLATION

A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.

B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.

C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

D. Specialty Valves:

1. Install valves in vertical position for proper direction of flow, in main supply to system.
2. Install dry-pipe valves with trim sets for air supply, drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

    a. Install air compressor and compressed-air-supply piping.
    b. Install air-pressure maintenance device with shutoff valves to permit servicing without shutting down sprinkler system; bypass valve for quick system filling; pressure regulator or switch to maintain system pressure; strainer; pressure ratings with 14- to 60-psig adjustable range; and 175-psig maximum inlet pressure.
    c. Install compressed-air-supply piping from building's compressed-air piping system.

3.7 SPRINKLER INSTALLATION

A. Install sprinklers in suspended ceilings in center of narrow dimension of acoustical ceiling panels.

B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.

C. Install sprinklers into flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid.

3.8 IDENTIFICATION

A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.

B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.9 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
4. Energize circuits to electrical equipment and devices.
5. Start and run air compressors.
6. Coordinate with fire-alarm tests. Operate as required.
7. Coordinate with fire-pump tests. Operate as required.
8. Verify that equipment hose threads are same as local fire department equipment.

B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.10 CLEANING

A. Clean dirt and debris from sprinklers.

B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.11 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain specialty valves.

3.12 PIPING SCHEDULE

A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with threaded ends, cast-iron threaded fittings, and threaded joints.

B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.

C. Copper-tube, extruded-tee connections may be used for tee branches in copper tubing instead of specified copper fittings. Branch-connection joints must be brazed.

D. Standard-pressure, dry-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:

1. Standard-weight or Schedule 30, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.

E. Standard-pressure, dry-pipe sprinkler system, NPS 2-1/2 to NPS 4, shall be one of the following:

1. Standard-weight or Schedule 30, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.

F. Standard-pressure, dry-pipe sprinkler system, NPS 5 and NPS 6, shall be the following:

1. Standard-weight or Schedule 30, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.

3.13 SPRINKLER SCHEDULE

A. Use sprinkler types in subparagraphs below for the following applications:

1. Rooms without Ceilings: Upright sprinklers.
2. Rooms with Suspended Ceilings: Dry concealed sprinklers .
3. Wall Mounting: Dry sidewall sprinklers.
4. Spaces Subject to Freezing: Upright sprinklers Dry pendent sprinklers Dry sidewall sprinklers Upright, dry pendent sprinklers; and dry sidewall sprinklers as indicated.
5. Special Applications: Extended-coverage and quick-response sprinklers where indicated.

B. Provide sprinkler types in subparagraphs below with finishes indicated.

1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate.
2. Upright Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 211316

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Grout.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

2.2 STACK-SLEEVE FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Smith, Jay R. Mfg. Co.
2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.

B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Metraflex Company (The).
4. Pipeline Seal and Insulator, Inc.
5. Proco Products, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.4 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Cut sleeves to length for mounting flush with both surfaces.
a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

A. Install stack-sleeve fittings in new slabs as slabs are constructed.
1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
5. Using grout, seal the space around outside of stack-sleeve fittings.

B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves.
   b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves.

2. Exterior Concrete Walls below Grade:
   a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
   1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs-on-Grade:
   a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

4. Concrete Slabs above Grade:
   a. Piping Smaller Than NPS 6: Stack-sleeve fittings.
   b. Piping NPS 6 and Larger: Stack-sleeve fittings.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Escutcheons.
   2. Floor plates.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

A. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

B. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

C. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.

D. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed and exposed-rivet hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
   1. Escutcheons for New Piping:
      a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
      b. Chrome-Plated Piping: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
      c. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
      d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
      e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
      f. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
      g. Bare Piping in Equipment Rooms: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge or split-plate, stamped-steel type with exposed-rivet hinge.
   2. Escutcheons for Existing Piping :
      a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
      b. Insulated Piping: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
      c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
      d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
      e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
      f. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
   1. New Piping: One-piece, floor-plate type.
   2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Bimetallic-actuated thermometers.
2. Filled-system thermometers.
3. Liquid-in-glass thermometers.
4. Thermowells.
5. Dial-type pressure gages.
6. Gage attachments.
7. Test plugs.
8. Test-plug kits.

B. Related Sections:

1. Section 211200 "Fire-Suppression Standpipes" for fire protection pressure gages.
2. Section 221116 "Domestic Water Piping" for piping inside the building.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ashcroft Inc.
2. Ernst Flow Industries.
3. Palmer Wahl Instrumentation Group.
4. Trerice, H. O. Co.
5. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
6. Weiss Instruments, Inc.
7. WIKA Instrument Corporation - USA.

B. Standard: ASME B40.200.

C. Case: Liquid-filled and sealed type(s); stainless steel with 5-inch nominal diameter.

D. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F and deg C.

E. Connector Type(s): Union joint, adjustable angle rigid, back and rigid, bottom, with unified-inch screw threads.

F. Connector Size: 1/2 inch, with ASME B1.1 screw threads.

G. Stem: 0.25 or 0.375 inch in diameter; stainless steel.

H. Window: Plain glass.

I. Ring: Stainless steel.

J. Element: Bimetal coil.

K. Pointer: Dark-colored metal.

L. Accuracy: Plus or minus 1 percent of scale range.

2.2 FILLED-SYSTEM THERMOMETERS

A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Ashcroft Inc.
    b. Marsh Bellofram.
    c. Trerice, H. O. Co.
    d. Weiss Instruments, Inc.

2. Standard: ASME B40.200.
3. Case: Sealed type, cast aluminum or drawn steel; 5-inch nominal diameter.
4. Element: Bourdon tube or other type of pressure element.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.

7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Stainless steel.
10. Connector Type(s): Union joint, rigid, back; with ASME B1.1 screw threads.
11. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.

    a. Design for Thermowell Installation: Bare stem.

12. Accuracy: Plus or minus 1 percent of scale range.

2.3 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Trerice, H. O. Co.

2. Standard: ASME B40.200.
3. Case: Cast aluminum; 6-inch nominal size.
4. Case Form: Straight unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid.
6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
7. Window: Glass.
8. Stem: Aluminum or brass and of length to suit installation.

    a. Design for Thermowell Installation: Bare stem.

9. Connector: 3/4 inch, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

B. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Palmer Wahl Instrumentation Group.
    b. Tel-Tru Manufacturing Company.
    c. Trerice, H. O. Co.
    d. Weiss Instruments, Inc.

2. Standard: ASME B40.200.
3. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
4. Case Form: Straight unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid.

6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
7. Window: Glass.
8. Stem: Aluminum and of length to suit installation.

    a. Design for Thermowell Installation: Bare stem.

9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.4 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: Brass or Stainless Steel.
4. Type: Stepped shank unless straight or tapered shank is indicated.
5. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
6. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
7. Bore: Diameter required to match thermometer bulb or stem.
8. Insertion Length: Length required to match thermometer bulb or stem.
9. Lagging Extension: Include on thermowells for insulated piping and tubing.
10. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.5 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Ashcroft Inc.
    b. Trerice, H. O. Co.
    c. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
    d. Weiss Instruments, Inc.

2. Standard: ASME B40.100.
3. Case: Liquid-filled type(s); cast aluminum or drawn steel; 6-inch nominal diameter.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
8. Pointer: Dark-colored metal.

9. Window: Glass.
10. Ring: Stainless steel.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.6 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.

B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.7 TEST PLUGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Trerice, H. O. Co.
2. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
3. Weiss Instruments, Inc.

B. Description: Test-station fitting made for insertion into piping tee fitting.

C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.

D. Thread Size: NPS 1/2, ASME B1.20.1 pipe thread.

E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.

F. Core Inserts: EPDM self-sealing rubber.

2.8 TEST-PLUG KITS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Trerice, H. O. Co.
2. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
3. Weiss Instruments, Inc.

B. Furnish one test-plug kit(s) containing one thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.

C. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.

D. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.

E. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.

F. Carrying Case: Metal or plastic, with formed instrument padding.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

G. Install valve and snubber in piping for each pressure gage for fluids.

H. Install test plugs in piping tees.

I. Install thermometers in the following locations:

1. Inlet and outlet of each water heater.
2. Inlet and outlet of each domestic hot-water storage tank.

J. Install pressure gages in the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure-reducing valve.
3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F.

B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F.

END OF SECTION 220519

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Bronze ball valves.

1.3 DEFINITIONS

A. CWP: Cold working pressure.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 Annex G and NSF 372.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, and soldered ends.
3. Set ball valves open to minimize exposure of functional surfaces.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for ball valves.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B16.18 for solder-joint connections.
4. ASME B31.9 for building services piping valves.

C. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.

D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Actuator Types:

1. Handlever: For quarter-turn valves smaller than 2 inches.

H. Valves in Insulated Piping:

1. Include 2-inch stem extensions.
2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRONZE BALL VALVES

A. Two-Piece, Bronze Ball Valves with Full Port, and Bronze or Brass Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Conbraco Industries, Inc.; Apollo Valves.
b. Crane; Crane Energy Flow Solutions.
c. Hammond Valve.
d. Milwaukee Valve Company.
e. NIBCO INC.
f. Watts; a Watts Water Technologies company.

2. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600 psig.
c. Body Design: Two piece.
d. Body Material: Bronze.
e. Ends: Threaded and soldered.
f. Seats: PTFE.
g. Stem: Bronze or brass.
h. Ball: Chrome-plated brass.
i. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Two-piece, bronze ball valves with full port and bronze or brass trim.

END OF SECTION 220523.12

SECTION 220523.13 - BUTTERFLY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Iron, single-flange butterfly valves.
2. Chainwheels.

1.3 DEFINITIONS

A. CWP: Cold working pressure.

B. EPDM: Ethylene propylene-diene terpolymer rubber.

C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 Annex G and NSF 372.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set butterfly valves closed or slightly open.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for butterfly valves.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B16.1 for flanges on iron valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B31.9 for building service piping valves.

C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

D. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Actuator Types:

1. Handlever: For valves NPS 6 and smaller.
2. Chainwheel: Device for attachment to gear, handlever, or stem; of size and with chain for mounting height, according to "Valve Installation" Article.

H. Valves in Insulated Piping: With 2-inch stem extensions.

2.2 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. Iron, Single-Flange Butterfly Valves with Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Hammond Valve.

b. Legend Valve.
c. Milwaukee Valve Company.
d. NIBCO INC.
e. Red-White Valve Corporation.
f. Watts; a Watts Water Technologies company.

2. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 200 psig.

3. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
a. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
b. Seat: EPDM.
c. Stem: One- or two-piece stainless steel.
d. Disc: Aluminum bronze.

2.3 CHAINWHEELS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Babbitt Steam Specialty Co.
2. Roto Hammer Industries.
3. Trumbull Industries.

B. Description: Valve actuation assembly with sprocket rim, chain guides, chain, and attachment brackets for mounting chainwheels directly to handwheels.

1. Sprocket Rim with Chain Guides: Ductile or cast iron, of type and size required for valve.Include zinc or epoxy coating.
2. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine mating flange faces for damage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

D. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install chainwheels on operators for butterfly valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.

F. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.

END OF SECTION 220523.13

SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Bronze swing check valves.
2. Iron swing check valves.
3. Iron, plate-type check valves.

1.3 DEFINITIONS

A. CWP: Cold working pressure.

B. EPDM: Ethylene propylene-diene terpolymer rubber.

C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 Annex G and NSF 372.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set check valves in either closed or open position.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for check valves.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
4. ASME B16.18 for solder joint.
5. ASME B31.9 for building services piping valves.

C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

D. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.

E. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

F. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

G. Valve Sizes: Same as upstream piping unless otherwise indicated.

H. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

A. Class 125, Bronze, Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. American Valve, Inc.
b. Crane; Crane Energy Flow Solutions.

c. Hammond Valve.
d. Milwaukee Valve Company.
e. NIBCO INC.
f. Stockham; Crane Energy Flow Solutions.
g. Watts; a Watts Water Technologies company.

2. Description:

a. Standard: MSS SP-80, Type 3.
b. CWP Rating: 200 psig.
c. Body Design: Horizontal flow.
d. Body Material: ASTM B 62, bronze.
e. Ends: Threaded or soldered. See valve schedule articles.
f. Disc: Bronze.

2.3 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Crane; Crane Energy Flow Solutions.
b. Hammond Valve.
c. Legend Valve.
d. Milwaukee Valve Company.
e. NIBCO INC.
f. Stockham; Crane Energy Flow Solutions.
g. Watts; a Watts Water Technologies company.

2. Description:

a. Standard: MSS SP-71, Type I.
b. CWP Rating: 200 psig.
c. Body Design: Clear or full waterway.
d. Body Material: ASTM A 126, gray iron with bolted bonnet.
e. Ends: Flanged or threaded. See valve schedule articles.
f. Trim: Bronze.
g. Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install check valves for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.

F. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Pump-Discharge Check Valves:

a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or spring; or iron, center-guided, metal-seat check valves.
c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.

B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

C. End Connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded or soldered.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded.

3.5 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller: Bronze swing check valves, Class 125, bronze disc with soldered or threaded end connections.

B. Pipe NPS 2-1/2 and Larger:

1. Iron swing check valves, Class 125, metal seats with threaded or flanged end connections.

END OF SECTION 220523.14

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Thermal-hanger shield inserts.
5. Fastener systems.
6. Pipe stands.
7. Pipe positioning systems.
8. Equipment supports.

B. Related Sections:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.3 DEFINITIONS

A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 ACTION SUBMITTALS

A. Product Data,:

1. Product Data: For each type of product indicated.

1.6 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

C. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for hangers, supports, etc.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Allied Tube & Conduit.
    b. Cooper B-Line, Inc.
    c. Flex-Strut Inc.
    d. GS Metals Corp.
    e. Thomas & Betts Corporation.
    f. Unistrut Corporation; Tyco International, Ltd.

2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
3. Standard: MFMA-4.
4. Channels: Continuous slotted steel channel with inturned lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
7. Metallic Coating: Hot-dipped galvanized.

B. Non-MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Anvil International; a subsidiary of Mueller Water Products Inc.
    b. ERICO International Corporation.
    c. Haydon Corporation; H-Strut Division.
    d. NIBCO INC.
    e. PHD Manufacturing, Inc.
    f. PHS Industries, Inc.

2. Description: Shop- or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4.
4. Channels: Continuous slotted steel channel with inturned lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
7. Coating: Zinc.

2.4 THERMAL-HANGER SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Carpenter & Paterson, Inc.
2. Clement Support Services.
3. ERICO International Corporation.
4. National Pipe Hanger Corporation.
5. PHS Industries, Inc.

6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
7. Piping Technology & Products, Inc.

B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.6 PIPE STANDS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Miro Industries.

B. General Requirements for Pipe Stands: Shop- fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

C. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.

D. Low-Type, Single-Pipe Stand: One-piece plastic base unit with plastic roller, for roof installation without membrane penetration.

2.7 PIPE POSITIONING SYSTEMS

A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.8 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.9 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.

D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

E. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

F. Pipe Stand Installation:

1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.

G. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.

H. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

I. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

J. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

K. Install lateral bracing with pipe hangers and supports to prevent swaying.

L. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

M. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

N. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

O. Insulated Piping:

1. Attach clamps and spacers to piping.

   a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
   b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
   c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

   a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
b. NPS 4: 12 inches long and 0.06 inchthick.
c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.

5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in .

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports metal trapeze pipe hangers and metal framing systems and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use padded hangers for piping that is subject to scratching.

H. Use thermal-hanger shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.

4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
13. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
2. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.

L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. C-Clamps (MSS Type 23): For structural shapes.
6. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.

7. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
8. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.

9. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.

M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
3. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

a. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

R. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Valve tags.
5. Warning tags.
6. Ceiling markers.

1.3 ACTION SUBMITTALS

A. Product Data with Equipment Label Schedule, Valve Schedule and Valve Numbering Scheme:

1. Product Data: For each type of product indicated.
2. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
3. Valve numbering scheme.
4. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Brimar Industries, Inc.
c. Carlton Industries, LP.
d. Champion America.
e. Craftmark Identification Systems.

f. emedco.
g. Kolbi Pipe Marker Co.
h. LEM Products Inc.
i. Marking Services Inc.
j. Seton Identification Products.

2. Material and Thickness: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
3. Letter Color: Black.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Brady Corporation.
2. Brimar Industries, Inc.
3. Carlton Industries, LP.
4. Champion America.
5. Craftmark Identification Systems.
6. emedco.
7. LEM Products Inc.
8. Marking Services Inc.
9. NMC.
10. Seton Identification Products.
11. Stranco, Inc.

B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

C. Letter Color: Black.

D. Background Color: Yellow.

E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

H. Fasteners: Stainless-steel rivets or self-tapping screws.

I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

J. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Actioncraft Products, Inc.
2. Brady Corporation.
3. Brimar Industries, Inc.
4. Carlton Industries, LP.
5. Champion America.
6. Craftmark Identification Systems.
7. emedco.
8. Kolbi Pipe Marker Co.
9. LEM Products Inc.
10. Marking Services Inc.
11. Seton Identification Products.

B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.

2.4 VALVE TAGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Actioncraft Products, Inc.
2. Brady Corporation.
3. Brimar Industries, Inc.
4. Carlton Industries, LP.
5. Champion America.
6. Craftmark Identification Systems.
7. emedco.
8. Kolbi Pipe Marker Co.
9. LEM Products Inc.
10. Marking Services Inc.
11. Seton Identification Products.

B. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.

1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Fasteners: Brass wire-link chain.

C. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

1. Valve-tag schedule shall be included in operation and maintenance data.

2.5 WARNING TAGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Brady Corporation.
2. Brimar Industries, Inc.
3. Carlton Industries, LP.
4. Champion America.
5. Craftmark Identification Systems.
6. emedco.
7. Kolbi Pipe Marker Co.
8. LEM Products Inc.
9. Marking Services Inc.
10. Seton Identification Products.

B. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.

1. Size: Approximately 4 by 7 inches.
2. Fasteners: Reinforced grommet and wire or string.
3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
4. Color: Safety yellow background with black lettering.

2.6 CEILING MARKERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Brady Corporation
2. Brimar Industries, Inc.
3. Carlton Industries, LP.
4. Champion America.
5. Craftmark Identification Systems.
6. emedco.
7. LEM Products Inc.
8. Marking Services Inc.
9. NMC.
10. Seton Identification Products.Stranco, Inc.

B. Tag Material: Acrylic 0.0625 inch minimum thickness, without directional arrow.

C. Color:

1. Blue: Water.
2. Yellow: Natural gas or air.
3. Green: Equipment.

PART 3 - EXECUTION

3.1 PREPARATION

1. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

C. Pipe Label Color Schedule:

1. Domestic Water Piping

   a. Background: Safety green.
   b. Letter Colors: White.

2. Sanitary Waste and Storm Drainage Piping:

   a. Background Color: Safety black.
   b. Letter Color: White.

3.5 VALVE-TAG INSTALLATION

A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:

1. Valve-Tag Size and Shape:

a. Cold Water: 2 inches, round.
b. Hot Water: 2 inches, round.

2. Valve-Tag Colors:

a. Cold Water: Natural.
b. Hot Water: Natural.

3. Letter Colors:

a. Cold Water: Black.
b. Hot Water: Black.

3.6 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

3.7 CEILING MARKER INSTALLATION

A. Install ceiling markers directly below valves for equipment concealed above ceiling.

B. Install ceiling markers centered on ceiling tee channel for suspended ceilings or adjacent to access panel in hard ceilings.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following plumbing piping services:

1. Domestic cold-water piping.
2. Domestic hot-water piping.
3. Domestic recirculating hot-water piping.
4. Waste piping receiving condensate or water cooler discharge.
5. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

1.5 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

B. Comply with the following applicable standards and other requirements specified for miscellaneous components:
   1. Supply and Drain Protective Shielding Guards: ICC A117.1.

C. Standardize on same manufacturers for the entire project.

   1. Provide the same manufacturer throughout the project for pipe insulation.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.8 SCHEDULING

A. Schedule insulation application after pressure testing systems. Insulation application may begin on segments that have satisfactory test results.

B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in the following articles for where insulating materials shall be applied:

   1. "Piping Insulation Schedule, General"
   2. "Indoor Piping Insulation Schedule"

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
1. Products: Subject to compliance with requirements, provide one of the following:

a. Aeroflex USA, Inc.; Aerocel.
b. Armacell LLC; AP Armaflex.
c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.

G. Mineral-Fiber, Preformed Pipe Insulation:
1. Products: Subject to compliance with requirements, provide one of the following:

a. Fibrex Insulations Inc.; Coreplus 1200.
b. Johns Manville; Micro-Lok.
c. Knauf Insulation; 1000-Degree Pipe Insulation.
d. Manson Insulation Inc.; Alley-K.
e. Owens Corning; Fiberglas Pipe Insulation.
2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, . Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
1. Products: Subject to compliance with requirements, provide the following:

a. Ramco Insulation, Inc.; Super-Stik.

B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.
1. Products: Subject to compliance with requirements, provide the following:

a. Ramco Insulation, Inc.; Thermokote V.

C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
1. Products: Subject to compliance with requirements, provide the following:

a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Aeroflex USA, Inc.; Aeroseal.
b. Armacell LLC; Armaflex 520 Adhesive.
c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
d. K-Flex USA; R-373 Contact Adhesive.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
b. Eagle Bridges - Marathon Industries; 225.
c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
d. Mon-Eco Industries, Inc.; 22-25.

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
b. Eagle Bridges - Marathon Industries; 225.
c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
d. Mon-Eco Industries, Inc.; 22-25.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

E. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Dow Corning Corporation; 739, Dow Silicone.
b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
c. P.I.C. Plastics, Inc.; Welding Adhesive.
d. Speedline Corporation; Polyco VP Adhesive.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass and Phenolic Products: Subject to compliance with requirements, provide one of the following:

   a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
   b. Eagle Bridges - Marathon Industries; 405.
   c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
   d. Mon-Eco Industries, Inc.; 44-05.
   e. Pittsburgh Corning Corporation; Pittseal 444.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide the following:

   a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.6 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Johns Manville; Zeston.
      b. P.I.C. Plastics, Inc.; FG Series.
      c. Proto Corporation; LoSmoke.
      d. Speedline Corporation; SmokeSafe.
   2. Adhesive: As recommended by jacket material manufacturer.
   3. Color: White.
   4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
      a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.7 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. ABI, Ideal Tape Division; 428 AWF ASJ.
      b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
      c. Compac Corporation; 104 and 105.
      d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
   2. Width: 3 inches.
   3. Thickness: 11.5 mils.
   4. Adhesion: 90 ounces force/inch in width.
   5. Elongation: 2 percent.
   6. Tensile Strength: 40 lbf/inch in width.
   7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. ABI, Ideal Tape Division; 370 White PVC tape.
      b. Compac Corporation; 130.
      c. Venture Tape; 1506 CW NS.
   2. Width: 2 inches.
   3. Thickness: 6 mils.
   4. Adhesion: 64 ounces force/inch in width.
   5. Elongation: 500 percent.
   6. Tensile Strength: 18 lbf/inch in width.

2.8 SECUREMENTS

A. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

2.9 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers, :
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. McGuire Manufacturing.
b. Plumberex.
c. Truebro; a brand of IPS Corporation.
d. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.

2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during application and finishing.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Install insulation with factory-applied jackets as follows:
   1. Draw jacket tight and smooth.
   2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
   3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
      a. For below-ambient services, apply vapor-barrier mastic over staples.
   4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
   5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

K. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

L. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

M. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

N. For above-ambient services, do not install insulation to the following:
   1. Vibration-control devices.
   2. Testing agency labels and stamps.
   3. Nameplates and data plates.
   4. Cleanouts.

3.4 PENETRATIONS

A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
   1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

C. Insulation Installation at Floor Penetrations:
   1. Pipe: Install insulation continuously through floor penetrations.
   2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

   1. Insulate pipe elbows using preformed fitting insulation with PVC jacket, made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
   2. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
   3. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
   4. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
   5. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
   6. Terminate insulation at backflow preventers and thermostatic mixing valves with 45 degree tapered and sealed ends.

7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.

4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:
1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:
1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:
1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. Install preformed insulation elbows and fittings to a thickness equal to adjoining pipe insulation. Secure insulation materials with wires or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
   1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.9 FIELD QUALITY CONTROL

A. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 PIPING INSULATION SCHEDULE, GENERAL

A. PVC pipe material shall not be installed in return air plenums without approved 25/50 flame/smoke rated wrap, tape or insulation. Where PVC pipe-material is installed in a turn air plenum and does not require insulation per the "Indoor Piping Insulation Schedule", a minimum thickness of 1/2" insulation is required, or plenum rated tape-wrap in jurisditions where insulation is not recognized as a code compliant covering.

B. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

C. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
   1. Drainage piping located in crawl spaces.
   2. Underground piping.
   3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.11 INDOOR PIPING INSULATION SCHEDULE

A. Domestic Cold Water:
   1. NPS 1 and Smaller: Insulation shall be one of the following:

      a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
   2. NPS 1-1/4 and Larger: Insulation shall be one of the following:

      a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

B. Domestic Hot and Recirculated Hot Water:
   1. NPS 2and Smaller: Insulation shall be the following:

      a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
   2. NPS 2-1/2and Larger: Insulation shall be the following:

      a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inch thick.

C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:

   1. Protective Shielding Pipe Covers.

D. Floor Drains, Traps, and Sanitary Drain Piping within 10 Feet of Drain Receiving Condensate Electric Water Cooler discharge below 60 Deg F:
   1. All Pipe Sizes: Insulation shall be one of the following:

      a. Flexible Elastomeric: 1 inch thick.
      b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Piping, Exposed:

   1. Mechanical room piping up to 72 inches above finished floor.
   2. Exposed piping within finished spaces up to 72 inches above finished floor.
   3. PVC: 20 mils thick.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING (BUILDING)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.

1.3 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

A. System purging and disinfecting activities report.

1.5 FIELD CONDITIONS

A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:

1. Notify Owner no fewer than two days in advance of proposed interruption of water service.
2. Do not interrupt water service without Owner's written permission.

1.6 QUALITY ASSURANCE

A. Standardize on the same manufacturer throughout the entire Project.

1. Provide the same manufacturer throughout the Project for domestic water piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."

2.2 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.

B. Soft Copper Tube: ASTM B 88, Type K and water tube, annealed temper.

C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

E. Copper Unions:

1. MSS SP-123.
2. Ball-and-socket, metal-to-metal seating surfaces.
3. Solder-joint or threaded ends.

F. Extruded tee connections used in place of sweat fittings such as manufactured by T-Drill are not allowed.

G. Copper Pressure-Seal-Joint Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Elkhart Products Corporation.
b. NIBCO Inc.
c. Viega LLC.

2. Fittings for NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber, O-ring seal in each end.
3. Fittings for NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with EPDM-rubber, O-ring seal in each end.

H. Appurtenances for Grooved-End Copper Tubing:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Anvil International; a subsidiary of Mueller Water Products, Inc.

b. Shurjoint Piping Products.
c. Victaulic Company.

2. Bronze Fittings for Grooved-End, Copper Tubing: ASTM B 75 copper tube or ASTM B 584 bronze castings.
3. Mechanical Couplings for Grooved-End Copper Tubing:

a. Ferrous housing sections.
b. EPDM-rubber gaskets suitable for hot and cold water.
c. Bolts and nuts.
d. Minimum Pressure Rating: 300 psig.

2.3 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe:

1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Standard-Pattern, Mechanical-Joint Fittings:

1. AWWA C110/A21.10, ductile or gray iron.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.4 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead-free alloys.

D. Flux: ASTM B 813, water flushable.

2.5 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.6 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. A.Y. McDonald Mfg. Co.
    b. Capitol Manufacturing Company.
    c. Central Plastics Company.
    d. Hart Industries International, Inc.
    e. Jomar Valve.
    f. Matco-Norca.
    g. Watts; a Watts Water Technologies company.
    h. Wilkins.

2. Standard: ASSE 1079.
3. Pressure Rating: 150 psig.
4. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Capitol Manufacturing Company.
    b. Central Plastics Company.
    c. Matco-Norca.
    d. Watts; a Watts Water Technologies company.
    e. Wilkins.

2. Standard: ASSE 1079.
3. Factory-fabricated, bolted, companion-flange assembly.
4. Pressure Rating: 150 psig.
5. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Grinnell Mechanical Products.
    b. Matco-Norca.

c. Precision Plumbing Products, Inc.
d. Victaulic Company.

2. Standard: IAPMO PS 66.
3. Electroplated steel nipple complying with ASTM F 1545.
4. Pressure Rating and Temperature: 300 psig at 225 deg F.
5. End Connections: Male threaded or grooved.
6. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

D. Install underground copper tube ductile-iron pipe in PE encasement according to ASTM A 674 or AWWA C105/A21.5.

E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."

F. Install shutoff valve immediately upstream of each dielectric fitting.

G. Install domestic water piping level with 0.25 percent slope downward toward drain valve or plumbing fixture.

H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.

I. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

J. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

K. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.

L. Install piping to permit valve servicing.

M. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

N. Install piping free of sags and bends.

O. Install fittings for changes in direction and branch connections.

P. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

Q. Install pressure gages on suction and discharge piping for each plumbing pump . Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."

R. Install thermostats in hot-water circulation piping. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

S. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

C. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

D. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."

E. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.

F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

G. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

A. Install transition couplings at joints of dissimilar piping.

B. Transition Fittings in Underground Domestic Water Piping:

1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
2. Fittings for NPS 2 and Larger: Sleeve-type coupling.

3.5 DIELECTRIC FITTING INSTALLATION

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples nipples unions.

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Vertical Piping: MSS Type 8 or 42, clamps.
2. Individual, Straight, Horizontal Piping Runs:

    a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.

3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
4. Base of Vertical Piping: MSS Type 52, spring hangers.

B. Support vertical piping and tubing at base and at each floor.

C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
4. NPS 2-1/2: 108 inches with 1/2-inch rod.
5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
6. NPS 6: 10 feet with 5/8-inch rod.
7. NPS 8: 10 feet with 3/4-inch rod.

E. Install supports for vertical copper tubing every 10 feet.

F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:

1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

B. Label pressure piping with system operating pressure.

3.9 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Piping Inspections:

a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.10 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.

a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.

b. Adjust calibrated balancing valves to flows indicated.

5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Remove all faucet aerators and purge new piping and parts of existing piping that have been altered, extended, or repaired before using. Thoroughly flush system free of construction debris. Remove and clean all flush valves free of construction debris.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
b. Fill and isolate system according to either of the following:

1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.

c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
d. Repeat procedures if biological examination shows contamination.
e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Clean non-potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:

a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.

C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.

C. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be one of the following:

1. Soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.

D. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 and larger, shall be one of the following:

1. Mechanical-joint, ductile-iron pipe; standard-pattern, mechanical-joint fittings; and mechanical joints.

E. Aboveground domestic water piping, NPS 2 and smaller, shall be the following:

1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and soldered joints.
2. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.

F. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:

1. Hard copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
2. Hard copper tube, ASTM B 88, Type L; grooved-joint, copper-tube appurtenances; and grooved joints (exposed and accessible locations only).

3.13 VALVE SCHEDULE

A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:

1. Shutoff Duty: Use ball valves for piping NPS 2 and smaller. Use butterflywith flanged ends for piping NPS 2-1/2 and larger. Use gate valves at water meter assembly only.
2. Throttling Duty: Use ball valves for piping NPS 2 and smaller. Use butterfly valves with flanged ends for piping NPS 2-1/2 and larger.
3. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
4. Drain Duty: Hose-end drain valves.

B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Balancing valves.
4. Temperature-actuated, water mixing valves.
5. Strainers.
6. Outlet boxes.
7. Hose bibbs.

B. Related Requirements:

1. Section 220519 "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for: Domestic Water Piping Specialties, etc.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

2.2 Potable-water piping and components shall comply with NSF 61 Annex G and NSF 14.PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

A. Spill-Resistant Vacuum Breakers :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Conbraco Industries, Inc.
    b. Watts; a Watts Water Technologies company.

2. Standard: ASSE 1056.
3. Operation: Continuous-pressure applications.
4. Size: NPS 3/4.
5. Accessories:

    a. Valves: Ball type, on inlet and outlet.

2.4 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Conbraco Industries, Inc.
    b. FEBCO.
    c. Watts; a Watts Water Technologies company.
    d. Zurn Industries, LLC.

2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.

5. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
6. Configuration: Designed for horizontal, straight-through flow.
7. Accessories:

    a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
    b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
    c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

B. Double-Check, Backflow-Prevention Assemblies :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Ames Fire & Waterworks.
    b. Conbraco Industries, Inc.
    c. FEBCO.
    d. Watts; a Watts Water Technologies company.
    e. Zurn Industries, LLC.

2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications unless otherwise indicated.
4. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
5. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
6. Configuration: Designed for horizontal, straight-through flow.
7. Accessories:

    a. ValvesNPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
    b. ValvesNPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

C. Double-Check, Detector-Assembly Backflow Preventers :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Ames Fire & Waterworks.
    b. Conbraco Industries, Inc.
    c. FEBCO.
    d. Watts; a Watts Water Technologies company.
    e. Zurn Industries, LLC.

2. Standard: ASSE 1048 and is FM Global approved or UL listed.
3. Operation: Continuous-pressure applications.
4. Body: Cast iron with interior lining that complies with AWWA C550 or that is FDA approved.
5. End Connections: Flanged.
6. Configuration: Designed for horizontal, straight-through flow.
7. Accessories:

a. Valves: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
b. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

2.5 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Armstrong International, Inc.
   b. ITT Corporation.
   c. NIBCO Inc.
   d. TACO Incorporated.
   e. Watts; a Watts Water Technologies company.

2. Type: Ball valve with two readout ports and memory-setting indicator.
3. Body: bronze.
4. Size: Same as connected piping, but not larger than NPS 2.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

B. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

2.6 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Primary, Thermostatic, Water Mixing Valves :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Armstrong International, Inc.
   b. Lawler Manufacturing Company, Inc.
   c. Powers; a division of Watts Water Technologies, Inc.
   d. Symmons Industries, Inc.

2. Standard: ASSE 1017.
3. Pressure Rating: 125 psigminimum unless otherwise indicated.
4. Type: Exposed-mounted, thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Tempered-Water Setting: .
9. Valve Finish: Rough bronze.
10. Piping Finish: Copper.

2.7 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers :

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:
    a. Strainers NPS 2 and Smaller: 0.020 inch.
    b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch.
6. Drain: Factory-installed, hose-end drain valve.

2.8 OUTLET BOXES

A. Clothes Washer Outlet Boxes :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    a. Acorn Engineering Company.
    b. Guy Gray Manufacturing Co., Inc.
    c. IPS Corporation.
    d. LSP Products Group, Inc.
    e. Symmons Industries, Inc.
    f. Watts; a Watts Water Technologies company.
2. Mounting: Recessed.
3. Material and Finish: Enameled-steel or epoxy-painted-steel box and faceplate.
4. Faucet: Combination valved fitting or separate hot- and cold-water valved fittings complying with ASME A112.18.1. Include garden-hose thread complying with ASME B1.20.7 on outlets.
5. Supply Shutoff Fittings: NPS 1/2 gate, globe, or ball valves and NPS 1/2 copper, water tubing.
6. Drain: NPS 2 standpipe and P-trap for direct waste connection to drainage piping.
7. Inlet Hoses: Two 60-inch- long, rubber household clothes washer inlet hoses with female, garden-hose-thread couplings. Include rubber washers.

B. Icemaker Outlet Boxes :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    a. Acorn Engineering Company.
    b. LSP Products Group, Inc.
2. Mounting: Recessed.

3. Material and Finish: Enameled-steel or epoxy-painted-steel box and faceplate.
4. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
5. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.9 HOSE BIBBS

A. Hose Bibbs :

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Chrome or nickel plated.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Operating key.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.

1. Locate backflow preventers in same room as connected equipment or system.
2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
3. Do not install bypass piping around backflow preventers.

B. Install balancing valves in locations where they can easily be adjusted.

C. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.

1. Install cabinet-type units recessed in or surface mounted on wall as specified.

D. Install Y-pattern strainers for water on supply side of each .

E. Install outlet boxes recessed in wall or surface mounted on wall. Install 2-by-4-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."

3.2 CONNECTIONS

A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."

B. Fire-retardant-treated-wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

3.3 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:

1. Reduced-pressure-principle backflow preventers.
2. Double-check, backflow-prevention assemblies.
3. Double-check, detector-assembly backflow preventers.
4. Calibrated balancing valves.
5. Primary, thermostatic, water mixing valves.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test each reduced-pressure-principle backflow preventer and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.

B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.5 ADJUSTING

A. Set field-adjustable pressure set points of water pressure-reducing valves.

B. Set field-adjustable flow set points of balancing valves.

C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221123.99 - PLUMBING PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provision of Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following types of plumbing pumps:

1. Inline circulators
2. Compact, inline recirculators

B. Related Work Specified Elsewhere:

1. Section 221116 Domestic Water Piping (Building)

1.3 ACTION SUBMITTALS

A. Product Data, Wiring Diagrams:

1. Product Data: Product data including certified performance curves, weights (shipping, installed, and operating), furnished specialties, and accessories, plus installation and start-up instructions.
2. Wiring Diagrams: Wiring diagram detailing wiring for power, signal, and control systems; differentiating between manufacturer-installed wiring and field-installed wiring.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data for plumbing pumps, for inclusion in Operating and Maintenance Manuals specified in Division 01 and Division 22.

1.5 QUALITY ASSURANCE

A. Hydraulic Institute Compliance: Design, manufacture, and install plumbing pumps in accordance with “Hydraulic Institute Standards.”

B. National Electrical Code Compliance: Components shall comply with NFPA 70 “National Electrical Code.”

C. UL Compliance: Plumbing pumps shall be listed and labeled by UL and comply UL Standard 778 “Motor Operated Water Pumps.”

D. NEMA Compliance: Electric motors and components shall be listed and labeled NEMA.

E. SSPMA Compliance: Test and rate sump and sewage pumps in accordance with the Sump and Sewage Pump Manufacturers Association (SSPMA) Standards.

F. Single-Source Responsibility: Obtain plumbing pumps of the same type from a single manufacturer.

G. Design Criteria: The Drawings indicate sizes, profiles, connections, and dimensional requirements of plumbing pumps and are based on the specific manufacturer types and models indicated. Pumps having equal performance characteristics by other manufacturers may be considered, provided that deviations in dimensions and profiles do not change the design concept or intended performance as judged by the Architect/Engineer. The burden of proof for equality of plumbing pumps is one the proposer.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Store pumps in a dry location.

B. Retain shipping flange protective covers and protective coatings during storage.

C. Protect bearings and couplings against damage from sand, grit, and other foreign matter.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, provide one of the following:

1. Compact Inline Recirculator Pumps

    a. System Lubricated Circular, Model SS, Armstrong Pumps
    b. Upstart, Model SLC-25, Bell & Gossett, ITT
    c. OO Series Cartridge Circulators, Taco, Inc.

2. Inline Circulators

    a. GT/M200, Amtrol, Inc.
    b. Series S, Standard Inline, Armstrong Pumps, Inc.
    c. Series 60, Bell & Gossett, ITT.
    d. 1600 Series, Taco, Inc.
    e. Series 200, Grundfos Pumps Corporation
    f. PIC Series, Paco, Inc.

2.2 PUMPS, GENERAL

A. Pumps and Circulators: Factory assembled and factory tested.

B. Preparation for Shipping: After assembly and testing, clean flanges and exposed machined metal surfaces and treat with an anticorrosion compound. Protect flanges, pipe opening, and nozzles with wooden flange covers or with screwed-in plugs.

C. Motors: Conform to NEMA standards: single, multiple, or variable speed with type of enclosure and electrical characteristics as indicated; have built-in thermal-overload protection and grease-lubricated ball bearings. Select motors that are non-overloading within the full range of the pump performance curve.

D. Apply factory finish paint to assembled, tested units prior to shipping.

2.3 INLINE CIRCULATORS

A. General Description: Circulators shall be horizontal inline, centrifugal, separately coupled, single-stage, all-bronze, radially split case design, with mechanical seals, and rated for 125 psig working pressure and 225 deg F continuous water temperature.

B. Casings: Bronze, with threaded companion flanges for piping connections smaller than 2½", and threaded gauge tappings at inlet and outlet connections.

C. Impeller: Statically and dynamically balanced, closed, overhung, single suction, fabricated from Rolled Temper brass conforming to ASTM B 36, and keyed to shaft.

D. Pump Shaft and Sleeve: Steel shaft with oil-lubricated copper sleeve.

E. Mechanical Seals: Carbon Steel rotating ring, stainless-steel spring, ceramic seat, and Buna-N bellows and gasket.

F. Pump Bearings: Oil-lubricated, bronze journal and thrust bearings.

G. Motor Bearings: Oil-lubricated sleeve bearings.

H. Shaft Couplings: Flexible; capable of absorbing torsional vibration and shaft misalignment.

I. Motors: Resiliently mounted to the pump casing.

J. Provide aquastat, mounting strap for pipe and wiring to starter and to pump. Starter and disconnect by Electrical Contractor. Coordinate installation.

2.4 COMPACT INLINE RECIRCULATOR PUMPS

A. General Description: Leakproof, inline, seamless, volute-type pump. Pump and motor shall be assembled on a common shaft in a single hermetically sealed unit, without stuffing boxes or mechanical seals. Accomplish sleeve bearings lubrication and motor cooling by circulating pumped liquid through the motor section. Isolate motor section from the motor stator windings with a tine corrosion-resistant, nonmagnetic, alloy liner. Pumps shall be rated for 125 psig working pressure and 225 deg F continuous water temperature.

B. Casings: Cast bronze, with stainless steel liner and static O-ring seal to separate motor section from motor stator, and flanged piping connections

C. Impeller: Overhung, single-suction, closed or open nonmetallic impeller

D. Pump shaft and Sleeve: Stainless steel shaft with carbon steel bearing sleeve

E. Motors: Multispeed

F. Provide aquastat, mounting strap for pipe, and wiring to starter and to pump. Starter and disconnect by Electrical Contractor. Coordinate installation.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, equipment foundations, and conditions with Installer present, for compliance with requirements for installation and other conditions affecting performance of plumbing pumps. Do not proceed with installation until unsatisfactory conditions have been corrected.

B. Examine rough-in for plumbing piping systems to verify actual locations of piping connections prior to installation.

3.2 INSTALLATION

A. General: Comply with the manufacturer’s written installation and alignment instructions.

B. Install pumps in locations and arrange to provide access for periodic maintenance, including removal of motors, impellers, couplings, and accessories.

C. Support pumps and piping separately so that the weight of the piping system does not rest on the pump.

D. Suspend inline pumps with all thread hanger rod and vibration isolation hangers of sufficient size to support the weight of the pump independent from the piping system.

3.3 CONNECTIONS

A. General: Install valves that are same size as the piping connecting the pump.

B. Install suction and discharge pipe sizes equal to or greater than the diameter of the pump nozzles.

C. Install a nonslam check valve and globe valve on the discharge side of pumps.

D. Install a shutoff valve and strainer on the suction side of inline pumps.

E. Electrical wiring and connections are specified in Division 26 Sections.

F. Control wiring and connections are specified in other Division 22 Sections.

G. Install pressure gauges and thermometers on inlet and discharge of pumps.

3.4 FIELD QUALITY CONTROL

A. Check suction lines connections for tightness to avoid drawing air into the pump.

3.5 HOT WATER RETURN SYSTEM - BALANCING

A. T & B contractor shall balance the domestic hot water return system consistent with industry standards and as directed herein.

1. Each hot water return branch with manual circuit setting shall be adjusted to achieve minimum flow of 1 gpm.
2. Flow rate of the associated circulating pump shall be equal to the sum of all circuit setters or a minimum of 3 gpm whichever is greater.
3. Where hot water return branch circuits are added to an existing system, contractor shall re-balance the entire system.
4. Reference Section 230593 "Testing, Adjusting, and Balancing For HVAC."

3.6 COMMISSIONING

A. Starting procedure for pumps with shutoff power not exceeding the safe motor power:

1. Prime the pump, opening the suction valve, closing the drains, and prepare the pump for operation.
2. Open the warm-up valve of a pump handling hot liquids if the pump is not normally kept at operating temperature.
3. Open the recirculating line valve if the pump should not be operated against dead shutoff.
4. Start motor.
5. Open the discharge valve slowly.
6. Observe the leakage from the stuffing boxes and adjust the sealing liquid valve for proper flow to ensure the lubrication of the packing. Do not tighten the gland immediately, but let the packing run in before reducing the leakage through the stuffing boxes.
7. Check the general mechanical operation of the pump and motor.
8. Close the recirculating line valve once there is sufficient flow through the pump to prevent overheating.

B. If the pump is to be started against a closed check valve with the discharge gate valve open, the stops are the same except that the discharge gate valves is opened some time before the motor is started.

END OF SECTION 221123.99

SECTION 221316 - SANITARY WASTE, STORM, AND VENT PIPING (BUILDING)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.

B. Related Sections:

1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.

1.3 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Soil, Waste, Storm, and Vent Piping: 10-foot head of water.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.5 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

C. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for: Sanitary, Waste, and Vent Pipe, Fittings, etc.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. CISPI, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AB & I
b. Charlotte Pipe
c. Tyler Pipe.

2. Standards: ASTM C 1277 and CISPI 310.
3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ANACO-Husky.
b. Charlotte Pipe HD-4000.
c. Mission Rubber Company; a division of MCP Industries, Inc.

2. Standards: ASTM C 1277 and ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.3 COPPER TUBE AND FITTINGS

A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.

B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

C. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.

1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.

2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

D. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.4 PVC PIPE AND FITTINGS

A. Solid-Wall PVC Pipe: Schedule 40, ASTM D 2665, drain, waste, and vent.

B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

C. Adhesive Primer: ASTM F 656.

D. Solvent Cement: ASTM D 2564.

2.5 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

3. Heavy Duty Shielded, Nonpressure Transition Couplings:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Mission Rubber Company; a division of MCP Industries, Inc.
2) ANACO-Husky.
3) Charlotte Pipe HD-4000.

b. Standard: ASTM C 1460.
c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Capitol Manufacturing Company.
2) Hart Industries International, Inc.
3) Jomar International Ltd.
4) Matco-Norca, Inc.
5) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
6) Wilkins; a Zurn company.

b. Description:

1) Standard: ASSE 1079.
2) Pressure Rating: 125 psig minimum at 180 deg F.
3) End Connections: Solder-joint copper alloy and threaded ferrous.

3. Dielectric Flanges:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Capitol Manufacturing Company.
2) Matco-Norca, Inc.
3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
4) Wilkins; a Zurn company.

b. Description:

1) Standard: ASSE 1079.
2) Factory-fabricated, bolted, companion-flange assembly.
3) Pressure Rating: 150 psig.
4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

4. Dielectric-Flange Insulating Kits:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Advance Products & Systems, Inc.
2) Calpico, Inc.
3) Pipeline Seal and Insulator, Inc.

b. Description:

1) Nonconducting materials for field assembly of companion flanges.
2) Pressure Rating: 150 psig.
3) Gasket: Neoprene or phenolic.
4) Bolt Sleeves: Phenolic or polyethylene.
5) Washers: Phenolic with steel backing washers.

5. Dielectric Nipples:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Elster Perfection.
2) Grinnell Mechanical Products.
3) Matco-Norca, Inc.
4) Precision Plumbing Products, Inc.
5) Victaulic Company.

b. Description:

1) Standard: IAPMO PS 66
2) Electroplated steel nipple.
3) Pressure Rating: 300 psig at 225 deg F.
4) End Connections: Male threaded or grooved.
5) Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited. Sanitary tees may not be used in any application except as indicated above.

K. Install horizontal branch waste connections using sanitary wye and 1/8 bend with a minimum of 6" straight pipe section between fittings.

L. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.

M. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:

1. Building Sanitary Drain: 1/4 inch per foot downward in direction of flow for piping NPS 2 1/2 and smaller; 1/8 inch per foot downward in direction of flow for piping NPS 3 and larger.
2. Horizontal Storm Drainage Piping: 1 percent downward in direction of flow.
3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.

N. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

O. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."

P. Install aboveground PVC piping according to ASTM D 2665.

Q. Install underground PVC piping according to ASTM D 2321.

R. Install engineered soil and waste drainage and vent piping systems as follows:

1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
2. Sovent Drainage System: Comply with ASSE 1043 and sovent fitting manufacturer's written installation instructions.
3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.

S. Plumbing Specialties:

1. Install backwater valves in sanitary waster gravity-flow piping. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."

2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
3. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."

T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints. All aboveground horizontal pipe branch or change in direction 5 inch and larger shall be secured using braces, blocks, rodding or suitable material to prevent movement.

B. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.

D. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.

3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

1. In Drainage Piping: Shielded, nonpressure transition couplings.

B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples unions.
3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges flange kits nipples.
4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 VALVE INSTALLATION

A. General valve installation requirements are specified in Section 220523.14 "Check Valves for Plumbing Piping".

B. Backwater Valves: Install backwater valves in piping subject to backflow.

1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
3. Install backwater valves in accessible locations.
4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
5. Vertical Piping: MSS Type 8 or Type 42, clamps.
6. Install individual, straight, horizontal piping runs:

    a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.

7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
8. Base of Vertical Piping: MSS Type 52, spring hangers.

B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.

C. Support vertical piping and tubing at base and at each floor.

D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.

E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
2. NPS 3: 60 inches with 1/2-inch rod.
3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.

F. Install supports for vertical cast-iron soil piping every 15 feet.

G. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/4: 72 inches with 3/8-inch rod.
2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
3. NPS 2-1/2: 108 inches with 1/2-inch rod.
4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
5. NPS 6: 10 feet with 5/8-inch rod.

H. Install supports for vertical copper tubing every 10 feet.

I. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
2. NPS 3: 48 inches with 1/2-inch rod.
3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
5. NPS 10 and NPS 12: 48 inches with 7/8-inch rod.

J. Install supports for vertical PVC piping every 48 inches.

K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect drainage and vent piping to the following:

1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
5. Install horizontal backwater valves with cleanout cover flush with floor.
6. Comply with requirements for backwater valves cleanouts drains specified in Section 221319 "Sanitary Waste Piping Specialties."
7. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

C. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

D. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.

C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.10 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

3.11 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. PVC pipe material shall not be installed in return air plenums without approved 25/50 flame/smoke rated insulation.

C. PVC pipe material shall not be used for drains receiving discharge water with temperatures greater than 120 degrees F.

D. All transition couplings from PVC to dissimilar pipe-material shall be Heavy Duty.

E. All indirect waste piping from equipment or sinks in kitchens and concessions shall be copper pipe with DWV fittings.

F. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:

1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
2. Copper DWV tube, copper drainage fittings, and soldered joints.
3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
4. Dissimilar Pipe-Material Couplings: Heavy Duty Shielded, nonpressure transition couplings.

G. Aboveground, vent piping NPS 4 and smaller shall be any of the following:

1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

H. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following :

1. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
2. Copper DWV tube, copper drainage fittings, and soldered joints.
3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
4. Dissimilar Pipe-Material Couplings: Heavy Duty Shielded, nonpressure transition couplings.

I. Underground, soil and waste piping NPS 5 and larger shall be any of the following:

1. Hubless, cast-iron soil pipe and fittings; CISPI heavy-duty hubless-piping couplings; coupled joints.
2. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.
3. Dissimilar Pipe-Material Couplings: Heavy Duty Shielded, nonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backwater valves.
2. Cleanouts.
3. Floor drains.
4. Miscellaneous sanitary drainage piping specialties.
5. Grease interceptors.

1.3 DEFINITIONS

A. ABS: Acrylonitrile-butadiene-styrene plastic.

1.4 ACTION SUBMITTALS

A. Product Data,:

1. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for the following:

a. Grease interceptors.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

C. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for waste piping specialties.

1.7 COORDINATION

A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Section 033000 "Cast-in-Place Concrete." Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

A. Metal Floor Cleanouts :

1. ASME A112.36.2M, Cast-Iron Cleanouts:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Josam Company.
2) Sioux Chief Manufacturing Co., Inc.
3) Smith, Jay R. Mfg. Co.
4) Tyler Pipe.
5) Zurn Plumbing Products Group.

2. Standard: ASME A112.36.2M for adjustable housing cleanout.
3. Size: Same as connected branch.
4. Type: Adjustable housing.
5. Body or Ferrule: Cast iron.
6. Clamping Device: Not required.
7. Outlet Connection: Spigot.
8. Closure: Brass plug with straight threads and gasket.
9. Adjustable Housing Material: Cast iron with set-screws or other device.
10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy .
11. Frame and Cover Shape: Round.
12. Top Loading Classification: Medium Duty.
13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
14. Size: Same as connected branch.
15. Housing: Stainless steel.
16. Closure: Stainless steel with seal.
17. Riser: Stainless-steel drainage pipe fitting to cleanout.

B. Cast-Iron Wall Cleanouts :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Josam Company; Josam Div.
   b. MIFAB, Inc.
   c. Sioux Chief Manufacturing Company, Inc.
   d. Smith, Jay R. Mfg. Co.
   e. Tyler Pipe; Wade Div.
   f. Zurn Plumbing Products Group; Specification Drainage Operation.

2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, drilled-and-threaded brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.
8. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Josam Company; Josam Div.
   b. MIFAB, Inc.
   c. Sioux Chief Manufacturing Company, Inc.
   d. Smith, Jay R. Mfg. Co.
   e. Tyler Pipe; Wade Div.
   f. Zurn Plumbing Products Group; .

2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Seepage Flange: Required.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom.
9. Backwater Valve: Not required.
10. Coating on Interior and Exposed Exterior Surfaces: See Schedule.
11. Sediment Bucket: See Schedule.
12. Top or Strainer Material: See Schedule.
13. Top of Body and Strainer Finish: See Schedule.
14. Top Shape: See Schedule.
15. Top Loading Classification: See Schedule.
16. Funnel: See Schedule.

17. Inlet Fitting: Not required.
18. Trap Material: Cast iron.
19. Trap Pattern: Deep-seal P-trap.
20. Trap Features: See Schedule.

2.3 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Deep-Seal Traps :

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.

    a. NPS 2: 4-inch- minimum water seal.
    b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

B. Air-Gap Fittings :

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

2.4 GREASE INTERCEPTORS

A. Grease Interceptors :

1. Plastic Grease Interceptors:

    a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

        1) Green Turtle - Proceptor.
        2) Schier Products Company.

2. Standard: ASME A112.14.3 and PDI-G101, for intercepting and retaining fats, oils, and greases from food-preparation wastewater.
3. Plumbing and Drainage Institute Seal: Required.
4. Body Material: Plastic.
5. Body Extension: Required.
6. Cleanout: Integral.
7. Flow-Control Fitting: Required.
8. Operation: Manual cleaning.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Equipment Mounting:

B. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.

C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:

1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
2. Locate at each change in direction of piping greater than 45 degrees.
3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
4. Locate at base of each vertical soil and waste stack.

D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.

F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.

1. Position floor drains for easy access and maintenance.
2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:

    a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
    b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
    c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.

3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

G. Install deep-seal traps on floor drains and other waste outlets, if indicated.

H. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.

I. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.

1. Install cleanout immediately downstream from interceptors not having integral cleanout on outlet.

J. Install wood-blocking reinforcement for wall-mounting-type specialties.

K. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to equipment to allow service and maintenance.

C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping. Install valve on outlet of automatic drawoff-type unit.

3.3 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:

1. Grease interceptors.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 223100 - DOMESTIC WATER SOFTENERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Commercial water softeners.
2. Chemicals.
3. Water-testing sets.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water softeners.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
3. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For water softeners to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Salt for Brine Tanks: Furnish in same form as and at least four times original load, but not less than 1000 lb. Deliver on pallets according to the following:

a. Plain Pellet Salt: In 80-lb packages.

2. Store salt on raised platform where directed by Owner. Do not store in contact with concrete floor.

1.7 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended application.

B. UL Compliance: Fabricate and label water softeners to comply with UL 979, "Water Treatment Appliances."

1.8 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.9 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of water softeners that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures of mineral and brine tanks.
b. Faulty operation of controls.
c. Deterioration of metals, metal finishes, and other materials beyond normal use.
d. Attrition loss of resin exceeding 3 percent per year.
e. Mineral washed out of system during service run or backwashing period.
f. Effluent turbidity greater and color darker than incoming water.
g. Fouling of underdrain system, gravel, and resin with turbidity or by dirt, rust, or scale from water softener or soft water, while operating according to manufacturer's written operating instructions.

2. Commercial Water Softeners, Warranty Period: From date of Substantial Completion.

a. Mineral Tanks: Five years.
b. Brine Tanks: Five years.
c. Control Valve: Five year(s).

PART 2 - PRODUCTS

2.1 COMMERCIAL WATER SOFTENERS

A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Aqua Systems Company
2. Watts.

B. Description: Factory-assembled, pressure-type water softener.

1. Standard: Comply with NSF 61 Annex, "Drinking Water System Components - Health Effects."
2. Configuration: Single unit with one mineral tank Twin unit with two mineral tanks Triple unit with three mineral tanks and one brine tank.
3. Mounting: On skids.
4. Wetted Components: Suitable for water temperatures from 40 to at least 120 deg F.
5. Mineral Tanks: FRP, pressure-vessel quality.

a. Pressure Rating: 100 psig inimum.
b. Freeboard: 50 percent minimum for backwash expansion above normal resin bed level.
c. Support Legs or Skirt: Constructed of structural steel, welded to tank before testing and labeling.
d. Upper Distribution System: Single, point type, fabricated from galvanized-steel pipe and fittings.
e. Lower Distribution System: Hub and radial-arm or header-lateral type; fabricated from nonmetallic pipe and fittings with individual, fine-slotted, nonclogging plastic strainers, and arranged for even flow distribution through resin bed.
f. Liner: PE, ABS, or other material suitable for potable water.

6. Controls: Fully automatic; factory wired and factory mounted on unit.

a. Adjustable duration of various regeneration steps.
b. Push-button start and complete manual operation.
c. Electric time clock and switch for fully automatic operation, adjustable to initiate regeneration at any hour of day and any day of week or at fixed intervals.
d. Sequence of Operation: Multiport pilot-control valve automatically pressure-actuates main operating valve through steps of regeneration and return to service.
e. Pointer on pilot-control valve shall indicate cycle of operation.
f. Includes means of manual operation of pilot-control valve if power fails.

7. Main Operating Valves: Industrial, automatic, multiport, diaphragm type with the following features:

a. Slow opening and closing, nonslam operation.
b. Diaphragm guiding on full perimeter from fully open to fully closed.
c. Isolated, dissimilar metals within valve.

d. Self-adjusting, internal, automatic brine injector that draws brine and rinses at constant rate independent of pressure.
e. Valve for single mineral-tank unit with internal automatic bypass of raw water during regeneration.
f. Sampling cocks for soft water.
g. Special tools are not required for service.

8. Flow Control: Automatic, to control backwash and flush rates over wide variations in operating pressure; does not require field adjustments.

a. Demand-Initiated Control: Each twin mineral-tank unit is equipped with automatic-reset-head water meter, in common outlet header, that electrically activates cycle controller to automatically regenerate one mineral tank at preset total in gallons and divert flow to other tank. Automatically repeats with other tank. Electrical lockout prevents simultaneous regeneration of both tanks.
b. Demand-Initiated Control: Each multiple mineral-tank unit is equipped with automatic-reset-head water meter, in common outlet header, that electrically activates cycle controller to automatically regenerate one mineral tank at preset total in gallons and divert flow to other tanks. Automatically repeats with other tanks. Electrical lockout prevents simultaneous regeneration of more than one tank.

9. Brine Tank: Combination measuring and wet-salt storing system.

a. Tank and Cover Material: Fiberglass, 3/16 inch thick; or molded PE, 3/8 inch thick.
b. Brine Valve: Float operated and plastic fitted for automatic control of brine withdrawal and freshwater refill.
c. Size: Large enough for at least four regenerations at full salting.

10. Factory-Installed Accessories:

a. Piping, valves, tubing, and drains.
b. Sampling cocks.
c. Main-operating-valve position indicators.
d. Water meters.

2.2 CHEMICALS

A. Salt for Brine Tanks: High-purity sodium chloride, free of dirt and foreign material. Rock and granulated forms are unacceptable.

1. Form: Processed, plain salt pellets.

2.3 WATER-TESTING SETS

A. Description: Manufacturer's standard water-hardness testing apparatus and chemicals with testing procedure instructions. Include metal container suitable for wall mounting.

2.4 SOURCE QUALITY CONTROL

A. Hydrostatically test mineral tanks before shipment to a minimum of one and one-half times the pressure rating.

B. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 WATER SOFTENER INSTALLATION

A. Equipment Mounting:
1. Comply with requirements for vibration isolation devices specified in Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment."

B. Install brine lines and fittings furnished by equipment manufacturer but not specified to be factory installed.

C. Prepare mineral-tank distribution system and underbed for minerals and place specified mineral into mineral tanks.

D. Install water-testing sets mounted on wall, unless otherwise indicated, and near water softeners.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where piping is installed adjacent to equipment, allow space for service and maintenance of equipment.

C. Install shutoff valves on raw-water inlet and soft-water outlet piping of each mineral tank, and on inlet and outlet headers.

1. Metal general-duty valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 " and Section 220523.15 "Gate Valves for Plumbing Piping."
2. Plastic valves are specified in Section 221116 "Domestic Water Piping."
3. Exception: Water softeners with factory-installed shutoff valves at locations indicated.

D. Install pressure gages on raw-water inlet and soft-water outlet piping of each mineral tank. Pressure gages are specified in Section 220519 "Meters and Gages for Plumbing Piping."

1. Exception: Water softeners with factory-installed pressure gages at locations indicated.
2. Exception: Water softeners in hot-water service.

E. Install valved bypass in water piping around water softeners.

1. Metal general-duty valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
2. Plastic valves are specified in Section 221116 "Domestic Water Piping."
3. Water piping is specified in Section 221116 "Domestic Water Piping."
4. Exception: Water softeners in hot-water service.

F. Install drains as indirect wastes to spill into open drains or over floor drains.

3.3 IDENTIFICATION

A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Water softeners will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.5 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.

B. Add water to brine tanks and fill with the following form of salt:

1. Commercial Water Softeners: Processed, plain salt pellets.

C. Sample water softener effluent after startup and at three consecutive seven-day intervals (total of four samples), and prepare certified test reports for required water performance characteristics. Comply with the following:

1. ASTM D 859, "Test Method for Silica in Water."
2. ASTM D 1067, "Test Methods for Acidity or Alkalinity of Water."
3. ASTM D 1068, "Test Methods for Iron in Water."
4. ASTM D 1126, "Test Method for Hardness in Water."

5. ASTM D 1129, "Terminology Relating to Water."
6. ASTM D 3370, "Practices for Sampling Water from Closed Conduits."

3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain water softeners.

END OF SECTION 223100

SECTION 223400 - FUEL-FIRED, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Gas-fired, tankless, domestic-water heaters.
2. Domestic-water heater accessories.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type and size of domestic-water heater indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of gas-fired, tankless, domestic-water heater, from manufacturer.

B. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.

C. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fuel-fired, domestic-water heaters to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE/IESNA Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IESNA 90.1.

C. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 Annex G, "Drinking Water System Components - Health Effects."

D. Source Limitations: Obtain same type of water heaters through one source from a single manufacturer.

1.7 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including storage tank and supports.
b. Faulty operation of controls.
c. Deterioration of metals, metal finishes, and other materials beyond normal use.

2. Warranty Periods: From date of Substantial Completion.

a. Gas-Fired, Tankless, Domestic-Water Heaters:

1) Heat Exchanger: Five years.
2) Controls and Other Components: Three years.

b. Compression Tanks: One years.

PART 2 - PRODUCTS

2.1 GAS-FIRED, TANKLESS, DOMESTIC-WATER HEATERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Navien.
2. NORITZ America Corp.
3. Smith, A. O. Corporation.

B. Standard: ANSI Z21.10.3/CSA 4.3 for gas-fired, instantaneous, domestic-water heaters for indoor application.

C. Construction: Copper piping or tubing complying with NSF 61 Annex G barrier materials for potable water, without storage capacity.

1. Tappings: ASME B1.20.1 pipe thread.
2. Pressure Rating: 150 psig.
3. Heat Exchanger: Copper tubing.
4. Insulation: Comply with ASHRAE/IESNA 90.1 or ASHRAE 90.2.
5. Jacket: Metal, with enameled finish, or plastic.
6. Burner: For use with tankless, domestic-water heaters and natural-gas fuel.
7. Automatic Ignition: Manufacturer's proprietary system for automatic, gas ignition.
8. Temperature Control: Adjustable thermostat.

D. Support: Bracket for wall mounting.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Compression Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AMTROL Inc.
b. Smith, A. O. Corporation.
c. Taco, Inc.
d. Wessels Co.

2. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
3. Construction:

a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
b. Interior Finish: Comply with NSF 61 Annex G barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
c. Air-Charging Valve: Factory installed.

B. Comply with requirements for ball-, butterfly-, or gate-type shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."

1. Comply with requirements for balancing valves specified in Section 221119 "Domestic Water Piping Specialties."

C. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1-M, manually operated. Furnish for installation in piping.

D. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. Include 1/2-psig pressure rating as required to match gas supply.

E. Automatic Gas Valves: ANSI Z21.21/CSA 6.5, appliance, electrically operated, on-off automatic valve.

F. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.

1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
2. Oil-Fired, Domestic-Water Heaters: ASME rated and stamped.

G. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.

2.3 SOURCE QUALITY CONTROL

A. Factory Tests: Test and inspect assembled domestic-water heaters specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.

B. Hydrostatically test domestic-water heaters and storage tanks to minimum of one and one-half times pressure rating before shipment.

C. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.

D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

A. Tankless, Domestic-Water Heater Mounting: Install tankless, domestic-water heaters at least 18 inches above floor on wall bracket.

1. Maintain manufacturer's recommended clearances.
2. Arrange units so controls and devices that require servicing are accessible.
3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
4. Install anchor bolts to elevations required for proper attachment to supported equipment.
5. Anchor domestic-water heaters to substrate.

B. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.

1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."

C. Install gas-fired, domestic-water heaters according to NFPA 54.

1. Install gas shutoff valves on gas supply piping to gas-fired, domestic-water heaters without shutoff valves.
2. Install gas pressure regulators on gas supplies to gas-fired, domestic-water heaters without gas pressure regulators if gas pressure regulators are required to reduce gas pressure at burner.
3. Install automatic gas valves on gas supplies to gas-fired, domestic-water heaters if required for operation of safety control.
4. Comply with requirements for gas shutoff valves, gas pressure regulators, and automatic gas valves specified in

D. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.

E. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."

F. Install thermometer on outlet piping of domestic-water heaters. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."

G. Fill domestic-water heaters with water.

H. Charge domestic-water compression tanks with air.

3.2 CONNECTIONS

A. Comply with requirements for domestic-water piping specified in Section 221116 "Domestic Water Piping."

B. Comply with requirements for fuel-oil piping specified in Section 231113 "Facility Fuel-Oil Piping."

C. Comply with requirements for gas piping specified in Section 231123 "Facility Natural-Gas Piping."

D. Drawings indicate general arrangement of piping, fittings, and specialties.

E. Where installing piping adjacent to fuel-fired, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.

C. Prepare test and inspection reports.

3.5 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain commercial, gas-fired, storage, domestic-water heaters.

END OF SECTION 223400

SECTION 224100 - RESIDENTIAL PLUMBING FIXTURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Kitchen sinks.
2. Supply fittings.
3. Waste fittings.

B. Related Requirements:

1. Section 224213.13 "Commercial Water Closets."
2. Section 224213.16 "Commercial Urinals."
3. Section 224216.13 "Commercial Lavatories."
4. Section 224216.16 "Commercial Sinks."

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product.

a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
b. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

2. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted plumbing fixtures.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For plumbing fixtures and faucets to include in emergency, operation, and operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.
3. Flushometer-Tank Repair Kits: Equal to 5 percent of amount of each type installed, but no fewer than two of each type.
4. Toilet Seats: Equal to 5 percent of amount of each type installed.

1.7 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for: Fixtures, equipment, faucets/valves, etc.

PART 2 - PRODUCTS

2.1 KITCHEN SINKS

A. Kitchen Sinks : One bowl, counter mounted, stainless steel.

1. Stainless-Steel Kitchen Sinks:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Elkay Manufacturing Co.
2) Just Manufacturing.

2. Fixture:

a. Standard: ASME A112.19.1/CSA B45.2 for enameled kitchen sinks.
b. Standard: ASME A112.19.3/CSA B45.4 for stainless-steel kitchen sinks.
c. Overall Dimensions: See Schedule.
d. Metal Thickness: 0.050 inch.
e. Bowl:

1) Dimensions: See Schedule.
2) Drain: See Schedule.

3. Faucet: See Schedule.
4. Supply Fittings: Comply with requirements in "Supply Fittings" Article.
5. Waste Fittings: Comply with requirements in "Waste Fittings" Article, except include continuous waste for multibowl sinks.

a. Disposer: Not required.
b. Dishwasher Air-Gap Fitting: Not required.

2.2 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Kitchen Sink Supply Fittings:

1. Supply Piping: Chrome-plated-brass pipe or chrome-plated-copper tube matching water-supply piping size. Include chrome-plated wall flange.
2. Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression stop with inlet connection matching water-supply piping type and size.

a. Operation: Loose key.

3. Risers:

a. Size: NPS 3/8 for .
b. Size: NPS 3/8 for kitchen sinks .
c. Material: Chrome-plated, soft-copper flexible tube riser.

2.3 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/2 offset tailpiece for accessible kitchen sinks.

C. Drain: Grid type with NPS 1-1/2 straight tailpiece for standard kitchen sinks .

D. Trap:

1. Material: Chrome-plated, two-piece, cast-brass trap and ground-joint swivel elbow with 0.032-inch- thick brass tube to wall; and chrome-plated-brass or -steel wall flange.

2.4 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing-fixture installation.

B. Examine walls, floors, cabinets, and counters for suitable conditions where fixtures will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install plumbing fixtures level and plumb according to roughing-in drawings.

B. Install floor-mounted water closets on closet flange attachments to drainage piping.

C. Install counter-mounting fixtures in and attached to casework.

D. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.

E. Exception: Use ball valves if supply stops are not specified with fixture. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping".Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.

F. Install toilet seats on water closets.

G. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.

H. Install shower flow-control fittings with specified maximum flow rates in shower arms.

I. Install traps on fixture outlets.

1. Exception: Omit trap on fixtures with integral traps.
2. Exception: Omit trap on indirect wastes unless otherwise indicated.

J. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

K. Seal joints between plumbing fixtures, counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

D. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.4 ADJUSTING

A. Operate and adjust plumbing fixtures and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.

3.5 CLEANING AND PROTECTION

A. After completing installation of plumbing fixtures, inspect and repair damaged finishes.

B. Clean plumbing fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed plumbing fixtures and fittings.

D. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224100

SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Water closets.
2. Flushometer valves.
3. Toilet seats.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product.

a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
b. Include rated capacities, operating characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.

1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than one of each type.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for all china plumbing fixtures water closets, flushometers and toilet seats, unless otherwise scheduled on Drawings.

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

A. Water Closets Insert drawing designation: Floor mounted, bottom outlet, top spud.

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Kohler Co.

3. Bowl:
    a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
    b. Material: Vitreous china.
    c. Type: Siphon jet.
    d. Style: Flushometer valve.
    e. Height: See Schedule.
    f. Rim Contour: Elongated.
    g. Water Consumption: See Schedule per flush.
    h. Spud Size and Location: NPS 1-1/2; top.
    i. Color: White.

4. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.
5. Flushometer Valve: See Schedules.
6. Toilet Seat: See Schedules.

2.2 TOILET SEATS

A. Toilet Seats Insert drawing designation:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Bemis Manufacturing Company.
    b. Centoco Manufacturing Corporation.
    c. Church Seats.
    d. Olsonite Seat Co.

2. Standard: IAPMO/ANSI Z124.5.
3. Material: Plastic.
4. Type: Commercial (Heavy duty).
5. Shape: Elongated rim, open front.
6. Hinge: Check.

7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.
9. Color: White.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.

B. Examine walls and floors for suitable conditions where water closets will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Water-Closet Installation:
1. Install level and plumb according to roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

B. Support Installation:

1. Use carrier supports with waste-fitting assembly and seal.
2. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.

C. Flushometer-Valve Installation:

1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
4. Install actuators in locations that are easy for people with disabilities to reach.

D. Install toilet seats on water closets.

E. Wall Flange and Escutcheon Installation:
1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.

B. Adjust water stop at flushometer valves to produce proper flow.

3.5 CLEANING AND PROTECTION

A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.

B. Install protective covering for installed water closets and fittings.

C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Lavatories.
2. Faucets.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product.

a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
b. Include rated capacities, operating characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for lavatories.

PART 2 - PRODUCTS

2.1 SOLID SURFACE COUNTER WITH INTEGRAL BOWL LAVATORIES

A. Lavatory: Rectangular solid surface bowl integral with counter per Interiors.

B. Faucet: See Schedule.

C. Supplies: See Article "SUPPLIES FITTINGS".

D. Waste: See Article "WASTE FITTINGS".

2.2 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory : Vitreous china, wall mounted, with back.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Kohler Co.

2. Fixture:

a. Standard: ASME A112.19.2/CSA B45.1.
b. Type: For wall hanging.
c. Nominal Size: Oval, 21 by 18 inches.
d. Faucet-Hole Punching: Three holes, 4-inch centers.
e. Faucet-Hole Location: Top.
f. Color: White.
g. Mounting Material: Chair carrier.

3. Faucet: See Schedule.
4. Support: ASME A112.6.1M, Type II, concealed-arm lavatory carrier. Include rectangular, steel uprights.

2.3 SOLID-BRASS, MANUALLY OPERATED FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.

B. Lavatory Faucets : Manual-type, two-handle mixing, commercial, solid-brass valve.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Delta Faucet Company.

2. Standard: ASME A112.18.1/CSA B125.1.
3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
4. Body Type: Centerset.
5. Body Material: Commercial, solid brass.
6. Finish: Polished chrome plate.
7. Maximum Flow Rate: See Schedule.
8. Mounting Type: Deck, exposed.
9. Valve Handle(s): 2 3/8 inch lever handles.
10. Spout: Rigid type.
11. Spout Outlet: Laminar flow.
12. Operation: Compression, manual.
13. Drain: Not part of faucet.

2.4 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Thermostatic Mixing Valve (TMV): An individual ASSE 1070 TMV shall be provided and installed for each hand wash faucet as required by code. Exception: omit individual TMV only when central mixing valve and circulated hot water is set to deliver 110 degrees F to same faucets.

D. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.

E. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

F. Operation: Loose key.

G. Risers:

1. NPS 3/8.
2. Chrome-plated, rigid-copper-pipe and brass straight or offset tailpieces riser.

2.5 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/4 offset (ADA) and straight (STANDARD) tailpiece.

C. Trap:

1. Size: NPS 1-1/2 by NPS 1-1/4.
2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated, brass or steel wall flange.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.

B. Examine counters and walls for suitable conditions where lavatories will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install lavatories level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-mounted lavatories.

C. Install manual faucet handles at 90 degree and parallel for on/off positions.

D. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.

E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

G. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

3.5 CLEANING AND PROTECTION

A. After completing installation of lavatories, inspect and repair damaged finishes.

B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed lavatories and fittings.

D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Mop basins.
2. Basin faucets.
3. Sink faucets.
4. Supply fittings.
5. Waste fittings.

B. Related Requirements:

1. Section 224100 "Residential Plumbing Fixtures" for residential sinks.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For sinks to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed, but no less than 1 of each type.

2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed, but no less than 1 of each type.

1.6 QUALITY ASSURANCE

A. Standardize on same manufacturers for the entire project.

1. Provide the same manufacturer throughout the project for sinks, faucets, supplies and waste fittings.

PART 2 - PRODUCTS

2.1 MOP BASINS

A. Mop Basins : Plastic, floor mounted.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. E. L. Mustee & Sons, Inc.
b. Fiat Products
c. Florestone Products Co., Inc.
d. Swan Corporation (The).
e. Zurn Industries, LLC; Light Commercial Specialty Plumbing Products.

2. Fixture:

a. Standard: IAPMO/ANSI Z124.6.
b. Material: Cast polymer.
c. Nominal Size: 24 by 24 by 10 inches.
d. Tiling Flange: Not required.
e. Rim Guard: On all top surfaces.
f. Wall Guard: 24" high stainless steel wall guard.
g. Color: Not applicable.
h. Drain: Grid with NPS 3 outlet and trap.

3. Mounting: On floor and flush to wall.
4. Faucet: See Schedule.

2.2 BASIN FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet-spout materials that will be in contact with potable water.

B. Sink Faucets: Manual type, two-lever-handle mixing valve.

1. Commercial, Solid-Brass Faucets.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) American Standard America
2) Chicago Faucets; Geberit Company.
3) Elkay Manufacturing Co.
4) Kohler Co.
5) T & S Brass and Bronze Works, Inc.

2. Standard: ASME A112.18.1/CSA B125.1.
3. Body Type: Widespread.
4. Body Material: Commercial, solid brass.
5. Finish: Chrome plated
6. Maximum Flow Rate: 4.0 gpm.
7. Handle(s): Lever.
8. Mounting Type: Back/wall, exposed.
9. Spout Type: Rigid, solid brass with wall brace.
10. Vacuum Breaker: Required for hose outlet.

a. Spout Outlet: Hose thread according to ASME B1.20.7.

2.3 SINK FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet-spout materials that will be in contact with potable water.

B. Sink Faucets : Manual type, two-lever-handle mixing valve.

1. Commercial, Solid-Brass Faucets.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) American Standard America.
2) Chicago Faucets; Geberit Company.
3) Elkay Manufacturing Co.
4) Kohler Co.
5) T & S Brass and Bronze Works, Inc.

2. Standard: ASME A112.18.1/CSA B125.1.
3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and sink receptor.
4. Body Type: Widespread.
5. Body Material: Commercial, solid brass.
6. Finish: Polished chrome plate.
7. Maximum Flow Rate: 2.2 gpm.
8. Handle(s): Lever.
9. Mounting Type: Deck, concealed.
10. Spout Type: Swivel gooseneck.
11. Vacuum Breaker: Not required for hose outlet.

12. Spout Outlet: Laminar flow .

2.4 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping at Mop Basins: Branch piping to include ball valve and check valve with concealed rough-ins.

D. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.

E. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

F. Operation: Loose key.

G. Risers:

1. NPS 3/8.
2. Chrome-plated, rigid-copper pipe.

2.5 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.

C. Trap:

1. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated brass or steel wall flange.
2. Material: Stainless-steel, two-piece trap and swivel elbow with 0.012-inch- thick stainless-steel tube to wall; and stainless-steel wall flange.

2.6 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.

B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install sinks level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-hung sinks.

C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.

D. Set floor-mounted sinks in leveling bed of cement grout.

E. Install water-supply piping with stop on each supply to each sink faucet.

1. Exception: Use ball valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping".
2. Install stops in locations where they can be easily reached for operation.

F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.

3.5 CLEANING AND PROTECTION

A. After completing installation of sinks, inspect and repair damaged finishes.

B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed sinks and fittings.

D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Sleeves.
5. Escutcheons.
6. Grout.
7. Equipment installation requirements common to equipment sections.
8. Concrete bases.
9. Supports and anchorages.

1.3 DEFINITIONS

A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.

B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.

C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.

E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

F. The following are industry abbreviations for rubber materials:

1. EPDM: Ethylene-propylene-diene terpolymer rubber.

1.4 QUALITY ASSURANCE

A. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

B. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

1.6 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.

B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.

B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

A. Refer to individual Division 23 piping Sections for special joining materials not listed below.

B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.

1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.

a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.

2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.

C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.

D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.

F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 DIELECTRIC FITTINGS

A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.

B. Insulating Material: Suitable for system fluid, pressure, and temperature.

C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.

1. Manufacturers:

a. Capitol Manufacturing Co.
b. Eclipse, Inc.
c. Epco Sales, Inc.
d. Hart Industries, International, Inc.
e. Watts Industries, Inc.; Water Products Div.
f. Zurn Industries, Inc.; Wilkins Div.

D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.

1. Manufacturers:

a. Epco Sales, Inc.
b. Watts Industries, Inc.; Water Products Div.

E. Dielectric-Flange Kits: Companion-flange assembly for field assembly. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.

1. Manufacturers:

a. Advance Products & Systems, Inc.
b. Calpico, Inc.
c. Pipeline Seal and Insulator, Inc.

2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig minimum working pressure where required to suit system pressures.

F. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.

1. Manufacturers:

a. Calpico, Inc.
b. Lochinvar Corp.

G. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

1. Manufacturers:

a. Perfection Corp.
b. Precision Plumbing Products, Inc.
c. Sioux Chief Manufacturing Co., Inc.
d. Victaulic Co. of America.

2.5 MECHANICAL SLEEVE SEALS

A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.

1. Manufacturers:

a. Advance Products & Systems, Inc.
b. Calpico, Inc.
c. Metraflex Co.
d. Pipeline Seal and Insulator, Inc.

2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Carbon steel. Include two for each sealing element.
4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.6 SLEEVES

A. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.

2.7 ESCUTCHEONS

A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.

B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.

C. One-Piece, Cast-Brass Type: With set screw.

1. Finish: Polished chrome-plated.

D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.

1. Finish: Polished chrome-plated.

2.8 GROUT

A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.

1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
2. Design Mix: 5000-psi, 28-day compressive strength.
3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

F. Install piping to permit valve servicing.

G. Install piping at indicated slopes.

H. Install piping free of sags and bends.

I. Install fittings for changes in direction and branch connections.

J. Install piping to allow application of insulation.

K. Select system components with pressure rating equal to or greater than system operating pressure.

L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:

1. New Piping:

    a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
    b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
    c. Insulated Piping: One-piece, stamped-steel type with spring clips.
    d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
    e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.

2. Existing Piping: Use the following:

    a. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting, cast-brass type with chrome-plated finish.
    b. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting, cast-brass type with chrome-plated finish.

M. Install sleeves for pipes passing through concrete and masonry walls, and concrete floor and roof slabs.

1. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.

2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:

a. Steel Pipe Sleeves: For pipes smaller than NPS 6.

4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.

N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

1. Install steel pipe for sleeves smaller than 6 inches in diameter.
2. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

O. Verify final equipment locations for roughing-in.

P. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.

B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.

E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.3 PIPING CONNECTIONS

A. Make connections according to the following, unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
3. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

A. Install equipment to allow maximum possible headroom unless specific mounting heights are indicated.

B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.

C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.

D. Install equipment to allow right of way for piping installed at required slope.

3.5 CONCRETE BASES

A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.

1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.

4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
5. Install anchor bolts to elevations required for proper attachment to supported equipment.
6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.6 ERECTION OF METAL SUPPORTS AND ANCHORAGES

A. Refer to Division 05 Section "Metal Fabrications" for structural steel.

B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.

3.7 GROUTING

A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.

B. Clean surfaces that will come into contact with grout.

C. Provide forms as required for placement of grout.

D. Avoid air entrapment during placement of grout.

E. Place grout, completely filling equipment bases.

F. Place grout on concrete bases and provide smooth bearing surface for equipment.

G. Place grout around anchors.

H. Cure placed grout.

END OF SECTION 230500

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

B. Related Sections included, but are not limited to, the following:

1. 232123 Hydronic Pumps
2. 233423 HVAC Power Ventilators
3. 237313 Modular Indoor AHUs
4. 237420 Packaged Outdoor AHUs

1.2 SUMMARY

A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:

1. Motor controllers.
2. Torque, speed, and horsepower requirements of the load.
3. Ratings and characteristics of supply circuit and required control sequence.
4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

A. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.

B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

A. Description: NEMA MG 1, Design B, medium induction motor.

B. Efficiency: Energy efficient, as defined in NEMA MG 1.

C. Service Factor: 1.15.

D. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.

E. Temperature Rise: Match insulation rating.

F. Insulation: Class F.

G. Code Letter Designation:

1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.

H. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

A. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.

1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
2. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
3. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:

1. Permanent-split capacitor.
2. Capacitor start, capacitor run.

B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.

C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.

D. Motors 1/20 HP and Smaller: Shaded-pole type.

E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230519 - METERS AND GAGES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Filled-system thermometers.
2. Thermowells.
3. Dial-type pressure gages.
4. Gage attachments.
5. Test plugs.
6. Test-plug kits.
7. Venturi flowmeters.
8. Vortex-shedding flowmeters.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 FILLED-SYSTEM THERMOMETERS

A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Ashcroft Inc.
b. Marsh Bellofram.
c. Miljoco Corporation.

d. Trerice, H. O. Co.
e. Weiss Instruments, Inc.
f. Weksler.

2. Standard: ASME B40.200.
3. Case: Sealed type, cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
4. Element: Bourdon tube or other type of pressure element.
5. Movement: Mechanical, dampening type, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F.
7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Metal.
10. Connector Type(s): Union joint, adjustable, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device; with ASME B1.1 screw threads.
11. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.

    a. Design for Air-Duct Installation: With ventilated shroud.
    b. Design for Thermowell Installation: Bare stem.

12. Accuracy: Plus or minus 1 degree of scale range.

B. Remote-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Ashcroft Inc.
    b. Marsh Bellofram.
    c. Miljoco Corporation.
    d. Trerice, H. O. Co.
    e. Weiss Instruments, Inc.
    f. Weksler.

2. Standard: ASME B40.200.
3. Case: Sealed type, cast aluminum or drawn steel; 4-1/2-inch nominal diameter with back flange and holes for panel mounting.
4. Element: Bourdon tube or other type of pressure element.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F.
7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Metal.
10. Connector Type(s): Union joint, bottom; with ASME B1.1 screw threads.
11. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.

    a. Design for Air-Duct Installation: With ventilated shroud.

b. Design for Thermowell Installation: Bare stem.

12. Accuracy: Plus or minus 1 degree of scale range.

2.2 DUCT-THERMOMETER MOUNTING BRACKETS

A. Description: Flanged bracket with screw holes, for attachment to air duct and made to hold thermometer stem.

2.3 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.4 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. AMETEK, Inc.; U.S. Gauge.
b. Ashcroft Inc.
c. Miljoco Corporation.
d. Noshok.
e. Trerice, H. O. Co.
f. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
g. Weiss Instruments, Inc.
h. Weksler.

2. Standard: ASME B40.100.
3. Case: Sealed type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.

5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Metal.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. AMETEK, Inc.; U.S. Gauge.
   b. Ashcroft Inc.
   c. Miljoco Corporation.
   d. Noshok.
   e. Trerice, H. O. Co.
   f. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
   g. Weiss Instruments, Inc.
   h. Weksler.

2. Standard: ASME B40.100.
3. Case: Sealed type; cast aluminum or drawn steel; 4-1/2-inch nominal diameter with back flange and holes for panel mounting.
4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
6. Movement: Mechanical, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Metal.
11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.5 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.

B. Siphons: Loop-shaped section of brass pipe with NPS 1/4 or NPS 1/2 pipe threads.

C. Valves: , with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.6 TEST PLUGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flow Design, Inc.
2. Miljoco Corporation.
3. Trerice, H. O. Co.
4. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
5. Weiss Instruments, Inc.
6. Weksler.

B. Description: Test-station fitting made for insertion into piping tee fitting.

C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.

D. Thread Size: NPS 1/2, ASME B1.20.1 pipe thread.

E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.

F. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

2.7 TEST-PLUG KITS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flow Design, Inc.
2. Miljoco Corporation.
3. Trerice, H. O. Co.
4. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
5. Weiss Instruments, Inc.
6. Weksler.

B. Furnish one test-plug kit(s) containing [**one**] [**two**] thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.

C. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.

D. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.

E. Carrying Case: Metal or plastic, with formed instrument padding.

2.8 FLOWMETERS

A. Venturi Flowmeters:

1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:

2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:

    a. ABB; Instrumentation and Analytical.
    b. Gerand Engineering Co.
    c. Hyspan Precision Products, Inc.
    d. Preso Meters; a division of Racine Federated Inc.
    e. S. A. Armstrong Limited; Armstrong Pumps Inc.
    f. Victaulic Company.

3. Description: Flowmeter with calibrated flow-measuring element, hoses or tubing, fittings, valves, indicator, and conversion chart.
4. Flow Range: Sensor and indicator shall cover operating range of equipment or system served.
5. Sensor: Venturi-type, calibrated, flow-measuring element; for installation in piping.

    a. Design: Differential-pressure-type measurement for [**gas**] [**oil**] [**steam**] [**water**] <**Insert fluid**>.
    b. Construction: Bronze, brass, or factory-primed steel, with brass fittings and attached tag with flow conversion data.
    c. Minimum Pressure Rating: [250 psig] <**Insert value**>.
    d. Minimum Temperature Rating: [250 deg F] <**Insert temperature**>.
    e. End Connections for NPS 2 and Smaller: Threaded.
    f. End Connections for NPS 2-1/2 and Larger: Flanged or welded.
    g. Flow Range: Flow-measuring element and flowmeter shall cover operating range of equipment or system served.

6. Permanent Indicators: Meter suitable for wall or bracket mounting, calibrated for connected flowmeter element, and having 6-inch- diameter, or equivalent, dial with fittings and copper tubing for connecting to flowmeter element.

    a. Scale: Gallons per minute.
    b. Accuracy: Plus or minus [**1 percent between 20 and 80 percent of scale range**] <**Insert accuracy**>.

7. Portable Indicators: Hand-held, differential-pressure type, calibrated for connected flowmeter element and having two 12-foot hoses, with carrying case.

    a. Scale: Gallons per minute.
    b. Accuracy: Plus or minus 2 percent between 20 and 80 percent of scale range.

8. Display: Shows rate of flow[**, with register to indicate total volume in** gallons].
9. Conversion Chart: Flow rate data compatible with sensor.
10. Operating Instructions: Include complete instructions with each flowmeter.

B. Vortex-Shedding Flowmeters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB; Instrumentation and Analytical.
b. EMCO Flow Systems; a division of Spirax Sarco, Inc.
c. Emerson Process Management; Rosemount.

2. Description: Flowmeter with sensor and indicator.
3. Flow Range: Sensor and indicator shall cover operating range of equipment or system served.
4. Sensor: Inline type; for installing between pipe flanges and measuring flow directly in gallons per minute.

a. Design: Flow obstruction device, vortex-measurement type for liquids.
b. Construction: Stainless-steel body, with integral transmitter and direct-reading scale.
c. Minimum Pressure Rating: 1000 psig.
d. Minimum Temperature Rating: 500 deg F.
e. Integral Transformer: For low-voltage power operation.

5. Indicator: Hand-held meter; either an integral part of sensor or a separate meter.
6. Accuracy: Plus or minus 0.25 percent for liquids and 0.75 percent for gases.
7. Display: Shows rate of flow, with register to indicate total volume in gallons.
8. Operating Instructions: Include complete instructions with each flowmeter.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.

G. Install duct-thermometer mounting brackets in walls of ducts. Attach to duct with screws.

H. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

I. Install remote-mounted pressure gages on panel.

J. Install valve and snubber in piping for each pressure gage for fluids (except steam).

K. Install valve and siphon fitting in piping for each pressure gage for steam.

L. Install test plugs in piping tees.

M. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters according to manufacturer's written instructions.

N. Install flowmeter elements in accessible positions in piping systems.

O. Install wafer-orifice flowmeter elements between pipe flanges.

P. Install differential-pressure-type flowmeter elements, with at least minimum straight lengths of pipe, upstream and downstream from element according to manufacturer's written instructions.

Q. Install permanent indicators on walls or brackets in accessible and readable positions.

R. Install connection fittings in accessible locations for attachment to portable indicators.

S. Install pressure gages in the following locations:

1. Discharge of each pressure-reducing valve.
2. Inlet and outlet of each chiller chilled-water and condenser-water connection.
3. Suction and discharge of each pump.

3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

B. Connect flowmeter-system elements to meters.

C. Connect flowmeter transmitters to meters.

3.3 ADJUSTING

A. After installation, calibrate meters according to manufacturer's written instructions.

B. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Chilled-Water Piping: 0 to 100 deg F.

B. Scale Range for Condenser-Water Piping: 0 to 100 deg F.

C. Scale Range for Heating, Hot-Water Piping: 0 to 250 deg F.

D. Scale Range for Air Ducts: Minus 40 to plus 160 deg F.

3.5 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Chilled-Water Piping: 0 to 160 psi.

B. Scale Range for Condenser-Water Piping: 0 to 100 psi.

C. Scale Range for Heating, Hot-Water Piping: 0 to 200 psi.

3.6 FLOWMETER SCHEDULE

A. Flowmeters for Chilled-Water Piping: Vortex-shedding type.

B. Flowmeters for Heating, Hot-Water Piping: Venturi Vortex-shedding type.

END OF SECTION 230519

SECTION 230523 - GENERAL-DUTY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Iron, single-flange butterfly valves.
4. Iron, grooved-end butterfly valves.
5. Bronze lift check valves.
6. Bronze swing check valves.
7. Iron swing check valves.
8. Iron, grooved-end swing-check valves.
9. Lubricated plug valves.
10. Chainwheels.

B. Related Sections:
1. Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

1.3 DEFINITIONS

A. CWP: Cold working pressure.

B. EPDM: Ethylene propylene copolymer rubber.

C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

D. NRS: Nonrising stem.

E. OS&Y: Outside screw and yoke.

F. RS: Rising stem.

G. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
2. ASME B31.1 for power piping valves.
3. ASME B31.9 for building services piping valves.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces.
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Refer to HVAC valve schedule articles for applications of valves.

B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

C. Valve Sizes: Same as upstream piping unless otherwise indicated.

D. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
2. Handwheel: For valves other than quarter-turn types.
3. Handlever: For quarter-turn valves NPS 6 and smaller[**except plug valves**].
4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every [**5**] [**10**] <**Insert number**> plug valves, for each size square plug-valve head.
5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.

E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:

1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
3. Butterfly Valves: With extended neck.

F. Valve-End Connections:

1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Grooved: With grooves according to AWWA C606.
3. Solder Joint: With sockets according to ASME B16.18.
4. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRASS BALL VALVES

A. Two-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Crane Co.; Crane Valve Group; Crane Valves.
b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Hammond Valve.
d. Jamesbury; a subsidiary of Metso Automation.
e. Kitz Corporation.
f. Milwaukee Valve Company.

2. Description:

a. Standard: MSS SP-110.
b. SWP Rating: 150 psig.
c. CWP Rating: 600 psig.
d. Body Design: Two piece.
e. Body Material: Forged brass.
f. Ends: Threaded.
g. Seats: PTFE or TFE.
h. Stem: Stainless steel.

i. Ball: Stainless steel, vented.
j. Port: Full.

B. Three-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Jomar International, LTD.
b. Kitz Corporation.
c. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-110.
b. SWP Rating: 150 psig.
c. CWP Rating: 600 psig.
d. Body Design: Three piece.
e. Body Material: Forged brass.
f. Ends: Threaded.
g. Seats: PTFE or TFE.
h. Stem: Stainless steel.
i. Ball: Stainless steel, vented.
j. Port: Full.

2.3 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Conbraco Industries, Inc.; Apollo Valves.
b. Crane Co.; Crane Valve Group; Crane Valves.
c. Hammond Valve.
d. Lance Valves; a division of Advanced Thermal Systems, Inc.
e. Milwaukee Valve Company.
f. NIBCO INC.
g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-110.
b. SWP Rating: 150 psig.
c. CWP Rating: 600 psig.
d. Body Design: Two piece.
e. Body Material: Bronze.
f. Ends: Threaded.

g. Seats: PTFE or TFE.
h. Stem: Stainless steel.
i. Ball: Stainless steel, vented.
j. Port: Full.

B. Three-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Conbraco Industries, Inc.; Apollo Valves.
b. Hammond Valve.
c. Milwaukee Valve Company.
d. NIBCO INC.

2. Description:

a. Standard: MSS SP-110.
b. SWP Rating: 150 psig.
c. CWP Rating: 600 psig.
d. Body Design: Three piece.
e. Body Material: Bronze.
f. Ends: Threaded.
g. Seats: PTFE or TFE.
h. Stem: Stainless steel.
i. Ball: Stainless steel, vented.
j. Port: Full.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
b. Bray Controls; a division of Bray International.
c. Conbraco Industries, Inc.; Apollo Valves.
d. Crane Co.; Crane Valve Group; Jenkins Valves.
e. Crane Co.; Crane Valve Group; Stockham Division.
f. Hammond Valve.
g. Kitz Corporation.
h. Milwaukee Valve Company.
i. NIBCO INC.
j. Red-White Valve Corporation.
k. Spence Strainers International; a division of CIRCOR International.
l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 150 psig.
c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
e. Seat: EPDM.
f. Stem: One- or two-piece stainless steel.
g. Disc: Aluminum bronze.

B. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
b. Bray Controls; a division of Bray International.
c. Conbraco Industries, Inc.; Apollo Valves.
d. Crane Co.; Crane Valve Group; Jenkins Valves.
e. Crane Co.; Crane Valve Group; Stockham Division.
f. Hammond Valve.
g. Kitz Corporation.
h. Milwaukee Valve Company.
i. Mueller Steam Specialty; a division of SPX Corporation.
j. NIBCO INC.
k. Red-White Valve Corporation.
l. Spence Strainers International; a division of CIRCOR International.
m. Sure Flow Equipment Inc.
n. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 150 psig.
c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
e. Seat: EPDM.
f. Stem: One- or two-piece stainless steel.
g. Disc: Stainless steel.

2.5 IRON, GROOVED-END BUTTERFLY VALVES

A. 175 CWP, Iron, Grooved-End Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Kennedy Valve; a division of McWane, Inc.
b. Victaulic Company.

2. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 175 psig.
c. Body Material: Coated, ductile iron.
d. Stem: Two-piece stainless steel.
e. Disc: Coated, ductile iron.
f. Seal: EPDM.

2.6 BRONZE LIFT CHECK VALVES

A. Class 125, Lift Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Crane Co.; Crane Valve Group; Crane Valves.
b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Crane Co.; Crane Valve Group; Stockham Division.

2. Description:

a. Standard: MSS SP-80, Type 1.
b. CWP Rating: 200 psig.
c. Body Design: Vertical flow.
d. Body Material: ASTM B 61 or ASTM B 62, bronze.
e. Ends: Threaded.
f. Disc: Bronze.

2.7 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. American Valve, Inc.
b. Crane Co.; Crane Valve Group; Crane Valves.
c. Crane Co.; Crane Valve Group; Jenkins Valves.
d. Crane Co.; Crane Valve Group; Stockham Division.
e. Hammond Valve.
f. Kitz Corporation.
g. Milwaukee Valve Company.
h. NIBCO INC.

i. Powell Valves.
j. Red-White Valve Corporation.
k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-80, Type 3.
b. CWP Rating: 200 psig.
c. Body Design: Horizontal flow.
d. Body Material: ASTM B 62, bronze.
e. Ends: Threaded.
f. Disc: Bronze.

2.8 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

a. Crane Co.; Crane Valve Group; Crane Valves.
b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Crane Co.; Crane Valve Group; Stockham Division.
d. Hammond Valve.
e. Kitz Corporation.
f. Legend Valve.
g. Milwaukee Valve Company.
h. NIBCO INC.
i. Powell Valves.
j. Red-White Valve Corporation.
k. Sure Flow Equipment Inc.
l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

a. Standard: MSS SP-71, Type I.
b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
c. NPS 14 to NPS 24, CWP Rating: 150 psig.
d. Body Design: Clear or full waterway.
e. Body Material: ASTM A 126, gray iron with bolted bonnet.
f. Ends: Flanged.
g. Trim: Bronze.
h. Gasket: Asbestos free.

2.9 IRON, GROOVED-END SWING CHECK VALVES

A. 300 CWP, Iron, Grooved-End Swing Check Valves:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

    a. Anvil International, Inc.
    b. Shurjoint Piping Products.
    c. Tyco Fire Products LP; Grinnell Mechanical Products.
    d. Victaulic Company.

2. Description:

    a. CWP Rating: 300 psig.
    b. Body Material: ASTM A 536, ductile iron.
    c. Seal: EPDM.
    d. Disc: Spring operated, ductile iron or stainless steel.

2.10 LUBRICATED PLUG VALVES

A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

1. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

    a. Nordstrom Valves, Inc.

2. Description:

    a. Standard: MSS SP-78, Type II.
    b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
    c. NPS 14 to NPS 24, CWP Rating: 150 psig.
    d. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
    e. Pattern: [**Regular or short**] [**Venturi**] <**Insert pattern**>.
    f. Plug: Cast iron or bronze with sealant groove.

2.11 CHAINWHEELS

A. Manufacturers: Subject to compliance with requirements, [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

1. Babbitt Steam Specialty Co.
2. Roto Hammer Industries.
3. Trumbull Industries.

B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.

1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.

2. Attachment: For connection to [**ball**] [**butterfly**] [**and**] [**plug**] valve stems.
3. Sprocket Rim with Chain Guides: [**Ductile iron**] [**Ductile or cast iron**] [**Cast iron**] [**Aluminum**] [**Bronze**], of type and size required for valve.[**Include zinc coating.**]
4. Chain: [**Hot-dip, galvanized steel**] [**Brass**] [**Stainless steel**], of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install chainwheels on operators for ball butterfly plug valves [NPS 4] <**Insert size**> and larger and more than [96 inches] <**Insert dimension**> above floor. Extend chains to [60 inches] <**Insert dimension**> above finished floor.

F. Install check valves for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level.
2. Check Valves: In horizontal or vertical position, between flanges.
3. Lift Check Valves: With stem upright and plumb.

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Shutoff Service: Ball, butterfly[**, or gate**] [**, gate, or plug**] valves.
2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
3. Throttling Service except Steam: [**Globe**] [**Globe or angle**] [**or ball**] [**or butterfly**] [**, ball, or butterfly**] valves.
4. Throttling Service, Steam: [**Globe**] [**Globe or angle**] [**or butterfly**] valves.
5. Pump-Discharge Check Valves:

    a. NPS 2 and Smaller: Bronze swing check valves with [**bronze**] [**or**] [**nonmetallic**] disc.
    b. NPS 2-1/2 and Larger: Iron swing check valves with lever and weight or with spring or iron, center-guided, [**metal**] [**or**] [**resilient**]-seat check valves.

B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.

C. Select valves, except wafer types, with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
6. For Steel Piping, NPS 5 and Larger: Flanged ends.
7. For Grooved-End [**Copper Tubing**] [**and**] [**Steel Piping**] except Steam and Steam Condensate Piping: Valve ends may be grooved.

3.5 CHILLED-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: Two Three piece, full port, brass with stainless-steel trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, seat, aluminum-bronze stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12: 175 CWP.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron, Grooved-End Check Valves, NPS 3 to NPS 12: 300 CWP.
6. Lubricated Plug Valves: Class 125, regular gland, threaded.

3.6 CONDENSER-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: Two Three piece, full port, brass with stainless-steel trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, seat, aluminum-bronze stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12: 175 CWP.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron, Grooved-End Check Valves, NPS 3 to NPS 12: 300 CWP.
6. Lubricated Plug Valves: Class 125, regular gland, threaded.

3.7 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: Two Three piece, full port, brass bronze with stainless-steel trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24: 150 CWP, seat, aluminum-bronze stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12: 175 CWP.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron, Grooved-End Check Valves, NPS 3 to NPS 12: 300 CWP.

END OF SECTION 230523

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Metal framing systems.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Pipe stands.
6. Equipment supports.

1.3 ACTION SUBMITTALS

A. Product Data, Delegated-Design Submittal:

1. Product Data: For each type of product.

2. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

a. Detail fabrication and assembly of trapeze hangers.
b. Include design calculations for designing trapeze hangers.

1.4 QUALITY ASSURANCE

A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.2 MATERIALS

A. Aluminum: ASTM B221.

B. Carbon Steel: ASTM A1011/A1011M.

C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.

D. Stainless Steel: ASTM A240/A240M.

E. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.

F. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.

B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus [200 lb] <**Insert value**>.

3.2 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled strut systems.

C. Pipe Stand Installation:

1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.

D. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

E. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

F. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

G. Install lateral bracing with pipe hangers and supports to prevent swaying.

H. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

I. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

K. Insulated Piping:

1. Attach clamps and spacers to piping.

a. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
b. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.

b. NPS 4: 12 inches long and 0.06 inch thick.
c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.

5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and metal framing systems and attachments for general service applications.

F. Use and [**stainless steel**] [**or**] [**corrosion-resistant**] attachments for hostile environment applications.

G. Use copper-plated pipe hangers and [**copper**] [**or**] [**stainless steel**] attachments for copper piping and tubing.

H. Use padded hangers for piping that is subject to scratching.

I. Use thermal-hanger shield inserts for insulated piping and tubing.

J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
4. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
5. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.

K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.

L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
2. C-Clamps (MSS Type 23): For structural shapes.
3. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
4. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.

N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
2. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.

P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

Q. Use instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Warning signs and labels.
2. Pipe labels.
3. Duct labels.

1.2 ACTION SUBMITTALS

A. Product Data,:

1. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 WARNING SIGNS AND LABELS

A. Letter and Background Color: As indicated for specific application under Part 3.

B. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.

C. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

D. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

E. Fasteners: Stainless steel rivets or self-taping screws.

F. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

G. Arc-Flash Warning Signs: Provide arc-flash warning signs in locations and with content in accordance with requirements of OSHA and NFPA70E[**and other applicable codes and standards**].

H. Label Content: Include caution and warning information plus emergency notification instructions.

2.2 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.

B. Letter and Background Color: As indicated for specific application under Part 3.

C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:

1. Pipe size.
2. Flow-Direction Arrows: Include flow-direction arrows on main and branch distribution piping. Arrows integral with label.
3. Lettering Size: at least 1-1/2 inches high.

2.3 DUCT LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

B. Letter and Background Color: As indicated for specific application under Part 3.

C. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

D. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

E. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

F. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS, WARNING SIGNS, AND LABELS

A. Permanently fasten labels on each item of mechanical equipment.

B. Sign and Label Colors:

1. White letters on an ANSI Z535.1 safety-blue background.

C. Locate equipment labels where accessible and visible.

D. Arc-Flash Warning Signs: Provide arc-flash warning signs on electrical disconnects and other equipment where arc-flash hazard exists, as indicated on Drawings, and in accordance with requirements of OSHA and NFPA 70E[**, and other applicable codes and standards**].

3.4 INSTALLATION OF PIPE LABELS

A. Install pipe labels showing service and flow direction with permanent adhesive on pipes.

B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Within 3 ft. of each valve and control device.
2. At access doors, manholes, and similar access points that permit view of concealed piping.
3. Within 3 ft. of equipment items and other points of origination and termination.
4. Spaced at maximum intervals of 20 feet along each run. Reduce intervals to 10 ft. in areas of congested piping, mechanical rooms, and equipment.

C. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F or higher. Where these pipes are to remain uninsulated, use a short section of insulation or use stenciled labels.

D. Flow-Direction Arrows: Use arrows to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

E. Pipe-Label Color Schedule:

1. Chilled-Water Piping: Blue letters on white background.
2. Heating Water Piping: Red letters on white background.
3. Refrigerant Piping: Yellow letters on white background.

3.5 INSTALLATION OF DUCT LABELS

A. Install self-adhesive duct labels showing service and flow direction with permanent adhesive on air ducts.

1. Provide labels in the following color codes:

a. For air supply ducts: White letters on blue background.
b. For return, outside, and mixed air ducts: White letters on red background.
c. For exhaust- and relief-,air ducts: White letters on green background.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Balancing Air Systems:
    a. Constant-volume air systems.
2. Testing, Adjusting, and Balancing Equipment:
    a. Motors.
    b. Condensing units.
    c. Heat-transfer coils.
3. Testing, adjusting, and balancing existing systems and equipment.

1.3 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. BAS: Building automation systems.

C. NEBB: National Environmental Balancing Bureau.

D. TAB: Testing, adjusting, and balancing.

E. TABB: Testing, Adjusting, and Balancing Bureau.

F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

G. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

A. TAB Conference: If requested by the Owner, conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.

1. Minimum Agenda Items:

    a. The Contract Documents examination report.
    b. The TAB plan.
    c. Needs for coordination and cooperation of trades and subcontractors.
    d. Proposed procedures for documentation and communication flow.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.

C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.

D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists as specified in "Preparation" Article.

E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.

F. Certified TAB reports.

G. Sample report forms.

H. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.6 QUALITY ASSURANCE

A. TAB Specialists Qualifications: Certified by AABC.

1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
2. TAB Technician: Employee of the TAB specialist and certified by AABC as a TAB technician.

B. TAB Specialists Qualifications: Certified by NEBB.

1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB.

2. TAB Technician: Employee of the TAB specialist and certified by NEBB as a TAB technician.

C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

1.7 FIELD CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

A. Subject to compliance with requirements, engage one of the following:

1. Northern Indiana

a. Mechanical Test & Balance (NEBB)
b. Circle R Mechanical (TABB)
c. Fluid Dynamics (AABC)

3.2 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.

E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.

F. Examine equipment performance data including fan and pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.

G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

H. Examine test reports specified in individual system and equipment Sections.

I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

J. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

K. Examine operating safety interlocks and controls on HVAC equipment.

L. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.3 PREPARATION

A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
2. Strategies and step-by-step procedures for balancing the systems.
3. Instrumentation to be used.
4. Sample forms with specific identification for all equipment.

B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Airside:

a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
b. Duct systems are complete.
c. Volume dampers are open and functional.
d. Clean filters are installed.
e. Fans are operating, free of vibration, and rotating in correct direction.
f. Automatic temperature-control systems are operational.
g. Ceilings are installed.
h. Windows and doors are installed.
i. Suitable access to balancing devices and equipment is provided.

3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.

B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.

1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.

C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.

B. Prepare schematic diagrams of systems' "as-built" duct layouts.

C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.

F. Verify that motor starters are equipped with properly sized thermal protection.

G. Check dampers for proper position to achieve desired airflow path.

H. Check for airflow blockages.

I. Check condensate drains for proper connections and functioning.

J. Check for proper sealing of air-handling-unit components.

K. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure total airflow.

a. Set outside-air and return-air dampers for proper position that simulates minimum outdoor-air conditions.
b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses, close to the fan and prior to any outlets, to obtain total airflow.
c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.

2. Measure fan static pressures as follows:

a. Measure static pressure directly at the fan outlet or through the flexible connection.
b. Measure static pressure directly at the fan inlet or through the flexible connection.
c. Measure static pressure across each component that makes up the air-handling system.
d. Report artificial loading of filters at the time static pressures are measured.

3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
4. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.

1. Measure airflow of submain and branch ducts.
2. Adjust submain and branch duct volume dampers for specified airflow.
3. Re-measure each submain and branch duct after all have been adjusted.

C. Adjust air inlets and outlets for each space to indicated airflows.

1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
2. Measure inlets and outlets airflow.
3. Adjust each inlet and outlet for specified airflow.

4. Re-measure each inlet and outlet after they have been adjusted.

D. Verify final system conditions.

1. Re-measure and confirm that minimum outdoor and return airflows are within design. Readjust to design if necessary.
2. Re-measure and confirm that total airflow is within design.
3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
4. Mark all final settings.
5. Test system in economizer mode. Verify proper operation and adjust if necessary.
6. Measure and record all operating data.
7. Record final fan-performance data.

3.7 PROCEDURES FOR MOTORS

A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:

1. Manufacturer's name, model number, and serial number.
2. Motor horsepower rating.
3. Motor rpm.
4. Phase and hertz.
5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Starter size and thermal-protection-element rating.
8. Service factor and frame size.

B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

3.8 PROCEDURES FOR CONDENSING UNITS

A. Verify proper rotation of fans.

B. Measure entering- and leaving-air temperatures.

C. Record fan and motor operating data.

3.9 PROCEDURES FOR HEAT-TRANSFER COILS

A. Measure, adjust, and record the following data for each water coil:

1. Entering- and leaving-water temperature.
2. Water flow rate.
3. Water pressure drop for major (more than 20 gpm) equipment coils, excluding unitary equipment such as reheat coils, unit heaters, and fan-coil units.
4. Dry-bulb temperature of entering and leaving air.
5. Wet-bulb temperature of entering and leaving air for cooling coils.
6. Airflow.

B. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.

3.10 TOLERANCES

A. Set HVAC system's airflow rates and water flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
2. Air Outlets and Inlets: Plus or minus 10 percent.

B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.11 PROGRESS REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

B. **Status Reports: Prepare** biweekly **progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.**

3.12 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Fan curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:

    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.

12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:

    a. Settings for outdoor-, return-, and exhaust-air dampers.
    b. Conditions of filters.
    c. Cooling coil, wet- and dry-bulb conditions.
    d. Fan drive settings including settings and percentage of maximum pitch diameter.
    e. Settings for supply-air, static-pressure controller.
    f. Other system operating conditions that affect performance.

D. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:

1. Unit Data:

    a. Unit identification.
    b. Location.
    c. Make and type.
    d. Model number and unit size.
    e. Manufacturer's serial number.
    f. Unit arrangement and class.
    g. Discharge arrangement.
    h. Number, type, and size of filters.

2. Motor Data:

    a. Motor make, and frame type and size.
    b. Horsepower and rpm.
    c. Volts, phase, and hertz.
    d. Full-load amperage and service factor.

3. Test Data (Indicated and Actual Values):

    a. Total airflow rate in cfm.
    b. Total system static pressure in inches wg.
    c. Fan rpm.
    d. Discharge static pressure in inches wg.
    e. Filter static-pressure differential in inches wg.
    f. Cooling-coil static-pressure differential in inches wg.
    g. Heating-coil static-pressure differential in inches wg.
    h. Outdoor airflow in cfm.
    i. Return airflow in cfm.
    j. Outdoor-air damper position.
    k. Return-air damper position.

E. Apparatus-Coil Test Reports:

1. Coil Data:

    a. System identification.
    b. Location.
    c. Coil type.
    d. Number of rows.
    e. Fin spacing in fins per inch o.c.
    f. Make and model number.
    g. Face area in sq. ft..
    h. Tube size in NPS.
    i. Tube and fin materials.
    j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

    a. Airflow rate in cfm.
    b. Average face velocity in fpm.
    c. Air pressure drop in inches wg.
    d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
    e. Return-air, wet- and dry-bulb temperatures in deg F.
    f. Entering-air, wet- and dry-bulb temperatures in deg F.
    g. Leaving-air, wet- and dry-bulb temperatures in deg F.
    h. Refrigerant expansion valve and refrigerant types.
    i. Refrigerant suction pressure in psig.
    j. Refrigerant suction temperature in deg F.
    k. Inlet steam pressure in psig.

F. Gas-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

    a. System identification.
    b. Location.
    c. Make and type.

d. Model number and unit size.
e. Manufacturer's serial number.
f. Fuel type in input data.
g. Output capacity in Btu/h.
h. Ignition type.
i. Burner-control types.
j. Motor horsepower and rpm.
k. Motor volts, phase, and hertz.
l. Motor full-load amperage and service factor.

2. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm.
b. Entering-air temperature in deg F.
c. Leaving-air temperature in deg F.
d. Air temperature differential in deg F.
e. Entering-air static pressure in inches wg.
f. Leaving-air static pressure in inches wg.
g. Air static-pressure differential in inches wg.
h. Low-fire fuel input in Btu/h.
i. High-fire fuel input in Btu/h.
j. Manifold pressure in psig.
k. High-temperature-limit setting in deg F.
l. Operating set point in Btu/h.
m. Motor voltage at each connection.
n. Motor amperage for each phase.
o. Heating value of fuel in Btu/h.

G. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

a. System identification.
b. Location.
c. Make and type.
d. Model number and size.
e. Manufacturer's serial number.
f. Arrangement and class.

2. Motor Data:

a. Motor make, and frame type and size.
b. Horsepower and rpm.
c. Volts, phase, and hertz.
d. Full-load amperage and service factor.

3. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm.
b. Total system static pressure in inches wg.
c. Fan rpm.

d. Discharge static pressure in inches wg.
e. Suction static pressure in inches wg.

H. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:

1. Report Data:

a. System and air-handling-unit number.
b. Location and zone.
c. Traverse air temperature in deg F.
d. Duct static pressure in inches wg.
e. Duct size in inches.
f. Duct area in sq. ft..
g. Indicated airflow rate in cfm.
h. Indicated velocity in fpm.
i. Actual airflow rate in cfm.
j. Actual average velocity in fpm.
k. Barometric pressure in psig.

I. Air-Terminal-Device Reports:

1. Unit Data:

a. System and air-handling unit identification.
b. Location and zone.
c. Apparatus used for test.
d. Area served.
e. Make.
f. Number from system diagram.
g. Type and model number.
h. Size.
i. Effective area in sq. ft..

2. Test Data (Indicated and Actual Values):

a. Airflow rate in cfm.
b. Air velocity in fpm.
c. Preliminary airflow rate as needed in cfm.
d. Preliminary velocity as needed in fpm.
e. Final airflow rate in cfm.
f. Final velocity in fpm.
g. Space temperature in deg F.

J. Instrument Calibration Reports:

1. Report Data:

a. Instrument type and make.
b. Serial number.
c. Application.

d. Dates of use.
e. Dates of calibration.

3.13 VERIFICATION OF TAB REPORT

A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Architect.

B. Architect shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.

C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."

D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

E. If TAB work fails, proceed as follows:

1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
3. If the second verification also fails, Architect may contact AABC Headquarters regarding the AABC National Performance Guaranty.

F. Prepare test and inspection reports.

3.14 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following duct services:

1. Crawl/Basement Supply, Return & Exhaust Rectangular Duct.
2. Crawl/Basement Supply & Return & Round Duct.
3. Interior Supply Rectangular & Round Duct.
4. Attic Supply, Return Rectangular & Round Duct.
5. Exposed Supply & Return Duct (Finished Spaces).
6. Outdoor & Relief Duct between Mechanical Equipment and Building penetration to Exterior.
7. Plenums At Intake, Exhaust And Relief Louvers And Hoods.

B. Related Requirements:

1. Section 230719 "HVAC Piping Insulation."
2. Section 233113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
2. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

    a. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
    b. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
    c. Detail application of field-applied jackets.
    d. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

B. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers are to be marked with the manufacturer's name, appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

C. Coordinate installation and testing of heat tracing, where applicable.

1.7 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors; Outdoors-Installed Insulation in Contact with Airstream: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General" article for where insulating materials are to be applied.

B. Products do not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

F. Glass-Fiber Blanket: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 450 deg F in accordance with ASTM C411. Comply with ASTM C553, Type II, and ASTM C1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Certainteed; SAINT-GOBAIN.
b. Johns Manville; a Berkshire Hathaway company.
c. Knauf Insulation.
d. Manson Insulation Inc.
e. Owens Corning.

G. Glass-Fiber Board Insulation: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature between 35 deg F and 250 deg F for jacketed and between 35 deg F and 450 deg F for unfaced in accordance with ASTM C411. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Certainteed; SAINT-GOBAIN.
b. Johns Manville; a Berkshire Hathaway company.
c. Knauf Insulation.
d. Manson Insulation Inc.
e. Owens Corning.

2.3 ADHESIVES

A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.

2. Fiberglass adhesive shall have a VOC content of 80 g/L or less when calculated in accordance with 40 CFR 59, Subpart D (EPA Method 24).

C. FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.

2. Adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and are compatible with insulation materials, jackets, and substrates.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Vimasco Corporation.

2. Adhesives shall have a VOC content of 50 g/L or less.
3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
4. Service Temperature Range: 0 to plus 180 deg F.
5. Color: White.

2.5 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.

c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.

2. Materials are compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. Sealant shall have a VOC content of 420 g/L or less.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.7 TAPES

A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. 3M Industrial Adhesives and Tapes Division.
b. Avery Dennison Corporation, Specialty Tapes Division.
c. Ideal Tape Co., Inc., an American Biltrite Company.
d. Knauf Insulation.

2. Width: 3 inches.
3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. 3M Industrial Adhesives and Tapes Division.
b. Avery Dennison Corporation, Specialty Tapes Division.
c. Ideal Tape Co., Inc., an American Biltrite Company.
d. Knauf Insulation.
e. Sekisui Voltek, LLC.

2. Width: 2 inches.

3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.8 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Johns Manville; a Berkshire Hathaway company.
    b. RPR Products, Inc.
2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated.

    a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

        1) AGM Industries, Inc.
        2) Gemco.
        3) Midwest Fasteners, Inc.
        4) Nelson Stud Welding.

2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.

    a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

        1) AGM Industries, Inc.
        2) CL WARD & Family Inc.
        3) Gemco.
        4) Midwest Fasteners, Inc.
        5) Nelson Stud Welding.

3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) AGM Industries, Inc.
2) Gemco.
3) Midwest Fasteners, Inc.

b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
c. Spindle: Aluminum, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, aluminum sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) AGM Industries, Inc.
2) Gemco.
3) Midwest Fasteners, Inc.
4) Nelson Stud Welding.

b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

D. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. C & F Wire.
b. Johns Manville; a Berkshire Hathaway company.
c. RPR Products, Inc.

2.9 CORNER ANGLES

A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.

3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.

    a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.

1. Comply with requirements in Section 078413 "Penetration Firestopping."

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF GLASS-FIBER INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

B. Comply with manufacturer's written installation instructions.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

    a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
    b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    d. Do not overcompress insulation during installation.
    e. Impale insulation over pins and attach speed washers.

f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

   a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
   b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.

5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

C. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

   a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
   b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
   c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
   d. Do not overcompress insulation during installation.
   e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

    a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
    b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.

5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Inspect ductwork, randomly selected by Architect/Engineer, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.

B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.7 DUCT INSULATION SCHEDULE, GENERAL

A. System 1: SUPPLY, RETURN, AND EXHAUST RECTANGULAR DUCT (Location: Crawl space / basement and exposed in mechanical, transformer and electrical rooms)

1. Location: Crawl space / Basement and exposed in mechanical, transformer, and electrical rooms.
2. Insulation Type(s) / Installed R-Value: GLASS FIBER BOARD 3.0 PCF / R-6
3. Insulation Thickness: 1-1/2”
4. Factory Jacket: FSK

B. System 2: SUPPLY, AND RETURN AND EXHAUST ROUND DUCT (Location: Crawl space / basement and exposed in mechanical, transformer and electrical rooms)

1. Location: Crawl space / Basement, and exposed in mechanical, transformer, and electrical rooms.
2. Insulation Type(s) / Installed R-Value: GLASS FIBER BLANKET 0.75 PCF /R-6
3. Insulation Thickness: 2.2”
4. Factory Jacket: FSK

C. System 3: SUPPLY RECTANGULAR AND ROUND DUCT (Location: Interior)

1. Location: Interior
2. Insulation Type(s) / Installed R-Value: GLASS FIBER BLANKET 0.75 PCF /R-4
3. Insulation Thickness: 1-1/2”
4. Factory Jacket: FSK

D. System 4: SUPPLY, AND RETURN RECTANGULAR AND ROUND DUCT (Location: Attic Space)

1. Location: Attic Space.
2. Insulation Type(s) / Installed R-value: GLASS FIBER BLANKET 3 PCF
3. Insulation Thickness: 3”
4. Factory Jacket: FSK

E. System 5: EXPOSED SUPPLY, AND RETURN DUCT (Location: In Finished Spaces)

1. Location: In Finished Spaces.
2. Insulation Type: Provide dual wall. See METAL DUCT Specification Section 233113

F. System 6: OUTDOOR AND RELIEF DUCT BETWEEN MECHANICAL EQUIPMENT AND BUILDING PENETRATION TO EXTERIOR (Location: Building Interior)

1. Location: Building Interior
2. Insulation Type(s) / Installed R-Value: GLASS FIBER BLANKET 0.75 PCF / R-6
3. Insulation Thickness: 2.2”
4. Factory Jacket: FSK

G. System 7: PLENUMS AT INTAKE, EXHAUST AND RELIEF LOUVERS AND HOODS (Location: Building Interior)

1. Location: Building Interior
2. Insulation Type(s) / Installed R-Value: GLASS FIBER BOARD 3.0 PCF / R-6
3. Insulation Thickness: 1-1/2”
4. Factory Jacket: FSK

END OF SECTION 230713

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulation for HVAC piping systems.

B. Related Requirements:

1. Section 230713 "Duct Insulation" for duct insulation.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).

1.3 INFORMATIONAL SUBMITTALS

A. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

B. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program, certified by the Department of Labor, Bureau of Apprenticeship and Training.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of manufacturer, fabricator, type, description, and size.

1.6 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.

1. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," articles for where insulating materials are applied.

B. Products do not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.

D. Insulation materials for use on austenitic stainless steel are qualified as acceptable in accordance with ASTM C795.

E. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.

F. Flexible Elastomeric (Chilled Water and Condensate Drains): Closed-cell, or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F and 220 deg F. Comply with ASTM C534/C534M, Type I, for tubular materials, Type II for sheet materials.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Aeroflex USA; Aerocel - SSPT (Stay-Seal with Protape).
b. Armacell LLC; AP ArmaFlex Black LapSeal.
c. K-Flex USA; K-Flex Insul-Lock DS and K-Fit fittings.

2.3 INSULATING CEMENTS

A. Glass-Fiber and Mineral Wool Insulating Cement: Comply with ASTM C195.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Ramco Insulation, Inc.

2.4 ADHESIVES

A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of 50 to 800 deg F.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Mon-Eco Industries, Inc.
d. Vimasco Corporation.

C. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Foster Brand; H. B. Fuller Construction Products.

D. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Aeroflex USA.
b. Armacell LLC.
c. K-Flex USA.
2. Flame-spread index is 25 or less and smoke-developed index is 50 or less as tested in accordance with ASTM E84.
3. Wet Flash Point: Below 0 deg F.
4. Service Temperature Range: 40 to 200 deg F.

5. Color: Black.

E. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Mon-Eco Industries, Inc.

F. Polystyrene Adhesive: Solvent- or water-based, synthetic resin adhesive with a service temperature range of minus 20 to plus 140 deg F.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.

G. ASJ Adhesive and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Mon-Eco Industries, Inc.

H. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Johns Manville; a Berkshire Hathaway company.
b. P.I.C. Plastics, Inc.
c. Proto Corporation.
d. Speedline Corporation.
e. The Dow Chemical Company.

2.5 MASTICS AND COATINGS

A. Materials are compatible with insulation materials, jackets, and substrates.

B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Knauf Insulation.
d. Mon-Eco Industries, Inc.
e. Vimasco Corporation.

2. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
3. Service Temperature Range: 0 to plus 180 deg F.
4. Color: White.

2.6 LAGGING ADHESIVES

A. Adhesives comply with MIL-A-3316C, Class I, Grade A, and are compatible with insulation materials, jackets, and substrates.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Vimasco Corporation.

2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
3. Service Temperature Range: 20 to plus 180 deg F.
4. Color: White.

2.7 SEALANTS

A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.

B. Joint Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.
c. Mon-Eco Industries, Inc.
d. Owens Corning.

2. Permanently flexible, elastomeric sealant.

a. Service Temperature Range: Minus 100 to plus 300 deg F.
b. Color: White or gray.

C. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Childers Brand; H. B. Fuller Construction Products.
    b. Foster Brand; H. B. Fuller Construction Products.
    c. Mon-Eco Industries, Inc.

2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: Aluminum.

D. ASJ Flashing Sealants and PVDC and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Childers Brand; H. B. Fuller Construction Products.
    b. Foster Brand; H. B. Fuller Construction Products.

2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: White.

2.8 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. ASJ+: Aluminum foil reinforced with glass scrim bonded to a kraft paper interleaving with an outer film leaving no paper exposed; complying with ASTM C1136, Types I, II, III, IV, and VII.
5. PSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.

2.9 FIELD-APPLIED JACKETS

A. Metal Jacket:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Johns Manville; a Berkshire Hathaway company.
    b. RPR Products, Inc.

2. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

    a. Finish and thickness are indicated in field-applied jacket schedules.
    b. Moisture Barrier for Indoor Applications: 3-mil- thick polysurlyn.
    c. Moisture Barrier for Outdoor Applications: 3-mil- thick polysurlyn.
    d. Factory-Fabricated Fitting Covers:

        1) Same material, finish, and thickness as jacket.
        2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
        3) Tee covers.
        4) Flange and union covers.
        5) End caps.
        6) Beveled collars.
        7) Valve covers.
        8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.10 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. 3M Industrial Adhesives and Tapes Division.
    b. Avery Dennison Corporation, Specialty Tapes Division.
    c. Ideal Tape Co., Inc., an American Biltrite Company.
    d. Knauf Insulation.

2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. 3M Industrial Adhesives and Tapes Division.
    b. Avery Dennison Corporation, Specialty Tapes Division.
    c. Ideal Tape Co., Inc., an American Biltrite Company.
    d. Knauf Insulation.

2. Width: 3 inches.
3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. 3M Industrial Adhesives and Tapes Division.
    b. Ideal Tape Co., Inc., an American Biltrite Company.

2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. 3M Industrial Adhesives and Tapes Division.
    b. Avery Dennison Corporation, Specialty Tapes Division.
    c. Ideal Tape Co., Inc., an American Biltrite Company.
    d. Knauf Insulation.

2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

E. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

    a. Johns Manville; a Berkshire Hathaway company.

2. Width: 3 inches.
3. Film Thickness: 2 mils.
4. Adhesive Thickness: 1.5 mils.
5. Elongation at Break: 120 percent.
6. Tensile Strength: 20 psi in width.

F. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Johns Manville; a Berkshire Hathaway company.

2. Width: 3 inches.
3. Film Thickness: 6 mils.
4. Adhesive Thickness: 1.5 mils.
5. Elongation at Break: 145 percent.
6. Tensile Strength: 55 psi in width.

2.11 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Johns Manville; a Berkshire Hathaway company.
b. RPR Products, Inc.

2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal.
3. Springs: Twin spring set constructed of stainless steel, with ends flat and slotted to accept metal bands. Spring size is determined by manufacturer for application.

B. Staples: Outward-clinching insulation staples, nominal 3/4 inch wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. C & F Wire.
b. Johns Manville; a Berkshire Hathaway company.
c. RPR Products, Inc.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:

1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
2. Carbon Steel: Coat carbon steel operating at a service temperature of between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

C. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
4. For below-ambient services, apply vapor-barrier mastic over staples.
5. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

P. For above-ambient services, do not install insulation to the following:

1. Testing agency labels and stamps.
2. Nameplates and data plates.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.

2. Insulate pipe elbows using prefabricated fitting insulationmade from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with prefabricated fitting insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using prefabricated fitting insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using prefabricated fitting insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges, mechanical couplings, and unions using a section of oversized preformed pipe insulation to fit. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket, except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF FIELD-APPLIED JACKETS

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.8 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless steel jackets.

3.9 FIELD QUALITY CONTROL

A. Owner will engage a qualified testing agency to perform tests and inspections.

3.10 PIPING INSULATION SCHEDULE, GENERAL

A. Insulation conductivity and thickness per pipe size comply with schedules in this Section or with requirements of authorities having jurisdiction, whichever is more stringent.

B. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.11 INDOOR PIPING INSULATION SCHEDULE

A. Refrigerant Suction and Hot-Gas Piping:

1. All Pipe Sizes: Insulation is the following:

a. Flexible Elastomeric: 1 inch thick.

3.12 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Refrigerant Suction and Hot-Gas Piping:

1. All Pipe Sizes: Insulation is the following:

a. Flexible Elastomeric: 2 inches thick.

3.13 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. Aluminum, Smooth: 0.040 inch thick.

D. Piping, Exposed:

1. Painted Aluminum, Smooth: 0.040 inch thick.

END OF SECTION 230719

SECTION 230900.99 - DIRECT DIGITAL CONTROL SYSTEMS

PART 1 - GENERAL

1.1 SECTION INCLUDES

A. Products Furnished but not Installed Under this Section

B. Products Installed but not Furnished under this Section

C. Products not Furnished or Installed under but Integrated with the Work of this Section

D. Related Sections

E. Description

F. Approved Control System Primary Manufacturers

G. Quality Assurance

H. Codes and Standards

I. System Performance

J. Submittals

K. Warranty

1.2 PRODUCTS FURNISHED BUT NOT INSTALLED UNDER THIS SECTION

A. Section 232300 Refrigerant Piping

1. Pressure and Temperature Sensor Wells and Sockets

B. Section 233300 Air Duct Accessories

1. Automatic Dampers
2. Airflow Stations
3. Terminal Unit Controls

C. Section 262923 Variable Frequency Motor Controllers

1. Section 230900 Contractor Provided Variable Frequency Drives

1.3 PRODUCTS NOT FURNISHED OR INSTALLED UNDER BUT INTEGRATED WITH THE WORK OF THIS SECTION

A. Section 238223.99 Unit Ventilators and Section 238219 Fan Coil Units

1. Set Point Reset
2. Day and Night Indexing

1.4 RELATED SECTIONS

A. The General Conditions of the Contract, Supplementary Conditions, and General Requirements are part of this specification and shall be used in conjunction with this section as part of the contract documents.

B. The following sections constitute related work:

1. Section 013300-Submittal Procedures
2. Division 23 Sections for Basic Mechanical Materials and Methods
3. Division 23 Sections for Heat Generation Equipment
4. Division 23 Sections for Refrigeration Equipment
5. Division 23 Sections for Heating, Ventilating, and Air Conditioning Equipment
6. Division 23 Sections for Air Distribution
7. Division 23 Section for Testing, Adjusting, and Balancing
8. Division 26 Sections for Basic Electrical Materials and Methods
9. Division 26 Sections for Wiring Methods
10. Division 26 Sections for Electrical Power
11. Division 26 Sections for Low-Voltage Distribution
12. Division 27 Communications
13. Division 28 Electronic Safety and Security

1.5 DESCRIPTION

A. Optional Web-based Interface:

1. General: The control system shall consist of a high-speed, peer-to-peer network of DDC controllers and an operator workstation. The operator workstation shall provide for overall system supervision and configuration, graphical user interface, management report generation, and alarm annunciation.
2. Performance Monitoring: The BAS will provide the specified performance monitoring functionality, including required monitoring points and performance metrics, improved through system accuracy, data acquisition and data management capabilities, and required graphical and data displays.
3. Event Response: The BAS will provide the specified operational changes based on event response from the energy service provider.

1.6 APPROVED CONTROL SYSTEM PRIMARY MANUFACTURERS

A. The following are approved control system manufacturers and product lines

Table

Manufacturer	**Product Line**
Manufacturer A	Honeywell T-9 or approved similar
Manufacturer B	
Manufacturer C	
Manufacturer D	
Manufacturer E	
Manufacturer F	

1. The order of the above list of manufacturers does not indicate preference. Inclusion on this list does not guarantee acceptance of products or installation. Control systems shall comply with the terms of this specification and be in compliance with all other Construction Documents.
2. Use operator workstation software, controller software, custom application programming language, building controllers, custom application controllers, and application specific controllers only from one of the manufacturers and product lines listed.
3. Other products specified herein (such as sensors, valves, dampers, and actuators) need not be manufactured by the above manufacturers.
4. If Contractor believes there are conflicts or missing information in the Construction Documents, Contractor shall request clarification from the Architect.

1.7 QUALITY ASSURANCE

A. Installer and Manufacturer Qualifications

B. Installer shall have an established working relationship with BAS Manufacturer of not less than three years.

C. Installer shall have successfully completed BAS control system training. Upon request, Installer shall present certification of completed training including hours of instruction and course outlines.

D. Contractor shall comply with the workplace safety requirements and eliminate all hazards before any further work proceeds once identified. Report all hazards observed within twenty four hours to the general contractor, designated safety officer, and the Owner.

1.8 CODES AND STANDARDS

A. Work, materials, and equipment shall comply with the most restrictive of local, state, and federal authorities codes and ordinances or these plans and specifications. As a minimum, the installation shall comply with current editions in effect 30 days prior to receipt of bids of the following codes, where applicable:

1. National Electric Code (NEC)
2. International Building Code (IBC)
3. International Mechanical Code (IMC)
4. National Fire Protection Association (NFPA) 70, 90A-Standard for the Installation of Air Conditioning and Ventilating Systems, 92A,92B-Smoke Purge/Control Equipment, and 90B Standards
5. Underwriters Laboratories listing and labels (UL)- 504-Industrial Control Equipment, UL 506-Specialty Transformers, UL 864-Smoke Control, UL 268-Smoke Detectors, UL 910-Test Method for Fire and Smoke Characteristics, UL 916-Energy Management, UL 1449-Transient Voltage Suppression
6. American Society of Heating, Refrigerating and Air Conditioning Engineers - ASHRAE 135.2012 and ASHRAE 36-2018 and ASHRAE 13-2015
7. Electronics Industries Association - EIA 232-E, 455
8. Occupational Safety and Health Administration (OSHA)
9. Federal Communications Commission (FCC) including part 15-Radio Frequency Devices and Part 15-Subpart J-Class A Computing Devices
10. Americans Disability Act (ADA)
11. ANSI/ASHRAE Standard 195-2004 (BACnet) and SSPC-135
12. Institute of Electrical and Electronic Engineers (IEEE) - C62.41, 142
13. American Standard Code for Information Interchange (ASCII)
14. Uniform Building Code (UBC) - Section 608-Shutoff for Smoke Control, Section 403.3-Smoke Detection Group B Office Buildings and Group R Division 1 Occupancies, Section 710.5-Wiring in Plenums, Section 713.10-Smoke Dampers, Section 1106 Refrigeration Machinery Rooms, Section 1107-Refrigeration Machinery Room Ventilation, Section 1108-Refrigeration Machinery Room Equipment and Controls, Section 1120-Detection and Alarm Systems

1.9 BAS PERFORMANCE

A. Performance Standards. System shall conform to the following minimum standards over network connections:

B. Graphic Display. A graphic with 20 dynamic points shall display valid data within 10 seconds.

C. Graphic Refresh. A graphic with 20 dynamic points shall update with current data within 8 seconds.

D. Object Command. Devices shall react to command of a binary object within 2 seconds. Devices shall begin reacting to command of an analog object within 2 seconds. Do not rely upon non-local points and BACnet MSTP communication to control equipment commands.

E. Object Scan. Data used or displayed at a controller or workstation shall have been current within the previous 6 seconds.

F. Alarm Response Time. An object that goes into alarm shall be annunciated at the workstation within 45 seconds.

G. Program Execution Frequency. Custom and standard applications shall be capable of running as often as once every 5 seconds. Select execution times consistent with the mechanical process under control.

H. Performance. Programmable controllers shall be able to completely execute DDC PID control loops at a frequency adjustable down to once per second. Select execution times consistent with the mechanical process under control.

I. Multiple Alarm Annunciation. Each workstation on the network shall receive alarms within 5 seconds of other workstations.

J. Reporting Accuracy. System shall report values with minimum end-to-end accuracy listed in Table 1.

K. Control Stability and Accuracy. Control loops shall maintain measured variable at setpoint within tolerances listed in Table 1 under "Accuracy Required for Control."

L. The BMS as provided shall incorporate, at minimum, the following integrated features, functions, and services:

1. Operator information, alarm management, and control functions.
2. Enterprise-level information and control access.
3. Information management including monitoring, transmission, archiving, retrieval, and reporting functions.
4. Diagnostic monitoring and reporting of BMS functions.
5. Offsite monitoring and reporting of BMS functions.
6. Energy management.
7. Standard ASHRAE based applications for terminal HVAC systems.
8. CO2 monitoring and demand control ventilation with control as specified.
9. Temperature and humidity monitoring with control as specified.

M. See "TABLE 1 - Sensors, Meters, Calculated Values, and Required Accuracies" at the end of this Section.

1.10 ACTION SUBMITTALS

A. Product Data, Shop Drawings, and Schedules:

1. Product Data and Shop Drawings:

a. Meet requirements of Division 01 Section on Shop Drawings, Product Data, and Samples. In addition, Contractor shall provide shop drawings or other submittals on all hardware, software, and installation to be provided. No work may begin on any segment of this project until submittals have been successfully reviewed and approved for conformity with the design intent. Three physical copies are required. Provide drawings to Owner and engineer as files on optical disk or USB flash drive (file format: .dwg, .dxf, .vsd, or comparable) with three 11" x 17" prints of each drawing. When manufacturer's cutsheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted or clearly indicated by other means. Each submitted piece of literature and drawings shall clearly reference the specification and/or drawing that the submittal is to cover. General catalogs shall not be accepted as cut sheets to fulfill submittal requirements. Submittals shall be provided within 12 weeks of contract award. Submittals shall include:

b. BAS Hardware:

1) A complete bill of materials of equipment to be used indicating quantity, manufacturer, model number, and other relevant technical data.
2) Manufacturer's description and technical data, such as performance curves, product specification sheets, and installation/maintenance instructions for the items listed below and other relevant items not listed below:

a) DDC (controller panels)
b) Transducers/Transmitters
c) Sensors (including accuracy data)
d) Actuators
e) Valve Assemblies in schedule format
f) Dampers Assemblies in schedule format
g) Airflow measuring stations in schedule format
h) Variable frequency drives in schedule format
i) Temperature wells in schedule format
j) Room schedules
k) Refrigerant Monitor(s) in schedule format
l) Power and Water meter(s) in schedule format
m) Relays/Switches
n) Control Panels
o) 24 VAC power distribution panels
p) Power Supply
q) Batteries
r) Operator Interface Equipment
s) Software, licensing, and applications
t) Low-voltage Control, Power, and Communication wiring riser diagrams including nominal voltage ratings and bus speed

3) Wiring diagrams and layouts for each control panel. Show all termination numbers.
4) Schematic diagrams for all field sensors and controllers. Provide floor plans of all sensor locations and control hardware.

c. Central System Hardware and Software:

1) A complete bill of material of equipment used, indicating quantity, manufacturer, model number, and other relevant technical data.
2) Manufacturer's description and technical data, such as product specification sheets and installation/maintenance instructions for the items listed below and other relevant items not listed below:

    a) Central Processing Unit
    b) Monitors
    c) Printers
    d) Keyboard
    e) Power Supply
    f) Battery Backup
    g) Interface Equipment Between CPU and Control Panels
    h) Operating System Software
    i) Operator Interface Software
    j) Color Graphic Software
    k) Third-Party Software and hardware

3) Schematic diagrams for all control, communication, and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturer's model numbers and functions. Show all interface wiring to the control system.
4) Riser diagrams of wiring between central control unit and all control panels.
5) A list of the color graphic screens to be provided. For each screen, provide a conceptual layout of pictures and data and show or explain which other screens can be directly accessed.

d. Controlled Systems

1) Riser diagrams showing native and third party control network layout, communication protocol, proposed addressing, and wire types. The temperature controls contractor shall provide, install, and wire the required network equipment for all additional connections needed beyond the dedicated connections shown in the drawings. Approved addressing will be recorded and produced in final documentation deliverables.
2) A schematic diagram of each controlled system. The schematics shall have all control points labeled with point names shown or listed. The schematics shall graphically show the location of all control elements in the system.
3) A schematic wiring diagram for each BAS. Each schematic shall have all elements labeled. Where a control element is the same as that shown on the BAS schematic, it shall be labeled with the same name. All terminals shall be labeled.
4) An instrumentation list for each controlled system. Each element of the BAS shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
5) A control panel schematic layout indicating components mounted within or on each panel. The design shall take into account HVAC, electrical, and other systems' design and elevation requirements. The drawing shall show the specific location of each panel and appropriate panel labeling.

6) A complete description of the operation of the control system, including sequences of operation. The description shall include and reference a schematic diagram of the controlled system.
7) A point list for each system controller including both inputs and outputs (I/O), point number, the controlled device associated with the I/O point, and the location of the I/O device. Software flag points, alarm points, etc.
8) Include 24 VAC power trunk diagrams that illustrate wire routing, centralized panel locations, and equipment served by each circuit.

e. Quantities of items submitted shall be reviewed but are the responsibility of the Contractor.
f. A description of the proposed process along with all report formats and checklists to be used in Article 3.19, "Control System Demonstration and Acceptance."
g. Compliant with BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 with BTL certification and label for equipment provided under this scope of work. BACnet IP communication compliance with be native for ethernet level controllers.
h. Instrumentation and Data Point Summary Table. Contractor shall submit in table format with the following information for each instrument and data point. The table is to be reviewed and approved by the owner's representative prior to hardware and software installation and programming.

1) Point name
2) Point description: provide building designation, system type, equipment type, engineering units, and functionality; include a description of its physical location
3) Expected range (upper and lower limit)
4) Instrumentation (as applicable): manufacturer, model number, range, and accuracy specification
5) Type

a) AI: analog input
b) BI: binary input
c) NAI: network analog input
d) NBI: network binary input
e) CP: Configuration Property
f) P: Programmed (e.g., soft or virtual point in control sequence such as a PID input or output)
g) C: Calculated value; a soft or virtual point. If calculated value, provide logic diagrams or code and any constants used in formula. If time-based integrated values are required, provide time periods: minutes, daily, weekly, monthly, and yearly. Also indicate if it is a running average.

6) Input resolution
7) Graphic display resolution
8) Data trend interval indicating event-driven, COV, or polling method
9) Number of samples stored in local controller before transfer to host computer/server database
10) Data point address

2. Schedules:

   a. Coordinate with General Contractor to provide work within the overall project schedule indicating the following:

      1) Intended sequence of work items.
      2) Start dates of individual work items.
      3) Duration of individual work items.
      4) Planned delivery dates for major material and equipment and expected lead times.
      5) Milestones indicating possible restraints on work by other trades or situations.

   b. Provide monthly written status reports indicating work completed, revisions to expected delivery dates, etc. An updated project schedule shall be included.

1.11 INFORMATIONAL SUBMITTALS

A. Project Record Documents: Upon completion of installation, submit three printed copies of record documents, along with electronic copies. The documents shall be submitted for approval prior to final completion and shall include:

1. Project Record Drawings. As-built versions of the submittal shop drawings provided as files on flash drive or optical media and as 11" x 17" prints. Include final BMS communication routing with end of line resistor locations, 24 VAC power trunk diagrams, and network architecture information.
2. Testing and Commissioning Reports and Checklists. Completed versions of reports, checklists, and trend logs used to meet requirements of Article 3.19: "BAS Demonstration and Acceptance."
3. Certification of pressure test required in Article 3.10: "Control Air Tubing."
4. Operation and Maintenance (O & M) Manual.
5. As-built versions of submittal product data.
6. Names, addresses, and 24-hour telephone numbers of installing contractors and service representatives for equipment and control systems.
7. Operator's manual with procedures for operating control systems: logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing setpoints and variables.
8. Programming manual or set of manuals with description of programming language and syntax, of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
9. Engineering, installation, and maintenance manual or set of manuals that explains how to design and install new points, panels, and other hardware; how to perform preventive maintenance and calibration; how to debug hardware problems; and how to repair or replace hardware.
10. Documentation of all programs created using custom programming language including setpoints, tuning parameters, and object database.
11. Provide a copy of all electronic graphic files, programs, and database backups required to perform a restoration of original configuration for all controlled and monitored equipment.
12. List of recommended spare parts with part numbers and suppliers.

13. Complete original-issue documentation, installation, and maintenance information for furnished third-party hardware including computer equipment and sensors.
14. Complete original-issue copies of furnished software, including operating systems, custom programming language, operator workstation software, and graphics software.
15. Licenses, guarantees, and warranty documents for equipment and systems.
16. Recommended preventive maintenance procedures for system components, including schedule of tasks such as inspection, cleaning, and calibration; time between tasks; and task descriptions.

B. Training Materials. Provide course outline and manual for each class at least six weeks before first class. The BAS designer will modify course outlines and manuals if necessary to meet Owner's needs. The BAS designer will review and approve course outlines and manuals at least three weeks before first class.

1.12 WARRANTY

A. Warrant work as follows:

1. Warrant labor and materials for specified BAS free from defects for a period of 12 months after final acceptance. BAS failures during warranty period shall be adjusted, repaired, or replaced at no additional cost or reduction in service to Owner. Respond during normal business hours within 24 hours of Owner's warranty service request.
2. Work shall have a single warranty date, even if Owner receives beneficial use due to early system start-up. If specified work is split into multiple contracts or a multi-phase contract, each contract or phase shall have a separate warranty start date and period.
3. If the BAS designer determines that equipment and systems operate satisfactorily at the end of final start-up, testing, and commissioning phase, The BAS designer will certify in writing that control system operation has been tested and accepted in accordance with the terms of this specification. Date of acceptance shall begin warranty period.
4. Provide updates to operator workstation software, project-specific software, graphic software, database software, and firmware that resolve Contractor-identified software deficiencies at no charge during warranty period. If available, Owner can purchase in-warranty service agreement to receive upgrades for functional enhancements associated with above-mentioned items. Do not install updates or upgrades without Owner's written authorization.
5. Exception: Contractor shall not be required to warrant reused devices except those that have been rebuilt or repaired. Installation labor and materials shall be warranted. Demonstrate operable condition of reused devices at time of BAS designer's acceptance.

B. Special warranty on instrumentation:

1. All instrumentation shall be covered by manufacturer's transferable one-year "No Fault" warranty. If manufacturer warranty is not available, the BAS installer shall provide the same.

1.13 OWNERSHIP OF PROPRIETARY MATERIAL

A. Project-specific software and documentation shall become Owner's property. This includes, but is not limited to:

1. Graphics
2. Record drawings
3. Database
4. Application programming code
5. Documentation

PART 2 - PRODUCTS

2.1 SECTION INCLUDES

A. Materials

B. Communication

C. Operator Interface

D. Controller Software

E. Building Controllers

F. Custom Application Controllers

G. Application-Specific Controllers

H. Input/Output Interface

I. Power supplies and Line Filtering

J. Auxiliary Control Devices

K. Wiring and Raceways

L. Fiber Optic Cable System.

2.2 MATERIALS

A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Do not use this installation as a product test site unless explicitly approved in writing by Owner or Owner's representative. Spare parts shall be available for at least five years after completion of this Work or the Owner and engineer shall be notified in writing as soon as the manufacturer announces end of life information.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet network. Controller and operator interface communication shall conform to BACnet ASHRAE Standard 195-2004 and SSPC-135 conformance and/or certification requirements. BACnet IP or MSTP communication shall be utilized and separate trunks provided to avoid the need to downgrade communication speeds due to third party devices. JACE shall be configured to communicate LonMark/LonTalk (IDC) when BACnet is not an option.

B. Each controller shall have a communication port for connection to an operator interface.

C. Project drawings where indicated as remote buildings or sites to be connected by a fiber optic network that utilizes ethernet connectivity. In each remote location, the fiber optic network and field device ethernet connection shall allow communication with each controller on the internetwork as specified in Paragraph D.

D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to the BAS shall allow the operator to interface with each internetwork controller as if directly connected. BAS information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified BAS operation. An authorized operator shall be able to manage, maintain and access the BAS network of controllers.

E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

F. Workstations, Building Control Panels and Controllers with real-time clocks shall use the open-protocol time synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 OPERATOR INTERFACE

A. Operator Interface. PC-based workstations shall reside on high-speed network with building controllers as shown on system drawings. Each workstation or each standard browser connected to server shall be able to access all BAS information.

B. Workstation and controllers shall communicate using BACnet protocol. Workstation and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet communication addressing as specified in ASHRAE Standard 195-2004 and SSPC-135.

C. System Software

1. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Examples include Microsoft Excel, Microsoft Access or other SQL database software. Acceptable operating systems are Windows, the latest Windows Server release, Linux, and UNIX.
2. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.
3. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
4. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.

D. System Applications. Each workstation shall provide operator interface and off-line storage of system information. Provide the following applications at each workstation:

1. Automatic System Database Save and Restore. Each workstation shall store on the hard disk a copy of the current database of each Building Controller. This database shall be updated whenever a change is made in any system panel. The storage of these data shall be automatic and not require operator intervention. In the event of a database loss in a building management panel, the first workstation to detect the loss shall automatically restore the database for that panel. This capability may be disabled by the operator.
2. Manual Database Save and Restore. A system operator with the proper password clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
3. System Configuration. The workstation software shall provide a method of configuring the system. This shall allow for future system changes or additions by users under proper password protection.
4. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.

5. Security. Each operator shall be required to log on to the system with a user name and password in order to view, edit, add, or delete data. System security shall be selectable for each operator. The system supervisor shall have the ability to set passwords and security levels for all other operators. Each operator password shall be able to restrict the functions accessible to viewing and/or changing each system application, editor, and object. Each operator shall automatically be logged off of the system if no keyboard or mouse activity is detected. This auto logoff time period shall be user-adjustable. All system security data shall be stored in an encrypted format.
6. System Diagnostics. The system shall automatically monitor the operation of all workstations, printers, modems, network connections, building management panels, and controllers. The failure of any device shall be annunciated to the operator.
7. Alarm Processing. Any object in the system shall be configurable to alarm in and out of normal state. The operator shall be able to configure the alarm limits, alarm limit differentials, states, and reactions for each object in the system.
8. Alarm Messages. Alarm messages shall use the English language descriptor for the object in alarm in such a way that the operator will be able to recognize the source, location, and nature of the alarm without relying upon acronyms or other mnemonics.
9. Alarm Reactions. The operator shall be able to determine (by object) what, if any, actions are to be taken during an alarm. Actions shall include logging, printing, starting programs, displaying messages, dialing out to remote stations, paging, providing audible annunciation, or displaying specific system graphics. Each of these actions shall be configurable by workstation and time of day.
10. Trend Logs. The operator shall be able to define a custom trend log for any data object in the system. This definition shall include interval, start time, and stop time. Trend data shall be sampled and stored on the building controller panel, be archived on the hard disk, and be retrievable for use in spreadsheets and standard database programs. Trend setpoints by change of value unless a reset schedule is used. Trending should use instantaneous values unless specified otherwise, but be configured appropriately for the application and use. Trend data shall be exportable in a standard electronic format (.xls, .csv, .xml) for analysis external to the BAS.
11. Alarm and Event Log. The operator shall be able to view all system alarms and change of states from any location in the system. Events shall be listed chronologically. An operator with the proper security level may acknowledge and clear alarms. All alarms that have not been cleared by the operator shall be archived to the hard disk on the workstation. Provide a sufficient alarm description to identify location and associated system(s).
12. Group Trend Time Series Plots

    a. Provide user-selectable Y points.
    b. Provide user-editable titles, point names, and Y axis titles.
    c. Individual trended points shall be able to be grouped in groups of up to four points per plot with up to four plots per page.

13. X-Y Trend Plots

    a. User-selectable X and Y trend inputs.
    b. User-editable titles, point names, and X and Y axis titles.
    c. User-selectable time period options:

        1) a 1-day 24-hour period;
        2) a 1-week 7-day period;

3) a 1-month period, with appropriate days for the month selected; or (4) a 1-year period.
4) The user shall be able to select the beginning and ending period for each X-Y chart, within the time domain of the database being used.

d. User-selectable display of up to 6 plots per screen in 2 columns.

14. Object and Property Status and Control. Provide a method for the operator to view, and edit if applicable, the status of any object and property in the system. The status shall be available by menu, on graphics, or through custom programs.
15. Reports and Logs. Provide a reporting package that allows the operator to select, modify, or create reports. Each report shall be definable as to data content, format, interval, and date. Report data shall be archived on the hard disk for historical reporting. Provide the ability for the operator to obtain real-time logs of all objects by type or status (e.g., alarm, lockout, normal). Reports and logs shall be stored on the PC hard disk in a format that is readily accessible by other standard software applications, including spreadsheets and word processing. Reports and logs shall be capable of being printed to the system printer, saved locally, or emailed.
16. Standard Reports. The following standard BAS system reports shall be provided for this project. Provide ability for the owner to readily customize these reports for this project.

a. Alarm Summary: All current alarms (except those in alarm lockout).

17. Custom Reports. Provide the capability for the operator to easily define any system data into a daily, weekly, monthly, or annual report. These reports shall be time and date stamped and shall contain a report title and the name of the facility.
18. Tenant Override Reports. Provide a monthly report showing the daily total time in hours that each tenant has requested after-hours HVAC and lighting services. Provide an annual summary report that shows the override usage on a monthly basis.
19. Electrical, Gas, and Weather Reports:

a. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.

20. Electrical, Gas, and Weather Graphic Display: Provide a graphic display for each electrical meter and gas meter and weather data point(s) with a data table and a current 24-hour trend plot. Include data values for the following time periods; today, previous day, week to date, previous week, month to date, previous month, year to date, previous year.

E. Workstation Applications Editors. Each PC workstation shall support editing of all system applications. Provide editors for each application at the PC workstation. The applications shall be downloaded and executed at one or more of the controller panels.

1. Controller. Provide a full-screen editor for each type of application that shall allow the operator to view and change the configuration, name, control parameters, and set points for all controllers.

2. Scheduling. An editor for the scheduling application shall be provided at each workstation. Provide a method of selecting the desired schedule and month. This shall consist of a monthly calendar for each schedule. Exception schedules and holidays shall be shown clearly on the calendar. Provide a method for allowing several related objects to follow a schedule. The start and stop times for each object shall be adjustable from this master schedule. Schedules shall be easy to copy to other objects and/or dates.

F. Portable Operator's Terminal. Furnish a Portable Operator's Terminal that shall be capable of accessing all BAS data. This device may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. This device may be connected to any point on the system network or it may be connected directly to controllers using BACnet communication protocol. The Portable Operator's Terminal shall be a notebook-style PC including all software and hardware required. The PC shall contain at minimum:

1. 3.0 GHz i9 CPU, 16 GB RAM, 1 TB solid state hard drive, touch display, (2) USB 3.0 ports, WiFi and wired ethernet port, and SVGA 1920x1080 resolution display with 6.7M colors and 24-bit color depth.

2.5 CONTROLLER SOFTWARE

A. Furnish the following applications software for building and energy management. All software applications shall reside and operate in the system controllers. Editing of applications shall occur at the operator workstation.

B. System Security

1. User access shall be secured using individual security passwords and user names.
2. Passwords shall restrict the user to the objects, applications, and system functions as assigned by the system manager. At least six levels of user rights shall be configured by the temperature controls contractor for no view up to full privileges.
3. User Log On/Log Off attempts shall be recorded.
4. The system shall protect itself from unauthorized use by automatically logging off following the last keystroke. The delay time shall be user-definable.

C. System Coordination. Provide a standard application for the proper coordination of equipment. This application shall provide the operator with a method of grouping together equipment based on function and location. This group may then be used for scheduling and other applications.

D. Scheduling. Provide the capability to schedule each object or group of objects in the BAS. Each schedule shall consist of the following:

1. Weekly Schedule. Provide separate schedules for each day of the week. Each of these schedules should include the capability for start, stop, optimal start, optimal stop, and night economizer. Each schedule may consist of up to 10 events. When a group of objects are scheduled together, provide the capability to adjust the start and stop times for each member.

2. Exception Schedules. Provide the ability for the operator to designate any day of the year as an exception schedule. Exception schedules may be defined up to a year in advance. Once an exception schedule is executed, it will be discarded and replaced by the standard schedule for that day of the week.
3. Holiday Schedules. Provide the capability for the operator to define up to 99 special or holiday schedules. These schedules may be placed on the scheduling calendar and will be repeated each year. The operator shall be able to define the length of each holiday period.
4. Before project close-out, the contractor shall create schedules for each piece of equipment (not just provide the capability to do so).

E. Binary Alarms. Each binary object shall be set to alarm based on the operator-specified state. Provide the capability to automatically and manually disable alarming.

F. Analog Alarms. Each analog object shall have both high and low alarm limits. Alarming must be able to be automatically and manually disabled.

G. Alarm Reporting. The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the appropriate workstations based on time and other conditions. An alarm shall be able to start programs, print, be logged in the event log, generate custom messages, and display graphics. The system shall be capable of individual user rights to prevent unauthorized personnel from manipulating an alarm.

H. Remote Communication. The system shall have the ability to transmit the alarm/event using the BACnet communication protocol control network. The alarms shall be capable of delivery via email, text message, and local display.

I. Maintenance Management. The system shall monitor equipment status and generate maintenance messages based upon user-designated run-time, starts, and/or calendar date limits.

J. Sequencing. Provide application software based upon the sequences of operation specified to properly sequence chillers, boilers, and pumps.

K. PID Control. A PID (proportional-integral-derivative) algorithm with direct or reverse action and anti-windup shall be supplied. The algorithm shall calculate a time-varying analog value that is used to position an output or stage a series of outputs. The controlled variable, set point, and PID gains shall be user-selectable.

L. Staggered Start. This application shall prevent all controlled equipment from simultaneously restarting after a power outage. The order in which equipment (or groups of equipment) is started, along with the time delay between starts, shall be user-selectable.

M. Provide an algorithm that calculates a fixed-window average. A digital input signal will define the start of the window period (e.g., signal from utility meter) to synchronize the fixed-window average with that used by the utility.

N. Anti-Short Cycling. All binary output objects shall be protected from short cycling. This feature shall allow minimum on-time and off-time to be selected.

O. On/Off Control with Differential. Provide an algorithm that allows a binary output to be cycled based on a controlled variable and set point. The algorithm shall be direct-acting or reverse-acting and incorporate an adjustable differential.

P. Run-Time Totalization. Provide software to totalize run-times for all binary input objects. A high run-time alarm shall be assigned, if required, by the operator.

2.6 BUILDING CONTROLLERS

A. General. Provide an adequate number of building controllers to achieve the performance specified in the Article 1.9, "BAS Performance." Each of these panels shall meet the following requirements.

1. The Building Automation System shall be composed of one or more independent, stand-alone, microprocessor-based building controllers to manage the global strategies described in the System Software section.
2. The building controller shall have sufficient memory to support its operating system, database, and programming requirements.
3. Data shall be shared between networked building controllers.
4. The operating system of the building controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
5. Controllers that perform scheduling shall have a real-time clock.
6. The building controller shall continually check the status of its communication, processor, and memory circuits. If an abnormal operation is detected, the controller shall assume a predetermined failure mode and generate an alarm notification.
7. The Building Controller shall communicate with networked BAS devices on the network using the protocol-specific communication requirements. Controller-to-controller communication shall be peer-to-peer and not require a master or host server for communication.
8. The Building Controller shall be certified, listed by or submitted for testing to a testing laboratory approved by BACnet ASHRAE Standard 195-2004 and SSPC-135 communication.

B. Communication.

1. Each building controller shall reside on the BACnet network.
2. The controller shall provide a communication port connection or network interface for a portable operator's terminal.
3. Network routers/repeaters/bridges shall be used to extend communications, change media type, or extend the network in order to ensure proper communication for the entire BAS. Only one connection to the owner's LAN shall be allowed for building level controllers and it is the responsibility of this contractor to provide network equipment for connection of additional equipment.

C. Environment. Controller hardware shall be suitable for the anticipated ambient conditions.

1. Controllers used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at -40°C to 65°C (-40°F to 150°F).
2. Controllers used in conditioned space shall be mounted in dust-proof enclosures and shall be rated for operation at 0°C to 50°C (32°F to 120°F).

D. Touch Display. An LCD touch display shall be provided for rooftop air handling units and where indicated in the drawings or required by the sequence of operation. The display shall be provided for interrogating and editing specified building automation data. An optional system security password shall be available to prevent unauthorized use of the display. The portable operator terminal described in section 2.4.G is not a suitable substitute for mounted fixed position display requirements.

E. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

F. Memory. The building controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.

G. Immunity to power and noise. Controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

2.7 CUSTOM APPLICATION CONTROLLERS

A. General. Provide an adequate number of Custom Application Controllers to achieve the performance specified in the Article1.9 on "BAS Performance." Each of these panels shall meet the following requirements.

1. The custom application controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. Data shall be shared between networked custom application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
5. The custom application controller shall continually check the status of its communication, processor and memory circuits. If an abnormal operation is detected, the controller shall:

    a. assume a predetermined failure mode and
    b. generate an alarm notification.

6. The custom application controller shall communicate with other open-protocol devices on the network using the protocol specific services.
7. All network controllers shall be tested and certified or listed by an official open-protocol testing laboratory as being compliant with the standardized open-protocol device capabilities.

B. Communication.

1. Each custom application controller shall reside on a control network using the device-level protocol.
2. The controller shall provide a service communication port or network interface using an open-protocol for connection to a portable operator's terminal.

C. Environment. Controller hardware shall be suitable for the anticipated ambient conditions.

1. Controllers used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at -40°C to 65°C (-40°F to 150°F).
2. Controllers used in conditioned space shall be mounted in dust-proof enclosures and shall be rated for operation at 0°C to 50°C (32°F to 120°F).

D. Touch Display. A local LCD touch display shall be provided for rooftop air handling units and where indicated on the drawings or required by the sequence of operation. The display shall be provided for interrogating and editing specified building automation data. An optional system security password shall be available to prevent unauthorized use of the display. The portable operator terminal described in section 2.4.G is not a suitable substitute for mounted fixed position display requirements.

E. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

F. Memory. The custom application controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.

G. Immunity to power and noise. Controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

2.8 APPLICATION SPECIFIC CONTROLLERS

A. General. Application specific controllers (ASCs) are microprocessor-based BAS controllers, which through hardware or firmware design are dedicated to control a specific piece of equipment. They are not fully user-programmable but are customized for operation within the confines of the equipment they are designed to serve. ASCs shall communicate with other BAS open-protocol on the devices on the network using the open-protocol-specific read (execute) property service.

1. Each ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each ASC will contain sufficient I/O capacity to control the target system.
3. Each ASC shall be certified or listed for compliance to the BACnet ASHRAE standard 195-2004 and SSPC-135 standards.

B. Communication.

1. The controller shall reside on the open-protocol network using RS-485 MSTP Physical media. Each network of controllers shall be connected to one building controller.
2. Each controller shall have an BACnet communication compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.

C. Environment. The hardware shall be suitable for the anticipated ambient conditions.

1. Controllers used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at -40°C to 65°C (-40°F to 150°F).
2. Controllers used in conditioned space shall be mounted in dust-proof enclosures and shall be rated for operation at 0°C to 50°C (32°F to 120°F).

D. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

E. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.

F. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

G. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

2.9 INPUT/OUTPUT INTERFACE

A. Hardwired inputs and outputs may tie into the BAS through building, custom application, or application specific controllers.

B. All input points and output points shall be protected such that shorting of the point to itself, to another point, or to ground will cause no damage to the controller. All input and output points shall be protected from voltage up to 24 V of any duration, such that contact with this voltage will cause no damage to the controller.

C. Binary inputs shall allow the monitoring of On/Off signals from remote devices. The binary inputs shall provide a wetting current of at least 12 mA to be compatible with commonly available control devices and shall be protected against the effects of contact bounce and noise. Binary inputs shall sense "dry contact" closure without external power (other than that provided by the controller) being applied.

D. Pulse accumulation input objects. This type of object shall conform to all the requirements of binary input objects and also accept up to 10 pulses per second for pulse accumulation.

E. Analog inputs shall allow the monitoring of low-voltage (0 to 10 VDC), current (4 to 20 mA), or resistance signals (thermistor, RTD). Analog inputs shall be compatible with-and field configurable to- commonly available sensing devices.

F. Binary outputs shall provide for On/Off operation or a pulsed low-voltage signal for pulse width modulation control. Binary outputs on building and custom application controllers shall have three-position (On/Off/Auto) override switches and status lights. Outputs shall be selectable for either normally open or normally closed operation.

G. Analog outputs shall provide a modulating signal for the control of end devices. Outputs shall provide either a 0 to 10 VDC or a 4 to 20 mA signal as required to provide proper control of the output device. Analog outputs on building or custom application controllers shall have status lights and a two-position (AUTO/MANUAL) switch and manually adjustable potentiometer for manual override where indicated on the drawings or required by the sequence of operation. Analog outputs shall not exhibit a drift of greater than 0.4% of range per year.

H. Tri-State Outputs. Provide tri-state outputs (two coordinated binary outputs) for control of three-point floating type electronic actuators without feedback. Use of three-point floating devices shall be limited to zone control and terminal unit control applications (VAV terminal units, duct-mounted heating coils, zone dampers, radiation, etc.). Control algorithms shall run the zone actuator to one end of its stroke once every 24 hours for verification of operator tracking.

I. Input/Output points shall be the universal type, i.e., controller input or output may be designated (in software) as either a binary or analog type point with appropriate properties. Application specific controllers are exempted from this requirement.

J. System Object Capacity. The system size shall be expandable to at least twice the number of input/ output objects required for this project. Additional controllers (along with associated devices and wiring) shall be all that is necessary to achieve this capacity requirement. The operator interfaces installed for this project shall not require any hardware additions or software revisions in order to expand the system.

2.10 POWER SUPPLIES AND LINE FILTERING

A. Control transformers shall be UL listed. Furnish Class 2 current-limiting type or furnish over-current protection in both primary and secondary circuits for Class 2 service in accordance with NEC requirements. Limit connected loads to 80% of rated capacity.

1. DC power supply output shall match output current and voltage requirements. Unit shall be full-wave rectifier type with output ripple of 5.0 mV maximum peak-to-peak. Regulation shall be 1.0% line and load combined, with 100-microsecond response time for 50% load changes. Unit shall have built-in over-voltage and over-current protection and shall be able to withstand a 150% current overload for at least three seconds without trip-out or failure.

    a. Unit shall operate between 0°C and 50°C (32°F and 120°F). EM/RF shall meet FCC Class B and VDE 0871 for Class B and MIL-STD 810C for shock and vibration.
    b. Line voltage units shall be UL recognized and CSA approved.

2. Unless specified otherwise, 24 VAC power requirements for terminal unit controllers shall be provided by this contractor using daisy chained power of 100, 200, 300, or 500 VA power sources appropriately loaded with consideration for voltage drop. Each power supply output shall offer isolated, 24 VAC, Class 2 outputs. The power supply shall be protected and have provisions to prevent overheating.

B. Power line filtering.

1. Provide transient voltage and surge suppression for all workstations and controllers either internally or as an external component. Surge protection shall have the following at a minimum:

    a. Dielectric strength of 1000 volts minimum
    b. Response time of 10 nanoseconds or less
    c. Transverse mode noise attenuation of 65 dB or greater
    d. Common mode noise attenuation of 150 dB or better at 40 Hz to 100 Hz

2.11 AUXILIARY CONTROL DEVICES

A. Motorized control dampers, unless otherwise specified elsewhere, shall be as follows:

1. Control dampers shall be the parallel or opposed blade type as below or as scheduled on drawings.

    a. Outdoor and/or return air mixing dampers and face and bypass (F&BP) dampers shall be parallel blade, arranged to direct air streams toward each other.
    b. Other modulating dampers shall be the opposed blade type.
    c. Two-position shutoff dampers may be parallel or opposed blade type with blade and side seals.

2. Damper frames shall be 13 gauge galvanized steel channel or 1/8 in. extruded aluminum with reinforced corner bracing.
3. Damper blades shall not exceed 20 cm (8 in.) in width or 125 cm (48 in.) in length. Blades are to be suitable for medium velocity performance (10 m/s 2000 fpm). Blades shall be not less than 16 gauge.
4. Damper shaft bearings shall be as recommended by manufacturer for application, oil impregnated sintered bronze or better.
5. All blade edges and top and bottom of the frame shall be provided with replaceable butyl rubber or neoprene seals. Side seals shall be spring-loaded stainless steel. The blade seals shall provide for a maximum leakage rate of 50 L/s·m2 (10 cfm per ft2) at 1000 Pa (4 in. w.g.) differential pressure. Provide air foil blades suitable for a wide-open face velocity of 7.5 m/s (1500 fpm).
6. Individual damper sections shall not be larger than 125 cm × 150 cm (48 in. × 60 in.). Provide a minimum of one damper actuator per section.
7. Modulating dampers shall provide a linear flow characteristic where possible.
8. Dampers shall have exposed linkages.
9. TAMCO 1500 series or TAMCO 9000 series for outside air applications, Ruskin CD50 or CD50TI for outside air applications, or approved equal.

B. Electric damper/valve actuators.

1. The actuator shall have mechanical or electronic stall protection to prevent damage to the actuator throughout the rotation of the actuator.
2. For outside air applications and where shown, for power-failure/safety applications, an internal mechanical, spring-return mechanism shall be built into the actuator housing. Alternatively, an Uninterruptible power supply (UPS) may be provided.
3. Proportional actuators shall accept a 0 to 10 VDC or 0 to 20 mA control signal and provide a 2 to 10 VDC or 4 to 20 mA operating range.

4. All 24 VAC/VDC actuators shall operate on Class 2 wiring
5. All non-spring-return actuators shall have an external manual gear release to allow manual positioning of the damper when the actuator is not powered. Spring-return actuators with more than 7 N·m (60 in.-lb) torque capacity shall have a manual crank for this purpose. Acceptable Manufacturers: Belimo, Schneider Electric, or approved equal.

C. Pneumatic damper/valve actuators and positioners.

1. Pneumatic actuators shall be piston-rolling diaphragm type or diaphragm type with easily replaceable, beaded, molded neoprene diaphragm.
2. Actuator size and spring ranges selected shall be suitable for intended application.
3. Rate pneumatic actuators for a minimum 140 kPa (20 psig).
4. Damper actuators shall be selected in accordance with manufacturer's recommendations to provide sufficient close-off force to effectively seal damper and to provide smooth modulating control under design flow and pressure conditions. Furnish a separate actuator for each damper section.
5. Valve actuators shall provide tight close-off at design system pressure and shall provide smooth modulation at design flow and pressure conditions.
6. On sequencing applications, valve and damper actuators shall be sized for a maximum of 14 kPa (2 psi) shift in nominal spring range. Spring ranges shall be selected to prevent overlap or positive positioners shall be provided.

7. Positive positioners shall be provided on actuators for inlet vane control and on any other actuators where required to provide smooth modulation or proper sequencing.
8. Positive positioners shall be high-capacity force balance relay type with suitable mounting provisions and position feedback linkage tailored for particular actuator.
9. Positive positioners shall use full control air pressure at any point in stem travel to initiate stem movement or to maintain stem position. Positioners shall operate on a 20 to 100 kPa (3 to 15 psig) input signal unless otherwise required to satisfy the control sequences of operation.

D. Binary Temperature Devices

1. Low-voltage space thermostat shall be 24 V, bimetal-operated, mercury-switch type, with either adjustable or fixed anticipation heater, concealed setpoint adjustment, 13°C to 30°C (55°F to 85°F) set point range, 1°C (2°F) maximum differential, and vented ABS plastic cover.
2. Line-voltage space thermostat shall be bimetal-actuated, open contact type, or bellows-actuated, enclosed, snap-switch type or equivalent solid-state type, with heat anticipator, UL listed for electrical rating, concealed setpoint adjustment, 13°C to 30°C (55°F to 85°F) setpoint range, 1°C (2°F) maximum differential, and vented ABS plastic cover.

3. Low-limit thermostats. Low-limit air stream thermostats shall be UL listed, vapor pressure type, with an element of 6 m (20 ft) minimum length. Element shall respond to the lowest temperature sensed by any 30 cm (1 ft) section. Provide the appropriate number of thermostats to provide adequate coverage per the manufacturer recommendation. Install on the discharge side of the first heating water coil one or more low-limit thermostat(s) to protect the water coils in all air streams subject to unconditioned outside air whether indicated in the drawings or not. Provide hardwired interlock interruption of equipment operation and a separate hardwired BAS signal for monitoring and alarm. Provide DPDT snap acting 16A@120VAC rated contacts set for 38F or above. The low-limit thermostat shall be manual reset only. Approved Manufacturer: Johnson A70 or approved equal.

E. Temperature sensors.

1. Temperature sensors shall be Resistance Temperature Device (RTD) or thermistor.
2. Duct sensors shall be single point or averaging as shown. Averaging sensors shall be a minimum of 1.5 m (5 ft) in length per 1 m2 (10 ft2) of duct cross section. Discharge sensors shall have programming to minimize stratification in equipment discharge temperature by limiting discharge to 90F. Any application with discharge temperature shall also take corrective action to prevent coil freeze conditions if outside air is introduced in the air stream.
3. Immersion sensors shall be provided with a separable stainless steel well and thermal compound. Pressure rating of well is to be consistent with the system pressure in which it is to be installed. The well must withstand the flow velocities in the pipe.
4. Space sensors shall be equipped with set point adjustment, override button, display, and communication port unless specified otherwise in the drawing. Provide a stainless steel flat plate with tamper proof screws in areas subject to vandalism or damage.
5. Provide matched temperature sensors for differential temperature measurement.
6. Provide NEMA 3R sealed sensor with sealtite fittings, stainless steel bushings, and solar shield for outside air temperature and humidity sensing. Locate on North side of building out of direct sunlight if not specified otherwise.
7. Line voltage thermostats shall be provided where indicated in the drawings and be provided with concealed adjustment and common keyed lockable guard.

F. Humidity sensors.

1. Duct and room sensors shall have a sensing range of 20% to 80%.
2. Duct sensors shall be provided with a sampling chamber.
3. Outdoor air humidity sensors shall have a sensing range of 20% to 95% RH. They shall be suitable for ambient conditions of -40°C to 75°C (-40°F to 170°F).
4. Humidity sensor's drift shall not exceed 1% of full scale per year.
5. If sensing devices are not field replaceable, provide calibration kit.

G. Relays.

1. Control relays shall be UL listed and enclosed for applications outside of a control panel or din rail mounted within a control panel. Provide an "energized" indicator for din rail mounted relay applications were the sequence requires local feedback. Contact rating, configuration, and coil voltage shall be suitable for application.

2. Time delay relays shall be UL listed solid-state plug-in type with adjustable time delay. Delay shall be adjustable ±200% (minimum) from set point shown on plans. Contact rating, configuration, and coil voltage shall be suitable for application. Provide NEMA 1 enclosure when not installed in local control panel.
3. For lighting applications provide contacts rated appropriate for the application with split low-voltage coils. State shall be retained after power failure.

H. Override timers.

1. Override timers shall be spring-wound line voltage, UL Listed, with contact rating and configuration as required by application. Provide 0-to-6-hour calibrated dial unless otherwise specified. Timer shall be suitable for flush mounting on control panel face and located on local control panels or where shown.

I. Current transmitters.

1. AC current transmitters shall be the self-powered, combination split-core current transformer type with built-in rectifier and high-gain servo amplifier with 4 to 20 mA two-wire output. Unit ranges shall be 10 A, 20 A, 50 A, 100 A, 150 A, and 200 A full scale, with internal zero and span adjustment and ±1% full-scale accuracy at 500 ohm maximum burden.
2. Transmitter shall meet or exceed ANSI/ISA S50.1 requirements and shall be UL/CSA Recognized.
3. Unit shall be split-core type for clamp-on installation on existing wiring or fixed core type for new applications. Wrap wiring per manufacturer recommendations and as required for proper sensing.

J. Current transformers.

1. AC current transformers shall be UL/CSA Recognized and completely encased (except for terminals) in approved plastic material.
2. Transformers shall be available in various current ratios and shall be selected for ±1% accuracy at 5 A full-scale output.
3. Transformers shall be fixed-core or split-core type for installation on new or existing wiring, respectively. Wrap wiring per manufacturer recommendations and as required for proper sensing.

K. Voltage transmitters.

1. AC voltage transmitters shall be self-powered single-loop (two-wire) type, 4 to 20 mA output with zero and span adjustment.
2. Ranges shall include 100 to 130 VAC, 200 to 250 VAC, 250 to 330 VAC, and 400 to 600 VAC full-scale, adjustable, with ±1% full-scale accuracy with 500 ohm maximum burden.
3. Transmitters shall be UL/CSA Recognized at 600 VAC rating and meet or exceed ANSI/ISA S50.1 requirements.

L. Voltage transformers.

1. AC voltage transformers shall be UL/CSA Recognized, 600 VAC rated, complete with built-in fuse protection.

2. Transformers shall be suitable for ambient temperatures of 4°C to 55°C (40°F to 130°F) and shall provide ±0.5% accuracy at 24 VAC and a 5 VA load.
3. Windings (except for terminals) shall be completely enclosed with metal or plastic material.
4. For VAV applications, provide PSH 300A or 500A or approved equal as appropriate to power multiple controllers from a centralized source. Locate per drawings and coordinate with division 26 contractor for electrical room installation if not indicated otherwise.

M. Current switches.

1. Current-operated switches shall be self-powered, solid-state with adjustable trip current. The switches shall be selected to match the current of the application and output requirements of the DDC system.

N. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap-acting, pilot duty rated (125 VA minimum), NEMA 1 enclosure, with scale range and differential suitable for intended application or as shown. For safety applications, manual reset shall be required.

O. Pressure-Electric (PE) Switches.

1. Shall be metal or neoprene diaphragm actuated, operating pressure rated 0-175 kPa (0-25 psig), with calibrated scale setpoint range of 14-125 kPa (2-18 psig) minimum, UL listed.
2. Provide one- or two-stage switch action SPDT, DPST, or DPDT, as required by application. Electrically rated for pilot duty service (125 VA minimum) and/or for motor control.
3. Shall be open type (panel-mounted) or enclosed type for remote installation. Enclosed type shall be NEMA 1 unless otherwise specified.
4. Shall have a permanent indicating gauge on each pneumatic signal line to PE switches.

P. Local control panels.

1. All indoor control cabinets shall be fully enclosed NEMA 1 construction with (hinged door) key-lock latch and removable subpanels. A single key shall be common to all field panels and subpanels.
2. Interconnections between internal and face-mounted devices shall be prewired with color-coded stranded conductors neatly installed in plastic troughs and/or tie-wrapped. Terminals for field connections shall be UL listed for 600 volt service, individually identified per control/ interlock drawings, with adequate clearance for field wiring. Control terminations for field connection shall be individually identified per control drawings.
3. Provide ON/OFF power switch with overcurrent protection for control power sources to each local panel.

2.12 WIRING AND RACEWAYS

A. General: Provide copper wiring, plenum cable, and raceways as specified in the applicable sections of Division 26.

B. All insulated wire to be copper conductors, UL labeled for 90°C minimum service.

2.13 FIBER OPTIC CABLE SYSTEM

A. Optical cable: Optical cables shall be duplex 900 mm tight-buffer construction designed for intra-building environments. The sheath shall be UL Listed OFNP in accordance with NEC Article 770. The optical fiber shall meet the requirements of FDDI, ANSI X3T9.5 PMD for 62.5/125mm.

B. Connectors: All optical fibers shall be field-terminated with ST type connectors. Connectors shall have ceramic ferrules and metal bayonet latching bodies.

2.14 MISCELLANEOUS DEVICES

A. Variable Frequency Motor Controllers.

1. Variable frequency drives for control of all HVAC equipment shall be provided by the BMS contractor unless specified otherwise. See specification section 262923 for requirements. Unless specified otherwise, the division 26 contractor shall mount and wire incoming and outgoing wiring.

B. Control Panels.

1. All control panels shall be factory constructed, incorporating the BMS manufacturer's standard designs and layouts. All control panels shall utilize UL listed components and where indicated on the drawings, be UL inspected, and listed as an assembly. Where required by building code, control panels will carry a UL 508 label listing compliance. Control panels shall be fully enclosed with perforated sub-panel, hinged door, and slotted flush latch. Ventilation slots shall be installed where required.
2. Provide DIN rail mounted terminal blocks and fuses where appropriate for all external connections.
3. Low and line voltage wiring shall be segregated. All provided terminal blocks and wiring shall be UL listed, 300-volt service and provide adequate clearance for field wiring and bends.
4. All wiring shall be neatly installed and concealed in plastic wire run trays.
5. All 120 VAC power branch feeds from distribution panels to the temperature control and VAV power distribution panels shall be by the division 26 contractor unless specified otherwise.

PART 3 - EXECUTION

3.1 SECTION INCLUDES

A. Examination

B. Protection

C. Coordination

D. General Workmanship

E. Field Quality Control

F. Existing Equipment

G. Wiring

H. Communication Wiring

I. Fiber Optic Cable

J. Installation of Sensors

K. Actuators

L. Warning Labels

M. Identification of Hardware and Wiring

N. Controllers

O. Programming

P. Cleaning

Q. Training

R. Sequences of Operation

3.2 EXAMINATION

A. The project plans shall be thoroughly examined for control device and equipment locations. Any discrepancies, conflicts, or omissions shall be reported to the architect/BAS designer for resolution before rough-in work is started.

B. The contractor shall inspect the site to verify that equipment may be installed as shown. Any discrepancies, conflicts, or omissions shall be reported to the BAS designer for resolution before rough-in work is started.

C. The contractor shall examine the drawings and specifications for other parts of the work. If head room or space conditions appear inadequate-or if any discrepancies occur between the plans and the contractor's work and the plans and the work of others-the contractor shall report these discrepancies to the BAS designer and shall obtain written instructions for any changes necessary to accommodate the contractor's work with the work of others. Any changes in the work covered by this specification made necessary by the failure or neglect of the contractor to report such discrepancies shall be made by-and at the expense of-this contractor. All request for information shall be communicated through and include the appropriate trades for comprehensive awareness.

3.3 PROTECTION

A. The contractor shall protect all work and material from damage by his/her work or employees and shall be liable for all damage thus caused.

B. The contractor shall be responsible for his/her work and equipment until finally inspected, tested, and accepted. The contractor shall protect any material that is not immediately installed. The contractor shall close all open ends of work with temporary covers or plugs during storage and construction to prevent entry of foreign objects.

3.4 COORDINATION

A. Site

1. Where the mechanical work will be installed in close proximity to, or will interfere with, work of other trades, the contractor shall assist in working out space conditions to make a satisfactory adjustment. If the contractor installs his/her work before coordinating with other trades, so as to cause any interference with work of other trades, the contractor shall make the necessary changes in his/her work to correct the condition without extra charge.
2. Coordinate and schedule work with all other work in the same area, or with work that is dependent upon other work, to facilitate mutual progress.

B. Submittals. Refer to Article 1.10, "Submittals" of this specification for requirements.

C. Test and Balance

1. The contractor shall furnish a single set of all tools necessary to interface to the BAS for test and balance purposes.
2. The contractor shall provide training in the use of these tools. This training will be planned for a minimum of 4 hours.
3. In addition, the contractor shall provide a qualified technician to assist in the test and balance process, until the first 20 terminal units are balanced.
4. The tools used during the test and balance process will be returned at the completion of the testing and balancing.

D. Life Safety

1. Duct smoke detectors required for air handler shutdown are supplied under Division 26 of this specification. The contractor shall interlock smoke detectors to air handlers for shutdown as described in Part 3, "Sequences of Operation."
2. Smoke dampers and actuators required for duct smoke isolation are provided under a Section of Division 23. The contractor shall interlock these dampers to the air handlers as described in Article, "Sequences of Operation," in this Section.
3. Fire/smoke dampers and actuators required for fire rated walls are provided under another Section of Division 23. Control of these dampers shall be by Division 26. The contractor shall provide control air to the dampers.

E. Coordination with controls specified in other sections or divisions. Other sections and/or divisions of this specification include controls and control devices that are to be part of or interfaced to the BAS specified in this section. These controls shall be integrated into the system and coordinated by the contractor as follows:

1. All communication media and equipment shall be provided as specified in "Communication" Article of this specification.
2. Each supplier of a controls product is responsible for the configuration, programming, start-up, and testing of that product to meet the sequences of operation described in this section.
3. The Contractor shall coordinate and resolve any incompatibility issues that arise between the control products provided under this section and those provided under other sections or divisions of this specification.
4. The contractor is responsible for providing all controls described in the contract documents regardless of where within the contract documents these controls are described.
5. The contractor is responsible for the interface of control products provided by multiple suppliers regardless of where this interface is described within the contract documents.

3.5 GENERAL WORKMANSHIP

A. Install equipment, piping, and wiring/raceway parallel to building lines (i.e., horizontal, vertical, and parallel to walls) wherever possible.

B. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.

C. Install all equipment in readily accessible locations as defined by Chapter 1, Article 100, Part A of the National Electrical Code (NEC).

D. Verify integrity of all wiring to ensure continuity and freedom from shorts and grounds.

E. All equipment, installation, and wiring shall comply with acceptable industry specifications and standards for performance, reliability, and compatibility and be executed in strict adherence to local codes and standard practices.

3.6 FIELD QUALITY CONTROL

A. All work, materials, and equipment shall comply with the rules and regulations of applicable local, state, and federal codes and ordinances as identified in Part 1 of this specification.

B. Contractor shall continually monitor the field installation for code compliance and quality of workmanship.

C. Contractor shall help coordinate to have work inspected by local and/ or state authorities having jurisdiction over the work.

3.7 EXISTING EQUIPMENT

A. Wiring: [The contractor may reuse any abandoned wires. The integrity of the wire and its proper application to the installation are the responsibility of the contractor. The wire shall be properly identified and tested in accordance with this specification. Unused or redundant wiring must be properly identified as such.] [**Interconnecting control wiring shall be removed and become the property of the contractor, unless specifically noted or shown to be reused.**]

B. Pneumatic Tubing: [The contractor may reuse any redundant pneumatic tubing. The integrity of the tubing and its proper application to the installation are the responsibility of the contractor. The tubing shall be properly identified and tested in accordance with this specification. Unused or redundant tubing must be removed or, where this is not possible, properly identified.] [**Interconnecting pneumatic control tubing shall be removed and become the property of the contractor, unless specifically noted or shown to be reused.**]

C. Local Control Panels: [The contractor may reuse any existing local control panel to locate new equipment. All redundant equipment within these panels must be removed. Panel face cover must be patched to fill all holes caused by removal of unused equipment or replaced with new.] [**Remove and deliver to owner.**] [**Existing panels become the property of the contractor.**] [**Salvage, recondition, and reuse existing devices and cabinets as noted. Relocate as shown.**]

D. Unless otherwise directed, the contractor is not responsible for the repairs or replacement of existing energy equipment and systems, valves, dampers, or actuators. Should the contractor find existing equipment that requires maintenance, the BAS Designer is to be notified immediately.

E. Temperature Sensor Wells: The contractor may reuse any existing wells in piping for temperature sensors. These wells shall be modified as required for proper fit of new sensors.

F. Indicator Gauges: Where these devices remain and are not removed, they must be made operational and recalibrated to ensure reasonable accuracy. Maintain the operation of existing pneumatic transmitters and gauges.

G. Room Thermostats: [**Salvage, recondition, and reuse**] [**Deliver to Owner**] [**Shall be removed and become the property of the contractor, unless otherwise noted**].

H. Electronic Sensors and Transmitters: Unless specifically noted otherwise, [**remove and deliver to the Owner**] [**become the property of the contractor**].

I. Controllers and Auxiliary Electronic Devices: [**Deliver to the owner**] [**Salvage, recondition, and reuse**] [**Become the property of the contractor**].

J. Pneumatic Controllers, Relays and Gauges: [**Deliver to owner**] [**Become the property of the contractor**].

K. Damper Actuators, Linkages, and Appurtenances: [**Deliver to owner**] [**Salvage, recondition, and reuse**] [**Become the property of the contractor**].

L. Control Valves: [**Replace with new**] [**Salvage, recondition, and reuse**] [**Become the property of the contractor**].

M. Control Compressed Air System: [**Deliver to owner and replace with new system**] [**Salvage, recondition, and reuse**] [**Becomes the property of the contractor, unless otherwise noted**].

N. The mechanical system must remain in operation between the hours of 6 a.m. and 6 p.m., Monday through Friday. No modifications to the system shall cause the mechanical system to be shut down for more than 15 minutes or to fail to maintain space comfort conditions during any such period. Perform cut-over of controls that cannot meet these conditions outside of those hours.

O. The scheduling of fans through existing or temporary time clocks or BAS shall be maintained throughout the BAS installation.

P. Install control panels where shown.

Q. Modify existing starter control circuits, if necessary, to provide hand/off/auto control of each starter controlled. If new starters or starter control packages are required, these shall be included as part of this contract.

R. Patch holes and finish to match existing walls.

3.8 WIRING

A. All control and interlock wiring shall comply with national and local electrical codes and Division 26 of this specification. Where the requirements of this section differ from those in Division 26, the requirements of this section shall take precedence.

B. All NEC Class 1 (line voltage) wiring shall be UL Listed in approved raceway according to NEC and Division 26 requirements.

C. All low-voltage wiring shall meet NEC Class 2 requirements. (Low-voltage power circuits shall be subfused when required to meet Class 2 current limit.)

D. Where NEC Class 2 (current-limited) wires are in concealed and accessible locations, including ceiling return air plenums, approved cables not in raceway may be used provided that cables are UL Listed for the intended application. For example, cables used in ceiling plenums shall be UL Listed specifically for that purpose.

E. All wiring in mechanical, electrical, or service rooms-or where subject to mechanical damage-shall be installed in raceway at levels below 3 m (10 ft).

F. Do not install Class 2 wiring in raceway containing Class 1 wiring. Boxes and panels containing high-voltage wiring and equipment may not be used for low-voltage wiring except for the purpose of interfacing the two (e.g., relays and transformers).

G. Do not install wiring in raceway containing tubing.

H. Where Class 2 wiring is run exposed, wiring is to be run parallel along a surface or perpendicular to it and neatly tied at 3 m (10 ft) intervals.

I. Where plenum cables are used without raceway, they shall be supported from or anchored to structural members. Cables shall not be supported by or anchored to ductwork, electrical raceways, piping, or ceiling suspension systems.

J. All wire-to-device connections shall be made at a terminal block or terminal strip. All wire-to-wire connections shall be at a terminal block.

K. All wiring within enclosures shall be neatly bundled and anchored to permit access and prevent restriction to devices and terminals.

L. Maximum allowable voltage for control wiring shall be 120 V. If only higher voltages are available, the contractor shall provide step-down transformers.

M. All wiring shall be installed as continuous lengths, with no splices permitted between termination points.

N. Install plenum wiring in sleeves where it passes through walls and floors. Maintain fire rating at all penetrations.

O. Size of raceway and size and type of wire shall be the responsibility of the contractor, in keeping with the manufacturer's recommendations and NEC requirements, except as noted elsewhere.

P. Include one pull string in each raceway 2.5 cm (1 in.) or larger.

Q. Use coded conductors throughout with conductors of different colors.

R. Control and status relays are to be located in designated enclosures only. These enclosures include packaged equipment control panel enclosures unless they also contain Class 1 starters.

S. Conceal all raceways, except within mechanical, electrical, or service rooms. Install raceway to maintain a minimum clearance of 15 cm (6 in.) from high-temperature equipment (e.g., steam pipes or flues).

T. Secure raceways with raceway clamps fastened to the structure and spaced according to code requirements. Raceways and pull boxes may not be hung on flexible duct strap or tie rods. Raceways may not be run on or attached to ductwork.

U. Adhere to this specification's Division 26 requirements where raceway crosses building expansion joints.

V. Install insulated bushings on all raceway ends and openings to enclosures. Seal top end of all vertical raceways.

W. The Contractor shall terminate all control and/or interlock wiring and shall maintain updated (as-built) wiring diagrams with terminations identified at the job site.

X. Flexible metal raceways and liquid-tight, flexible metal raceways shall not exceed 1 m (3 ft) in length and shall be supported at each end. Flexible metal raceway less than ½ in. electrical trade size shall not be used. In areas exposed to moisture, including chiller and boiler rooms, liquid-tight, flexible metal raceways shall be used.

Y. Raceway must be rigidly installed, adequately supported, properly reamed at both ends, and left clean and free of obstructions. Raceway sections shall be joined with couplings (according to code). Terminations must be made with fittings at boxes, and ends not terminating in boxes shall have bushings installed.

3.9 COMMUNICATION WIRING

A. The contractor shall adhere to the items listed in the "Wiring" Article of the specification.

B. All cabling shall be installed in a neat and workmanlike manner. Follow manufacturer's installation recommendations for all communication cabling.

C. Do not install communication wiring in raceway and enclosures containing Class 1 or other Class 2 wiring. Do not install communication wiring with bundles of other wire type that allow for parallel runs with medium or high voltage present.

D. Maximum pulling, tension, and bend radius for cable installation, as specified by the cable manufacturer, shall not be exceeded during installation.

E. Contractor shall verify the integrity of the entire network following the cable installation. Use appropriate test measures for each particular cable.

F. When a cable enters or exits a building, a lightning arrestor must be installed between the lines and ground. The lighting arrestor shall be installed according to the manufacturer's instructions.

G. All runs of communication wiring shall be unspliced length when that length is commercially available. Appropriate manufacturer recommended shielded low-capacitance cabling shall be utilized.

H. All communication wiring shall be labeled to indicate origination and destination data.

I. Grounding of coaxial cable shall be in accordance with NEC regulations article on "Communications Circuits, Cable, and Protector Grounding."

J. Provide more than one communication port on ethernet level controllers to segregate third party communication and maximize bus speed.

K. Spot locations for end of line resistors and indicate if built-into controller or externally biased.

3.10 FIBER OPTIC CABLE SYSTEM

A. Maximum pulling tensions as specified by the cable manufacturer shall not be exceeded during installation. Post-installation residual cable tension shall be within cable manufacturer's specifications.

B. All cabling and associated components shall be installed in accordance with manufacturers' instructions. Minimum cable and unjacketed fiber bend radii, as specified by cable manufacturer, shall be maintained.

3.11 INSTALLATION OF SENSORS

A. Install sensors in accordance with the manufacturer's recommendations.

B. Mount sensors rigidly and adequately for the environment within which the sensor operates.

C. Room temperature sensors shall be installed on concealed junction boxes properly supported by the wall framing and be insulated if located on an outside wall or subject to outside air.

D. All wires attached to sensors shall be air sealed in their raceways or in the wall to stop air transmitted from other areas affecting sensor readings.

E. Sensors used in mixing plenums and hot and cold decks shall be of the averaging type. Averaging sensors shall be installed in a serpentine manner vertically across the duct. Each bend shall be supported with a capillary clip.

F. Low-limit sensors used in mixing plenums shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip. Provide 3 m of sensing element for each 1 m2 (1 ft of sensing element for each 1 ft2) of coil area.

G. All pipe-mounted temperature sensors shall be installed in wells. Install all liquid temperature sensors with heat-conducting fluid in thermal wells.

H. Install outdoor air temperature sensors on north wall, complete with sun shield at designated location.

I. Differential air static pressure.

1. Supply Duct Static Pressure: Pipe the high-pressure tap to the duct using a pitot tube. Pipe the low-pressure port to a tee in the high-pressure tap tubing of the corresponding building static pressure sensor (if applicable) or to the location of the duct high-pressure tap and leave open to the plenum.
2. Return Duct Static Pressure: Pipe the high-pressure tap to the duct using a pitot tube. Pipe the low-pressure port to a tee in the low-pressure tap tubing of the corresponding building static pressure sensor.
3. Building Static Pressure: Pipe the low-pressure port of the pressure sensor to the static pressure port located on the outside of the building through a high-volume accumulator. Pipe the high-pressure port to a location behind a thermostat cover.
4. The piping to the pressure ports on all pressure transducers shall contain a capped test port located adjacent to the transducer.
5. All pressure transducers, other than those controlling VAV boxes, shall be located in field device panels, not on the equipment monitored or on ductwork. Mount transducers in a location accessible for service without use of ladders or special equipment.
6. All air and water differential pressure sensors shall have gauge tees mounted adjacent to the taps. Water gauges shall also have shutoff valves installed before the tee.

3.12 ACTUATORS

A. Mount and link control damper actuators according to manufacturer's instructions.

1. To compress seals when spring-return actuators are used on normally closed dampers, power actuator to approximately 5° open position, manually close the damper, and then tighten the linkage.
2. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed positions.
3. Provide all mounting hardware and linkages for actuator installation.

B. Electric/Electronic

1. Dampers: Actuators shall be direct-mounted on damper shaft or jackshaft unless shown as a linkage installation. For low-leakage dampers with seals, the actuator shall be mounted with a minimum 5° available for tightening the damper seals. Actuators shall be mounted following manufacturer's recommendations.
2. Valves: Actuators shall be connected to valves with adapters approved by the actuator manufacturer. Actuators and adapters shall be mounted following the actuator manufacturer's recommendations.

3.13 IDENTIFICATION OF HARDWARE AND WIRING

A. All wiring and cabling, including that within factory-fabricated panels, shall be labeled at each end within 5 cm (2 in.) of termination with the BAS address or termination number.

B. All pneumatic tubing shall be labeled at each end within 5 cm (2 in.) of termination with a descriptive identifier.

C. Permanently label or code each point of field terminal strips to show the instrument or item served.

D. Identify control panels with minimum 1 cm (½ in.) letters on laminated plastic nameplates.

E. Identify all other control components with permanent labels. All plug-in components shall be labeled such that removal of the component does not remove the label.

F. Identify room sensors relating to terminal box or valves with nameplates.

G. Manufacturer's nameplates and UL or CSA labels are to be visible and legible after equipment is installed.

H. Identifiers shall match record documents.

3.14 CONTROLLERS

A. Provide a separate controller for each AHU or other HVAC system. A BAS controller may control more than one system provided that all points associated with the system are assigned to the same BAS controller. Points used for control loop reset, such as outside air or space temperature, are exempt from this requirement. Do not provide multiple separate controllers that rely upon communication to control a single HVAC system. Provide all required node and controller permanent licensing.

B. Building Controllers and Custom Application Controllers shall be selected to provide a minimum of 15% spare I/O point capacity for each point type found at each location. If input points are not universal, 20% of each type is required. If outputs are not universal, 20% of each type is required. A minimum of one spare is required for each type of point used.

1. Future use of spare capacity shall require providing the field device, field wiring, point database definition, and custom software. No additional controller boards or point modules shall be required to implement use of these spare points.

3.15 PROGRAMMING

A. Provide sufficient internal memory for the specified sequences of operation and trend logging. There shall be a minimum of 25% of available memory free for future use.

B. Point Naming: System point names shall be modular in design, allowing easy operator interface without the use of a written point index. Use the esisting standard or follow the naming convention: AA.BBB.CCDDE where:

1. AA is used to designate the location of the point within the building, such as mechanical room, wing, or level, or the building itself in a multi-building environment,
2. BBB is used to designate the mechanical system with which the point is associated (e.g., A01, HTG, CLG, LTG),
3. CC represents the equipment or material referenced (e.g., SF for supply fan, RW for return water, EA for exhaust air, ZN for zone),
4. D or DD may be used for clarification or for identification if more than one CC exists (e.g., SF10, ZNB),
5. E represents the action or state of the equipment or medium (e.g., T for temperature, H for humidity, C for control, S for status, D for damper control, I for current).

C. Software Programming

1. Provide programming for the system and adhere to the sequences of operation provided. All other system programming necessary for the operation of the system, but not specified in this document, also shall be provided by the contractor. Embed into the control program sufficient comment statements to clearly describe each section of the program. The comment statements shall reflect the language used in the sequences of operation. Use the appropriate technique based on the following programming types:

a. Text-based:

1) Must provide actions for all possible situations
2) Must be modular and structured
3) Must be commented

b. Graphic-based:

1) Must provide actions for all possible situations
2) Must be documented

c. Parameter-based:

1) Must provide actions for all possible situations
2) Must be documented

D. Operator Interface

1. Standard graphics-Provide graphics for all mechanical systems and floor plans of the building. This includes each chilled water system, hot water system, chiller, boiler, air handler, and all terminal equipment. Point information on the graphic displays shall dynamically update. Show on each graphic all input and output points for the system. Also show relevant calculated points such as set points. Non-subscription based permanent licensing shall allow for more than one concurrent operator.
2. Show terminal equipment information on a "graphic" summary table. Provide dynamic information for each point shown.
3. The contractor shall provide all the labor necessary to install, initialize, start up, and troubleshoot all operator interface software and its functions as described in this section. This includes any operating system software, the operator interface database, and any third-party software installation and integration required for successful operation of the operator interface.

3.16 CLEANING

A. The contractor shall clean up all debris resulting from his/her activities daily. The contractor shall remove all cartons, containers, crates, etc., under his/her control as soon as their contents have been removed. Waste shall be collected and placed in a designated location.

B. At the completion of work in any area, the contractor shall clean all work, equipment, etc., keeping it free from dust, dirt, and debris, etc.

C. At the completion of work, all equipment furnished under this section shall be checked for paint damage, and any factory-finished paint that has been damaged shall be repaired to match the adjacent areas. Any cabinet or enclosure that has been deformed shall be replaced with new material and repainted to match the adjacent areas.

3.17 TRAINING

A. Provide a minimum of two on-site or classroom training sessions, two hours each based upon owner availability throughout the contract period for personnel designated by the owner.

B. Provide two additional training sessions at 6 and 12 months following building's turnover. Each session shall be between two hours in length based upon owner availability and must be coordinated with the building owner.

C. Train the designated staff of owner's representative and owner to enable them to do the following:

1. Day-to-day Operators:

a. Proficiently operate the system
b. Understand BAS architecture and configuration

c. Understand DDC system components
d. Understand system operation, including BAS control and optimizing routines (algorithms)
e. Operate the workstation and peripherals
f. Log on and off the system
g. Access graphics, point reports, and logs
h. Adjust and change system set points, time schedules, and holiday schedules
i. Recognize malfunctions of the system by observation of the printed copy and graphical visual signals
j. Understand system drawings and Operation and Maintenance manual
k. Understand the job layout and location of control components
l. Access data from DDC controllers and ASCs
m. Operate portable operator's terminals

2. Advanced Operators:

a. Make and change graphics on the workstation
b. Create, delete, and modify alarms, including annunciation and routing of these
c. Create, delete, and modify point trend logs and graph or print these both on an ad-hoc basis and at user-definable time intervals
d. Create, delete, and modify reports
e. Add, remove, and modify system's physical points
f. Create, modify, and delete programming
g. Add panels when required
h. Add operator interface stations
i. Create, delete, and modify system displays, both graphical and others
j. Perform BAS field checkout procedures
k. Perform BAS unit operation and maintenance procedures
l. Perform workstation and peripheral operation and maintenance procedures
m. Perform BAS diagnostic procedures
n. Configure hardware including PC boards, switches, communication, and I/O points
o. Maintain, calibrate, troubleshoot, diagnose, and repair hardware
p. Adjust, calibrate, and replace system components

3. System Managers/Administrators:

a. Maintain software and prepare backups
b. Interface with job-specific, third-party operator software
c. Add new users and understand password security procedures

D. These objectives will be divided into three logical groupings. Participants may attend one or more of these, depending on level of knowledge required.

1. Day-to-day Operators: parts 1-13
2. Advanced Operators: parts 1-29
3. System Managers/Administrators: parts 1-13 and 30-32

E. Provide course outline and materials in accordance with Article 1.10 "Submittals" of this specification. The instructor(s) shall provide one copy of training material per student.

F. The instructor(s) shall be factory-trained instructors experienced in presenting this material.

G. Classroom training shall be done using a network of working controllers representative of the installed hardware.

3.18 SEQUENCES OF OPERATION

A. Provide operation as shown on drawings.

B. Whether shown in the drawings or not, the following programming considerations will be provided for all solutions:

1. Anti-short cycle timers shall prevent outputs from cycling faster than appropriate for the equipment being controlled to prevent potential damage.
2. All freeze, fire, or life safety conditions sensed, regardless of sensor type, shall result in equipment shutdown and protection unless specified otherwise. Hardwire local devices and safety circuits to eliminate reliance upon communication for equipment protection.
3. Consolidate equipment to minimize communication requirements by utilizing appropriately sized controllers to accommodate nearby systems and future needs.

3.19 CONTROL DAMPER INSTALLATION

A. Damper submittals shall be coordinated for type, quantity, and size to ensure compatibility with sheet metal design.

B. Duct openings shall be free of any obstruction or irregularities that might interfere with blade or linkage rotation or actuator mounting. Duct openings shall measure ¼ in. larger than damper dimensions and shall be square, straight, and level.

C. Individual damper sections, as well as entire multiple section assemblies, must be completely square and free from racking, twisting, or bending. Measure diagonally from upper corners to opposite lower corners of each damper section. Both dimensions must be within 0.3 cm (1/8 in.) of each other.

D. Follow the manufacturer's instructions for field installation of control dampers. Unless specifically designed for vertical blade application, dampers must be mounted with blade axis horizontal.

E. Install extended shaft or jackshaft according to manufacturer's instructions. (Typically, a sticker on the damper face shows recommended extended shaft location. Attach shaft on labeled side of damper to that blade.)

F. Damper blades, axles, and linkage must operate without binding. Before system operation, cycle damper after installation to ensure proper operation. On multiple section assemblies, all sections must open and close simultaneously.

G. Provide a visible and accessible indication of damper position on the drive shaft end.

H. Support ductwork in area of damper when required to prevent sagging due to damper weight.

I. After installation of low-leakage dampers with seals, caulk between frame and duct or opening to prevent leakage around perimeter of damper.

3.20 SMOKE DAMPER INSTALLATION

A. The contractor shall coordinate all smoke and smoke/fire damper installation, wiring, and checkout to ensure that these dampers function properly and that they respond to the proper fire alarm system general, zone, and/or detector trips. The contractor shall immediately report any discrepancies to the engineer no less than two weeks prior to inspection by the code authority having jurisdiction.

B. Provide complete submittal data to controls system subcontractor for coordination of duct smoke detector interface to HVAC systems.

3.21 DUCT SMOKE DETECTION

A. Submit data for coordination of duct smoke detector interface to HVAC systems as required in Action Submittals.

B. This Contractor shall hard wire interface the dry-contact alarm output(s) for the HVAC equipment to be controlled and interlock equipment shutdown as appropriate.

3.22 CONTROLS COMMUNICATION PROTOCOL

A. General. The electronic controls packaged with this equipment shall communicate with the building BAS. The BAS shall communicate with these controls to read the information and change the control set points as shown in the points list, sequences of operation, and control schematics. The information to be communicated between the BAS and these controls shall be in the standard object format as defined in the open protocol. Controllers shall communicate with other open protocol objects on the network using. the protocol-specific service as defined by the protocol selected. The control system provided shall be based on BACnet MS/TP architecture and adhere to BACnet Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9. The supervisory controller and all connected controllers shall be BACnet Testing Labs (BTL) certified and carry a BTL label.

B. Distributed Processing. The controller shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.

C. I/O Capacity. The controller shall contain sufficient I/ O capacity to control the target system.

D. Communication. The controller shall reside on a BAS open protocol network using the device level protocol. Each network of controllers shall be connected to one building controller.

E. The Controller shall have a network connection for a laptop computer or a portable operator's tool.

F. Environment. The hardware shall be suitable for the anticipated ambient conditions.

1. Controllers used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at 40°C to 65°C (40°F to 150°F).
2. Controllers used in conditioned space shall be mounted in dust-proof enclosures and shall be rated for operation at 0°C to 50°C (32°F to 120°F).

G. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

H. Memory. The Controller shall maintain all BIOS and programming information in the event of a power loss for at least 90 days.

I. Immunity to Power and Noise. Controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

J. Transformer. Power supply for the Controller must be rated at minimum of 125% of ASC power consumption and shall be fused or current limiting type.

3.23 START-UP AND CHECKOUT PROCEDURES

A. Start up, check out, and test all hardware and software and verify communication between all components.

1. Verify that all control wiring is properly connected and free of all shorts and ground faults. Verify that terminations are tight.
2. Verify that all analog and binary input/output points read properly.
3. Verify alarms and interlocks.
4. Verify operation of the integrated system.

END OF SECTION 230900.99

SECTION 231123 - FACILITY NATURAL-GAS PIPING SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipes, tubes, and fittings.
2. Piping specialties.
3. Piping and tubing joining materials.
4. Valves.
5. Pressure regulators.
6. Grout.
7. Concrete bases.

1.3 DEFINITIONS

A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.

B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.

C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

A. Minimum Operating-Pressure Ratings:

1. Piping and Valves: 100 psig minimum unless otherwise indicated.
2. Service Regulators: 100 psig minimum unless otherwise indicated.
3. Minimum Operating Pressure of Service Meter: 2 psig.

B. Natural-Gas System Pressures within Buildings: Three pressure ranges. Primary pressure is more than 2 psig but not more than 5 psig, and is reduced to secondary pressures of more than 0.5 psig but not more than 2 psig, and is reduced again to pressures of 0.5 psig or less.

C. Delegated Design: Design restraints and anchors for natural-gas piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Piping specialties.
2. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
3. Pressure regulators. Indicate pressure ratings and capacities.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For motorized gas valves pressure regulators to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.

B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

1.9 PROJECT CONDITIONS

A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.

B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:

1. Notify Owner no fewer than seven days in advance of proposed interruption of natural-gas service.
2. Do not proceed with interruption of natural-gas service without Owner's written permission.

1.10 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.

1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

a. Material Group: 1.1.
b. End Connections: Threaded or butt welding to match pipe.
c. Lapped Face: Not permitted underground.
d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.

5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.

a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.

2.2 PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

2.3 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for natural gas.

B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 MANUAL GAS SHUTOFF VALVES

A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.

B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.

1. CWP Rating: 125 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.

C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.

1. CWP Rating: 125 psig.
2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
4. Service Mark: Initials "WOG" shall be permanently marked on valve body.

D. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. BrassCraft Manufacturing Company; a Masco company.
    b. Conbraco Industries, Inc.; Apollo Div.

2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated brass.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Separate packnut with adjustable-stem packing threaded ends.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

E. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. BrassCraft Manufacturing Company; a Masco company.
    b. Conbraco Industries, Inc.; Apollo Div.
    c. Lyall, R. W. & Company, Inc.
    d. McDonald, A. Y. Mfg. Co.
    e. Perfection Corporation; a subsidiary of American Meter Company.

2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated bronze.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Threaded-body packnut design with adjustable-stem packing.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

F. Bronze Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Lee Brass Company.
    b. McDonald, A. Y. Mfg. Co.

2. Body: Bronze, complying with ASTM B 584.
3. Plug: Bronze.

4. Ends: Threaded, socket, or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Operator: Square head or lug type with tamperproof feature where indicated.
6. Pressure Class: 125 psig.
7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

G. Cast-Iron, Nonlubricated Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. McDonald, A. Y. Mfg. Co.
   b. Mueller Co.; Gas Products Div.
   c. Xomox Corporation; a Crane company.

2. Body: Cast iron, complying with ASTM A 126, Class B.
3. Plug: Bronze or nickel-plated cast iron.
4. Seat: Coated with thermoplastic.
5. Stem Seal: Compatible with natural gas.
6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
7. Operator: Square head or lug type with tamperproof feature where indicated.
8. Pressure Class: 125 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

2.5 MOTORIZED GAS VALVES

A. Electrically Operated Valves: Comply with UL 429.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. ASCO Power Technologies, LP; Division of Emerson.

2. Pilot operated.
3. Body: Brass or aluminum.
4. Seats and Disc: Nitrile rubber.
5. Springs and Valve Trim: Stainless steel.
6. 120-V ac, 60 Hz, Class B, continuous-duty molded coil, and replaceable.
7. NEMA ICS 6, Type 4, coil enclosure.
8. Normally closed.
9. Visual position indicator.

2.6 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.

B. Line Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. American Meter Company.
    b. Fisher Control Valves and Regulators; Division of Emerson Process Management.
    c. Maxitrol Company.

2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
6. Orifice: Aluminum; interchangeable.
7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
10. Overpressure Protection Device: Factory mounted on pressure regulator.
11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
12. Maximum Inlet Pressure: 5 psig.

2.7 LABELING AND IDENTIFYING

A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Close equipment shutoff valves before turning off natural gas to premises or piping section.

B. Inspect natural-gas piping according to the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.

C. Comply with the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 INDOOR PIPING INSTALLATION

A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.

D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

G. Locate valves for easy access.

H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.

I. Install piping free of sags and bends.

J. Install fittings for changes in direction and branch connections.

K. Install escutcheons at penetrations of interior walls, ceilings, and floors.

L. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."

M. Verify final equipment locations for roughing-in.

N. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.

O. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.

1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.

P. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.

Q. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.

R. Connect branch piping from top or side of horizontal piping.

S. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.

T. Do not use natural-gas piping as grounding electrode.

U. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.

V. Install pressure gage upstream and downstream from each line regulator. Pressure gages are specified in Division 22 Section "Meters and Gages for Plumbing Piping."

3.4 VALVE INSTALLATION

A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.

B. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

C. Install anode for metallic valves in underground PE piping.

3.5 PIPING JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints:

1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
2. Cut threads full and clean using sharp dies.
3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints:

1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
2. Bevel plain ends of steel pipe.
3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.

F. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.

G. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hangers and supports specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."

B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:

1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.7 CONNECTIONS

A. Connect to utility's gas main according to utility's procedures and requirements.

B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.

C. Install piping adjacent to appliances to allow service and maintenance of appliances.

D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.

E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.8 LABELING AND IDENTIFYING

A. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for piping and valve identification.

B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.9 PAINTING

A. Comply with requirements in Division 09 painting Sections for painting interior and exterior natural-gas piping.

B. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.10 CONCRETE BASES

A. Concrete Bases: Anchor equipment to concrete base.

1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
5. Install anchor bolts to elevations required for proper attachment to supported equipment.

3.11 Use 3000-psig, 28-day, compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete." FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.

C. Natural-gas piping will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

3.12 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES MORE THAN 0.5 PSIG AND LESS THAN 5 PSIG

A. Aboveground, branch piping NPS 1 and smaller shall be the following:

1. Steel pipe with malleable-iron fittings and threaded joints.

B. Aboveground, distribution piping shall be one of the following:

1. Steel pipe with malleable-iron fittings and threaded joints.
2. Steel pipe with steel welding fittings and welded joints.

C. Underground, below building, piping shall be the following:

1. Steel pipe with wrought-steel fittings and welded joints.

D. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat underground pipe and fittings with protective coating for steel piping.

E. Containment Conduit Vent Piping: Steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

3.13 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

A. Valves for pipe sizes NPS 2 and smaller at service meter shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.

B. Valves for pipe sizes NPS 2-1/2 and larger at service meter shall be one of the following:

1. Bronze plug valve.
2. Cast-iron, nonlubricated plug valve.

C. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Bronze plug valve.

D. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be one of the following:

1. Bronze plug valve.

E. Valves in branch piping for single appliance shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.

END OF SECTION 231123

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Refrigerant pipes and fittings.
2. Refrigerant piping valves and specialties.
3. Refrigerants.

1.3 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each type of valve, refrigerant piping, and piping specialty.

a. Include pressure drop, based on manufacturer's test data, for the following:

1) Thermostatic expansion valves.
2) Solenoid valves.
3) Filter dryers.
4) Strainers.
5) Pressure-regulating valves.

2. Shop Drawings:

a. Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes; flow capacities; valve arrangements and locations; slopes of horizontal runs; oil traps; double risers; wall and floor penetrations; and equipment connection details.
b. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
c. Show interface and spatial relationships between piping and equipment.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to 2010 ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."

C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.7 PRODUCT STORAGE AND HANDLING

A. Store piping with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Line Test Pressure for Refrigerant R-454B:

1. Suction Lines for Air-Conditioning Applications: 300 psig .
2. Suction Lines for Heat-Pump Applications: 535 psig .
3. Hot-Gas and Liquid Lines: 535 psig .

2.2 COPPER TUBE AND FITTINGS

A. Copper Tube: ASTM B 280, Type ACR.

B. Wrought-Copper Fittings: ASME B16.22.

C. Wrought-Copper Unions: ASME B16.22.

D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.

E. Brazing Filler Metals: AWS A5.8/A5.8M.

F. Flexible Connectors:

1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Working Pressure Rating: Factory test at minimum 500 psig .
5. Maximum Operating Temperature: 250 deg F.

2.3 VALVES AND SPECIALTIES

A. Diaphragm Packless Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Heldon Products; Henry Technologies.
    c. Parker Hannifin Corp.
    d. Paul Mueller Company.

2. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
3. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
4. Operator: Rising stem and hand wheel.
5. Seat: Nylon.
6. End Connections: Socket, union, or flanged.
7. Working Pressure Rating: 500 psig .
8. Maximum Operating Temperature: 275 deg F.

B. Packed-Angle Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Heldon Products; Henry Technologies.
    c. Parker Hannifin Corp.
    d. Paul Mueller Company.

2. Body and Bonnet: Forged brass or cast bronze.
3. Packing: Molded stem, back seating, and replaceable under pressure.
4. Operator: Rising stem.
5. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
6. Seal Cap: Forged-brass or valox hex cap.
7. End Connections: Socket, union, threaded, or flanged.
8. Working Pressure Rating: 500 psig .

9. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Danfoss Inc.
   b. Emerson Climate Technologies.
   c. Heldon Products; Henry Technologies.
   d. Parker Hannifin Corp.
   e. Paul Mueller Company.

2. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
3. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
4. Piston: Removable polytetrafluoroethylene seat.
5. Closing Spring: Stainless steel.
6. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
7. End Connections: Socket, union, threaded, or flanged.
8. Maximum Opening Pressure: 0.50 psig .
9. Working Pressure Rating: 500 psig .
10. Maximum Operating Temperature: 275 deg F.

D. Service Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Danfoss Inc.
   b. Emerson Climate Technologies.
   c. Heldon Products; Henry Technologies.
   d. Parker Hannifin Corp.
   e. Paul Mueller Company.
   f. Refrigeration Sales Inc.

2. Body: Forged brass with brass cap including key end to remove core.
3. Core: Removable ball-type check valve with stainless-steel spring.
4. Seat: Polytetrafluoroethylene.
5. End Connections: Copper spring.
6. Working Pressure Rating: 500 psig .

E. Solenoid Valves: Comply with AHRI 760 and UL 429; listed and labeled by a National Recognized Testing Laboratory (NRTL).

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Danfoss Inc.
   b. Emerson Climate Technologies.
   c. Heldon Products; Henry Technologies.
   d. Parker Hannifin Corp.

e. Paul Mueller Company.

2. Body and Bonnet: Plated steel.
3. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
4. Seat: Polytetrafluoroethylene.
5. End Connections: Threaded.
6. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
7. Working Pressure Rating: 400 psig .
8. Maximum Operating Temperature: 240 deg F.

F. Safety Relief Valves: Comply with 2010 ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Danfoss Inc.
b. Heldon Products; Henry Technologies.
c. Parker Hannifin Corp.
d. Paul Mueller Company.

2. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
3. Piston, Closing Spring, and Seat Insert: Stainless steel.
4. Seat: Polytetrafluoroethylene.
5. End Connections: Threaded.
6. Working Pressure Rating: 400 psig .
7. Maximum Operating Temperature: 240 deg F.

G. Thermostatic Expansion Valves: Comply with AHRI 750.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Danfoss Inc.
b. Emerson Climate Technologies.
c. Heldon Products; Henry Technologies.
d. Paul Mueller Company.

2. Body, Bonnet, and Seal Cap: Forged brass or steel.
3. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
4. Packing and Gaskets: Non-asbestos.
5. Capillary and Bulb: Copper tubing filled with refrigerant charge.
6. Suction Temperature: 40 deg F.
7. Superheat: Adjustable.
8. Reverse-flow option (for heat-pump applications).
9. End Connections: Socket, flare, or threaded union.
10. Working Pressure Rating: 700 psig .

H. Straight-Type Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Heldon Products; Henry Technologies.
    c. Parker Hannifin Corp.

2. Body: Welded steel with corrosion-resistant coating.
3. Screen: 100-mesh stainless steel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig .
6. Maximum Operating Temperature: 275 deg F.

I. Angle-Type Strainers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Heldon Products; Henry Technologies.
    c. Parker Hannifin Corp.
    d. Insert manufacturer's name.

2. Body: Forged brass or cast bronze.
3. Drain Plug: Brass hex plug.
4. Screen: 100-mesh monel.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig .
7. Maximum Operating Temperature: 275 deg F.

J. Moisture/Liquid Indicators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Emerson Climate Technologies.
    c. Heldon Products; Henry Technologies.
    d. Parker Hannifin Corp.

2. Body: Forged brass.
3. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
4. Indicator: Color coded to show moisture content in parts per million (ppm).
5. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
6. End Connections: Socket or flare.
7. Working Pressure Rating: 500 psig .
8. Maximum Operating Temperature: 240 deg F.

K. Replaceable-Core Filter Dryers: Comply with AHRI 730.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Emerson Climate Technologies.
    c. Heldon Products; Henry Technologies.
    d. Parker Hannifin Corp.

2. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
3. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
4. Desiccant Media: Activated alumina.
5. Designed for reverse flow (for heat-pump applications).
6. End Connections: Socket.
7. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
8. Maximum Pressure Loss: 2 psig .
9. Working Pressure Rating: 500 psig .
10. Maximum Operating Temperature: 240 deg F.

L. Permanent Filter Dryers: Comply with AHRI 730.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Emerson Climate Technologies.
    c. Heldon Products; Henry Technologies.
    d. Parker Hannifin Corp.

2. Body and Cover: Painted-steel shell.
3. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
4. Desiccant Media: Activated alumina.
5. Designed for reverse flow (for heat-pump applications).
6. End Connections: Socket.
7. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
8. Maximum Pressure Loss: 2 psig .
9. Working Pressure Rating: 500 psig .
10. Maximum Operating Temperature: 240 deg F.

M. Mufflers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Danfoss Inc.
    b. Emerson Climate Technologies.
    c. Heldon Products; Henry Technologies.

2. Body: Welded steel with corrosion-resistant coating.

3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig .
5. Maximum Operating Temperature: 275 deg F.

N. Receivers: Comply with AHRI 495.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Heldon Products; Henry Technologies.

2. Comply with 2010 ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
3. Comply with UL 207; listed and labeled by an NRTL.
4. Body: Welded steel with corrosion-resistant coating.
5. Tappings: Inlet, outlet, liquid level indicator, and safety relief valve.
6. End Connections: Socket or threaded.
7. Working Pressure Rating: 500 psig .
8. Maximum Operating Temperature: 275 deg F.

O. Liquid Accumulators: Comply with AHRI 495.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Emerson Climate Technologies.
   b. Heldon Products; Henry Technologies.
   c. Parker Hannifin Corp.

2. Body: Welded steel with corrosion-resistant coating.
3. End Connections: Socket or threaded.
4. Working Pressure Rating: 500 psig .
5. Maximum Operating Temperature: 275 deg F.

2.4 REFRIGERANTS

A. ASHRAE 34, R-454B: Pentafluoroethane/Difluoromethane.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Arkema Inc.
   b. DuPont; Fluorochemicals Div.
   c. Genetron Refrigerants; Honeywell International Inc.
   d. Mexichem Fluor Inc.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-410A

A. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.

B. Hot-Gas and Liquid Lines: Copper, Type ACR, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.

C. Hot-Gas and Liquid Lines:

1. NPS 5/8 and Smaller: Copper, Type ACR, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.
2. NPS 3/4 to NPS 1 and Smaller: Copper, Type K, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.

D. Safety-Relief-Valve Discharge Piping: Copper, Type ACR, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.

E. Safety-Relief-Valve Discharge Piping: Copper, Type K, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.

F. Safety-Relief-Valve Discharge Piping: Copper, Type ACR, drawn-temper tubing and wrought-copper fittings with 95-5 tin-antimony soldered joints.

G. Safety-Relief-Valve Discharge Piping: Copper, Type ACR, drawn-temper tubing and wrought-copper fittings with Alloy HB soldered joints.

H. Safety-Relief-Valve Discharge Piping:

1. NPS 5/8 and Smaller: Copper, Type ACR, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.
2. NPS 3/4 to NPS 1 and Smaller: Copper, Type K, annealed- or drawn-temper tubing and wrought-copper fittings with brazed or soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

A. Install diaphragm packless packed-angle valves in suction and discharge lines of compressor.

B. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.

C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.

D. Except as otherwise indicated, install diaphragm packless packed-angle valves on inlet and outlet side of filter dryers.

E. Install a full-size, three-valve bypass around filter dryers.

F. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.

G. Install thermostatic expansion valves as close as possible to distributors on evaporators.

1. Install valve so diaphragm case is warmer than bulb.
2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.

H. Install safety relief valves where required by 2010 ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.

I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.

J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for the device being protected:

1. Solenoid valves.
2. Thermostatic expansion valves.
3. Compressor.

K. Install filter dryers in liquid line between compressor and thermostatic expansion valve.

L. Install receivers sized to accommodate pump-down charge.

M. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.

B. Install refrigerant piping according to ASHRAE 15.

C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

F. Install piping adjacent to machines to allow service and maintenance.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Select system components with pressure rating equal to or greater than system operating pressure.

J. Refer to Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC" for solenoid valve controllers, control wiring, and sequence of operation.

K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.

L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.

M. Install refrigerant piping in protective conduit where installed belowground.

N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.

O. Slope refrigerant piping as follows:

1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
2. Install horizontal suction lines with a uniform slope downward to compressor.
3. Install traps and double risers to entrain oil in vertical runs.
4. Liquid lines may be installed level.

P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.

Q. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:

1. Shot blast the interior of piping.
2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.

R. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.

S. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."

T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.4 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.

D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."

E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."

1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
2. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze or steel.

F. Threaded Joints: Thread steel pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and to restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry-seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

G. Welded Joints: Construct joints according to AWS D10.12M/D10.12.

H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.5 HANGERS AND SUPPORTS

A. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Install the following pipe attachments:

1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
4. Spring hangers to support vertical runs.
5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

C. Install hangers for copper tubing with the following maximum spacing and minimum rod diameters:

1. NPS 1/2: Maximum span, 60 inches ; minimum rod, 1/4 inch .
2. NPS 5/8: Maximum span, 60 inches ; minimum rod, 1/4 inch .
3. NPS 1 : Maximum span, 72 inches ; minimum rod, 1/4 inch.
4.

D. Support multifloor vertical runs at least at each floor.

3.6 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Comply with ASME B31.5, Chapter VI.
2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.

    a. Fill system with nitrogen to the required test pressure.
    b. System shall maintain test pressure at the manifold gage throughout duration of test.
    c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
    d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

B. Prepare test and inspection reports.

3.7 SYSTEM CHARGING

A. Charge system using the following procedures:

1. Install core in filter dryers after leak test but before evacuation.
2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig .
4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.

B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.

C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.

D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:

1. Open shutoff valves in condenser water circuit.
2. Verify that compressor oil level is correct.
3. Open compressor suction and discharge valves.
4. Open refrigerant valves except bypass valves that are used for other purposes.
5. Check open compressor-motor alignment and verify lubrication for motors and bearings.

E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round and flat-oval ducts and fittings.
4. Double-wall round and flat-oval ducts and fittings.
5. Sheet metal materials.
6. Duct liner.
7. Sealants and gaskets.
8. Hangers and supports.

B. Related Requirements:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 ACTION SUBMITTALS

A. Product Data, Shop Drawings, Delegated Design Submittal:

1. Product Data: For each type of the following products:

a. Liners and adhesives.
b. Sealants and gaskets.

2. Shop Drawings:

a. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
b. Factory- and shop-fabricated ducts and fittings.
c. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
d. Elevation of top of ducts.
e. Dimensions of main duct runs from building grid lines.
f. Fittings.
g. Reinforcement and spacing.
h. Seam and joint construction.
i. Penetrations through fire-rated and other partitions.
j. Equipment installation based on equipment being used on Project.

k. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
l. Hangers and supports, including methods for duct and building attachment and vibration isolation.

3. Delegated Design Submittals:

a. Sheet metal thicknesses.
b. Joint and seam construction and sealing.
c. Reinforcement details and spacing.
d. Materials, fabrication, assembly, and spacing of hangers and supports.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and with performance requirements and design criteria indicated in "Duct Schedule" Article.

B. Structural Performance: Duct hangers and supports are to withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7. .

C. Airstream Surfaces: Surfaces in contact with airstream comply with requirements in ASHRAE 62.1.

D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."

E. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

F. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.
2. For ducts exposed to weather, construct of Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.

B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.

C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. McGill AirFlow LLC.
2. MKT Metal Manufacturing.
3. Sheet Metal Connectors, Inc.

B. Source Limitations: Obtain double-wall rectangular ducts and fittings from single manufacturer.

C. Rectangular Ducts: Fabricate ducts with indicated dimensions for clear internal dimensions of the inner duct.

D. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.
2. For ducts exposed to weather, construct outer duct of Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.

E. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.

F. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

G. Interstitial Insulation, Fibrous Glass: Duct liner complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
3. Coat insulation with antimicrobial coating.
4. Cover insulation with polyester film complying with UL 181, Class 1.

H. Inner Duct: Minimum 24-gauge perforated galvanized sheet steel having 3/32-inch- diameter perforations, with overall open area of 23 percent.

2.4 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.

2. For ducts exposed to weather, construct of Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.
3. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Elgen Manufacturing.
    b. GSI; a DMI Company.
    c. Linx Industries (formerly Lindab).
    d. McGill AirFlow LLC.
    e. MKT Metal Manufacturing.
    f. Nordfab Ducting.
    g. SEMCO, LLC; part of FlaktGroup.
    h. Set Duct Manufacturing.
    i. Sheet Metal Connectors, Inc.
    j. Spiral Manufacturing Co., Inc.
    k. Stamped Fittings Inc.

B. Source Limitations: Obtain single-wall round ducts and fittings from single manufacturer.

C. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).

D. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

E. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.

F. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.5 DOUBLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Linx Industries (formerly Lindab).
2. McGill AirFlow LLC.
3. MKT Metal Manufacturing.
4. SEMCO, LLC; part of FlaktGroup.
5. Set Duct Manufacturing.
6. Sheet Metal Connectors, Inc.

B. Source Limitations: Obtain double-wall round ducts and fittings from single manufacturer.

C. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension) of the inner duct.

D. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.

1. Construct ducts of galvanized sheet steel unless otherwise indicated.
2. For ducts exposed to weather, construct outer duct of Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.
3. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

    a. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

4. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

    a. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.

5. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

E. Inner Duct: Minimum 24-gauge perforated galvanized sheet steel having 3/32-inch- diameter perforations, with overall open area of 23 percent.

F. Interstitial Insulation, Fibrous Glass: Duct liner complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
3. Coat insulation with antimicrobial coating.
4. Cover insulation with polyester film complying with UL 181, Class 1.

2.6 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials are to be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.

1. Galvanized Coating Designation: G60.
2. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. Stainless Steel Sheets: Comply with ASTM A480/A480M, Type 304 or 316, as indicated in "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish is to be No. 2B, No. 2D, No. 3, or No. 4 as indicated in "Duct Schedule" Article.

D. Aluminum Sheets: Comply with ASTM B209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

E. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars; black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

F. Tie Rods: Galvanized steel, 1/4-inch- minimum diameter for lengths 36 inches or less; 3/8-inch-minimum diameter for lengths longer than 36 inches.

2.7 DUCT LINER

A. Fibrous-Glass Duct Liner: Comply with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Certainteed; SAINT-GOBAIN.
b. Johns Manville; a Berkshire Hathaway company.
c. Knauf Insulation.
d. Owens Corning.
e. Sekisui Voltek, LLC.

2. Source Limitations: Obtain fibrous-glass duct liner from single manufacturer.
3. Maximum Thermal Conductivity:

a. Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

4. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound is to be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
5. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C916.

B. Insulation Pins and Washers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick galvanized steel, aluminum, or stainless steel; with beveled edge sized as required to hold insulation securely in place, but not less than 1-1/2 inches in diameter.

C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm or greater.
7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:

    a. Fan discharges.
    b. Intervals of lined duct preceding unlined duct.
    c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.

9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.

    a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.

10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.8 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets are to be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.

B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 4 inches.
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: Minus 40 to plus 200 deg F.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
10. Sealant shall have a VOC content of 420 g/L or less.

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. Sealant shall have a VOC content of 420 g/L or less.

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal is to provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and is to be rated for10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.9 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.

E. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

F. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

G. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.

B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

C. Install ducts in maximum practical lengths with fewest possible joints.

D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.

H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.

J. Install fire and smoke dampers where indicated on Drawings and as required by code, and by local authorities having jurisdiction. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers and specific installation requirements of the damper UL listing.

K. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.

L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

M. Elbows: Use long-radius elbows wherever they fit.

1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.

N. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.

E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCTWORK EXPOSED TO WEATHER

A. All external joints are to be welded. Seal all openings to provide weatherproof construction.

B. Construct ductwork to resist external loads of wind, snow, ice, and other effects of weather. Provide necessary supporting structures.

C. Single Wall:

1. Ductwork is to be Type 304 stainless steel.
2. Where ducts have external insulation, provide weatherproof aluminum jacket. See Section 230713 "Duct Insulation."

D. Double Wall:

1. Ductwork complies with requirements in "Double-Wall Rectangular Ducts and Fittings" or "Double-Wall Round Ducts and Fittings" Article.
2. Ductwork outer wall is to be Type 304 stainless steel indicated by manufacturer to be suitable for outdoor installation.
3. Provide interstitial insulation.

3.4 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

3.5 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.

1. Where practical, install concrete inserts before placing concrete.
2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

D. Hangers Exposed to View: Threaded rod and angle or channel supports.

E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.

F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 DUCTWORK CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 PAINTING

A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

B. Exposed ductwork located in finished areas to be paint grip treated for painting by others.

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Leakage Tests:

1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
2. Test the following systems:

    a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.

3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.

4. Testing of each duct section is to be performed with access doors, coils, filters, dampers, and other duct-mounted devices in place as designed. No devices are to be removed or blanked off so as to reduce or prevent additional leakage.
5. Test for leaks before applying external insulation.
6. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
7. Give seven days' advance notice for testing.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness in accordance with "Description of Method 3 - NADCA Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."

    a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media is to not exceed 0.75 mg/100 sq. cm.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.9 STARTUP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.10 DUCT SCHEDULE

A. Supply Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units :

    a. Pressure Class: Positive 2-inch wg.
    b. Minimum SMACNA Seal Class: C.
    c. SMACNA Leakage Class for Rectangular: 16.
    d. SMACNA Leakage Class for Round: 8.

2. Ducts Connected to Constant-Volume Air-Handling Units :

    a. Pressure Class: Positive 3-inch wg.
    b. Minimum SMACNA Seal Class: B.
    c. SMACNA Leakage Class for Rectangular: 8.
    d. SMACNA Leakage Class for Round: 4.

B. Return Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units :

a. Pressure Class: Positive or negative 1-inch wg.
b. Minimum SMACNA Seal Class: C.
c. SMACNA Leakage Class for Rectangular: 8 16.
d. SMACNA Leakage Class for Round: 8.

C. Exhaust Ducts:

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:

a. Pressure Class: Negative 2-inch wg.
b. Minimum SMACNA Seal Class: C if negative pressure, and A if positive pressure.
c. SMACNA Leakage Class for Rectangular: 16.
d. SMACNA Leakage Class for Round: 8.

2. Ducts Connected to Equipment Not Listed above:

a. Pressure Class: Positive or negative 3-inch wg.
b. Minimum SMACNA Seal Class: B if negative pressure; A if positive pressure.
c. SMACNA Leakage Class for Rectangular: 8.
d. SMACNA Leakage Class for Round: 4.

D. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units :

a. Pressure Class: Positive or negative 2-inch wg.
b. Minimum SMACNA Seal Class: C.
c. SMACNA Leakage Class for Rectangular: 16.
d. SMACNA Leakage Class for Round: 8.

E. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.

2. Stainless Steel Ducts:

a. Exposed to Airstream: Match duct material.
b. Not Exposed to Airstream: Match duct material.

3. Aluminum Ducts: Aluminum.

F. Liner:

1. Supply-Air Ducts: Fibrous glass, Type I, 1 inch thick.
2. Return-Air Ducts: Fibrous glass, Type I, 1 inch thick.
3. Transfer Ducts: Fibrous glass, Type I, 1 inch thick.

G. Double-Wall Duct Interstitial Insulation:

1. Supply-Air Ducts: 1 inch thick.
2. Return-Air Ducts: 1 inch thick.

H. Elbow Configuration:

1. Rectangular Duct - Requirements for Different Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

    a. Velocity 1000 fpm or Lower:

        1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
        2) Mitered Type RE 4 without vanes.

    b. Velocity 1000 to 1500 fpm:

        1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
        2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
        3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

    c. Velocity 1500 fpm or Higher:

        1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
        2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
        3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

2. Rectangular Duct - Requirements for All Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

    a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
    b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
    c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

    a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.

        1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
        2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.

3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
4) Radius-to Diameter Ratio: 1.5.

b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam or Welded.

I. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."

a. Rectangular Main to Rectangular Branch: 45-degree entry.
b. Rectangular Main to Round Branch: Conical spin in.

2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.

a. Velocity 1000 fpm or Lower: 90-degree tap.
b. Velocity 1000 to 1500 fpm: Conical tap.
c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Flange connectors.
4. Turning vanes.
5. Duct-mounted access doors.
6. Flexible connectors.
7. Flexible ducts.
8. Duct accessory hardware.

B. Related Sections:

1. Division 23 Section "HVAC Gravity Ventilators" for roof-mounted ventilator caps.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product indicated.

a. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

2. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

a. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

1) Special fittings.
2) Manual volume damper installations.
3) Wiring Diagrams: For power, signal, and control wiring.

1.4 QUALITY ASSURANCE

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with AMCA 500-D testing for damper rating.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G60.
2. Exposed-Surface Finish: Mill phosphatized.

C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a polished finish for concealed ducts and 304 finish for exposed ducts.

D. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.

E. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.

F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cesco Products; a division of Mestek, Inc.
2. Greenheck Fan Corporation.
3. Nailor Industries Inc.
4. NCA Manufacturing, Inc.
5. Pottorff; a division of PCI Industries, Inc.
6. Ruskin Company.

B. Description: Gravity balanced.

C. Maximum Air Velocity: 2000 fpm.

D. Maximum System Pressure: 1-inch wg.

E. Frame: 0.052-inch- thick, galvanized sheet steel, with welded corners and mounting flange.

F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width, 0.050-inch-thick aluminum sheet with sealed edges.

G. Blade Action: Parallel.

H. Blade Seals: Extruded vinyl, mechanically locked.

I. Blade Axles:

1. Material: Aluminum.
2. Diameter: 0.20 inch.

J. Tie Bars and Brackets: Aluminum.

K. Return Spring: Adjustable tension.

L. Bearings: Synthetic pivot bushings.

M. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. Screen Mounting: Front mounted in sleeve.
    a. Sleeve Thickness: 20-gage minimum.
    b. Sleeve Length: 6 inches minimum.
4. Screen Material: Galvanized steel.
5. Screen Type: Bird.
6. 90-degree stops.

2.3 MANUAL VOLUME DAMPERS

A. Low-Leakage, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    a. American Warming and Ventilating; a division of Mestek, Inc.
    b. Greenheck Fan Corporation.
    c. McGill AirFlow LLC.
    d. METALAIRE, Inc.
    e. Nailor Industries Inc.
    f. NCA Manufacturing, Inc.
    g. Pottorff; a division of PCI Industries, Inc.

h. Ruskin Company.

2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
3. Suitable for horizontal or vertical applications.
4. Frames:

   a. Hat, U, or Angle shaped.
   b. Galvanized-steel channels, 0.064 inch thick.
   c. Mitered and welded corners.
   d. Flanges for attaching to walls and flangeless frames for installing in ducts.

5. Blades:

   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized, roll-formed steel, 0.064 inch thick.

6. Blade Axles: Galvanized steel.
7. Bearings:

   a. Oil-impregnated bronze.
   b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

8. Blade Seals: Vinyl.
9. Jamb Seals: Cambered stainless steel.
10. Tie Bars and Brackets: Galvanized steel.
11. Accessories:

    a. Include locking device to hold single-blade dampers in a fixed position without vibration.

B. Jackshaft:

1. Size: 1-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.4 FLANGE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
2. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Description: roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.

C. Material: Galvanized steel.

D. Gage and Shape: Match connecting ductwork.

2.5 TURNING VANES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
2. METALAIRE, Inc.
3. SEMCO Incorporated.

B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."

2.6 DUCT-MOUNTED ACCESS DOORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Ductmate Industries, Inc.
3. Greenheck Fan Corporation.
4. McGill AirFlow LLC.
5. NCA Manufacturing
6. Pottorff; a division of PCI Industries, Inc.
7. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."

1. Door:

a. Double wall, rectangular.
b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
c. Vision panel.
d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
e. Fabricate doors airtight and suitable for duct pressure class.

2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:

a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches.
d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.7 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
2. Ventfabrics, Inc.
3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Materials: Flame-retardant or noncombustible fabrics.

C. Coatings and Adhesives: Comply with UL 181, Class 1.

D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd..
2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F.

E. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.

1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.

4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.8 FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flexmaster U.S.A., Inc.
2. McGill AirFlow LLC.
3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.

1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 20 to plus 175 deg F.

C. Flexible Duct Connectors:

1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct size.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install test holes at fan inlets and outlets and elsewhere as indicated.

G. Install duct security bars. Construct duct security bars from 0.164-inch steel sleeve, continuously welded at all joints and 1/2-inch- diameter steel bars, 6 inches o.c. in each direction in center of sleeve. Weld each bar to steel sleeve and each crossing bar. Weld 2-1/2-by-2-1/2-by-1/4-inch steel angle to 4 sides and both ends of sleeve. Connect duct security bars to ducts with flexible connections. Provide 12-by-12-inch hinged access panel with cam lock in duct in each side of sleeve.

H. Connect ducts to duct silencers with flexible duct connectors.

I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. On both sides of duct coils.
2. Upstream from duct filters.
3. At outdoor-air intakes and mixed-air plenums.
4. At drain pans and seals.
5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
6. Upstream from turning vanes.
7. Control devices requiring inspection.
8. Elsewhere as indicated.

J. Install access doors with swing against duct static pressure.

K. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

L. Install flexible connectors to connect ducts to equipment.

M. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.

N. Connect diffusers or plenum boots to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.

O. Connect flexible ducts to metal ducts with draw bands.

P. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

END OF SECTION 233300

SECTION 233423 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. In-line centrifugal fans.

1.3 PERFORMANCE REQUIREMENTS

A. Project Altitude: Base fan-performance ratings on actual Project site elevations.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings, Delegated-Design Submittal:

1. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:

a. Certified fan performance curves with system operating conditions indicated.
b. Certified fan sound-power ratings.
c. Motor ratings and electrical characteristics, plus motor and electrical accessories.
d. Material thickness and finishes, including color charts.

2. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

a. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
b. Wiring Diagrams: For power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

1. Roof framing and support members relative to duct penetrations.
2. Ceiling suspension assembly members.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1.8 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

C. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.

1.9 COORDINATION

A. Coordinate size and location of structural-steel support members.

PART 2 - PRODUCTS

2.1 IN-LINE CENTRIFUGAL FANS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Coolair Corporation.
2. Carnes Company.
3. Greenheck Fan Corporation.
4. Hartzell Fan Incorporated.
5. JencoFan.
6. Loren Cook Company.
7. PennBarry.

B. Housing: Inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.

C. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing.

D. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.

E. Accessories:

1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
2. Companion Flanges: For inlet and outlet duct connections.
3. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.

F. Capacities and Characteristics: Refer to schedules on drawings.

2.2 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

B. Enclosure Type: Totally enclosed, fan cooled.

2.3 SOURCE QUALITY CONTROL

A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.

B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install power ventilators level and plumb.

B. Equipment Mounting:

1. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

C. Support suspended units from structure using threaded steel rods and elastomeric hangers. Vibration-control devices are specified in Section 230548 "Vibration and Seismic Controls for HVAC".

D. Install units with clearances for service and maintenance.

E. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."

B. Install ducts adjacent to power ventilators to allow service and maintenance.

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
3. Verify that cleaning and adjusting are complete.
4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
5. Adjust belt tension.
6. Verify lubrication for bearings and other moving parts.

7. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
8. Shut unit down and reconnect automatic temperature-control operators.
9. Remove and replace malfunctioning units and retest as specified above.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Prepare test and inspection reports.

3.4 ADJUSTING

A. Adjust belt tension.

B. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.

C. Replace fan and motor pulleys as required to achieve design airflow.

D. Lubricate bearings.

END OF SECTION 233423

SECTION 233713.99 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

B. Related Sections include, but are not limited to, the following:

1. 233113 Metal Ducts
2. 233300 Air Duct Accessories

1.2 SUMMARY

A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.

B. Related Sections include the following:

1. Division 23 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 ACTION SUBMITTALS

A. Product Data with Grille Schedule:

1. Product Data: For each product indicated, include the following:

a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.

2. Diffuser, Register, and Grille Schedule: Indicate Drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Products: Subject to compliance with requirements, provide one of the products specified.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 GRILLES AND REGISTERS

A. Jet Throw Diffuser (JT):

1. Manufacturers:

   a. Kreuger.
   b. Metalaire.
   c. Nailor Industries of Texas Inc.
   d. Price Industries. JT
   e. Titus.
   f. Tuttle & Bailey.

2. Material: Extruded aluminum.
3. Finish: Baked enamel, white.
4. Face Arrangement: one through ten slots, 1" spacing, blacked out pattern controller in each.
5. Mounting: Suitable for surface mount or T-bar installation.
6. Accessories: Insulated and non-insulated plenums with integral duct collar. See plans for connection size. Remote damper operated from face of diffuser.

B. Return Grille (RG/EG):

1. Manufacturers:

   a. Kreuger.
   b. Metalaire.
   c. Nailor Industries of Texas Inc.
   d. Price Industries. 530
   e. Titus.
   f. Tuttle & Bailey.

2. Material: Steel.
3. Finish: Baked enamel, white.
4. Face Arrangement: Fixed louver, 45 degrees, 3/4" blade spacing, parallel the long dimension.
5. Mounting: As required by ceiling plan.
6. Accessories: PF plaster frame.

C. Return Register (RR/ER):

1. Manufacturers:

   a. Kreuger.
   b. Metalaire.
   c. Nailor Industries of Texas Inc.
   d. Price Industries. 530D

e. Titus.
f. Tuttle & Bailey.

2. Material: Steel.
3. Finish: Baked enamel, white.
4. Face Arrangement: Fixed louver, 45 degrees, 3/4" blade spacing, parallel the long dimension.
5. Mounting: As required by ceiling plan.
6. Accessories: Opposed blade damper and PF plaster frame.

D. Supply Grille (SG):

1. Manufacturers:

a. Kreuger.
b. Metalaire.
c. Nailor Industries of Texas Inc.
d. Price Industries. 520
e. Titus.
f. Tuttle & Bailey.

2. Material: Steel.
3. Finish: Baked enamel, white.
4. Face Arrangement: Double deflection, front blades the long dimension, individually adjustable, 3/4" blade spacing.
5. Frame: 1-1/4 inches wide.
6. Mounting: As required by ceiling plans.
7. Accessories: PF plaster frame, for grille removal and cleaning.

2.3 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install diffusers, registers, and grilles level and plumb.

B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.99

SECTION 236313 - AIR-COOLED REFRIGERANT CONDENSERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes packaged, air-cooled refrigerant condensers for [**outdoor**] [**indoor**] installation.

B. Indicate assembly unit dimensions weight loading, required clearances, construction details, field connection details, electrical characteristics and connection requirements.

1.3 ACTION SUBMITTALS

A. Product Data, Shop Drawings,:

1. Product Data: For air-cooled refrigerant condenser. Include rated capacities, operating characteristics, furnished specialties, and accessories. Include equipment assembly unit dimensions, weights and structural loads, required clearances, method of field assembly, components, construction details, electrical characteristics, and location and size of each field connection.

2. Shop Drawings: For air-cooled refrigerant condensers. Include plans, elevations, sections, details, and attachments to other work.

    a. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
    b. Wiring Diagrams: For power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air-cooled refrigerant condensers to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Fabricate and label refrigeration system according to ASHRAE 15, "Safety Standard for Refrigeration Systems."

1.6 COORDINATION

A. Coordinate size and location of bases. Coordinate installation of roof curbs, equipment supports, and roof penetrations. Coordinate location of refrigerant piping and electrical rough-ins.

1.7 WARRANTY

A. The manufacturer shall provide 12 month parts and labor warranty. Defective parts will be repaired or replaced during the warranty period at no charge. The warranty shall commence at start up.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Carrier Corporation; a unit of United Technologies Corp.
2. Daikin Applied.
3. Trane.
4. YORK; a Johnson Controls company.

2.2 MANUFACTURED UNITS

A. Description: Factory assembled and tested; consisting of casing, condenser coils, condenser fans and motors, and unit controls.

B. Refrigerant: R-410A.

C. Condenser Coil: Factory tested at 425 psig .
1. Tube: 3/8-inch- diameter seamless copper. Coil Fin: Aluminum.
2. Coating: Hot-dip galvanized; .
3. Circuit: Each unit shall have two independent refrigeration circuits. Each circuit shall be complete with low pressure control, liquid line charging valve with a 3/8" charging port, and a manual reset high pressure safety switch. Each circuit shall be dehydrated, leak tested, and shipped with a nitrogen holding charge.

D. Condenser Fans and Drives: Propeller fans with galvanized-steel fan blades, for vertical air discharge; directly driven with permanently lubricated ball-bearing motors with integral current- and thermal-overload protection.

1. Weather-proof motors with rain shield and shaft slinger.

2. Extend grease lines to outside of casing.
3. The condensing section shall be open on the sides and bottom to provide access and to allow airflow through the coils. Condenser coils shall be mult-row and fabricated from cast aluminum micro-channel coils. Each condesner coil shall be factory leak tested with high pressure air under water. Coils are to be recessed so that the cabinet provides built in hail protection.

E. Operating and Safety Controls: Include condenser fan motor thermal and overload cutouts; 115-V control transformer, if required; magnetic contactors for condenser fan motors and a nonfused factory-mounted and -wired disconnect switch for single external electrical power connection.

1. Fan Cycling Control: Head pressure switches.

F. Casings: Galvanized or zinc-coated steel treated and finished with manufacturer's standard paint coating, designed for **outdoor installation with weather protection for components and controls**, and with the following:

1. Removable panels for access to controls, condenser fans, motors, and drives.
2. Unit base frame shall be constructed of minimum 15 gauge pre-painted galvanized steel.
3. Stainless-steel fan guards.
4. Lifting eyes.

2.3 CONTROLS

A. Unit shall be equipped with a 120v terminal strip for field supplied and installed controls.

2.4 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Enclosure Type: Totally enclosed, fan cooled.
2. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
3. Mount unit-mounted disconnect switches on exterior of unit.

2.5 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate air-cooled refrigerant condensers according to ARI 460.

B. Testing Requirements: Factory test sound-power-level ratings according to ARI 270.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of air-cooled refrigerant condensers.

B. Examine roughing-in for refrigerant piping systems to verify actual locations of piping connections before equipment installation.

C. Examine walls, floors, and roofs for suitable conditions where air-cooled condensers will be installed.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install units level and plumb, firmly anchored in locations indicated; maintain manufacturer's recommended clearances.

B. Equipment Mounting:

C. Maintain manufacturer's recommended clearances for service and maintenance.

D. Loose Components: Install electrical components, devices, and accessories that are not factory mounted.

3.3 CONNECTIONS

A. Install piping adjacent to machine to allow service and maintenance.

B. Refrigerant Piping: Connect piping to unit with pressure relief, service valve, filter-dryer, and moisture indicator on each refrigerant-circuit liquid line. Refrigerant piping and specialties are specified in Section 232300 "Refrigerant Piping."

C. Refer to Section 238419.98 "Packaged Natatorium Dehumidification Unit with Remote Condenser" and coordinate all mechanical, electrical and control connections.

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Perform electrical test and visual and mechanical inspection.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Complete manufacturer's starting checklist.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
5. Verify proper airflow over coils.

C. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.

D. Air-cooled refrigerant condensers will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports.

3.5 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions and perform the following:

a. Inspect for physical damage to unit casing.
b. Verify that access doors move freely and are weathertight.
c. Clean units and inspect for construction debris.
d. Verify that all bolts and screws are tight.
e. Adjust vibration isolation and flexible connections.
f. Verify that controls are connected and operational.

2. Lubricate bearings on fan motors.
3. Verify that fan wheel is rotating in the correct direction and is not vibrating or binding.
4. Adjust fan belts to proper alignment and tension.
5. Start unit according to manufacturer's written instructions and complete manufacturer's startup checklist.
6. Measure and record airflow and air temperature rise over coils.
7. Verify proper operation of capacity control device.
8. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.
9. After startup and performance test, lubricate bearings.

3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air-cooled refrigerant condensers.

END OF SECTION 236313

SECTION 238219 - FAN COIL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Ducted fan coil units and accessories.

1.3 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each type of product.

a. Include rated capacities, operating characteristics, and furnished specialties and accessories.

2. Shop Drawings:

a. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
b. Include diagrams for power, signal, and control wiring.

B. Color Samples for Initial Selection: For units with factory-applied color finishes.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which fan coil units will be attached.
3. Method of attaching hangers to building structure.
4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:

a. Lighting fixtures.
b. Air outlets and inlets.
c. Speakers.
d. Sprinklers.
e. Access panels.

6. Perimeter moldings.

B. Seismic Qualification Certificates: For fan coil units, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

D. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fan coil units to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Maintenance schedules and repair part lists for motors, coils, integral controls, and filters.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fan Coil Unit Filters: Furnish initial set of filters and three spare sets of filters for each filter installed.
2. Fan Belts: Furnish one spare fan belts for each unit installed.

1.7 QUALITY ASSURANCE

A. Comply with NFPA 70.

B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

1.8 COORDINATION

A. Coordinate layout and installation of fan coil units and suspension system components with other construction that penetrates or is supported by ceilings, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.

B. Coordinate size and location of wall sleeves for outdoor-air intake.

1.9 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of condensing units that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Compressor failure.
b. Condenser coil leak.

2. Warranty Period: Five years from date of Substantial Completion.
3. Warranty Period (Compressor Only): Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Factory-packaged and -tested units rated according to AHRI 440, ASHRAE 33, and UL 1995.

2.2 DUCTED FAN COIL UNITS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Carrier Corporation; a unit of United Technologies Corp.
2. Daikin Applied.
3. Trane Inc.
4. Williams Comfort Products.

B. Coil Section Insulation: 1-inch- thick, foil-faced glass fiber complying with ASTM C 1071 and attached with adhesive complying with ASTM C 916.

1. Surface-Burning Characteristics: Insulation and adhesive shall have a combined maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84 by a qualified testing agency.

2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

C. Coil Section Insulation: Insulate coil section according to Section 230616 "HVAC Equipment Insulation."

1. Surface-Burning Characteristics: Insulation and adhesive shall have a combined maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84 by a qualified testing agency.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

D. Main and Auxiliary Drain Pans: Insulated Plastic Stainless steel, or galvanized steel with plastic liner. Fabricate pans and drain connections to comply with ASHRAE 62.1.

E. Chassis: Galvanized steel where exposed to moisture, with baked-enamel finish and removable access panel. Floor-mounting units shall have leveling screws.

F. Cabinets: Steel with baked-enamel finish in manufacturer's standard paint color.

G. Filters: Minimum arrestance and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2 and all addendums.

H. MERV Rating: 13 when tested according to ASHRAE 52.2.

I. Indoor Refrigerant Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch and brazed joints at fittings. Comply with AHRI 210/240, and leak test to minimum 450 psig for a minimum 300-psig working pressure. Include thermal expansion valve.

J. Direct-Driven Fans: Double width, forward curved, centrifugal; with permanently lubricated, multispeed motor resiliently mounted in the fan inlet. Aluminum or painted-steel wheels, and painted-steel or galvanized-steel fan scrolls.

K. Remote condensing units are specified in Section 236200 "Packaged Compressor and Condenser Units."

L. Control devices and operational sequences are specified in Section 230900.99 "Direct Digital Control (DDC) System for HVAC".

M. Basic Unit Controls:

1. Control voltage transformer.
2. [**Wall-mounting**] [**Unit-mounted**] thermostat with the following features.

a. Heat-cool-off switch.
b. Fan on-auto switch.
c. Fan-speed switch.
d. [**Manual**] [**Automatic**] changeover.
e. Adjustable deadband.
f. [**Concealed**] [**Exposed**] set point.
g. [**Concealed**] [**Exposed**] indication.

h. Degree F indication.

3. [**Wall-mounting**] [**Unit-mounted**] humidistat.

   a. [**Concealed**] [**Exposed**] set point.
   b. [**Concealed**] [**Exposed**] indication.

4. [**Wall-mounting**] [**Unit-mounted**] temperature sensor.
5. Unoccupied-period-override push button.
6. Data entry and access port.

   a. Input data includes room temperature, and humidity set points and occupied and unoccupied periods.
   b. Output data includes room temperature and humidity, supply-air temperature, entering-water temperature, operating mode, and status.

N. Electrical Connection: Factory wire motors and controls for a single electrical connection.

O. Capacities and Characteristics: Refer to schedules on drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, with Installer present, to receive fan coil units for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for piping and electrical connections to verify actual locations before fan coil unit installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fan coil units level and plumb.

B. Install fan coil units to comply with NFPA 90A.

C. Suspend fan coil units from structure with elastomeric hangers. Vibration isolators are specified in Section 230548 "Vibration and Seismic Controls for HVAC Piping and Equipment."

D. Verify locations of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation.

E. Install new filters in each fan coil unit within two weeks after Substantial Completion.

3.3 CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:

1. Install piping adjacent to machine to allow service and maintenance.
2. Connect piping to fan coil unit factory hydronic piping package. Install piping package if shipped loose.
3. Connect condensate drain to indirect waste.

    a. Install condensate trap of adequate depth to seal against fan pressure. Install cleanouts in piping at changes of direction.

B. Connect supply-air and return-air ducts to fan coil units with flexible duct connectors specified in Section 233300 "Air Duct Accessories." Comply with safety requirements in UL 1995 for duct connections.

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

A. Testing Agency: [**Owner will engage**] [**Engage**] a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

C. Perform the following tests and inspections[**with the assistance of a factory-authorized service representative**]:

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.5 ADJUSTING

A. Adjust initial temperature and humidity set points.

B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

A. [**Engage a factory-authorized service representative to train**] [**Train**] Owner's maintenance personnel to adjust, operate, and maintain fan coil units.

END OF SECTION 238219

SECTION 260500.99 - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Intent and interpretation.
2. Drawings and minor deviations.
3. Work and workmanship.
4. Materials and equipment.
5. Continuous operations.
6. Codes and standards.
7. Common electrical installation requirements.
8. Installation.
9. Coordination.
10. Miscellaneous work.
11. Protection and treatment of property.
12. Electrical connections to equipment.
13. Protection of Work during construction.
14. Shipment and delivery.

B. Related Requirements:

1. Common Work Results for Electrical are specifically applicable to Divisions 26, 27 and 28.
2. Division 01 - Cutting and Patch and/or Execution.
3. Division 07 - Thermal and Moisture Protection - Division includes penetration fire stopping and joint sealants.
4. Division 08 - Openings - Division includes access doors.
5. Division 31 - Earthwork - Division includes excavation.
6. Division 32 - Exterior Improvements.

1.2 DEFINITIONS

A. Above Grade: Not buried in the ground and not embedded in concrete slab on ground.

B. Below Grade: Buried in the ground or below concrete slab on ground.

C. Concealed: Embedded in masonry or other construction, installed in furred spaces, within double partitions or hung ceilings, in trenches, in crawl spaces or in enclosures.

D. Connect: Complete hook-up of item with required service.

E. Contractor: The contractor who is directly responsible for the work specified herein.

F. Exposed: Not installed underground or concealed.

G. Furnish: To supply equipment and products as specified.

H. Indicated, Shown or Noted: As indicated, shown, or noted on drawings or specifications.

I. Install: Contractor shall be responsible for all labor and construction equipment necessary to set in place, connect, calibrate and/or test the specified items furnished by him or other trades.

J. May: Action that is desirable or is at the Contractor's choice or option.

K. Provide: To furnish, install and connect as specified for a complete, safe, and operationally ready system.

L. Rough-in: Provide all indicated services in the necessary arrangement suitable for making final connections to fixture or equipment.

M. Shall: Action that is required without option or qualification.

N. Should: Recommendation for the Contractor to follow as an aid in performing the required work.

O. Supply: To purchase, procure, acquire, and deliver complete with related accessories.

P. Will: A desire to complete the specified task. Allows some flexibility in application as opposed to shall.

Q. Wiring: Raceway, conductors, fittings, boxes and related items.

R. Work: Labor, materials, equipment, apparatus, controls, accessories, and other items required for proper and complete installation.

1.3 INTENT AND INTERPRETATION

A. It is the intent of the Drawings and Specifications for the Contractor to provide all labor, equipment, supplies and materials (except as otherwise specified or shown on the Drawings) required to perform all work necessary for the installation of complete electrical systems. The systems shall be tested and ready for operation. Anything that may be required, implied, or inferred by the Drawings and Specifications shall be provided and included as part of the bid. All work shall be in strict accordance with the Drawings and Specifications, and be in full conformity with requirements of authorities having jurisdiction; all as indicated on Drawings and herein specified.

B. Drawings and specifications are complementary. Whatever is called for in either is binding as though called for in both. In the event of a conflict between the Drawings and Specifications, the Contractor shall inform Architect/Engineer of such conflict in writing no later than (10) days before bids are due. If such notification is not provided and/or addressed by addendum, Contractor shall accept Architect/Engineer's decision to resolve such conflict without further compensation and base their bid on the greater quantity, cost or quality of the item in question.

C. Items and details not usually shown or specified, but necessary for the proper installation and operation, shall be included in the bid, the same as if herein specified or shown.

D. The Contractor shall completely review the Drawings and Specifications. Any interpretation as to design intent or scope shall be provided by the Engineer/Architect. Should an interpretation be required, the Contractor shall request a clarification not less than (10) day prior to submission of the bid so that the condition may be clarified by Addendum. In the event of any conflict, discrepancy or inconsistency develops, the interpretation of the Engineer/Architect shall be final.

E. The Contractor shall review the Drawings and Specifications and determine any modifications and/or adjustments necessary relative to the proposed equipment and materials with specific manufacturer's installation requirements. Include in the bid any necessary installation methods, features, options, accessories, etc. necessary to install the proposed equipment and materials, regardless of whether used as basis of design or approved manufacturers in accordance with the specific manufacturer's installation requirements whether specifically detailed or not within the Specifications and Drawings.

F. The Contractor shall give written notice of any materials or apparatus believed inadequate or unsuitable, in violation of laws, ordinances, rules or regulations of authorities have jurisdiction, and any necessary items of work omitted a minimum of (10) days prior to submission of the bid. In the absence of such written notice and by the act of submitting a bid, it shall be understood that the Contractor has included the cost of all required items in the bid and will be responsible for the approved satisfactory to the Engineer.

G. Submission of a bid conveys fully Contractor agreement of the items and conditions specified, shown, scheduled, or required by the bid documents (including addenda if any) of the project. Consideration will not be granted for misunderstanding of the amount of work to be performed.

1.4 DRAWINGS AND MINOR DEVIATIONS

A. The drawings and specifications are schematic and scope in nature. All required light fixtures, devices, conduit, wiring, supports, etc., shall be included in the bid to accommodate actual field conditions. Final locations of all electrical work shall be coordinated in the field and installed where directed by the Engineer. The Contractor shall follow the intent of the plans and specifications when bidding and completing the design of the required building electrical systems.

B. Electrical Drawings show general arrangement of all raceways, equipment, and appurtenances. They shall be followed as closely as actual building construction and Work of other trades will permit. Electrical Work shall conform to requirements shown on all Drawings. Because of small scale of Electrical Drawings, it is not possible to indicate all offsets, fittings, and accessories which may be required. Contractor shall investigate structural and finish conditions affecting Work and shall arrange its Work accordingly, providing such fittings and accessories as may be required to meet such conditions.

C. For purpose of clarity and legibility, Drawings are essentially diagrammatic, and indicate sizes, locations, connections to equipment, suggested routing and methods of installation. Size and location of equipment and conduit are drawn to scale wherever possible. Do not scale from Drawings. Install work in manner to conform to structure, avoid obstructions, preserve headroom, and keep openings and passageways clear. Verify Contract Documents information at Site. Notify Engineer of any conflicts prior to installation, cutting, drilling, etc.

D. The Contractor shall be responsible for all existing field conditions, review existing field conditions prior to bid and shall take into account in bid proposal. No additional compensation will be allowed due to Contractor's failure to include all necessary work in the bid proposal.

E. Drawings are based on equipment specified. Make adjustments, modifications or changes required, due to use of other equipment.

F. Before proceeding with work, check and verify all dimensions.

G. Assume all responsibility for fitting of materials and equipment to other parts of equipment and structure.

1.5 SHIPMENT AND DELIVERY

A. The contractor shall be responsible for the furnishing and safe delivery of all materials and equipment required for the project and for all the safekeeping of all material and equipment until final acceptance by the Construction Representative.

B. The Contractor shall be responsible for protecting all electrical equipment intended exclusively to function indoors. Such equipment must be stored indoors and protected against exposure to the weather.

1.6 WORK AND WORKMANSHIP

A. Owner and Architect/Engineer have full power to reject Work, materials, or equipment not in accordance with these Specifications and Drawings or are not in compliance with manufacturer's specifications or drawings which are approved by Owner or Architect/Engineer.

B. Work or equipment that is rejected shall be removed and replaced to satisfaction of Owner, at Contractor's expense. Work or equipment that is rejected shall be so stated in writing by Owner or Architect/Engineer.

C. Decisions that Owner or Architect/Engineer may make with respect to questions concerning quality, fitness of materials, equipment, and workmanship shall be binding upon parties and entities involved in that Work.

1.7 MATERIALS AND EQUIPMENT

A. All materials and equipment required shall be new. It is the intent that all material and/or equipment be of the same manufacturer, or in the case of special systems which are a composite of several manufacturers' products, shall be supplied and/or serviced from an organization with one source of responsibility.

B. All equipment supplied shall be based on materials and equipment of manufacturers specified. No substitutions will be allowed except as permitted in the specifications.

C. All items specified shall be the latest type or model produced by the manufacturer specified. If descriptive specification or model number is obsolete, substitute the current product.

D. For items of material and equipment which are listed by manufacturers' names, they are intended to indicate general type and quality required. The Architect/Engineer's decision as to quality and relative merit shall be final.

E. Equipment and accessories that are specifically described or identified by manufacturer's catalog numbers, designed in conformity with applicable technical standards, suitable for maximum working loads, and shall have a neat and finished appearance. All material specified by manufacturer's name and/or identification are to be considered the standard of quality that are to be used throughout the installation.

F. The Contractor shall furnish to the jobsite and install all equipment and material specified in the applicable technical sections of this specification. Installation shall be in strict accordance with locations as indicated on the drawings, as detailed, as scheduled and as specified in the technical sections. Installation shall include all accessories required to assure a complete and workable installation of the equipment and system.

G. All material and equipment shall be installed in accordance with the recommendations of the manufacturer to conform to the contract documents. The installation shall be accomplished by contractors skilled in the type of work involved.

H. Items which are within the scope of items tested by Underwriters Laboratories, Inc., or other suitable nationally recognized independent testing laboratories using Underwriters Laboratories standards, shall have their conformance with these applicable publications evidenced by attachment of authorized seal, label, or stamp of said testing laboratories.

I. All electrical equipment shall operate without objectionable noise or vibration, as determined by Architect/Engineer. Make necessary modifications or replacements as approved, without extra cost to the Owner if required by Architect/Engineer or Owner's Representative.

J. Wherever tables or schedules show quantities of materials, they shall not be used as a final count. These figures are provided only as a guide to Contractor. Each Contractor shall be responsible for furnishing all materials on Drawings or as specified.

1.8 CONTINUOUS OPERATIONS

A. All Work shall be performed in a manner that allows Owner to operate existing facility on continuous basis. Temporary feeders or branch circuits shall be provided as required to maintain continuous operation of Owner's facility.

B. Should an outage be required, Contractor shall submit work procedure (5) working days before outage. Work procedure shall indicate step by step procedure which Contractor expects to follow to perform its work. Each shall indicate condition of power source, commercial or diesel, calendar day and time of day from commencement to completion of work. All outages shall be scheduled at Owner's convenience. Contractor shall include all overtime pay for workmen in its Bid.

1.9 CODES, STANDARDS AND PERMITS

A. All materials and workmanship shall comply with all applicable Codes, Specifications, local ordinances, industry standards, and utility company regulations.

B. Should these specifications and drawings conflict with any of the building codes, standards, laws, industry standards, ordinances, utility company rules and regulations, etc., the more stringent requirements shall take precedence. The Engineer shall be immediately notified of any conflicts.

C. The governing federal, state and local laws, codes and standards in effect at the project site constitute the minimum requirements for all electrical work, and strict compliance therewith is required unless supplemental and/or modified by more stringent requirements of the Contract Documents.

D. Should Contractor perform Work that does not comply with requirements of applicable building codes, state laws, local ordinances, industry standards, and utility company regulations, Contractor shall bear all costs related to correcting deficiencies.

E. Applicable codes and standards shall include all state laws, local ordinances, utility company regulations and applicable requirements of following nationally accepted codes and standards:

1. Codes (with all state and local amendments) shall include, but not be limited to following:

a. National Electrical Code.
b. International Building Code.
c. Indiana Elevator Safety Code.
d. Indiana Energy Conservation Code
e. International Fire Code.
f. International Mechanical Code.
g. International Plumbing Code.
h. Indiana Accessibility Code.

i. These requirements shall be considered minimum and shall be exceeded when so indicated on Drawings or herein specified.

j. Requirements in reference specifications and standards are minimum for equipment, material and work. In instances where capacities, size, or other features of equipment, devices, or materials exceed these minimums, meet specified or scheduled capacities.

2. Standards:

a. A reference to technical society, organization or body in the specifications is in accordance with the following abbreviations, and all work shall be performed, as a minimum, in accordance with the latest editions of their publication.

1) ACI: American Concrete Institute.
2) AEIC: Association of Edison Illuminating Companies.
3) AHDGA: American Hot Dip Galvanizers Association, Inc.
4) AISC: American Institute of Steel Construction.
5) ANSI: American National Standards Institute.
6) IEEE: Institute of Electrical and Electronic Engineers.
7) ASA: American Standards Association.
8) ASTM: American Society of Testing Materials.
9) AWS: American Welding Society.
10) BOCA: Building Officials and Code Administrators International, Inc.
11) CBM: Certified Ballast Manufacturer's Association.
12) EEI: Edison Electric Institute.
13) ETL: Electrical Testing Laboratories, Inc.
14) FMRC: Factory Mutual Research Corporation.
15) IACS: International Annealed Copper Standard.
16) IBC: International Building Code.
17) IBEW: International Brotherhood of Electrical Workers.
18) ICC: International Code Council.
19) ICEA: Insulated Cable Engineers Association.
20) IEC: International Electrotechnical Commission.
21) IEEE: Institute of Electrical and Electronic Engineers.
22) IESNA: Illuminating Engineering Society of North America.
23) IPCEA: Insulated Power Cable Engineers Association.
24) JIC: Joint Industrial Council.
25) NBS: National Bureau of Standards.
26) NEC: National Electrical Code (NFPA-70).
27) NECA: National Electrical Contractors Association.
28) NEMA: National Electric Manufacturers Association.
29) NETA: International Electrical Testing Association.
30) NFPA: National Fire Protection Association.
31) NIST: National Institute of Standards and Technology.
32) OSHA: Occupational Safety and Health Act.
33) UL: Underwriters Laboratories.
34) NECA: National Electrical Contractors Association.
35) OSHA: Occupational Safety and Health Act.

F. Permits, Fees and Inspections

1. Secure necessary permits and pay all required fees applicable to the work connection with this Work, including, but not limited to, permits for opening streets, for connection to various utilities, including fees for electric meter installation and other requirements necessary to carry out the Work.
2. Secure all inspections as required by the authorities having jurisdiction.
3. Where applications are required for procuring services for the building, prepare and file such application. Furnish all information required in connection with the application in the form required by the utility company and/or municipal department.
4. Provide permits and fees for opening streets, connections to various utilities, and electric meter installation.
5. Permits shall be posted in a prominent place at building Site properly protected from weather and physical damage.

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

A. Comply with NECA 1.

B. The Contractor shall provide all labor, materials, equipment, tools, supervision and services required for the complete installation of all electrical work as shown on the drawings and described in these specifications.

C. Review contract documents and technical specifications for extent of new work to be provided.

D. Examine all existing conditions at building site.

E. Provide and pay for all permits, licenses, fees and inspections.

3.2 INSTALLATION

A. Install equipment and materials to provide required access for servicing and maintenance. Coordinate the final location of concealed equipment and devices requiring access with final location of required access panels and doors. Allow ample space for removal of all parts that require replacement or servicing. This work shall include furnishing and installing all access doors required for mechanical access.

B. Install electrical equipment to facilitate servicing, maintenance, repair or replacement of equipment components. As much as practical, connect equipment for ease of disconnecting, with minimum of interference with other installations. Provide accessibility to working and controlling parts. Adjustable parts shall be within easy reach. Unless noted otherwise, do not route conduits on floor or in a manner that prevents access to equipment.

C. Verify final locations for rough-ins with field measurements and with the requirements of the actual equipment to be connected prior to installation. Refer to equipment specifications in Divisions 02 through 33 for rough-in requirements. Verify the voltage, phase, full-load current and exact location of all electrical equipment before commencing any work.

D. Where mounting heights or other location criteria are not detailed or dimensioned, arrange and install systems, materials and equipment to provide the maximum possible headroom consistent with these requirements.

E. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items, unless otherwise indicated.

F. Install systems, materials and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed exposed in finished spaces.

G. Install systems, materials and equipment to conform with approved submittal data, including coordination drawings, to greatest extent possible. Conform to arrangements indicated by the Contract Documents, recognizing that portions of the Work are shown only in diagrammatic form. Where coordination requirements conflict with individual system requirements, refer conflict to the Architect.

H. Provide all necessary offsets, rises or drops in conduits and fixtures as required by existing conditions at no additional cost to the Owner.

I. All dimensions and clearances affecting the installation of work shall be verified at the project site in relation to established datum, to existing items and conditions, and to the work of other trades.

J. The Contractor shall assume responsibility for proper installation of materials in the space available.

K. The location of all items shall be obtained from the Drawings. The Architect/Engineer shall be allowed to relocate any item within a 10-foot radius from the scaled location on the plans without additional cost to the Owner, provided this is done prior to or during rough-in and before finish installation.

3.3 COORDINATION

A. Each Contractor and subcontractor shall study all Drawings applicable to this work, and be fully acquainted with details of work to be performed by other trades and take necessary steps to integrate and coordinate its work with other trades. Special attention shall be given to points where ducts cross and where pipes, ducts, and conduit pass through walls.

B. Make adjustments that may be necessary or requested in order to resolve space problems, preserve headroom, and avoid architectural openings, structural members and work of other trades.

C. It is responsibility of each Contractor and Subcontractor to leave necessary room for other trades. No extra compensation will be allowed to cover cost of removing piping, conduit, ducts. or equipment found encroaching on space required by other trades.

D. Should interferences occur which will necessitate deviations from layout or dimensions shown on the Drawings, the construction representative and/or engineer shall be notified, and any changes shall be approved before proceeding with the Work.

E. Where crowded locations exist and where there is a possibility of conflict between the trades, the Contractor shall make composite drawings showing the exact locations of the items in question (pipes, ducts, conduits, equipment, etc.). Drawings shall be based on actual measurements, after consultation and agreement between the trades, and shall be approved by the Engineer before installation of the Work.

F. Where existing pipes, conduits and/or ducts prevent installation of new work as indicated, relocate, or arrange for relocation, of existing pipes, conduits and/or ducts. Verify exact location and elevation of existing piping prior to any construction.

G. Sequence, coordinate and integrate installing electrical materials and equipment for efficient flow of the Work.

H. Coordinate electrical systems, equipment and materials installation with other building components, including transferring of 'overlay' plans to verify clearances, etc.

I. Coordinate installing large equipment requiring positioning before closing in the building.

J. Verify all dimensions by field measurements.

K. Install systems, materials and equipment giving right-of-way priority to systems required to be installed at a specified slope.

L. Coordinate arrangement, mounting, and support of electrical equipment:

1. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
2. Exterior wall and foundation penetrations.
3. Fire-rated wall and floor penetrations.
4. Equipment connections and support details.
5. Sizes and location of required concrete pad and bases.

M. Coordinate chases, slots, inserts, sleeves and openings with general construction work and arrange in building structure during progress of construction to facilitate the electrical installations that follow.

N. Coordinate with architectural and structural features, trim and mill work details, and install in cabinets and other special areas as directed by Engineer.

O. Coordinate the installation of required supporting devices, inserts and sleeves to be set in cast-in-place concrete, masonry work and other structural components as they are constructed. All conduits passing through cast-in-place concrete and masonry walls and floors, shall be sleeved.

P. Coordinate the installation of electrical materials and equipment above ceilings with ductwork, piping, conduits, suspension system, light fixtures, cable trays, sprinkler piping and heads, pneumatic tubes and other installations.

Q. Where electrical identification devices are applied to field-finished surfaces, coordinate installation of identification devices with completion of finished surface.

R. Where electrical identification markings and devices will be concealed by acoustical ceilings and similar finishes, coordinate installation of these items before ceiling installation.

S. Coordinate connection of electrical systems with exterior underground utilities and services. Comply with requirements of governing regulations, franchised service companies and controlling agencies. Provide required connection for each service.

T. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Divisions 08 Section "Access Doors and Frames."

U. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

3.4 MISCELLANEOUS WORK

A. Painting

1. Touch-up existing equipment where finishes are marred or damaged due to construction Work.

B. Special Coatings

1. Equipment furnished with factory-applied finish shall be protected from damage by installing Contractor. Damaged surface shall be repaired by installing Contractor to match original finish or shall be replaced with new before final acceptance.

C. Floor and Wall Openings

1. Floor and wall openings for electrical Work shall be provided by Electrical Contractor.
2. Final sizes and exact locations of electrical penetrations in floor and wall openings are responsibility of Electrical Contractor.

D. Roof Openings

1. Roof openings for electrical Work shall be provided by General Contractor, if shown on Architectural or Structural Drawings. Openings not shown on Architectural Drawings shall be provided by Electrical Contractor.
2. Final sizes and exact locations of electrical penetrations through roof structure are responsibility of Electrical Contractor.
3. Roof flashing and equipment counterflashing shall be provided by Electrical Contractor.

E. Concrete Bases

1. Concrete bases for electrical equipment shall be provided by Electrical Contractor.
2. Concrete bases shall comply with requirements specified in Division 26 Section "Hangers and Supports for Electrical Systems."

F. Concrete Light Fixture Pole Bases

1. Concrete pole bases for light fixtures shall be provided by Electrical Contractor.
2. Concrete pads shall comply with requirements specified in Division 26 Section "Exterior Lighting."

G. Platforms and Supports

1. Platforms and supporting stands shall be provided by Electrical Contractor for their respective equipment.
2. Each piece of equipment or apparatus suspended from ceiling or mounted above floor level shall be provided with suitable structural support, platform, or carrier in accordance with best recognized practice.
3. Contractors shall exercise extreme care that structural members of building are not overloaded by such equipment. In all cases, details of such hangers, platforms and supports together with total weights of mounted equipment shall be approved by Structural Engineer.
4. Provide all structural supports for proper attachment of electrical equipment supplied and also for equipment such as motor controllers, supplied as Work of other Divisions or by Owner for mounting connection and installation in this Division.
5. Concrete pads shall comply with requirements specified in Division 26 Section "Hangers and Supports for Electrical Systems."

H. Access Doors

1. Electrical Contractor shall provide all access doors required for access to electrical equipment. Access doors shall comply with requirements specified in Division 8 Section "Access Doors and Frames."

I. Cutting and Patching

1. Electrical Contractor shall provide all cutting and patching required for installation of new conduit and wiring. Cutting and patching shall comply with requirements of Division 1 Sections "Cutting and Patching" and/or "Execution".

J. Excavation and Backfilling

1. Electrical Contractor shall provide all excavation and backfilling required for installation of new electrical equipment. Excavation and backfilling shall comply with requirements of Division 31.

K. Dust Protection

1. Temporary partitions or barriers required to protect existing building or facilities shall be provided by General Contractor. General Contractor shall coordinate necessity and location of such protection with Owner. Electrical Contractor shall maintain clean work area with daily sweeping.
2. Electrical Contractor shall provide dust protection for operations requiring same which are in addition to those shown on Drawings. Dust partitions or barriers are required to protect existing equipment. Contractor's operations which could cause dust shall be performed with dust barriers erected.

L. Temporary Lighting and Power

1. Electrical Contractor shall arrange for and provide a temporary electrical service for Project as indicated in Division 01.

3.5 PROTECTION AND TREATMENT OF PROPERTY

A. Repair and replace with new all property damaged in installation of underground lines to meet approval of Owner and authorities having jurisdiction.

B. Replace base and wearing surfaces of streets with same kind and thickness of material as existing. Replace brick, concrete, and asphalt surface to width 6 inches wider than disturbed area. Replace entire surface, if more than 30% has been disturbed.

C. Replace sidewalks, curbs, gutters, and driveways with same kind of thickness of materials. Replace entire section of concrete walks or driveways.

D. Regrade and replant lawn areas.

E. Protect existing utilities. Cap existing utilities that are abandoned.

F. Where streets or sidewalks are cut, they shall be repaired to at least as good a condition as they were before, all at expense of this Contractor.

3.6 ELECTRICAL CONNECTIONS TO EQUIPMENT

A. In event that supplier of equipment requires a larger starter or disconnect than those indicated in Documents, that supplier shall reimburse Contractor difference in cost for supplying these items.

B. Connections and wiring diagrams shown on Drawings or described in Specifications are typical and are for bidding purposes only. Detailed diagrams and instructions shall be provided by Contractor supplying equipment, if connections are different from those shown on Drawings.

C. Additional relays, switches, contactors, etc. which may be required for control purposes in addition to those specified for and indicated on Drawings shall be provided by Mechanical Contractor and its subcontractors. These devices shall be mounted by supplier within 5 feet of apparatus to be installed. Electrical Contractor shall provide all additional conduit, wire, and electrical connections without additional charge to Owner.

D. Wiring diagrams shall be specially drawn so they will specifically apply to this Project. "Typical" wiring diagrams will not be acceptable for installation purposes. In event that several pieces of mechanical equipment from different suppliers are combined into one system, Mechanical Contractor shall furnish complete wiring and control diagram to enable Electrical Contractor to make proper connection. Diagrams shall be submitted to Architect/Engineer for approval before actual wiring.

E. Mechanical Contractor shall furnish to Electrical Contractor written notice of approval and acceptance of all control wiring installed for mechanical system by Electrical Contractor. Such approval shall be given within 30 days of completion of all such control wiring. Two copies of letter shall be sent to Architect/Engineer.

3.7 PROTECTION OF WORK DURING CONSTRUCTION

A. Keep conduit fittings, boxes, raceways, cabinets, and enclosures closed to prevent entrance of foreign matter.

B. The Contractor shall be fully responsible for his own materials and equipment whether they have been paid for by the Owner and if any such materials or equipment are stolen, lost, or damaged, they shall be replaced by the Contractor without additional cost to the Owner. This includes the proper protection of all finished surfaces of equipment, escutcheon plates, etc., against damage by paint, plaster, dirt, etc., until other trades have completed their work.

END OF SECTION

SECTION 260505.99 – MINOR ELECTRICAL DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Electrical Demolition.

B. Related Requirements:

1. Section 024119 "Selective Demolition" for partial demolition of buildings, structures, and site improvements.

1.2 DEFINITIONS

A. Remove: Detach electrical items from existing construction and dispose of them off-site unless indicated to be salvaged or reinstalled.

B. Remove and Salvage: Detach electrical items from existing construction, in a manner to prevent damage, and deliver to Owner ready for reuse.

C. Remove and Reinstall: Detach electrical items from existing construction, in a manner to prevent damage, prepare for reuse, and reinstall where indicated.

D. Existing to Remain: Leave existing electrical items that are not to be removed and that are not otherwise indicated to be salvaged or reinstalled.

E. Dismantle: To remove by disassembling or detaching an electrical item from a surface, using gentle methods and equipment to prevent damage to the item and surfaces; disposing of items unless indicated to be salvaged or reinstalled.

1.3 MATERIALS OWNERSHIP

A. Unless otherwise indicated, demolition waste becomes property of Contractor.

B. Identify salvage items in cooperation with Owner.

1.4 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials and using approved contractors so as not to void existing warranties. Notify warrantor before proceeding. Existing warranties include the following:

1. Fire alarm system.

B. Notify warrantor on completion of selective demolition and obtain documentation verifying that existing system has been inspected and warranty remains in effect. Submit documentation at Project closeout.

1.5 COORDINATION

A. Arrange selective demolition schedule so as not to interfere with Owner's operations.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. Materials and equipment for patching and extending work: As specified in individual sections.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Demolition Drawings are based on casual field observation and existing record documents. Report discrepancies to Architect/Engineer before disturbing existing installation. The Drawings are intended to indicate the scope of work required and do not indicate every box, conduit or wire that must be removed. The Contractor shall visit the site prior to submitting a bid and verify existing conditions.

B. Refer to the Architectural, Mechanical, Plumbing, Technology and Electrical Drawings to determine the extent of remodeling work.

C. The Contractor is cautioned that the project includes remodeling, and the Contractor has included funds in his bid to cover unforeseen items which must be moved, relocated or adjusted to fit his work. No extra compensation will be allowed.

D. Verify field measurements and circuiting arrangements are as shown on Drawings.

E. Verify that abandoned wiring and equipment serve only abandoned facilities. Extend conduit and wire to facilities and equipment that will remain in operation following demolition. Extension of conduit and wire to equipment shall be compatible with the surrounding area.

F. Where walls, ceilings, structures, etc., are indicated as being removed, the Contractor shall be responsible for the removal of all electrical equipment, devices, fixtures, raceways, wiring, systems, etc. from the removed area.

G. Where walls, ceilings, structures, etc., are temporarily removed and replaced, the Contractor shall be responsible for the removal, storage and replacement of equipment, devices, fixtures, raceways, wiring, systems, etc.

H. Coordinate scope of work with all other Contractors and the Owner at the project site. Schedule removal of equipment and electrical service to avoid conflicts.

I. Beginning of demolition means installer accepts existing conditions. Verify that utilities have been disconnected and capped before starting selective demolition operations.

3.2 PREPARATION

A. Coordinate utility service outages with utility company.

B. Existing Electrical Services/Systems to Remain: Maintain services/systems indicated to remain and protect them against damage.

C. Existing Electrical Service to be Removed: Maintain existing system in service until new service is complete and ready for service. Disable system only to make switchovers and connections. Minimize outage duration. Obtain permission from Owner at least 24 hours before partially or completely disabling system. Make temporary connections to maintain service in areas adjacent to work area.

D. Existing Fire Alarm System to be Removed: Maintain existing system in service until new system is complete and ready for service. Disable system only to make switchovers and connections. Minimize outage duration. Obtain permission from Owner at least 24 hours before partially or completely disabling system. If required, make temporary connections to maintain service in areas adjacent to work area.

E. If services/systems are required to be removed, relocated, or abandoned, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to other parts of building. When work must be performed on energized equipment or circuits, use personnel experienced in such operations.

F. Confer with the manufacturers of existing equipment that is to be revised or extended and include in the bid all work necessary of the proper completion of same.

G. Disconnect electrical systems in walls, floors, and ceilings to be removed.

3.3 DEMOLITION AND EXTENSION OF EXISTING ELECTRICAL WORK

A. Where existing electrical work must be removed as a result of the alterations, it shall be completely removed, back to the first outlet which is left unaffected by the revision. All conduit, wire, supports, hangers, etc., are included under this requirement. Conduit which is buried in concrete or otherwise inaccessible positioned may be abandoned. In such cases, all wire shall be pulled out of conduit and the conduit itself fire-sealed at each end.

B. Where electrical work to remain is damaged or disturbed in the course of the work, the Contractor shall remove damaged portions and provide new products of equal capacity, quality, and functionality at his own expense.

C. Remove or reroute all electrical feeders, risers, branch circuits, and other wiring as required by the alterations or as shown. Circuits serving loads which must remain, shall be rerouted as required, and reconnected to those loads.

D. Remove and protect items indicated on Drawings to be salvaged and turn over to Owner or to be reused.

E. Remove, relocate, and extend existing installations to accommodate new construction.

F. Remove abandoned wiring to source of supply.

G. Remove exposed abandoned conduit, including abandoned conduit above accessible ceiling finishes. Cut conduit flush with walls and floors, and patch surfaces. Remove all associated clamps, hangers, supports, etc. associated with conduit removal.

H. Disconnect abandoned outlets and remove devices. Remove abandoned outlets if conduit servicing them is abandoned and removed. Patch openings created from removal of devices to match surrounding finishes. Provide blank cover for abandoned outlets which are not removed.

I. Remove conduit and wire back to panelboards or to nearest junction box that is not being removed and needs to remain in service. Wire shall be removed back to point of origin.

J. Disconnect and remove abandoned panelboards and distribution equipment. Remove interior bussing of existing panel where panel enclosure is being reused as a junction box.

K. Disconnect and remove electrical devices and equipment serving utilization equipment that has been removed.

L. Disconnect and remove abandoned luminaires. Remove brackets, stems, hangers and other accessories. Provide for proper recycling or disposal of existing lamps and ballasts removed from the site as governed by all local, state and federal guidelines and regulations.

M. Disconnect and remove exposed abandoned grounding and bonding components, fasteners and supports.

N. Repair adjacent construction and finishes damaged during demolition and extension work.

O. Maintain access to existing electrical installations that remain active. Modify installation or provide access panel as appropriate.

P. Extend existing installations using materials and methods compatible with existing electrical installations, or as specified.

Q. Where new devices are to replace existing, it shall be permissible to reuse existing outlet boxes and branch circuit conduits. It shall be the responsibility of the Contractor to ensure that existing outlet boxes and conduits that are reused comply with requirements for new.

R. Do not use removed electrical equipment except as specifically directly on the Drawings.

S. Remove all existing equipment pads made obsolete. Cut off 2" below floor slab and fill all conduits with concrete which are abandoned in or below the floor slab. Patch floor to match existing conditions. Existing equipment pads shall not be reused unless noted otherwise.

T. Install temporary wiring and connections to maintain existing systems in service during construction.

U. Disconnect and remove all obsolete electrical items, equipment, raceways, conductors, devices, supporting devices, fixtures, etc. complete in the demolition area of the project, unless noted otherwise.

3.4 INSTALLATION

A. General

1. Remove suspended acoustical ceiling and/or tiles necessary to facilitate the installation of the electrical work indicated on the drawings and specified herein, and restore the ceiling and tiles after completion of the electrical work. Replace any ceiling tiles damaged during the work, with new tiles to match the existing in every respect, without any additional cost to the Owner.
2. Install relocated materials and equipment under the provisions of respective electrical section.

3.5 CLEANING AND REPAIR

A. Remove demolished materials as work progresses. Legally dispose.

B. Clean and repair existing materials and equipment that remain or that are to be reused/relocated.

C. Panelboards: Clean exposed surfaces and check tightness of electrical connections. Lubricate where required. Replace damaged circuit breakers and provide closure plates for vacant positions. Provide typed circuit directory showing revised circuiting arrangement.

D. Luminaires: Remove existing luminaires for cleaning. Use mild detergent to clean all exterior and interior surfaces; rinse with clean water and wipe dry. Replace lamps, ballasts and broken electrical parts.

END OF SECTION 260505.99

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Copper building wire rated 600 V or less.
2. Metal-clad cable, Type MC, rated 600 V or less.
3. Connectors, splices, and terminations rated 600 V and less.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cerro Wire LLC.
2. Encore Wire Corporation.
3. General Cable Technologies Corporation.
4. Southwire Company.

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. RoHS compliant.
3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Conductors: Copper, complying with ASTM B 3 for bare annealed copper and with ASTM B 8 for stranded conductors.

E. Conductor Insulation:

1. Type THHN and Type THWN-2: Comply with UL 83.

2.2 METAL-CLAD CABLE, TYPE MC

A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.

B. Manufacturers: Subject to compliance with requirements, :

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Comply with UL 1569.
3. RoHS compliant.
4. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

2.3 CONNECTORS AND SPLICES

A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AFC Cable Systems; a part of Atkore International.
2. Ideal Industries, Inc.
3. ILSCO.
4. NSi Industries LLC.
5. O-Z/Gedney; a brand of Emerson Industrial Automation.
6. Thomas & Betts Corporation; A Member of the ABB Group.

C. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.

D. Lugs: One piece, seamless, designed to terminate conductors specified in this Section.

1. Material: Bronze.
2. Type: One hole with standard barrels.
3. Termination: Compression.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

A. Feeders: Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

B. Feeders: Copper for feeders smaller than No. 2 AWG; copper or aluminum for feeders No. 1 AWG and larger. Conductors shall be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

C. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

D. Provide stranded conductors for motors and locations where vibration or movement is present.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Service Entrance: Copper - Type THHN/THWN-2, single conductors in raceway Aluminum - Type XHHW-2, single conductors in raceway.

B. Exposed Feeders: Copper - Type THHN/THWN-2, single conductors in raceway Aluminum - Type XHHW-2, single conductors in raceway.

C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspaces: Copper - Type THHN/THWN-2, single conductors in raceway Aluminum - Type XHHW-2, single conductors in raceway,.

D. Feeders Concealed below Slabs-on-Grade, and Underground: Copper - Type THHN/THWN-2, single conductors in raceway Aluminum - Type XHHW-2, single conductors in raceway.

E. Exposed Branch Circuits, Including in Crawlspaces: Type THHN/THWN-2, single conductors in raceway.

F. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN/THWN-2, single conductors in raceway Metal-clad cable, Type MC.

G. Branch Circuits Concealed below Slabs-on-Grade, and Underground: Type THHN/THWN-2, single conductors in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.

B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.

C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.

E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.

F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

G. Voltage Drop

1. Voltage drop shall not exceed 3% from branch panelboard to last outlet.

H. Provide separate, individual neutral conductors for all single phase, 120 volt and 277 volt branch circuits. Do not combine neutrals for these circuits.

I. Do not splice feeders without prior approval from the Engineer.

J. Metal-Clad Cable Installation (Branch Circuits):

1. Install metal-clad cable for all branch circuits within the building envelope from the last branch circuit panelboard to the last device.
2. Do not use metal-clad cable in the following circumstances:

a. Areas where there is no ceiling, except where cable is exiting panelboards in electrical rooms.
b. Do not use for branch circuits to and from dimming racks.
c. Do not use for branch circuits to sound system equipment.

3.4 CONNECTIONS

A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.

B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.

C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

3.5 IDENTIFICATION

A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."

B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.7 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.

2. Perform each of the following visual and electrical tests:

   a. Inspect exposed sections of conductor and cable for physical damage and correct connection according to the single-line diagram.
   b. Test bolted connections for high resistance using one of the following:

      1) A low-resistance ohmmeter.
      2) Calibrated torque wrench.
      3) Thermographic survey.

   c. Inspect compression-applied connectors for correct cable match and indentation.
   d. Inspect for correct identification.
   e. Inspect cable jacket and condition.
   f. Continuity test on each conductor and cable.
   g. Uniform resistance of parallel conductors.

B. Cables will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports to record the following:

1. Procedures used.
2. Results that comply with requirements.
3. Results that do not comply with requirements, and corrective action taken to achieve compliance with requirements.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes grounding and bonding systems and equipment.

B. Section includes grounding and bonding systems and equipment, plus the following special applications:

1. Foundation steel electrodes.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Plans showing as-built, dimensioned locations of grounding features specified in "Field Quality Control" Article, including the following:

1) Ground rods.
2) Grounding arrangements and connections for separately derived systems.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with UL 467 for grounding and bonding materials and equipment.

2.2 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Burndy; Part of Hubbell Electrical Systems.
2. ERICO International Corporation.
3. Fushi Copperweld Inc.
4. Harger Lightning & Grounding.
5. ILSCO.
6. O-Z/Gedney; a brand of Emerson Industrial Automation.
7. Thomas & Betts Corporation; A Member of the ABB Group.

2.3 CONDUCTORS

A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.

B. Bare Copper Conductors:

1. Solid Conductors: ASTM B 3.
2. Stranded Conductors: ASTM B 8.
3. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
4. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
5. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

C. Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches in cross section, with 9/32-inch holes spaced 1-1/8 inches apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested at 5000 V.

D. Lead Content: Less than 300 parts per million.

2.4 CONNECTORS

A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

C. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

D. Bus-Bar Connectors: Compression type, copper or copper alloy, with two wire terminals.

E. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tin-plated or silicon bronze bolts.

F. Cable-to-Cable Connectors: Compression type, copper or copper alloy.

G. Conduit Hubs: Mechanical type, terminal with threaded hub.

H. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.

I. Lay-in Lug Connector: Mechanical type, copper rated for direct burial terminal with set screw.

J. Straps: Solid copper, cast-bronze clamp copper lugs. Rated for 600 A.

K. U-Bolt Clamps: Mechanical type, copper or copper alloy, terminal listed for direct burial.

L. Water Pipe Clamps:

1. Mechanical type, two pieces with stainless-steel bolts.

a. Material: Die-cast zinc alloy.
b. Listed for direct burial.

2. U-bolt type with malleable-iron clamp and copper ground connector rated for direct burial.

M. Lead Content: Less than 300 parts per million.

2.5 GROUNDING ELECTRODES

A. Ground Rods: Copper-clad steel; 3/4 inch by 10 feet.

PART 3 - EXECUTION

3.1 APPLICATIONS

A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.

B. Underground Grounding Conductors: Install bare copper conductor, No. 3/0 AWG minimum.

1. Bury at least 12 inches below grade.
2. Duct-Bank Grounding Conductor: Bury 12 inches above duct bank when indicated as part of duct-bank installation.

C. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.

1. Install bus horizontally, on insulated spacers 2 inches minimum from wall, 6 inches above finished floor unless otherwise indicated.
2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.

D. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING AT THE SERVICE

A. Equipment grounding conductors and grounding electrode conductors shall be connected to the ground bus. Install a main bonding jumper between the neutral and ground buses.

3.3 GROUNDING SEPARATELY DERIVED SYSTEMS

A. Generator: Install grounding electrode(s) at the generator location. The electrode shall be connected to the equipment grounding conductor and to the frame of the generator.

3.4 EQUIPMENT GROUNDING

A. Install insulated equipment grounding conductors with all feeders and branch circuits.

B. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

C. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.

D. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.5 INSTALLATION

A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

B. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade unless otherwise indicated.

1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
2. Use exothermic welds for all below-grade connections.
3. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.

C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.

1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.

D. Grounding and Bonding for Piping:

1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.

E. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; use a minimum of 20 feet of bare copper conductor not smaller than No. 4 AWG.

1. If concrete foundation is less than 20 feet long, coil excess conductor within base of foundation.
2. Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.

F. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.

1. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
2. Make connections with clean, bare metal at points of contact.
3. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
4. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
5. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.

3.6 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, and at individual ground rods. Make tests at ground rods before any conductors are connected.

    a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
    b. Perform tests by fall-of-potential method according to IEEE 81.

4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:

1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 ohms.

2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 ohms.

F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Steel slotted support systems.
2. Conduit and cable support devices.
3. Support for conductors in vertical conduit.
4. Structural steel for fabricated supports and restraints.
5. Mounting, anchoring, and attachment components, including powder-actuated fasteners, mechanical expansion anchors, concrete inserts, clamps, through bolts, toggle bolts, and hanger rods.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M.
2. AWS D1.2/D1.2M.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design hanger and support system.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum 13/32-inch-diameter holes at a maximum of 8 inches o.c. in at least one surface.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. B-line, an Eaton business.
b. ERICO International Corporation.
c. Flex-Strut Inc..
d. GS Metals Corp.
e. G-Strut.
f. Thomas & Betts Corporation; A Member of the ABB Group.
g. Unistrut; Part of Atkore International.
h. Wesanco, Inc.

2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
3. Material for Channel, Fittings, and Accessories: Galvanized steel.
4. Channel Width: Selected for applicable load criteria 1-5/8 inches 1-1/4 inches 13/16 inches.
5. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.

B. Conduit and Cable Support Devices: Steel Steel and malleable-iron Stainless-steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

C. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.

D. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M steel plates, shapes, and bars; black and galvanized.

E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:

1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Hilti, Inc..

2) ITW Ramset/Red Head; Illinois Tool Works, Inc..
3) MKT Fastening, LLC.
4) Simpson Strong-Tie Co., Inc..

2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated stainless steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) B-line, an Eaton business.
2) Empire Tool and Manufacturing Co., Inc..
3) Hilti, Inc..
4) ITW Ramset/Red Head; Illinois Tool Works, Inc..
5) MKT Fastening, LLC.

3. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All Stainless-steel springhead type.
7. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with the following standards for application and installation requirements of hangers and supports, except where requirements on Drawings or in this Section are stricter:

1. NECA 1.
2. NECA 101

B. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.

C. Comply with requirements for raceways and boxes specified in Section 260533 "Raceways and Boxes for Electrical Systems."

D. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, and GRC as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.

E. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.

1. Secure raceways and cables to these supports with single-bolt conduit clamps.

F. Obtain approval from Architect/Engineer before cutting or welding to structural members, or before hanging heavy equipment.

3.2 SUPPORT INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.

B. Raceway Support Methods: In addition to methods described in NECA 1, EMT and GRC may be supported by openings through structure members, according to NFPA 70.

C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:

1. To Wood: Fasten with lag screws or through bolts.
2. To New Concrete: Bolt to concrete inserts.
3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
4. To Existing Concrete: Expansion anchor fasteners.
5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
6. To Steel: Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69 Spring-tension clamps.
7. To Light Steel: Sheet metal screws.
8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.

E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 CONCRETE BASES

A. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit and 4" high, and so anchors will be a minimum of 10 bolt diameters from edge of the base.

B. Use 4000-psi, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Section 033000 "Cast-in-Place Concrete".

C. Anchor equipment to concrete base as follows:

1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
2. Install anchor bolts to elevations required for proper attachment to supported equipment.
3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.4 PAINTING

A. Touchup: Comply with requirements in Section 099600 "High-Performance Coatings" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.

B. All panelboards, cabinets, switchboards, motor controllers, control panels and other enclosures shall be cleaned and paint touched-up as necessary to duplicate factory-finished appearance. Touch-up paint shall exactly match color, composition, and quality of factory-applied finish.

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 260529

SECTION 260533 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal conduits and fittings.
2. Nonmetallic conduits and fittings.
3. Metal wireways and auxiliary gutters.
4. Surface raceways.
5. Boxes, enclosures, and cabinets.
6. Handholes and boxes for exterior underground cabling.

B. Related Requirements:

1. Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for locations where metal-clad cable may be allowed in lieu of conduit/conductors.
2. Section 260543 "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.
3. Section 270528 "Pathways for Communications Systems" for conduits, wireways, surface pathways, innerduct, boxes, faceplate adapters, enclosures, cabinets, and handholes serving communications systems.

1.3 DEFINITIONS

A. GRC: Galvanized rigid steel conduit.

1.4 ACTION SUBMITTALS

A. Product Data,:

1. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

2. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

A. Metal Conduit:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. AFC Cable Systems; a part of Atkore International.
    b. Allied Tube & Conduit; a part of Atkore International.
    c. Anamet Electrical, Inc.
    d. Calconduit.
    e. Electri-Flex Company.
    f. Picoma Industries, Inc.
    g. Republic Conduit.
    h. Southwire Company.
    i. Thomas & Betts Corporation; A Member of the ABB Group.
    j. Western Tube and Conduit Corporation.
    k. Wheatland Tube Company.

2. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

3. EMT: Comply with ANSI C80.3 and UL 797.
4. FMC: Comply with UL 1; zinc-coated steel.
5. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.

B. Metal Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. AFC Cable Systems; a part of Atkore International.
    b. Anamet Electrical, Inc.
    c. Calconduit.
    d. O-Z/Gedney; a brand of Emerson Industrial Automation.
    e. Thomas & Betts Corporation; A Member of the ABB Group.

2. Comply with NEMA FB 1 and UL 514B.
3. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
4. Fittings, General: Listed and labeled for type of conduit, location, and use.
5. Fittings for GRC:

    a. Threaded rigid steel, unless otherwise indicated.
    b. Comply with NEMA FB 2.10.

6. Fittings for EMT:

    a. Material: Steel.
    b. Type: Setscrew.
    c. Comply with NEMA FB 2.10.

7. Fittings for Flexible Conduit:

    a. Use only fittings listed for use with flexible conduit.
    b. Comply with NEMA FB 2.20.

8. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.

C. Joint Compound for GRC,: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

1. Base Material: Colloidal copper, with rust and corrosion inhibitors.

2.2 NONMETALLIC CONDUITS AND FITTINGS

A. Nonmetallic Conduit:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. CANTEX INC.
    b. Thomas & Betts Corporation; A Member of the ABB Group.

2. Listing and Labeling: Nonmetallic conduit shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. RNC: Type EPC-40-PVC, unless otherwise indicated, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

B. Nonmetallic Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. CANTEX INC.
    b. Kraloy.
    c. Lamson & Sessions.
    d. Thomas & Betts Corporation; A Member of the ABB Group.
    e. Topaz Electric; a division of Topaz Lighting Corp.

2. Fittings, General: Listed and labeled for type of conduit, location, and use.

3. Fittings for RNC: Comply with NEMA TC 3; match to conduit or type and material.

4. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. B-line, an Eaton business.
2. Hoffman; a brand of Pentair Equipment Protection.
3. MonoSystems, Inc.
4. Square D.

B. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 or Type 3R unless otherwise indicated, and sized according to NFPA 70.

1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

D. Wireway Covers: Screw-cover type unless otherwise indicated.

E. Finish: Manufacturer's standard enamel finish.

2.4 SURFACE RACEWAYS

A. Listing and Labeling: Surface raceways shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Surface Metal Raceways: Galvanized steel with snap-on covers complying with UL 5. Prime coated, ready for field painting.

1. Single Compartment Raceway:

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Hubbell Incorporated; Wiring Device-Kellems. HBL 500.
2) Wiremold / Legrand. 500

b. Multi-outlet raceway approximately 1/2 by 3/4 inches by length as shown on Drawings; two-piece surface-mounted with galvanized steel snap on cover; factory-primed steel housing, painted to match walls; wiring devices as indicated; provide appropriate elbows, tees, etc. to follow wall layout.

2. Single-Compartment Raceway:

   a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

      1) Hubbell Incorporated; Wiring Device-Kellems; HBL700.
      2) Wiremold / Legrand: 700.

   b. Multi-outlet raceway approximately 11/16 by 3/4 inches by length as shown on Drawings; two-piece surface-mounted with galvanized steel snap on cover; factory-primed steel housing, painted to match walls; wiring devices as indicated; provide appropriate elbows, tees, etc. to follow wall layout.

3. Single-Compartment Raceway:

   a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

      1) Hubbell Incorporated; Wiring Device-Kellems; HBL3000.
      2) Wiremold / Legrand: 3000.

   b. Multi-outlet raceway approximately 1-1/2 by 2-3/4 inches by length as shown on Drawings; two-piece surface-mounted with galvanized steel snap on cover; factory-primed steel housing, painted to match walls; wiring devices as indicated; provide appropriate elbows, tees, etc. to follow wall layout.

4. Two-Compartment Raceway:

   a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

      1) Hubbell Incorporated; Wiring Device-Kellems; HBL4750.
      2) Wiremold / Legrand: 4000.

   b. Multi-outlet raceway approximately 1-1/2 by 4-3/4 inches by length as shown on Drawings; two-piece surface-mounted with galvanized steel snap on cover; factory-primed steel housing, painted to match walls; top compartment for power with wiring devices as indicated; bottom compartment for voice/data with device brackets as required, located below receptacles; provide appropriate elbows, tees etc. to follow wall layout.

C. Surface Nonmetallic Raceways: Two- or three-piece construction, complying with UL 5A, and manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors. Product shall comply with UL 94 V-0 requirements for self-extinguishing characteristics.

1. Single-Compartment Raceway:

a. Multi-outlet raceway approximately 1-3/4 by 4 inches by length as shown on Drawings; two-piece surface-mounted; rigid PVC compound with matte texture; snap-on cover; off-white color; wiring devices as indicated; provide appropriate elbows, tees, etc. to follow wall layout.
b. Manufacturers: Subject to compliance with requirements, provide products by one of following:

1) Panduit T-70.
2) Wiremold 5400.
3) Hubbell Incorporated; Wiring Device-Kellems

2. Two-Compartment Raceway:

a. Multi-outlet raceway approximately 1-3/4 by 7-1/4 inches by length as shown on Drawings; two-piece surface-mounted; rigid PVC compound with matte texture; snap-on cover; off-white color; top compartment for power with wiring devices as indicated; bottom compartment for voice/data with device brackets as required, located below receptacles; provide appropriate elbows, tees etc. to follow wall layout.
b. Manufacturers: Subject to compliance with requirements, provide products by one of following:

1) Panduit Twin-70.
2) Wiremold 5500.
3) Hubbell Incorporated; Wiring Device-Kellems

2.5 BOXES, ENCLOSURES, AND CABINETS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Adalet.
2. Crouse-Hinds, an Eaton business.
3. EGS/Appleton Electric.
4. Erickson Electrical Equipment Company.
5. FSR Inc.
6. Hoffman; a brand of Pentair Equipment Protection.
7. Hubbell Incorporated.
8. Hubbell Incorporated; Wiring Device-Kellems.
9. Kraloy.
10. Milbank Manufacturing Co.
11. MonoSystems, Inc.
12. Oldcastle Enclosure Solutions.
13. O-Z/Gedney; a brand of Emerson Industrial Automation.
14. RACO; Hubbell.
15. Spring City Electrical Manufacturing Company.
16. Thomas & Betts Corporation; A Member of the ABB Group.
17. Topaz Electric; a division of Topaz Lighting Corp.

18. Wiremold / Legrand.

B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.

C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.

E. Metallic Recessed Floor Boxes and Floor Box Covers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Two-Gang:

1) FSR, Inc. FL-200.
2) Wiremold: Legrand North America, LLC. RFBA2.
3) Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated CFB2.

b. Four-Gang:

1) SR, Inc. FL-400.
2) Wiremold: Legrand North America, LLC. RFBA4.
3) Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated CFB4

c. Six-Gang:

1) FSR, Inc. FL-500P.
2) Wiremold: Legrand North America, LLC. RFBA6.
3) Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated CFB6.

d. Ten-Gang:

1) FSR, Inc. FL-600P.
2) Wiremold: Legrand North America, LLC. RFBA10.
3) Hubbell Wiring Device-Kellems; brand of Hubbell Electrical Solutions; Hubbell Incorporated CFB10.

2. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories"

a. UL CCN QCIT; including UL 514A.
b. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
c. UL Scrub Water Exclusion Testing.

3. Standard Features: Floor box with provisions for mounting wiring devices below floor surface and floor box cover with provisions for passage of cords to recessed wiring devices mounted within floor box.

4. Material: Sheet metal.

5. Type: Fully adjustable.

6. Shape: Rectangular.

7. Provide concrete pour pan, epoxy-coated, or on-grade rated box for on-grade applications.

8. Provide fire-resistant floor box where indicated on Drawings.

9. Pre-wired devices are not allowed.

10. Floor outlet boxes:

    a. Refer to Schedule on Drawings for minimum number of gangs with dividers between voltages and low voltage compartments.
    b. Provide quantity of devices indicated on Drawings.
    c. Coverplates:

        1) Carpet/VCT: Flanged with blank top.
        2) Tile/Concrete/Wood/Terazzo: Non-flanged with blank top.
        3) Furniture feeds: Furniture feed coverplate with separate power and data openings.
        4) Color: As selected by A/E.

    d. Coordinate knockouts for low voltage compartments.

    e. Provide all required mounting brackets and barrier kits as required.

F. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb. Outlet boxes designed for attachment of luminaires weighing more than 50 lb shall be listed and marked for the maximum allowable weight.

G. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

H. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

I. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

J. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.

K. Gangable boxes are prohibited.

L. No through-wall boxes or utility handy boxes will be accepted.

M. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.

1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
2. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

N. Cabinets:

1. NEMA 250, Type 1 galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.
6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.6 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

A. General Requirements for Handholes and Boxes:

1. Boxes and handholes for use in underground systems shall be designed and identified as defined in NFPA 70, for intended location and application.
2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Armorcast Products Company.
b. NewBasis.
c. Oldcastle Precast, Inc.
d. Quazite: Hubbell Power Systems, Inc.

2. Standard: Comply with SCTE 77.
3. Configuration: Designed for flush burial with integral closed bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
6. Cover Legend: Molded lettering, "ELECTRIC.".

7. Handholes 12 Inches Wide by 24 Inches Long and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below unless otherwise indicated:

1. Exposed Conduit: GRC.
2. Concealed Conduit, Aboveground: GRC.
3. Underground Conduit: RNC, Type EPC-80-PVC, direct buried.
4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply raceway products as specified below unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed: GRC. Raceway locations include the following:

    a. Mechanical rooms.
    b. Gymnasiums.

3. Concealed in Ceilings and Interior Walls and Partitions: EMT.
4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
5. Damp or Wet Locations: GRC.
6. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.
7. Install all branch circuit conduits above floor slab, except the following locations may be used under slab: kitchen, floor boxes, auditorium, and gymnasium: RNC, Type EPC 40 PVC.
8. Feeder conduits may be installed below floor slab in RNC, Type EPC 40 PVC.

C. Minimum Raceway Size: 3/4-inch trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. GRC: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. EMT: Use setscrew, steel fittings. Comply with NEMA FB 2.10.
3. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

F. Install surface raceways only where indicated on Drawings.

G. Do not install nonmetallic conduit above slab or grade unless noted otherwise.

3.2 INSTALLATION

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

B. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.

C. Do not install raceways or electrical items on rotating equipment.

D. Do not fasten conduits onto the bottom side of a metal deck roof. Support conduits only from building structure.

E. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

F. Complete raceway installation before starting conductor installation.

G. Arrange stub-ups so curved portions of bends are not visible above finished slab.

H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.

I. Make bends in raceway using large-radius preformed ells. Field bending shall be according to NFPA 70 minimum radii requirements. Use only equipment specifically designed for material and size involved.

J. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

K. Support conduit within 12 inches of enclosures to which attached.

L. Do not embed raceways in slabs.

M. Transition all underground/underslab conduits below grade to a galvanized rigid conduit elbow prior to turning up through and above floor/grade.

N. Stub-Ups to Above Recessed Ceilings:

1. Use EMT or GRC for raceways.
2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

O. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

P. Do not support cables, raceway, etc., from ceiling support wires.

Q. In general, conduit routing is not shown on Drawings. Circuit numbers are indicated by each device. Contractor is responsible for providing conduit installation required to connect all devices shown on Drawings. No more than three (3) circuits are allowed in a conduit run, unless wiring is increased in size in accordance with National Electrical Code.

R. Conduits to be supported by wall brackets shall have their supports spaced not more than 4'- 6" inches on center.

S. Raceways and boxes shall be supported directly from structural system, not from ceiling suspensions system or roof deck. Additional support shall be provided at junction or pull boxes.

T. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.

U. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.

V. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.

W. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.

X. Cut conduit perpendicular to the length. For conduits 2-inch trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.

Y. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.

Z. Surface Raceways:

1. Install surface raceway with a minimum 2-inch radius control at bend points.
2. Install raceway plumb and level.
3. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
4. Field-paint metal surface raceway as required to match walls.
5. In finished areas with surface raceways, provide surface mounted outlet boxes by the same manufacturer as the surface raceway. Do not provide standard outlet boxes.

6. Coordinate locations of surface-raceway vertical drops with Drawings and A/E prior to installation

AA. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.

BB. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service raceway enters a building or structure.
3. Conduit extending from interior to exterior of building.
4. Conduit extending into pressurized duct and equipment.
5. Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
6. Where otherwise required by NFPA 70.

CC. Comply with manufacturer's written instructions for solvent welding RNC and fittings.

DD. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F and that has straight-run length that exceeds 25 feet. Install in each run of aboveground GRC conduit that is located where environmental temperature change may exceed 100 deg F and that has straight-run length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:

    a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
    b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
    c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
    d. Attics: 135 deg F temperature change.

3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

EE. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

1. Use LFMC in damp or wet locations subject to severe physical damage.
2. Use LFMCin damp or wet locations not subject to severe physical damage.

FF. Set metal floor boxes level and flush with finished floor surface.

GG. Protect conduits during construction with temporary plugs or caps. All conduit shall be securely capped until wire or cable is installed therein.

HH. Provide four 1 inch spare conduits stubbed-out into furred ceiling space above each flush mounted panelboard or cabinet.

II. Convenience outlets, switches, or other devices located on walls shall be serviced from ceiling, unless otherwise indicated.

3.3 OUTLET BOX INSTALLATION

A. Outlet and device boxes shall be installed flush and shall be properly centered in ceiling tiles, wall finishes, or casework elements. Heights as indicated by Contract Documents are approximate and may be shifted slightly to match nearest block course, wainscots, and architectural details. Verify cabinet details, wall elevations, reflected ceiling plans, equipment rough-in locations, and door swings with Architectural, Mechanical, and Equipment Drawings prior to box or outlet rough-in.

B. Light switches shall be roughed-in adjacent to door openings on strike side of door. Verify location with Architect/Engineer's Drawings. Switch shall clear door frame by 6 inches.

C. Outlet boxes shall be of a type appropriate for use and location. Adjacent devices shall be ganged in multiple gang boxes under a common finish plate.

D. Outlet box supports shall be securely and rigidly attached by spanning (2) framing members, and be supported plumb, level and true to building lines using any of the following methods:

1. Telescoping screw gun box bracket (Caddy TSGB16).
2. Rigid box support (Caddy RBS16).
3. Electrical box stud wall brackets (Caddy C-Series or similar) are not acceptable

E. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

F. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.

G. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

H. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.

I. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

J. Finish plates shall not span different types of wall finishes either vertically or horizontally. Plates shall cover mortar joints and cut-openings completely.

K. Outlet, junction, and pull boxes and their covers shall have corrosion protection suitable for atmosphere in which they are installed. Provide gaskets for all boxes installed outside and other wet or damp locations (tunnels, crawl spaces, pits, etc.).

L. Outlet boxes shall be protected to prevent entrance of plaster, and debris shall be thoroughly cleaned from box before installation of conductors.

3.4 JUNCTION BOX INSTALLATION

A. Junction boxes shall be installed as indicated by Contract Documents and required for proper installation. Boxes shall be installed in accessible spaces or behind access panels. Boxes located above "snap-in" or "lay-in" removable ceilings will be considered accessible.

B. Junction boxes shall be used where necessary to facilitate installation of raceways and pulling of wire or cable. Boxes shall be sized in accordance with NEC and installed such that conduit entry will permit longest radius for conductors contained therein.

C. Support all boxes in accordance with National Electrical Code.

3.5 MOUNTING HEIGHTS

A. Distance from finished floor to center of device, unless otherwise specified as follows:

1.	Receptacles	18 inches.
2.	Switches and dimmers	46 inches.
3.	Receptacles or switch above countertop	2 inches above backsplash to bottom.
4.	Fire alarm pull station	46 inches.
5.	Fire alarm signal device	80 inches to bottom of device housing.

B. Exceptions:

1. At junction of different materials in wall finishes.
2. Where outlets occur in moldings, break in wall surface or unsuitable location in tile, wood or similar finish.
3. Where outlets conflict with locations of wall-mounted equipment such as radiators, convectors, unit heaters, etc.

4. As noted otherwise.

3.6 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Section 312000 "Earth Moving" for pipe less than 6 inches in nominal diameter.
2. Install backfill as specified in Section 312000 "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Section 312000 "Earth Moving."
4. Install manufactured galvanized steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.

    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete for a minimum of 12 inches on each side of the coupling.
    b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.
5. Underground Warning Tape: Comply with requirements in Section 260553 "Identification for Electrical Systems."

3.7 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.

D. Install handholes with bottom below frost line, below grade.

E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables but short enough to preserve adequate working clearances in enclosure.

F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.8 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.9 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

SECTION 260543 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Rigid nonmetallic duct.
2. Duct accessories.

1.3 DEFINITIONS

A. Direct Buried: Duct or a duct bank that is buried in the ground, without any additional casing materials such as concrete.

B. Duct: A single duct or multiple ducts. Duct may be either installed singly or as component of a duct bank.

C. Duct Bank:

1. Two or more ducts installed in parallel, with or without additional casing materials.
2. Multiple duct banks.

D. Trafficways: Locations where vehicular or pedestrian traffic is a normal course of events.

1.4 FIELD CONDITIONS

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions, and then only after arranging to provide temporary electrical service according to requirements indicated:

1. Notify Construction Manager and Owner no fewer than two days in advance of proposed interruption of electrical service.
2. Do not proceed with interruption of electrical service without Owner's written permission.

B. Ground Water: Assume ground-water level is at grade level unless a lower water table is noted on Drawings.

PART 2 - PRODUCTS

2.1 RIGID NONMETALLIC DUCT

A. Underground Plastic Utilities Duct: RNC, complying with NEMA TC 2 and UL 651, with matching fittings complying with NEMA TC 3 by same manufacturer as duct.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. CANTEX INC.
2. National Pipe & Plastics.

C. Listed and labeled as defined in NFPA 70, by a nationally recognized testing laboratory, and marked for intended location and application.

D. Solvents and Adhesives: As recommended by conduit manufacturer.

2.2 DUCT ACCESSORIES

A. Duct Spacers: Factory-fabricated, rigid, PVC interlocking spacers; sized for type and size of duct with which used, and selected to provide minimum duct spacing indicated while supporting duct during concreting or backfilling.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. CANTEX INC.

B. Underground-Line Warning Tape: Comply with requirements for underground-line warning tape specified in Section 260553 "Identification for Electrical Systems."

PART 3 - EXECUTION

3.1 PREPARATION

A. Coordinate layout and installation of duct, duct bank, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field. Notify Architect if there is a conflict between areas of excavation and existing structures or archaeological sites to remain.

B. Clear and grub vegetation to be removed, and protect vegetation to remain according to Section 311000 "Site Clearing." Remove and stockpile topsoil for reapplication according to Section 311000 "Site Clearing."

3.2 UNDERGROUND DUCT APPLICATION

A. Duct for Electrical Feeders 600 V and Less: Type EPC-40-PVC RNC, direct-buried unless otherwise indicated.

B. Duct for Electrical Branch Circuits: Type EPC-40-PVC RNC, direct-buried unless otherwise indicated.

C. Underground Ducts Crossing Paved Paths Walks and Driveways Roadways: Type EPC-40 PVC RNC, encased in reinforced concrete.

D. Stub-ups: Concrete-encased .

3.3 EARTHWORK

A. Excavation and Backfill: Comply with Section 312000 "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.

B. Restoration: Replace area immediately after backfilling is completed or after construction vehicle traffic in immediate area is complete.

C. Restore surface features at areas disturbed by excavation, and re-establish original grades unless otherwise indicated. Replace removed sod immediately after backfilling is completed.

D. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Section 329200 "Turf and Grasses" and Section 329300 "Plants."

E. Cut and patch existing pavement in the path of underground duct, duct bank, and underground structures according to "Cutting and Patching" Article in Section 017300 "Execution."

3.4 DUCT AND DUCT-BANK INSTALLATION

A. Where indicated on Drawings, install duct, spacers, and accessories into the duct-bank configuration shown. Duct installation requirements in this Section also apply to duct bank.

B. Install duct according to NEMA TCB 2.

C. Slope: Pitch duct a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope duct from a high point between two manholes, to drain in both directions.

D. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches, both horizontally and vertically, at other locations unless otherwise indicated.

E. Joints: Use solvent-cemented joints in duct and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent duct do not lie in same plane.

F. Installation Adjacent to High-Temperature Steam Lines: Where duct is installed parallel to underground steam lines, perform calculations showing the duct will not be subject to environmental temperatures above 40 deg C. Where environmental temperatures are calculated to rise above 40 deg C, and anywhere the duct crosses above an underground steam line, install insulation blankets listed for direct burial to isolate the duct bank from the steam line.

G. Building Wall Penetrations: Make a transition from underground duct to GRC at least 10 feet outside the building wall, without reducing duct line slope away from the building and without forming a trap in the line. Use fittings manufactured for RNC-to-GRC transition. Install GRC penetrations of building walls as specified in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

H. Sealing: Provide temporary closure at terminations of duct with pulled cables. Seal spare duct at terminations. Use sealing compound and plugs to withstand at least 15-psig hydrostatic pressure.

I. Pulling Cord: Install 200-lbf- test nylon cord in empty ducts.

J. Concrete-Encased Ducts and Duct Bank:

1. Excavate trench bottom to provide firm and uniform support for duct. Prepare trench bottoms as specified in Section 312000 "Earth Moving" for pipes less than 6 inches in nominal diameter.
2. Width: Excavate trench 3 inches wider than duct on each side.
3. Depth: Install so top of duct envelope is at least 24 inches below finished grade in areas not subject to deliberate traffic, and at least 30 inches below finished grade in deliberate traffic paths for vehicles unless otherwise indicated.
4. Support duct on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
5. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than five spacers per 20 feet of duct. Place spacers within 24 inches of duct ends. Stagger spacers approximately 6 inches between tiers. Secure spacers to earth and to duct to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
6. Minimum Space between Duct: 3 inches between edge of duct and exterior envelope wall, 2 inches between ducts for like services, and 4 inches between power and communications ducts.
7. Elbows: Use manufactured GRC elbows for stub-ups, at building entrances, and at changes of direction in duct run.

    a. Couple RNC duct to GRC with adapters designed for this purpose, and encase coupling with 3 inches of concrete.

b. Stub-ups to Outdoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.

1) Stub-ups shall be minimum 4 inchesabovefinished floor and minimum 3 inchesfrom conduit side to edge of slab

c. Stub-ups to Indoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of wall. Install insulated grounding bushings on terminations at equipment.

1) Stub-ups shall be minimum 4 inches abovefinished floor and no less than 3 inchesfrom conduit side to edge of slab

8. Reinforcement: Reinforce concrete-encased duct where crossing disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
9. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
10. Concrete Cover: Install a minimum of 3 inches of concrete cover between edge of duct to exterior envelope wall, 2 inches between duct of like services, and 4 inches between power and communications ducts.
11. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.

a. Start at one end and finish at the other, allowing for expansion and contraction of duct as its temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written instructions, or use other specific measures to prevent expansion-contraction damage.
b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch reinforcing-rod dowels extending a minimum of 18 inches into concrete on both sides of joint near corners of envelope.

12. Pouring Concrete: Comply with requirements in "Concrete Placement" Article in Section 033000 "Cast-in-Place Concrete." Place concrete carefully during pours to prevent voids under and between duct and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Allow concrete to flow around duct and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-installation application.

K. Direct-Buried Duct and Duct Bank:

1. Excavate trench bottom to provide firm and uniform support for duct. Comply with requirements in Section 312000 "Earth Moving" for preparation of trench bottoms for pipes less than 6 inches in nominal diameter.
2. Width: Excavate trench 12 inches wider than duct on each side.
3. Depth: Install top of duct at least 36 inches below finished grade unless otherwise indicated.
4. Set elevation of bottom of duct bank below frost line.

5. Support ducts on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
6. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than five spacers per 20 feet of duct. Place spacers within 24 inches of duct ends. Stagger spacers approximately 6 inches between tiers. Secure spacers to earth and to ducts to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
7. Install duct with a minimum of 3 inches between ducts for like services and 6 inches between power and communications duct.
8. Elbows: Install manufactured duct elbows for stub-ups, at building entrances, and at changes of direction in duct direction unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
9. Install manufactured GRC elbows for stub-ups, at building entrances, and at changes of direction in duct.

    a. Couple RNC duct to GRC with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
    b. Stub-ups to Outdoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.

        1) Stub-ups shall be minimum 4 inchesabovefinished floor and minimum 3 inchesfrom conduit side to edge of slab

    c. Stub-ups to Indoor Equipment: Extend concrete-encased GRC horizontally a minimum of 60 inches from edge of wall. Install insulated grounding bushings on terminations at equipment.

        1) Stub-ups shall be minimum 4 inches abovefinished floor and no less than 3 inchesfrom conduit side to edge of slab

10. After installing first tier of duct, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand place backfill to 4 inches over duct and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction. Comply with requirements in Section 312000 "Earth Moving" for installation of backfill materials.

    a. Place minimum 3 inches of sand as a bed for duct. Place sand to a minimum of 6 inches above top level of duct.
    b. Place minimum 6 inches of engineered fill above concrete encasement of duct.

L. Underground-Line Warning Tape: Bury conducting underground line specified in Section 260553 "Identification for Electrical Systems" no less than 12 inches above all concrete-encased duct and duct banks and approximately 12 inches below grade. Align tape parallel to and within 3 inches of centerline of duct bank. Provide an additional warning tape for each 12-inch increment of duct-bank width over a nominal 18 inches. Space additional tapes 12 inches apart, horizontally.

3.5 GROUNDING

A. Ground underground ducts and utility structures according to Section 260526 "Grounding and Bonding for Electrical Systems."

3.6 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Demonstrate capability and compliance with requirements on completion of installation of underground duct, duct bank, and utility structures.
2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide a minimum 12-inch- long mandrel equal to duct size minus 1/4 inch. If obstructions are indicated, remove obstructions and retest.

B. Correct deficiencies and retest as specified above to demonstrate compliance.

C. Prepare test and inspection reports.

3.7 CLEANING

A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of duct until duct cleaner indicates that duct is clear of dirt and debris. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

B. Clean internal surfaces of manholes, including sump.

1. Sweep floor, removing dirt and debris.
2. Remove foreign material.

END OF SECTION 260543

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Grout.
4. Silicone sealants.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:
   1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
   2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Rectangular Openings:
   1. Material: Galvanized sheet steel.
   2. Minimum Metal Thickness:
      a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
      b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Advance Products & Systems, Inc.
b. CALPICO, Inc.
c. Metraflex Company (The).
d. Pipeline Seal and Insulator, Inc.
e. Proco Products, Inc.

2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Nylon polymer/Reinforced plastic.
4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.4 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete Floors:

1. Interior Penetrations of Non-Fire-Rated Floors:
   a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
   b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
4. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches above finished floor level. Install sleeves during erection of floors.

C. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

D. Aboveground, Exterior-Wall Penetrations: Seal penetrations using cast-iron pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

E. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

END OF SECTION 260544

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Color and legend requirements for conductors, and warning labels and signs.
2. Labels.
3. Tapes.
4. Tags.
5. Signs.
6. Cable ties.

1.3 ACTION SUBMITTALS

1. Delegated-Design Submittal: For arc-flash hazard study.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with ASME A13.1 and IEEE C2.

B. Comply with NFPA 70.

C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

D. Comply with ANSI Z535.4 for safety signs and labels.

E. Comply with NFPA 70E and Section 2605753.19 "Short-Circuit/Coordination Study/Arc-Flash Risk Assessment requirements for arc-flash warning labels.

F. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

G. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

A. Color-Coding for Phase- and Voltage-Level Identification, 600 V or Less: Use colors listed below for ungrounded conductors.

1. Color shall be factory applied.
2. Colors for 208Y/120-V Circuits:

   a. Phase A: Black.
   b. Phase B: Red.
   c. Phase C: Blue.

3. Colors for 120/240-V Circuits:

   a. Phase A: Black.
   b. Phase B: Red.

4. Colors for 480Y/277-V Circuits:

   a. Phase A: Brown.
   b. Phase B: Orange.
   c. Phase C: Yellow.

5. Color for Neutral:

   a. 208Y/120-V - White.
   b. 120/240-V - White.
   c. 480Y/277-V - Gray.

6. Color for Equipment Grounds: Green.

B. Warning Label Colors:

1. Identify system voltage with black letters on an orange background.

C. Warning labels and signs shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."

D. Equipment Identification Labels:

1. Normal Power: Black letters on a white field.
2. Emergency Power/Fire Alarm System Equipment - White letters on a red field.

2.3 LABELS

A. Self-Adhesive Wraparound Labels: Write-on, 3-mil- thick, flexible label with acrylic pressure-sensitive adhesive.

2.4 TAPES

A. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mils thick by 1 to 2 inches wide; compounded for outdoor use.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Carlton Industries, LP.
    c. emedco.
    d. Marking Services, Inc.

B. Floor Marking Tape: 2-inch- wide, 5-mil pressure-sensitive vinyl tape, with black and white yellow and black stripes and clear vinyl overlay.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Carlton Industries, LP.
    b. Seton Identification Products.

C. Underground-Line Warning Tape:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Ideal Industries, Inc.
    c. LEM Products Inc.
    d. Marking Services, Inc.
    e. Reef Industries, Inc.
    f. Seton Identification Products.

2. Tape:

    a. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical utility lines.
    b. Printing on tape shall be permanent and shall not be damaged by burial operations.
    c. Tape material and ink shall be chemically inert and not subject to degradation when exposed to acids, alkalis, and other destructive substances commonly found in soils.

3. Color and Printing:

    a. Comply with ANSI Z535.1, ANSI Z535.2, ANSI Z535.3, ANSI Z535.4, and ANSI Z535.5.
    b. Inscriptions for Red-Colored Tapes: "ELECTRIC LINE, HIGH VOLTAGE" .

D. Stenciled Legend: In nonfading, waterproof, ink or paint. Minimum letter height shall be 1 inch.

2.5 TAGS

A. Nonmetallic Preprinted Tags: Polyethylene tags, 0.015 inch thick, color-coded for phase and voltage level, with factory printed permanent designations; punched for use with self-locking cable tie fastener.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Carlton Industries, LP.
    c. emedco.
    d. Grafoplast Wire Markers.
    e. LEM Products Inc.
    f. Marking Services, Inc.
    g. Panduit Corp.
    h. Seton Identification Products.

B. Write-on Tags:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Carlton Industries, LP.
    b. LEM Products Inc.
    c. Seton Identification Products.

2. Polyester Tags: 0.015 inch thick, with corrosion-resistant grommet and cable tie for attachment.
3. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.

2.6 SIGNS

A. Laminated Acrylic or Melamine Plastic Signs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.

b. Carlton Industries, LP.
c. emedco.
d. Marking Services, Inc.

2. Engraved legend.
3. Thickness:

a. For signs up to 20 sq. in., minimum 1/16 inch thick.
b. For signs larger than 20 sq. in., 1/8 inch thick.
c. Engraved legend with black letters on white face.
d. Self-adhesive.

2.7 CABLE TIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. HellermannTyton.
2. Ideal Industries, Inc.
3. Marking Services, Inc.
4. Panduit Corp.

B. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D 638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black, except where used for color-coding.

C. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D 638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black.

D. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D 638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

PART 3 - EXECUTION

3.1 PREPARATION

A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 INSTALLATION

A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.

B. Install identifying devices before installing acoustical ceilings and similar concealment.

C. Verify identity of each item before installing identification products.

D. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.

E. Apply identification devices to surfaces that require finish after completing finish work.

F. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.

G. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.

H. Emergency Operating Instruction Signs: Install instruction signs with white legend on a red background with minimum 3/8-inch- high letters for emergency instructions at equipment used for power transfer.

I. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from the floor.

J. Self-Adhesive Wraparound Labels: Secure tight to surface at a location with high visibility and accessibility.

K. Self-Adhesive Vinyl Tape: Secure tight to surface at a location with high visibility and accessibility.

L. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's written instructions.

M. Underground Line Warning Tape:

1. During backfilling of trenches, install continuous underground-line warning tape directly above cable or raceway at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench exceeds 16 inches overall.
2. Limit use of underground-line warning tape to direct-buried cables.
3. Install underground-line warning tape for direct-buried cables and cables in raceways.

N. Nonmetallic Preprinted Tags:

1. Place in a location with high visibility and accessibility.
2. Secure using general-purpose UV-stabilized plenum-rated cable ties.

O. Write-on Tags:

1. Place in a location with high visibility and accessibility.
2. Secure using general-purpose UV-stabilized plenum-rated cable ties.

P. Laminated Acrylic or Melamine Plastic Signs:

1. Unless otherwise indicated, provide a single line of text with 1/2-inch- high letters on 1-1/2-inch- high sign; where two lines of text are required, use labels 2 inches high.

Q. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.3 IDENTIFICATION SCHEDULE

A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.

B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.

C. Accessible Fittings for Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with indelible marker containing the wiring system legend, system voltage, and circuit number. System legends shall be as follows:

1. "EMERGENCY POWER."
2. "RECEPTACLE."
3. "LIGHTING."
4. "FIRE ALARM."

D. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use self-adhesive wraparound labels self-adhesive vinyl tape to identify the phase.

1. Locate identification at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.

E. Power-Circuit Conductor Identification, More Than 600 V: For conductors in vaults, pull and junction boxes, manholes, and handholes, use write-on tags.

F. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use write-on tags with the conductor or cable designation, origin, and destination.

G. Control-Circuit Conductor Termination Identification: For identification at terminations, provide with the conductor designation.

H. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source.

I. Auxiliary Electrical Systems Conductor Identification: Self-adhesive vinyl tape that is uniform and consistent with system used by manufacturer for factory-installed connections.

1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.

J. Locations of Underground Lines: Underground-line warning tape for power, lighting, communication, and control wiring and optical-fiber cable.

K. Workspace Indication: Apply floor marking tape to finished surfaces. Show working clearances in the direction of access to live parts. Workspace shall comply with NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

L. Instructional Signs: Self-adhesive labels, including the color code for grounded and ungrounded conductors.

M. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: .

1. Apply to exterior of door, cover, or other access.
2. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:

a. Power-transfer switches.

N. Arc Flash Warning Labeling: Self-adhesive labels. Refer to Specification Section 260574.99 "Short Circuit / Coordination Study / Arc Flash Risk Assessment."

O. Operating Instruction Signs: Laminated acrylic or melamine plastic signs.

P. Emergency Operating Instruction Signs: Laminated acrylic or melamine plastic signs with white legend on a red background with minimum 3/8-inch- high letters for emergency instructions at equipment used for .

Q. Fire Alarm System:

1. Provide self-adhesive, engraved, laminate acrylic or melamine label for panels, boxes enclosures, etc. identifying name and circuit number.
2. Label with indelible marker all junction boxes, pull boxes, etc. associated with the fire alarm system with "FIRE ALARM".

R. Equipment Identification Labels:

1. Indoor Equipment: Laminated acrylic or melamine plastic sign.
2. Outdoor Equipment: Laminated acrylic or self-adhesive melamine sign.
3. Include on all equipment labels the following: Equipment name, voltage, amperage (for switchboards and panelboards) and source fed from. Example: PANEL A, 480Y/277V, 400A, FED FROM DP-1.
4. Equipment to Be Labeled:
   a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Enclosures and electrical cabinets.
   b. Access doors and panels for concealed electrical items.
   c. Switchgear.
   d. Switchboards.
   e. Transformers: Label that includes tag designation indicated on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.
   f. Emergency system boxes and enclosures.
   g. Enclosed switches (include equipment fed).
   h. Enclosed circuit breakers (include equipment fed).
   i. Enclosed controllers (include equipment fed).
   j. Variable-speed controllers (include equipment fed).
   k. Push-button stations.
   l. Power-transfer equipment (include equipment fed).
   m. Contactors.
   n. Remote-controlled switches, dimmer modules, and control devices.
   o. Battery-inverter units.
   p. Battery racks.
   q. Power-generating units.
   r. UPS equipment.
   s. Other similar equipment designated by Owner's representative, architect or engineer.

END OF SECTION 260553

SECTION 260573 - POWER SYSTEM STUDIES

PART 1 - GENERAL

1.1 SUMMARY

A. The Work of this Section Includes:

1. Short-circuit study.
2. Overcurrent protective device coordination study.
3. Motor-starting study.
4. Arc-flash hazard study.

B. Analysis shall include all new distribution equipment supplied by equipment manufacturer under this Contract.

C. Analysis shall include all new distribution equipment supplied by equipment manufacturer under this Contract and all existing distribution equipment feeding the new distribution equipment.

D. Analysis shall include all new distribution equipment supplied by the equipment Manufacturer under this Contract as well as all existing distribution equipment.

1.2 ACTION SUBMITTALS

A. Product Data, Power System Study Reports, Data Files,:

1. Product Data: For power system analysis software to be used for studies.

a. Product Certificates: For power system study software applications, include certificate stating compliance with specified requirements, signed by software manufacturer.

2. Power System Study Reports:

a. Submit reports after approval of system protective devices submittals. Submittals must be in digital form.
b. Submit short-circuit study input data, including completed computer-program input data sheets.
c. Submit coordination study input data, including completed computer-program input data sheets.

1) Submit motor-starting data with coordination study.

d. Submit arc-flash study input data, including completed computer-program input data sheets.

e. Submit study report for action prior to receiving final approval of distribution equipment submittals. If formal completion of studies will cause delay in equipment manufacturing, obtain approval from Architect for preliminary submittal of sufficient study data to ensure that selection of devices and associated characteristics is satisfactory.
f. Submit revised one-line diagram, reflecting field investigation results and results of short-circuit study.

3. Data files: For studies in format compatible with Owner's power system analysis software.

1.3 QUALITY ASSURANCE

A. Submittals for power system studies must be signed and sealed by qualified electrical professional engineer responsible for their preparation.

B. Studies must be performed using commercially developed and distributed software designed specifically for power system analysis.

C. Software algorithms must comply with requirements of standards and guides specified in this Section.

D. Manual calculations are unacceptable.

PART 2 - PRODUCTS

2.1 POWER SYSTEM ANALYSIS SOFTWARE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. EasyPower; brand of Bentley Systems, Inc.
2. ETAP; brand of Operation Technology, Inc.; subsidiary of Schneider Electric.
3. Power Tools for Windows (PTW); brand of SKM Systems Analysis, Inc.

B. Standard Features:

1. Power System Analysis:

a. Power-systems-analysis software applications must have analytical capability to calculate "mandatory," "very desirable," and "desirable" features as listed in IEEE 3002 series standards.
b. Computer software application must be capable of plotting and diagramming time-current-characteristic curves as part of its output. Computer software program must report device settings and ratings of overcurrent protective devices and must demonstrate selective coordination by computer-generated, time-current coordination plots.

c. Computer software application must be designed to perform arc-flash analysis or have function, component, or add-on module designed to perform arc-flash analysis.

2. Analysis Standards:

a. Short-Circuit Current Analysis: In accordance with IEEE 3002.3.
b. Device Coordination Analysis: In accordance with IEEE 3004.3 and IEEE 3004.5.
c. Motor-Starting Analysis: In accordance with IEEE 3002.7.
d. Arc-Flash Hazard Analysis: In accordance with IEEE 1584.

3. Capable of printing arc-flash hazard warnings for equipment on polyester or vinyl, weather- and UV-resistant, pressure-sensitive adhesive labels complying with NFPA 70E.

a. Label must have orange header with wording, "WARNING, ARC-FLASH HAZARD," and must include the following information taken directly from arc-flash hazard study:

1) Equipment designation.
2) Nominal voltage.
3) Protection boundaries.

a) Arc-flash boundary.
b) Restricted approach boundary.
c) Limited approach boundary.

4) Arc-flash PPE category.
5) Required minimum arc rating of PPE in Cal/cm squared.
6) Available incident energy.
7) Working distance.
8) Engineering report number, revision number, and issue date.

4. Capable of printing maximum available fault current for the service equipment on polyester or vinyl, weather- and UV-resistant, pressure-sensitive adhesive labels complying with NFPA 70.

a. Label must have orange header with wording, "WARNING" and must include the following information taken directly from short-circuit study:

MAXIMUM AVAILABLE FAULT CURRENT:
XX,XXX SYMMETRICAL RMS AMPERES
DATE: XX/XX/XXXX

C. Other Available Features Required by the Project:

1. Simultaneous faults.
2. Explicit negative sequence.
3. Mutual coupling in zero sequence.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Collect and analyze data for power system studies.

1. Verify completeness of data supplied in one-line diagram on Drawings. Call discrepancies to Architect's attention.
2. For equipment included as Work on the Project, use characteristics submitted under provisions of action submittals and information submittals for the Project.
3. For relocated equipment and equipment that is existing to remain, obtain required electrical distribution system data by field investigation and surveys, conducted by qualified technicians and engineers in accordance with NFPA 70E.
4. Gather and tabulate required input data to support power system studies. Comply with requirements in Section 017839 "Project Record Documents" for recording circuit protective device characteristics. Record data on Record Document copy of one-line diagram. Comply with recommendations in IEEE 3002 series standards as to amount of detail that is required to be acquired in field. Field data gathering must be by, or under supervision of, registered qualified electrical professional engineer located in the State of Project. Data include, but are not limited to, the following:

a. Product data for the Project's overcurrent protective devices involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
b. Electrical power utility impedance at service.
c. Power sources and ties.
d. Short-circuit current at each system bus (three phase and line to ground).
e. Full-load current of loads.
f. Voltage level at each bus.
g. For transformers, include kVA, primary and secondary voltages, connection type, impedance, X/R ratio, taps measured in percent, and phase shift.
h. For circuit breakers and fuses, provide manufacturer and model designation. List type of breaker, type of trip and available range of settings, SCCR, current rating, and breaker settings.
i. Generator short-circuit current contribution data, including short-circuit reactance, rated kVA, rated voltage, and X/R ratio.
j. Motor horsepower and NEMA MG 1 code letter designation.
k. Low-voltage cable sizes, lengths, number, conductor material, and conduit material (magnetic or nonmagnetic).
l. Derating factors.

3.2 PREPARATION

A. Preparation of Data for Short-Circuit Study:

1. Verify completeness of data supplied on one-line diagram. Call discrepancies to Architect's attention.
2. For equipment included as Work on the Project, use characteristics submitted under provisions of action submittals and information submittals for the Project.
3. Prepare one-line diagram of modeled power system, showing the following:

    a. Protective device designations and ampere ratings.
    b. Conductor types, sizes, and lengths.
    c. Transformer kVA and voltage ratings.
    d. Motor and generator designations and kVA ratings.
    e. Switchgear, switchboard, motor-control center, and panelboard designations and ratings.
    f. Disconnect switches, enclosed controllers or variable frequency controller feeding 3 phase motors.
    g. Derating factors and environmental conditions.
    h. Revisions to electrical equipment required by study.

B. Preparation of Data for Overcurrent Protective Device Coordination Study:

1. Prepare data sheets to supplement electrical distribution system one-line diagram, cross-referenced with tag numbers on diagram, indicating the following:

    a. Special load considerations, including starting inrush currents and frequent starting and stopping.
    b. Transformer characteristics, including primary protective device, magnetic inrush current, and overload capability.
    c. Motor full-load current, locked rotor current, service factor, starting time, type of start, and thermal-damage curve.
    d. Generator thermal-damage curve.
    e. Ratings, types, and settings of utility company's overcurrent protective devices.
    f. Special overcurrent protective device settings or types stipulated by utility company.
    g. Time-current-characteristic curves of devices indicated to be coordinated.
    h. Manufacturer, frame size, interrupting rating in amperes root mean square (rms) symmetrical, ampere or current sensor rating, long-time adjustment range, short-time adjustment range, and instantaneous adjustment range for circuit breakers.
    i. Manufacturer and type, ampere-tap adjustment range, time-delay adjustment range, instantaneous attachment adjustment range, and current transformer ratio for overcurrent relays.
    j. Switchgear, switchboards, motor-control centers, and panelboards ampacity, and SCCR in amperes rms symmetrical.

2. Examine the Project's overcurrent protective device submittals for compliance with electrical distribution system coordination requirements and other conditions affecting performance of the Work. Devices to be coordinated are indicated on Drawings.
3. Proceed with coordination study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to coordination study may not be used in study.

C. Preparation of Data for Arc-Flash Hazard Study:

1. Assemble data from short-circuit study and overcurrent protective device coordination study.
2. Proceed with arc-flash study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to arc-flash study may not be used in study.

3.3 SHORT-CIRCUIT STUDY

A. Base study on device characteristics supplied by device manufacturer.

B. Extent of electrical power system to be studied is indicated on Drawings.

C. Begin short-circuit current analysis at service, extending down to system overcurrent protective devices through the electrical distribution system required.

D. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for the Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.

E. Include AC fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase AC systems. Also account for fault-current DC decrement to address asymmetrical requirements of interrupting equipment.

F. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at equipment indicated on one-line diagram.

1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.

G. Include in report identification of protective device applied outside its capacity.

3.4 OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

A. Base study on device characteristics supplied by device manufacturer. When analysis of full range of device is impractical, limiting scope of analysis from 10 to 100 percent of device range is acceptable.

B. Extent of electrical power system to be studied is indicated on Drawings.

C. Begin analysis at service, extending down to system overcurrent protective devices through the electrical distribution system required.

D. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for the Project. Study cases of system-switching configurations and alternate operations that could result in maximum fault conditions.

E. Transformer Primary Overcurrent Protective Devices:

1. Device must not operate in response to the following:

a. Inrush current when first energized.
b. Self-cooled, full-load current or forced-air-cooled, full-load current, whichever is specified for that transformer.
c. Permissible transformer overloads in accordance with IEEE C57.96 if required by unusual loading or emergency conditions.

2. Device settings must protect transformers in accordance with IEEE C57.12.00, for fault currents.

F. Motor Protection:

1. Select protection for low-voltage motors in accordance with IEEE 3004.8 and NFPA 70.
2. Select protection for motors served at voltages more than 600 V in accordance with IEEE 620.

G. Conductor Protection: Protect cables against damage from fault currents in accordance with ICEA P-32-382, ICEA P-45-482, and protection recommendations in IEEE 3004.7. Demonstrate that equipment withstands maximum short-circuit current for time equivalent to tripping time of primary relay protection or total clearing time of fuse. To determine temperatures that damage insulation, use curves from cable manufacturers or from listed standards indicating conductor size and short-circuit current.

H. Generator Protection: Select protection in accordance with manufacturer's published instructions and IEEE C37.102.

I. Include AC fault-current decay from induction motors, synchronous motors, and asynchronous generators and apply to low- and medium-voltage, three-phase AC systems. Also account for fault-current DC decrement, to address asymmetrical requirements of interrupting equipment.

J. Include coordination of ground-fault protection devices.

K. Calculate short-circuit momentary and interrupting duties for three-phase bolted fault and single line-to-ground fault at equipment indicated on one-line diagram.

1. For grounded systems, provide bolted line-to-ground fault-current study for areas as defined for three-phase bolted fault short-circuit study.

L. Protective Device Evaluation:

1. Evaluate equipment and protective devices and compare to short-circuit ratings.
2. Adequacy of switchgear, motor-control centers, and panelboard bus bars to withstand short-circuit stresses.
3. Include in report identification of protective device applied outside its capacity.

3.5 MOTOR-STARTING STUDY

A. Perform motor-starting study to analyze transient effect of system's voltage profile during motor starting. Calculate significant motor-starting voltage profiles and analyze effects of motor starting on power system stability.

3.6 ARC-FLASH HAZARD STUDY

A. Comply with NFPA 70E, including Annex D, for arc-flash hazard study.

B. Preparatory Studies: Obtain short-circuit study and overcurrent protective device coordination study results prior to starting arc-flash hazard study.

C. Calculate maximum and minimum contributions of fault-current size.

1. Maximum calculation must assume maximum contribution from utility and must assume motors to be operating under full-load conditions.
2. Calculate arc-flash energy at 85 percent of maximum short-circuit current in accordance with IEEE 1584 recommendations.
3. Calculate arc-flash energy at 38 percent of maximum short-circuit current in accordance with NFPA 70E recommendations.
4. Calculate arc-flash energy with utility contribution at minimum and assume no motor contribution.

D. Calculate arc-flash protection boundary and incident energy at locations in electrical distribution system where personnel could perform work on energized parts.

E. Include medium- and low-voltage equipment locations.

F. Calculate limited, restricted, and prohibited approach boundaries for each location.

G. Incident energy calculations must consider accumulation of energy over time when performing arc-flash calculations on buses with multiple sources. Iterative calculations must account for changing current contributions, as sources are interrupted or decremented with time. Fault contribution from motors and generators must be decremented as follows:

1. Fault contribution from induction motors must not be considered beyond three to five cycles.
2. Fault contribution from synchronous motors and generators must be decayed to match actual decrement of each as closely as possible (for example, contributions from permanent magnet generators will typically decay from 10 p.u. to 3 p.u. after 10 cycles).

H. Arc-flash energy must generally be reported for maximum of line or load side of circuit breaker. However, arc-flash computation must be performed and reported for both line and load side of circuit breaker as follows:

1. When circuit breaker is in separate enclosure.
2. When line terminals of circuit breaker are separate from work location.

I. Base arc-flash calculations on actual overcurrent protective device clearing time. Cap maximum clearing time at two seconds based on IEEE 1584, Section B.1.2.

3.7 POWER SYSTEM STUDY REPORTS

A. Preparation of Power System Study Reports: Prepare and submit the following:

1. Short-Circuit Study Report Contents:

a. Executive summary of study findings.
b. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
c. One-line diagram of modeled power system, showing the following:

1) Protective device designations and ampere ratings.
2) Conductor types, sizes, and lengths.
3) Transformer kVA and voltage ratings.
4) Motor and generator designations and kVA ratings.
5) Switchgear, switchboard, motor-control center, and panelboard designations and ratings.
6) Disconnect switches, enclosed controllers or variable frequency controller feeding 3 phase motors.
7) Derating factors and environmental conditions.
8) Revisions to electrical equipment required by study.

d. Comments and recommendations for system improvements or revisions in written document, separate from one-line diagram.
e. Short-Circuit Study Input Data:

1) One-line diagram of system being studied.
2) Power sources available.
3) Manufacturer, model, and interrupting rating of protective devices.
4) Conductors.
5) Transformer data.

f. Protective Device Evaluation:

1) Evaluate equipment and protective devices and compare to available short-circuit currents. Verify that equipment withstand ratings exceed available short-circuit current at equipment installation locations.
2) Tabulations of circuit breaker, fuse, and other protective device ratings versus calculated short-circuit duties.
3) For 600 V overcurrent protective devices, ensure that interrupting ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.
4) For devices and equipment rated for asymmetrical fault current, apply multiplication factors listed in standards to 1/2-cycle symmetrical fault current.

5) Verify adequacy of phase conductors at maximum three-phase bolted fault currents; verify adequacy of equipment grounding conductors and grounding electrode conductors at maximum ground-fault currents. Ensure that short-circuit withstand ratings are equal to or higher than calculated 1/2-cycle symmetrical fault current.

g. Short-Circuit Study Output Reports:

1) Low-Voltage Fault Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:

a) Voltage.
b) Calculated fault-current magnitude and angle.
c) Fault-point X/R ratio.
d) Equivalent impedance.

2) Momentary Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:

a) Voltage.
b) Calculated symmetrical fault-current magnitude and angle.
c) Fault-point X/R ratio.
d) Calculated asymmetrical fault currents based on fault-point X/R ratio; based on calculated symmetrical value multiplied by 1.6; and based on calculated symmetrical value multiplied by 2.7.

3) Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each overcurrent device location:

a) Voltage.
b) Calculated symmetrical fault-current magnitude and angle.
c) Fault-point X/R ratio.
d) No AC Decrement (NACD) ratio.
e) Equivalent impedance.
f) Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
g) Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

2. Overcurrent Protection Device Coordination Study Report Contents:

a. Executive summary of study findings.
b. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
c. One-line diagram of modeled power system, showing the following:

1) Protective device designations and ampere ratings.
2) Conductor types, sizes, and lengths.
3) Transformer kVA and voltage ratings.
4) Motor and generator designations and kVA ratings.

5) Switchgear, switchboard, motor-control center, and panelboard designations.
6) Disconnect switches, enclosed controllers or variable frequency controller feeding 3 phase motors.
7) Revisions to electrical equipment required by study.

d. Report recommended settings of protective devices, ready to be applied in field. Use manufacturer's data sheets for recording recommended setting of overcurrent protective devices when available.

1) Phase and Ground Relays:

a) Device tag.
b) Relay current transformer ratio and tap, time dial, and instantaneous pickup value.
c) Recommendations on improved relaying systems, if applicable.

2) Circuit Breakers:

a) Adjustable pickups and time delays (long time, short time, and ground).
b) Adjustable time-current characteristic.
c) Adjustable instantaneous pickup.
d) Recommendations on improved trip systems, if applicable.

3) Fuses: Show current rating, voltage, and class.

e. Time-Current Coordination Curves: Determine settings of overcurrent protective devices to achieve selective coordination. Graphically illustrate that adequate time separation exists between devices installed in series, including power utility company's upstream devices. Prepare separate sets of curves for switching schemes and for emergency periods where power source is local generation. Show the following information:

1) Device tag and title, one-line diagram with legend identifying portion of system covered.
2) Terminate device characteristic curves at point reflecting maximum symmetrical or asymmetrical fault current to which device is exposed.
3) Identify device associated with each curve by manufacturer type, function, and, if applicable, tap, time delay, and instantaneous settings recommended.
4) Plot the following listed characteristic curves, as applicable:

a) Power utility's overcurrent protective device.
b) Medium- and low-voltage fuses including manufacturer's minimum melt, total clearing, tolerance, and damage bands.
c) Low-voltage equipment circuit-breaker trip devices, including manufacturer's tolerance bands.
d) Transformer full-load current, magnetizing inrush current, and ANSI through-fault protection curves.
e) Cables and conductors damage curves.
f) Ground-fault protective devices.

g) Motor-starting characteristics and motor damage points.
h) Generator short-circuit decrement curve and generator damage point.
i) Largest feeder circuit breaker in each motor-control center and panelboard.

5) Maintain selectivity for tripping currents caused by overloads.
6) Maintain maximum achievable selectivity for tripping currents caused by overloads on series-rated devices.
7) Provide adequate time margins between device characteristics such that selective operation is achieved.
8) Comments and recommendations for system improvements.

3. Arc-Flash Hazard Study Report Contents:

a. Executive summary of study findings.
b. Study descriptions, purpose, basis, and scope. Include case descriptions, definition of terms, and guide for interpretation of results.
c. One-line diagram, showing the following:

1) Protective device designations and ampere ratings.
2) Conductor types, sizes, and lengths.
3) Transformer kVA and voltage ratings, including derating factors and environmental conditions.
4) Motor and generator designations and kVA ratings.
5) Switchgear, switchboard, motor-control center, panelboard designations, and ratings.
6) Disconnect switches, enclosed controllers or variable frequency controller feeding 3 phase motors.

d. Short-circuit study output data.
e. Overcurrent protective device coordination study report contents.
f. Arc-Flash Study Output Reports:

1) Interrupting Duty Report: Three-phase and unbalanced fault calculations, showing the following for each equipment location included in report:

a) Voltage.
b) Calculated symmetrical fault-current magnitude and angle.
c) Fault-point X/R ratio.
d) No AC Decrement (NACD) ratio.
e) Equivalent impedance.
f) Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on symmetrical basis.
g) Multiplying factors for 2-, 3-, 5-, and 8-cycle circuit breakers rated on total basis.

g. Incident Energy and Flash Protection Boundary Calculations:

1) Arcing fault magnitude.
2) Protective device clearing time.
3) Duration of arc.

4) Arc-flash boundary.
5) Restricted approach boundary.
6) Limited approach boundary.
7) Working distance.
8) Incident energy.
9) Hazard risk category.
10) Recommendations for arc-flash energy reduction.

h. Fault study input data, case descriptions, and fault-current calculations including definition of terms and guide for interpretation of computer printout.

3.8 FIELD ADJUSTMENT FOR DEVICE COORDINATION

A. Adjust relay and protective device settings in accordance with recommended settings provided by coordination study. Field adjustments must be completed by engineering service division of equipment manufacturer under "Startup and Acceptance Testing" contract portion.

B. Make minor modifications to equipment as required to accomplish compliance with short-circuit and protective device coordination studies.

C. Testing and adjusting must be by qualified low-voltage electrical testing and inspecting agency.

1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS. Certify compliance with test parameters. Perform NETA tests and inspections for adjustable overcurrent protective devices.

3.9 WARNING LABELING OF ARC-FLASH HAZARDS

A. Apply one arc-flash label on front cover of each section of equipment for each equipment included in study, including each piece of equipment listed below:

1. Switchboards.
2. Panelboards.
3. Motor-control centers.
4. Low voltage transformers.
5. Disconnect switches feeding 3 phase motors.
6. Enclosed controllers feeding 3 phase motors.
7. Variable frequency controller feeding 3 phase motors.
8. Control panels.

B. Base arc-flash label data on highest values calculated at each location.

C. Machine print warning labels with no handwritten or field-applied markings.

D. Install arc-flash warning labels under direct supervision and control of qualified electrical professional engineer.

E. Indicate on record Drawings location of equipment where personnel could be exposed to arc-flash hazard during their work.

1. Indicate arc-flash energy.
2. Indicate protection level required.

3.10 WARNING LABELING OF MAXIMUM AVAILABLE FAULT CURRENT

A. Apply one maximum available fault current label on front cover of each service equipment.

END OF SECTION 260573

SECTION 260923 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Indoor occupancy sensors.

B. Related Requirements:

1. Section 262726 "Wiring Devices" for manual light switches, wall plates, and plug load controlled receptacles.

1.3 ACTION SUBMITTALS

1. Product Data with Shop Drawings:

a. Product Data: For each type of product.
b. Shop Drawings:

1) Show installation details for the following:

a) Occupancy sensors.

2) Interconnection diagrams showing field-installed wiring.
3) Include diagrams for power, signal, and control wiring.
4) Provide floor plan drawings indicating device locations and sensor coverage patterns.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For each type of lighting control device to include in operation and maintenance manuals.

1.5 WARRANTY

A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace lighting control devices that fail(s) in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Faulty operation of lighting control devices.

2. Warranty Period: Two year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 INDOOR OCCUPANCY SENSORS

A. Manufacturers:

1. Cooper Greengate.
2. Hubbell Building Automation, Inc.
3. Leviton Manufacturing Co., Inc.
4. Sensor Switch; Acuity Brands Lighting, Inc.
5. Watt Stopper.

B. General Requirements for Sensors:

1. Ceiling-mounted, solid-state indoor occupancy sensors.
2. Dual technology.
3. Separate power pack.
4. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
5. Operation:

a. Occupancy Sensor: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 30 minutes.
b. Combination Sensor: Unless otherwise indicated, sensor shall be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 30 minutes.

6. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A Sensor is powered from the power pack.
7. Power Pack: Dry contacts rated for 20-A ballast or LED load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70. Provide (1) additional relay on each power pack for interconnection to BMS for control of HVAC equipment.
8. Mounting:

a. Sensor: Suitable for mounting in any position on a standard outlet box.
b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.

9. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
10. Bypass Switch: Override the "on" function in case of sensor failure.
11. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; turn lights off when selected lighting level is present.

C. Ultrasonic Type: Ceiling mounted; detect occupants in coverage area through pattern changes of reflected ultrasonic energy.

1. Detection Coverage (Corridor): Detect occupancy anywhere within 90 feet when mounted on a 10-foot- high ceiling in a corridor not wider than 14 feet.

D. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.

1. Sensitivity Adjustment: Separate for each sensing technology.
2. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches.
3. Detection Coverage (Small Room): Detect occupancy anywhere within a circular area of 500 sq. ft. when mounted on a 96-inch- high ceiling.
4. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch- high ceiling.
5. Detection Coverage (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. when mounted on a 96-inch- high ceiling.
6. Detection Coverage (Corridor): Detect occupancy anywhere within 90 feet when mounted on a 10-foot- high ceiling in a corridor not wider than 14 feet.

2.2 CONDUCTORS AND CABLES

A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.

B. Examine walls and ceilings for suitable conditions where lighting control devices will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SENSOR INSTALLATION

A. Comply with NECA 1.

B. Device locations are indicated on Contract Documents for purpose of indicating spaces requiring devices. Contractor and manufacturer shall verify, prior to Bid, exact quantity of sensors and optimal location requred in each space, and adjust quantities as required for Bidding.

C. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.

D. Install and aim sensors in locations to achieve not less than 90-percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.3 WIRING INSTALLATION

A. Comply with NECA 1.

B. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.

C. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.

D. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.

E. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

A. Identify components and power and control wiring according to Section 260553 "Identification for Electrical Systems."

1. Identify controlled circuits in lighting contactors.
2. Identify circuits or luminaires controlled by photoelectric and occupancy sensors at each sensor.

3.5 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Operational Test: After installing sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Lighting control devices will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.6 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting lighting control devices to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.
2. For daylighting controls, adjust set points and deadband controls to suit Owner's operations.

3.7 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices.

END OF SECTION 260923

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Panelboards.
2. Disconnecting and overcurrent protective devices.

B. Related Requirements:

1. Section 260529 "Hangers and Supports for Electrical Systems" specifies concrete bases and supports for panelboards installed by this Section.
2. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs installed by this Section.
3. Section 260573 "Power System Studies" specifies short-circuit current studies, overcurrent protective device coordination studies, and arc-flash hazard analysis studies.

1.2 DEFINITIONS

A. MCCB: Molded-case circuit breaker.

B. VPR: Voltage protection rating.

1.3 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each type of product. In addition to information identified in Section 013300 "Submittal Procedures," submit the following:

a. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.
b. Copy of UL Category Code VZCA certification, as a minimum, listing the tested values for VPRs, Inominal ratings, MCOVs, type designations, OCPD requirements, model numbers, system voltages, and modes of protection
c. Include manufacturer's sample extended warranty language.

2. Shop Drawings: For each panelboard and related equipment:

a. Include dimensioned plans, elevations, sections, and details.
b. Show tabulations of installed devices with nameplates, conductor termination sizes, equipment features, and ratings.

c. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.
d. Detail bus configuration, current, and voltage ratings.
e. Short-circuit current rating of panelboards and overcurrent protective devices.
f. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for series rating of installed devices.
g. Include evidence of listing, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for SPD as installed in panelboard.
h. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
i. Include wiring diagrams for power, signal, and control wiring.
j. Key interlock scheme drawing and sequence of operations.
k. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device. Include Internet link for electronic access to downloadable PDF of coordination curves.

B. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.

B. Manufacturer's published instructions.

C. Field Reports:

1. Manufacturer's field reports for field quality-control support.
2. Field reports for voltage monitoring and adjusting.
3. Field reports for infrared scanning.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Special tools.

1.6 QUALIFICATIONS

A. Low-Voltage Electrical Testing and Inspecting Agency: Entities possessing active credentials from a qualified electrical testing laboratory recognized by authorities having jurisdiction.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.

B. Handle and prepare panelboards for installation in accordance with NEMA PB 1.

1.8 WARRANTY

A. Special Installer Extended Warranty: Installer warrants that fabricated and installed panelboards perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

B. Special Manufacturer Extended Warranty: Manufacturer warrants that panelboards perform in accordance with specified requirements and agrees to provide repair or replacement of components or products that fail to perform as specified within extended-warranty period.

1. Initial Extended-Warranty Period: Three years from date of Substantial Completion; full coverage for labor, materials, and equipment.
2. Follow-On Extended-Warranty Period: Five years from date of Substantial Completion; full coverage for materials that failed because of transient voltage surges only, free on board destination, freight prepaid.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.

C. Comply with NEMA PB 1.

D. Enclosures: Flush and Surface-mounted, dead-front cabinets.

1. Rated for environmental conditions at installed location.

a. Indoor Dry and Clean Locations: UL 50E, Type 1.
b. Outdoor Locations: UL 50E, Type 3R.
c. Kitchen and Wash-Down Areas: UL 50E, Type 4X, stainless steel.
d. Other Wet or Damp Indoor Locations: UL 50E, Type 4.

2. Height: 7 ft maximum.
3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims must cover live parts and may have no exposed hardware.

4. Finishes:

    a. Panels and Trim: Steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
    b. Back Boxes: Galvanized steel.

5. Add 8" to the back box width when exceeding 54 circuits.
6. In locations with multiple sections, provide each section identical in all dimensions.

E. Phase, Neutral, and Ground Buses:

1. Material: Hard-drawn copper, 98 percent conductivity.

    a. Plating must run entire length of bus.
    b. Bus must be fully rated for entire length.

2. Interiors must be factory assembled into unit. Replacing switching and protective devices may not disturb adjacent units or require removing main bus connectors.
3. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
4. In each panelboard section, provide complete top to bottom vertical bussing, rated at same ampacity as main device or main lugs.

F. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Hard-drawn copper, 98 percent conductivity.
2. Terminations must allow use of 75 deg C rated conductors without derating.
3. Size and Quantity: Lugs suitable for indicated conductor sizes and quantities, with additional gutter space, if required, for larger conductors.
4. Main and Neutral Lugs: Mechanical type, with lug on neutral bar for each pole in panelboard.
5. Ground Lugs and Bus-Configured Terminators: Mechanical type, with lug on bar for each pole in panelboard.

G. Future Devices: Panelboards must have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

H. Panelboard Short-Circuit Current Rating:

1. Fully rated to interrupt symmetrical short-circuit current available at terminals. Assembly listed, by qualified electrical testing laboratory recognized by authorities having jurisdiction, for 100 percent interrupting capacity.

    a. Panelboards and overcurrent protective devices rated 240 V or less must have short-circuit ratings as shown on Drawings, but not less than 10 000 A(rms) symmetrical.
    b. Panelboards and overcurrent protective devices rated above 240 V and less than 600 V must have short-circuit ratings as shown on Drawings, but not less than 14 000 A(rms) symmetrical.

I. Factory-Installed, Integral Surge Protection Device (SPD):

1. Peak Surge Current Rating: Minimum single-pulse surge current withstand rating per phase may not be less than 240 kA for power distribution panelboards and 160 kA for branch circuit panelboards. Peak surge current rating must be arithmetic sum of ratings of individual MOVs in given mode.
2. Protection modes and UL 1449 VPR for grounded wye circuits with 120/240 V, three-phase, four-wire circuits may not exceed the following:

    a. Line to Neutral: 700 V for 120/240 V.
    b. Line to Ground: 700 V for 120/240 V.
    c. Neutral to Ground: 700 V for 120/240 V.
    d. Line to Line: 1200 V for 120/240 V.

3. SCCR: Equal to or exceed 200 kA.

4. Inominal Rating: 20 kA.

2.2 PANELBOARDS

A. UL QEUY - Power Distribution Panelboard :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. ABB, Electrification Business; Reliagear neXT Series.
    b. Eaton; PRL4X Series.
    c. Siemens Industry, Inc., Energy Management Division; P4/P5 Series.
    d. Square D; Schneider Electric USA; I-Line Series.

2. Source Limitations: Obtain products from single manufacturer.
3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Distribution Type Panelboards: UL CCN QEUY; including UL 67 and NEMA PB 1.

4. Standard Features:

    a. Doors: Secured with vault-type latch with tumbler lock; keyed alike.

        1) For doors more than 36 inch high, provide two latches, keyed alike.

    b. Mains: Circuit breaker, or Lugs only.

        1) Location: Top, Bottom, or Convertible between top and bottom.

c. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
d. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers or Plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

5. Other Available Features Required by Project:

a. Surge Suppression: Factory installed as integral part of indicated panelboards, complying with UL 1449 SPD Type 2.
b. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure.
c. Do not mount neutral bus in gutter.
d. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
e. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
f. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material and with matching insulating covers. Locate at same end of bus as incoming lugs or main device.

B. UL QEUY - Branch-Circuit Panelboard :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. ABB, Electrification Business; RQ/RE/RS Series.
b. Eaton; PRL1X/PRL2X/PRL3X Series.
c. Siemens Industry, Inc., Energy Management Division; P1/P2/P3 Series.
d. Square D; Schneider Electric USA; NQ/NF Series.

2. Source Limitations: Obtain products from single manufacturer.
3. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

a. Lighting and Appliance Branch-Circuit Type Panelboards: UL CCN QEUY; including UL 67 and NEMA PB 1.

4. Standard Features:

a. Mains: Circuit breaker or lugs only.

1) Location: Top, Bottom, or Convertible between top and bottom.

b. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

5. Other Available Features Required by Project:

a. Surge Suppression: Factory installed as integral part of indicated panelboards, complying with UL 1449 SPD Type 2.
b. Full-Sized Neutral: Equipped with full-capacity bonding strap for service entrance applications. Mount electrically isolated from enclosure.
c. Do not mount neutral bus in gutter.
d. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
e. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
f. Gutter-Tap Lugs: Mechanical type suitable for use with conductor material and with matching insulating covers. Locate at same end of bus as incoming lugs or main device.

2.3 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business.
2. Eaton.
3. Siemens Industry, Inc., Energy Management Division.
4. Square D; Schneider Electric USA.

B. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.

1. Circuit Breaker Trip Rating 225 amps and below:

a. Thermal-Magnetic Circuit Breakers;:
b. Inverse time-current element for low-level overloads.
c. Instantaneous magnetic trip element for short circuits.

2. Circuit Breaker Trip Rating 250 amps and above:

a. Electronic trip circuit breaker with RMS sensing.
b. Field-replaceable rating plug or electronic trip.
c. Digital display of settings, trip targets, and indicated metering displays.
d. Multi-button keypad to access programmable functions and monitored data.
e. Ten-event, trip-history log. Each trip event must be recorded with type, phase, and magnitude of fault that caused trip.
f. Integral test jack for connection to portable test set or laptop computer.
g. Field-Adjustable Settings:Electronic trip circuit breakers with rms sensing:

1) Instantaneous trip.
2) Long- and short-time pickup levels.
3) Long- and short-time adjustments.

3. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6 mA trip).
4. GFPE Circuit Breakers: Class B ground-fault protection (30 mA trip).
5. Subfeed Circuit Breakers: Vertically mounted.

6. MCCB Features and Accessories:

    a. Standard frame sizes, trip ratings, and number of poles.
    b. Breaker handle indicates tripped status.
    c. UL listed for reverse connection without restrictive line or load ratings.
    d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
    e. Shunt Trip: 120 V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
    f. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
    g. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.
    h. Multipole units enclosed in single housing with single handle.

C. Energy Reducing Maintenance Switch:

1. Required for circuit breakers rated 1200 amp and above.
2. Activation selector switch. Will set a temporary circuit breaker instantaneous trip setting when activated.
3. Blue pilot light indicator when activated.
4. Adjustable instantaneous trip setting with a minimum clearing time of 50 ms.

2.4 MAINTENANCE MATERIAL ITEMS

A. Spare Parts: Furnish to Owner spare parts, for repairing panelboards and related equipment, that are packaged with protective covering for storage on-site and identified with labels describing contents. Include the following:

1. Keys: Two spares for each type of panelboard cabinet lock.

B. Special Tools: Furnish to Owner proprietary equipment, keys, and software required to operate, maintain, repair, adjust, or implement future changes to panelboards and related equipment, that are packaged with protective covering for storage on-site and identified with labels describing contents. Include the following:

1. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify actual conditions with field measurements prior to ordering panelboards to verify that equipment fits in allocated space in, and comply with, minimum required clearances specified in NFPA 70.

B. Receive, inspect, handle, and store panelboards in accordance with NEMA PB 1.1.

C. Examine panelboards before installation. Reject panelboards that are damaged, rusted, or have been subjected to water saturation.

D. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.

E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Reference Standards:

1. Panelboards: Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NEMA PB 1.1.
2. Consult Architect for resolution of conflicting requirements.

C. Special Techniques:

1. Equipment Mounting:

    a. Attach panelboard to vertical finished or structural surface behind panelboard.
    b. Mount surface-mounted panelboards to steel slotted supports . Orient steel slotted supports vertically.

2. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
3. Provide mounting and anchoring devices.
4. For power distribution panelboards, mount top of trim 90 inches above finished floor unless otherwise indicated.
5. For branch circuit panelboards, mount top of trim 72 inches above finished floor unless noted otherwise.
6. Mount panelboard cabinet plumb and rigid without distortion of box.
7. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
8. Install overcurrent protective devices and controllers not already factory installed.

    a. Set field-adjustable, circuit-breaker trip ranges per specification section 260573.
    b. Tighten bolted connections and circuit breaker connections using calibrated torque wrench or torque screwdriver in accordance with manufacturer's published instructions.

9. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
10. Install filler plates in unused spaces.

11. Stub four 1 inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in future. Stub four 1 inch empty conduits below slab not on grade.
12. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.

D. Interfaces with Other Work:

1. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

3.3 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components.

B. Install warning signs.

C. Panelboard Nameplates: Label each panelboard with nameplate.

D. Device Nameplates: Label each branch circuit device in power panelboards with nameplate.

E. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles must be located on interior of panelboard door.

F. Breaker Labels: Faceplate must list current rating, UL and IEC certification standards, and AIC rating.

G. Circuit Directory:

1. Provide directory card inside panelboard door, mounted in metal frame with transparent protective cover.

a. Circuit directory must identify specific purpose with detail sufficient to distinguish it from other circuits.

2. Create directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.

3.4 FIELD QUALITY CONTROL

A. Administrant for Low-Voltage Electrical Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

C. Field tests and inspections must be witnessed by Architect.

D. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers stated in NETA ATS, Paragraph 7.6 Circuit Breakers. Do not perform optional tests. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Perform the following infrared scan tests and inspections and prepare reports:

a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
b. Follow-up Infrared Scanning: Perform additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
c. Instruments and Equipment:

1) Use infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

E. Nonconforming Work:

1. Panelboards will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

F. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

1. Include certified report that identifies panelboards included and that describes scanning results, with comparisons of two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

G. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.

3.5 ADJUSTING

A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

B. Set field-adjustable circuit-breaker trip ranges.

C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes. Prior to making circuit changes to achieve load balancing, inform Architect of effect on phase color coding.

1. Measure loads during period of normal facility operations.
2. Perform circuit changes to achieve load balancing outside normal facility operation schedule or at times directed by Architect. Avoid disrupting services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
3. After changing circuits to achieve load balancing, recheck loads during normal facility operations. Record load readings before and after changing circuits to achieve load balancing.
4. Tolerance: Maximum difference between phase loads, within panelboard, may not exceed 20 percent.

3.6 PROTECTION

A. Temporary Heating: Prior to energizing panelboards, apply temporary heat to maintain temperature in accordance with manufacturer's published instructions.

END OF SECTION 262416

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Straight-blade convenience, hospital-grade, isolated-ground, and tamper-resistant receptacles.
2. USB charger devices.
3. GFCI receptacles.
4. Toggle switches.
5. Wall plates.
6. Cord reels.

B. Related Requirements:

1. Section 260923 "Lighting Control Devices" for occupancy / vacancy sensor for control of plug load controlled receptacles.

1.3 DEFINITIONS

A. Abbreviations of Manufacturers' Names:

1. Eaton: Eaton Wiring Devices; Division of Cooper Industries, Inc.
2. Hubbell: Hubbell Incorporated: Wiring Devices-Kellems.
3. Leviton: Leviton Mfg. Company, Inc.
4. Pass & Seymour: Pass& Seymour/Legrand.

B. EMI: Electromagnetic interference.

C. GFCI: Ground-fault circuit interrupter.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each type of product.

2. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

1.5 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Poke-Through, Fire-Rated Closure Plugs: One for every five floor service outlets installed, but no fewer than two.

1.8 WARRANTY

A. Warranty: Manufacturer and Installer agree to repair or replace wiring devices that fail in materials or workmanship within specified warranty period.

B. Warranty Period: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL WIRING-DEVICE REQUIREMENTS

A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

C. Devices for Owner-Furnished Equipment:

1. Receptacles: Match plug configurations.

D. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 STRAIGHT-BLADE RECEPTACLES

A. Single and Duplex Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.

1. Manufacturers:

a. Eaton; 5361 (single), AH5362 (duplex).
b. Hubbell; HBL5361 (single), HBL5362 (duplex).
c. Leviton; 5361 (single), 5362 (duplex).
d. Pass & Seymour; 5361 (single), 5362A (duplex).

B. Hospital-Grade, Single and Duplex Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498 Supplement sd, and FS W-C-596.

1. Manufacturers:

a. Eaton; 8310 (single), AH8300 (duplex).
b. Hubbell; HBL8310 (single), HBL8300 (duplex).
c. Leviton; 8310 (single), 8300 (duplex).
d. Pass & Seymour; 8301 (single), 8300 (duplex).

2. Description: Single-piece, rivetless, nickel-plated, all-brass grounding system. Nickel-plated, brass mounting strap.

C. Isolated-Ground, Duplex Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.

1. Manufacturers:

a. Eaton; AH IG5362.
b. Hubbell; IG5362.
c. Leviton; 5362-IG.
d. Pass & Seymour; IG5362.

2. Description: Straight blade; equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.

D. Tamper-Resistant Duplex Convenience Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.

1. Manufacturers:

a. Eaton; TR8300.
b. Hubbell; HBL8300SGA.
c. Leviton; 8300-SGG.
d. Pass & Seymour; TR63H.

2. Description: Labeled and complying with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.

2.3 USB CHARGER DEVICES

A. Tamper-Resistant, USB Charger/Duplex Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, UL 1310, and FS W-C-596.

1. Manufacturers:

a. Eaton; TR8355.
b. Hubbell; USB20X2.
c. Leviton; T5832.
d. Pass & Seymour; TR5362USB.

2. Description: Single-piece, rivetless, nickel-plated, all-brass grounding system. Nickel-plated, brass mounting strap.
3. USB Receptacles: Dual, Type A.
4. Line Voltage Receptacles: Dual, two pole, three wire, and self-grounding.

B. Hospital-Grade, USB Charger Receptacles: 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498 Supplement sd, UL 1310, and FS W-C-596.

1. Manufacturers:

a. Eaton; TR8355.
b. Hubbell; USB8300.
c. Leviton; T5832-HG.
d. Pass & Seymour; TR8300HUSB.

2. Description: Labeled and complying with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.
3. USB Receptacles: Dual, Type A.
4. Line Voltage Receptacles: Dual, two pole, three wire, and self-grounding.

C. USB Charger 4 Port: comply with NEMA WD 1, NEMA WD 6, UL 498 Supplement sd, UL 1310, and FS W-C-596.

1. Manufacturers:

a. Eaton; 7750.
b. Hubbell; USB4.
c. Leviton; USB4P.
d. Pass & Seymour; TM8USB4.

2. Description: Labeled and complying with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.
3. USB Receptacles: Quad, Type A.

2.4 GFCI RECEPTACLES

A. General Description:

1. 125 V, 20 A, straight blade, feed-through type.
2. Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, UL 943 Class A, and FS W-C-596.
3. Self-testing with indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.

B. Duplex GFCI Convenience Receptacles (Dry Locations):

1. Manufacturers:

a. Eaton; SGF20.
b. Hubbell; GFRST20.
c. Leviton; GFNT2
d. Pass & Seymour; 2097.

C. Tamper-Resistant, Duplex GFCI Convenience Receptacles (Dry Locations):

1. Manufacturers:

a. Eaton; TRSGF20.
b. Hubbell; GFR5362TR.
c. Leviton; X7899.
d. Pass & Seymour; 2097TR.

D. Hospital-Grade, Duplex GFCI Convenience Receptacles (Dry Locations): Comply with UL 498 Supplement sd.

1. Manufacturers:

a. Eaton; SGFH20.
b. Hubbell; GFR8300TR.
c. Leviton; N7899-HG.
d. Pass & Seymour; 2095HG.

E. Tamper and Weather-Resistant, Duplex GFCI Convenience Receptacles:

1. Manufacturers:

a. Eaton; TWRSGF20.
b. Hubbell; GFTR20.
c. Leviton; GFWR2.
d. Pass & Seymour; 2097TRWR.

2.5 TOGGLE SWITCHES

A. Comply with NEMA WD 1, UL 20, and FS W-S-896.

B. Switches, 120/277 V, 20 A:

1. Single Pole:

a. Manufacturers:

1) Eaton; AH1221.
2) Hubbell; HBL1221.
3) Leviton; 1221-2.
4) Pass & Seymour; PS20AC1.

2. Two Pole:

a. Manufacturers:

1) Eaton; AH1222.
2) Hubbell; HBL1222.
3) Leviton; 1222-2.
4) Pass & Seymour; PS20AC2.

3. Three Way:

a. Manufacturers:

1) Eaton; AH1223.
2) Hubbell; HBL1223.
3) Leviton; 1223-2.
4) Pass & Seymour; PS20AC3.

4. Four Way:

a. Manufacturers:

1) Eaton; AH1224.
2) Hubbell; HBL1224.
3) Leviton; 1224-2.
4) Pass & Seymour; PS20AC4.

C. Pilot-Light Switches: 120/277 V, 20 A.

1. Manufacturers:

a. Eaton; AH1221PL.
b. Hubbell; HBL1221PL.
c. Leviton; 1221-LH1.

d. Pass & Seymour; PS20AC1RPL.

2. Description: Single pole, with LED-lighted handle, illuminated when switch is off.

D. Key-Operated Switches: 120/277 V, 20 A.

1. Manufacturers:

a. Eaton; AH1221L.
b. Hubbell; HBL1221L.
c. Leviton; 1221-2L.
d. Pass & Seymour; PS20AC1-L.

2. Description: Single pole, with factory-supplied key in lieu of switch handle.

E. Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches: 120/277 V, 20 A; for use with mechanically held lighting contactors.

1. Manufacturers:

a. Eaton; 1995.
b. Hubbell; HBL1557.
c. Leviton; 1257.
d. Pass & Seymour; 1251.

F. Key-Operated, Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches: 120/277 V, 20 A; for use with mechanically held lighting contactors, with factory-supplied key in lieu of switch handle.

1. Manufacturers:

a. Eaton; 1995L.
b. Hubbell; HBL1557L.
c. Leviton; 1257L.
d. Pass & Seymour; 1251L.

2.6 WALL PLATES

A. Single and combination types shall match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish. Provide (2) screws for each plate.
2. Material for Finished Spaces: Smooth, high-impact thermoplastic 0.035-inch- thick, satin-finished, Type 302 stainless steel.
3. Material for Unfinished Spaces: Galvanized steel.
4. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.

B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, "While-In-Use", weather-resistant, die-cast aluminum with lockable cover.

2.7 CORD REELS

A. Weatherproof cord reel, 20 feet, 3#12 AWG type SOW cable, with ratchet lock, duplex Neman 5-20 receptacle in outlet box at end of cable, 10 feet power feed cable and 340 degree pivot base and beam clamp with safety chain to mount to roof structure. Adjustable device on load cable to lock in maximum height of receptacle when cable is not in use. Provide strain relief on the cable at the outlet box.

B. Manufacturers:

1. Hubbell; HBL501.

2.8 FINISHES

A. Device Color:

1. Wiring Devices Connected to Normal Power System: As selected by Architect unless otherwise indicated or required by NFPA 70 or device listing.
2. Wiring Devices Connected to Emergency Power System: Red.
3. Isolated-Ground Receptacles: Orange.

B. Wall Plate Color: For plastic covers, match device color.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.

B. Coordination with Other Trades:

1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.

2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:

    a. Cut back and pigtail, or replace all damaged conductors.
    b. Straighten conductors that remain and remove corrosion and foreign matter.
    c. Pigtailing existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the left.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

3.2 GFCI RECEPTACLES

A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

B. Install weatherproof GFCI receptacles in all damp and wet locations.

3.3 IDENTIFICATION

A. Comply with Section 260553 "Identification for Electrical Systems."

B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.4 FIELD QUALITY CONTROL

A. Test Instruments: Use instruments that comply with UL 1436.

B. Perform the following tests and inspections:

1. Test Instruments: Use instruments that comply with UL 1436.

C. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

D. Wiring device will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

END OF SECTION 262726

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600 V ac and less for use in the following:

a. Control circuits.
b. Panelboards.
c. Switchboards.
d. Enclosed controllers.
e. Enclosed switches.

2. Spare-fuse cabinets.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.

a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.

2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.
4. Coordination charts and tables and related data.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017700 "Closeout Procedures," Section 017823 "Operation and Maintenance Data," include the following:

1. Ambient temperature adjustment information.
2. Current-limitation curves for fuses with current-limiting characteristics.
3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse used on the Project. Submit in electronic format suitable for use in coordination software.
4. Coordination charts and tables and related data.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

1.6 FIELD CONDITIONS

A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F or more than 100 deg F, apply manufacturer's ambient temperature adjustment factors to fuse ratings.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Bussmann, an Eaton business.
2. Littelfuse, Inc.
3. Mersen USA.

B. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.

2.2 CARTRIDGE FUSES

A. Characteristics: NEMA FU 1, current-limiting, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

1. Type RK-1: 250 600-V, zero- to 600-A rating, 200 kAIC, time delay.
2. Type CC: 600-V, zero- to 30-A rating, 200 kAIC, time delay.
3. Type CD: 600-V, 31- to 60-A rating, 200 kAIC, time delay.
4. Type J: 600-V, zero- to 600-A rating, 200 kAIC, time delay.
5. Type L: 600-V, 601- to 6000-A rating, 200 kAIC, time delay.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Comply with NEMA FU 1 for cartridge fuses.

D. Comply with NFPA 70.

E. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

2.3 SPARE-FUSE CABINET

A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.

1. Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
2. Finish: Gray, baked enamel.
3. Identification: "SPARE FUSES" in 1-1/2-inch- high letters on exterior of door.
4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.

B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.

C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.

D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.

E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

A. Cartridge Fuses:

1. Service Entrance: Class L, time delay Class J, time delay.
2. Feeders: Class L, time delay Class J, fast acting.
3. Motor Branch Circuits: Class RK1, time delay.
4. Large Motor Branch (601-4000 A): Class L, time delay.
5. Other Branch Circuits: Class RK1, time delay.
6. Control Transformer Circuits: Class CC or CD, time delay, control transformer duty.
7. Provide open-fuse indicator fuses or fuse covers with open fuse indication.

3.3 INSTALLATION

A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

B. Install spare-fuse cabinet(s) in location shown on the Drawings or as indicated in the field by Architect.

3.4 IDENTIFICATION

A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information inside of door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fusible switches.
2. Nonfusible switches.
3. Enclosures.

1.2 DEFINITIONS

A. GFEP: Ground-fault circuit-interrupter for equipment protection.

B. GFLS: Ground-fault circuit-interrupter for life safety.

C. SPDT: Single pole, double throw.

1.3 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data:

a. For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
b. Enclosure types and details for types other than UL 50E, Type 1.
c. Current and voltage ratings.
d. Short-circuit current ratings (interrupting and withstand, as appropriate).
e. Include evidence of qualified electrical testing laboratory listing for series rating of installed devices.
f. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.

2. Shop Drawings: For enclosed switches and circuit breakers.

a. Include plans, elevations, sections, details, and attachments to other work.
b. Include wiring diagrams for power, signal, and control wiring.

B. Field Quality-Control Submittals:

1. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Warranty documentation.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Spare Parts: Furnish to Owner spare parts, for repairing enclosed switches and circuit breakers, that are packaged with protective covering for storage on-site and identified with labels describing contents. Include the following:

1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
2. Fuse Pullers: Two for each size and type.

1.6 WARRANTY

A. Special Installer Extended Warranty: Installer warrants that fabricated and installed enclosed switches and circuit breakers perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period.

1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Source Limitations: Obtain products from single manufacturer.

B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

C. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

2.2 FUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business; TH Series.

2. Eaton; DH Series.
3. Siemens Industry, Inc., Energy Management Division; HF Series.
4. Square D; Schneider Electric USA; H/VH Series.

B. Type HD, Heavy Duty:

1. Single throw.
2. Three pole.
3. 240 or 600 V(ac).
4. 1200 A and smaller.
5. UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses.
6. Lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:

1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
4. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
5. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.3 NONFUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business; THN Series.
2. Eaton; DH Series.
3. Siemens Industry, Inc., Energy Management Division; HNF Series.
4. Square D; Schneider Electric USA; HU/VHU Series.

B. Type HD, Heavy Duty:

1. Single throw.
2. Three pole.
3. 200 or 600 V(ac).
4. 1200 A and Smaller.
5. UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:

1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.

2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.4 ENCLOSURES

A. Enclosed Switches and Circuit Breakers: UL 489, NEMA KS 1, UL 50E, and UL 50, to comply with environmental conditions at installed location.

B. Enclosure Finish: Enclosure must be finished with gray baked enamel paint, electrodeposited on cleaned, phosphatized steel (UL 50E Type 1), gray baked enamel paint, electrodeposited on cleaned, phosphatized galvannealed steel (UL 50E Types 3R, 12), or a brush finish on Type 304 stainless steel (UL 50E Type 4-4X stainless steel).

C. Operating Mechanism: . Cover interlock mechanism must have externally operated override. Override may not permanently disable interlock mechanism, which must return to locked position once override is released. Tool used to override cover interlock mechanism must not be required to enter enclosure in order to override interlock.

D. Enclosures designated as UL 50E Type 4, 4X stainless steel must have dual cover interlock mechanism to prevent unintentional opening of enclosure cover when circuit breaker is ON and to prevent turning circuit breaker ON when enclosure cover is open.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Commencement of work will indicate Installer's acceptance of areas and conditions as satisfactory.

3.2 SELECTION OF ENCLOSURES

A. Indoor, Dry and Clean Locations: UL 50E, Type 1.

B. Outdoor Locations: UL 50E, Type 3R.

C. Kitchen Areas: UL 50E, Type 4X, stainless steel.

D. Other Wet or Damp, Indoor Locations: UL 50E, Type 4.

E. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: UL 50E, Type 12.

3.3 INSTALLATION

A. Comply with manufacturer's published instructions.

B. Special Techniques:

1. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
2. Temporary Lifting Provisions: Remove temporary lifting of eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
3. Install fuses in fusible devices.

3.4 IDENTIFICATION

A. Comply with requirements in Section 260553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.5 FIELD QUALITY CONTROL

A. Field tests and inspections must be witnessed by Architect.

B. Tests and Inspections for Switches:

1. Visual and Mechanical Inspection:

a. Inspect physical and mechanical condition.
b. Inspect anchorage, alignment, grounding, and clearances.
c. Verify that unit is clean.
d. Verify blade alignment, blade penetration, travel stops, and mechanical operation.
e. Verify that fuse sizes and types match the Specifications and Drawings.
f. Verify that each fuse has adequate mechanical support and contact integrity.
g. Inspect bolted electrical connections for high resistance using one of the following methods:

1) Use low-resistance ohmmeter.

a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of lowest value.

2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.

a) Bolt-torque levels must be in accordance with manufacturer's published data. In absence of manufacturer's published data, use NETA ATS Table 100.12.

h. Verify that operation and sequencing of interlocking systems is as described in the Specifications and shown on Drawings.
i. Verify correct phase barrier installation.
j. Verify lubrication of moving current-carrying parts and moving and sliding surfaces.

2. Electrical Tests:

a. Perform resistance measurements through bolted connections with low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of lowest value.
b. Measure contact resistance across each switchblade fuseholder. Drop values may not exceed high level of manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of lowest value.
c. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In absence of manufacturer's published data, use Table 100.1 from NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.
d. Measure fuse resistance. Investigate fuse-resistance values that deviate from each other by more than 15 percent.
e. Perform ground fault test in accordance with NETA ATS Section 7.14 "Ground Fault Protection Systems, Low-Voltage."

C. Nonconforming Work:

1. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

D. Collect, assemble, and submit test and inspection reports.

1. Test procedures used.
2. Include identification of each enclosed switch and circuit breaker tested and describe test results.
3. List deficiencies detected, remedial action taken, and observations after remedial action.

E. Manufacturer Services:

1. Engage factory-authorized service representative to support field tests and inspections.

3.6 ADJUSTING

A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

3.7 PROTECTION

A. After installation, protect enclosed switches and circuit breakers from construction activities. Remove and replace items that are contaminated, defaced, damaged, or otherwise caused to be unfit for use prior to acceptance by Owner.

3.8 MAINTENANCE

A. Infrared Scanning of Enclosed Switches and Breakers: Two months after Substantial Completion, perform infrared scan of joints and connections. Remove covers so joints and connections are accessible to portable scanner. Take visible light photographs at same locations and orientations as infrared scans for documentation to ensure follow-on scans match same conditions for valid comparison.

1. Instruments and Equipment: Use infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
2. Follow-up Infrared Scanning: Perform two follow-up infrared scans of enclosed switches and breakers, one at four months and another at 11 months after Substantial Completion.
3. Instrument: Use infrared-scanning device designed to measure temperature or to detect significant deviations from normal values. Provide documentation of device calibration.
4. Report: Prepare certified report that identifies units checked and that describes scanning results. Include notation of deficiencies detected, remedial actions taken, and scanning observations after remedial action.

END OF SECTION 262816

SECTION 262913.99 - LIGHTING CONTACTORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Lighting Contactors.

B. Related Requirements:

1. Section 260526 "Grounding and Bonding for Electrical Systems" specifies grounding and bonding of lighting control devices referenced by this Section.
2. Section 260529 "Hangers and Supports for Electrical Systems" specifies hangers and supports referenced by this Section.
3. Section 260553 "Identification for Electrical Systems" specifies electrical equipment labels and warning signs referenced by this Section.
4. Section 260923 "Lighting Control Devices" for occupancy sensors, timers, control-voltage switches, and control-voltage dimmers.

1.2 DEFINITIONS

A. N.C.: Normally closed.

B. N.O.: Normally open.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Product Listing: Include copy of unexpired approval letter, on letterhead of qualified electrical testing agency, certifying product's compliance with specified listing criteria.

a. If listed manufacturer differs from selling manufacturer, indicate relationship between entities on submittal. Clearly indicate which entity warrants product performance and fitness for purpose.
b. Listing criteria identified in approval letter must match specified listing criteria. UL label indicating approval of equipment's enclosure is not considered approval of equipment for intended application.
c. Product identification in approval letter must match product branding and model numbers in submittal. Approval letters for discontinued or superseded products are unacceptable for submitted product.

2. Include manufacturer's sample extended warranty language.

B. Shop Drawings: Prepare and submit the following:

1. Show installation details for the following:

a. Lighting contactors.

2. Interconnection diagrams showing field-installed wiring.
3. Diagrams for power, signal, and control wiring.

C. Field quality-control reports.

1.4 INFORMATIONAL SUBMITTALS

A. Manufacturer's published instructions.

B. Field Reports:

1. Manufacturer's field reports for field quality-control support.

1.5 CLOSEOUT SUBMITTALS

A. Warranty documentation.

1.6 QUALIFICATIONS

A. Electrical Power Testing and Inspecting Agency: Entities possessing active credentials from qualified electrical testing laboratory recognized by authorities having jurisdiction.

1.7 WARRANTY

A. Special Installer Extended Warranty: Installer warrants that installed lighting conactors perform in accordance with specified requirements and agrees to repair or replace components or products that fail to perform as specified within extended-warranty period. Warranty must convey to Owner upon acceptance of the Work.

1. Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

B. Special Manufacturer Extended Warranty: Manufacturer warrants that lighting contactors perform in accordance with specified requirements and agrees to provide repair or replacement of components or products that fail to perform as specified within extended-warranty period. Warranty must convey to Owner upon acceptance of the Work.

1. Failures include, but are not limited to, the following:

a. Faulty operation of lighting contactors.

2. Initial Extended-Warranty Period: Two years from date of Substantial Completion; full coverage for labor, materials, and equipment.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements:

1. Products or components listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction and marked for intended location and application.
2. Must comply with CCR Title 24.

2.2 LIGHTING CONTACTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Business; CR463M Series.
2. Eaton; ECL04 Series.
3. Siemens Industry, Inc., Energy Management Division; CLM Series.
4. Square D; Schneider Electric USA; LX Series.
5. Source Limitations: Obtain products from single manufacturer.
6. Listing Criteria: Investigated, labeled, and marked by qualified electrical testing laboratory in accordance with guide information and standards specified for the following UL product categories:

    a. Industrial Control Switches: UL CCN NRNT, including UL 508.

7. Standard Features:

    a. Electrically operated and mechanically held, non-combination-type lighting contactors, complying with NEMA ICS 2.
    b. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush driver (driver with 15 percent or less THD of normal load current).
    c. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
    d. Provide contactor with ratings and contact configuration as indicated on drawings.
    e. Each individual contact stage shall provide a mechanical indication of contact status.
    f. Wire terminations shall be finger and back of hand safe.
    g. Contact type (N.O./N.C.) shall be indicated when mounted in place. Contacts shall be enclosed within stage for resistance to contaminants and greater reliability.
    h. Contact blocks shall be capable of being configured in either a normally open (N.O.) or normally closed (N.C.) configuration.

i. The contactor shall be capable of being configured with up to 12 poles in the N.O. position or with a maximum of 8 poles configured to NC with an additional 4 poles configured to N.O.
j. Provide (1) N.O./(1) N.C. auxiliary contacts in either single or two pole forms and may also be configured to NO or NC by the position in the base.
k. Contact terminals shall accept up to two #8 AWG conductors.
l. The contactor markings shall be on the face and are easily read with the contactor in position. The coil voltage shall be readily visible through a window at the base of the contactor.
m. Enclosure Rating: Comply with UL 50E.
n. General Requirements for Control Circuit and Pilot Devices: NEMA ICS 5; factory installed in contactor enclosure cover unless otherwise indicated.

1) Pilot Lights, and Selector Switches: Standard-duty, except as needed to match enclosure type.

a) Pilot Lights: LED, Red - "ON"; Green - "OFF".
b) Selector Switches: Rotary - Hand-Off-Auto.

o. Provide two wire control module.
p. Interface with DDC System for HVAC: Provide hardware interface to enable the DDC system for HVAC to control lighting contactors.

1) Control: On-off operation.

2.3 ENCLOSURES

A. Comply with NEMA 250, type designations as indicated on Drawings, complying with environmental conditions at installed location.

B. The construction of the enclosures shall comply with NEMA ICS 6.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine lighting contactors before installation. Reject lighting contactors that are wet, moisture damaged, or mold damaged.

B. Examine walls and ceilings for suitable conditions where lighting contactors will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SELECTION OF CONDUCTORS AND CABLES

A. Power Wiring to Supply Side of Lighting Contactors: Not smaller than 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 INSTALLATION OF LIGHTING CONTACTORS

A. Comply with manufacturer's published instructions.

B. Special Installation Techniques:

1. Installation of Wiring:

a. Conduit: Minimum conduit size is 1/2 inch.
b. Wiring within Enclosures: Separate power-limited and nonpower-limited conductors in accordance with conductor manufacturer's published instructions.
c. Size conductors in accordance with lighting contactor manufacturer's published instructions unless otherwise indicated.
d. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, device, and outlet boxes; terminal cabinets; and equipment enclosures.

C. Interfaces with Other Work:

1. Identification: Provide labels for lighting contactors.

a. Identify field-installed conductors, interconnecting wiring, and components.
b. Identify controlled circuits in lighting contactors.
c. Label lighting contactors with designation indicated.

3.4 FIELD QUALITY CONTROL

A. Administrant for Electrical Power Tests and Inspections:

1. Administer and perform tests and inspections with assistance of factory-authorized service representative.

B. Field tests must be witnessed by Architect .

C. Tests and Inspections:

1. Operational Test: After installing lighting contactors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
2. Test controls. Replace damaged and malfunctioning controls and equipment.

D. Nonconforming Work:

1. Lighting contactor will be considered defective if they do not pass tests and inspections.
2. Remove and replace defective units and retest.

E. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.

F. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.

1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at the Project site.

3.5 CLOSEOUT ACTIVITIES

A. Demonstration:

1. Demonstrate to Owner's maintenance and clerical personnel how to operate the following systems and equipment:

a. Lighting contactors.

B. Training:

1. Train Owner's maintenance personnel on the following topics:

a. How to adjust, operate, and maintain lighting contactors.

END OF SECTION 262913.99

SECTION 263213.16 - GASEOUS EMERGENCY ENGINE GENERATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes packaged engine generators for emergency use with the following features:

1. Natural gas engine.
2. Gaseous fuel system.
3. Control and monitoring.
4. Generator overcurrent and fault protection.
5. Generator, exciter, and voltage regulator.
6. Load banks.
7. Outdoor engine generator enclosure.
8. Vibration isolation devices.
9. Finishes.

B. Related Requirements:

1. Section 263600 "Transfer Switches" for transfer switches including sensors and relays to initiate automatic-starting and -stopping signals for engine generators.

1.3 DEFINITIONS

A. EPS: Emergency power supply.

B. EPSS: Emergency power supply system.

C. Operational Bandwidth: The total variation from the lowest to highest value of a parameter over the range of conditions indicated, expressed as a percentage of the nominal value of the parameter.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each type of product.

a. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
b. Include thermal damage curve for generator.
c. Include time-current characteristic curves for generator protective device.
d. Include fuel consumption in cubic feet per hour at 0.8 power factor at 0.5, 0.75, and 1.0 times generator capacity.
e. Include generator efficiency at 0.8 power factor at 0.5, 0.75, and 1.0 times generator capacity.
f. Include airflow requirements for cooling and combustion air in cubic feet per minute at 0.8 power factor, with air-supply temperature of 95, 80, 70, and 50 deg F. Provide Drawings indicating requirements and limitations for location of air intake and exhausts.
g. Include generator characteristics, including, but not limited to, kilowatt rating, efficiency, reactances, and short-circuit current capability.
h. Muffler and sound attenuation specifications including dB levels at 1, 7, and 15 meter distances

2. Shop Drawings:

a. Include plans and elevations for engine generator and other components specified.
b. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Identify fluid drain ports and clearance requirements for proper fluid drain.
d. Design calculations for selecting vibration isolators and seismic restraints and for designing vibration isolation bases. Signed and sealed by a qualified professional engineer.
e. Vibration Isolation Base Details: Detail fabrication, including anchorages and attachments to structure and supported equipment. Include base weights. Signed and sealed by a qualified professional engineer.
f. Include diagrams for power, signal, and control wiring. Complete schematic, wiring, and interconnection diagrams showing terminal markings for EPS equipment and functional relationship between all electrical components.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer.

B. Seismic Qualification Data: Certificates, for engine generator, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: With engine and generator mounted on rails, identify center of gravity and total weightsupplied enclosure, and each piece of equipment not integral to the engine generator, and locate and describe mounting and anchorage provisions.

3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Source Quality-Control Reports: Including, but not limited to, the following:

1. Certified summary of prototype-unit test report.
2. Certified Test Reports: For components and accessories that are equivalent, but not identical, to those tested on prototype unit.
3. Certified Summary of Performance Tests: Certify compliance with specified requirement to meet performance criteria for sensitive loads.
4. Report of factory test on units to be shipped for this Project, showing evidence of compliance with specified requirements.
5. Report of sound generation.
6. Report of exhaust emissions showing compliance with applicable regulations.
7. Certified Torsional Vibration Compatibility: Comply with NFPA 110.

D. Field quality-control reports.

E. Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For packaged engine generators to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. List of tools and replacement items recommended to be stored at Project for ready access. Include part and drawing numbers, current unit prices, and source of supply.
b. Operating instructions laminated and mounted adjacent to generator location.
c. Training plan.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fuses: One for every 10 of each type and rating, but no fewer than one of each.
2. Indicator Lamps: Two for every six of each type used, but no fewer than two of each.
3. Filters: Two sets each of lubricating oil, fuel, and combustion-air filters.
4. Tools: Each tool listed by part number in operations and maintenance manual.

1.8 QUALITY ASSURANCE

A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

1.9 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of packaged engine generators and associated auxiliary components that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Kohler Power Systems.

B. Source Limitations: Obtain packaged engine generators and auxiliary components from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Engine generator housing, engine generator, batteries, battery racks, silencers, load banks, sound attenuating equipment, accessories, and components shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
2. Shake-table testing shall comply with ICC-ES AC156. Testing shall be performed with all fluids at worst-case normal levels.
3. Component Importance Factor: 1.5.

B. B11 Compliance: Comply with B11.19.

C. NFPA Compliance:

1. Comply with NFPA 37.
2. Comply with NFPA 70.
3. Comply with NFPA 110 requirements for Level 1 EPSS.

D. UL Compliance: Comply with UL 2200.

E. Engine Exhaust Emissions: Comply with EPA Tier 4 requirements and applicable state and local government requirements.

F. Noise Emission: Comply with applicable state and local government requirements for maximum noise level at adjacent property boundaries due to sound emitted by engine generator, including engine, engine exhaust, engine cooling-air intake and discharge, and other components of installation.

G. Environmental Conditions: Engine generator system shall withstand the following environmental conditions without mechanical or electrical damage or degradation of performance capability:

1. Ambient Temperature: 5 to 104 deg F.
2. Relative Humidity: Zero to 95 percent.
3. Altitude: Sea level to 1000 feet.

2.3 ENGINE GENERATOR ASSEMBLY DESCRIPTION

A. Factory-assembled and -tested, water-cooled engine, with brushless generator and accessories.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.

C. EPSS Class: Engine generator shall be classified as Class 48 according to NFPA 110.

D. Service Load: Refer to Drawings for kW/kVA rating. kVA.

E. Power Factor: 0.8, lagging.

F. Frequency: 60 Hz.

G. Voltage: 208 480-V ac.

H. Phase: Three-phase, three four-wire wye.

I. Induction Method: Naturally aspirated.

J. Governor: Adjustable isochronous, with speed sensing.

K. Mounting Frame: Structural-steel framework to maintain alignment of mounted components without depending on concrete foundation. Provide lifting attachments sized and spaced to prevent deflection of base during lifting and moving.

1. Rigging Diagram: Inscribed on metal plate permanently attached to mounting frame to indicate location and lifting capacity of each lifting attachment and engine generator center of gravity.

L. Capacities and Characteristics:

1. Power Output Ratings: Nominal ratings as indicated at 0.8 power factor excluding power required for the continued and repeated operation of the unit and auxiliaries.

2. Nameplates: For each major system component to identify manufacturer's name and address, and model and serial number of component.

M. Engine Generator Performance for Sensitive Loads:

1. Oversizing generator compared with the rated power output of the engine is permissible to meet specified performance.

   a. Nameplate Data for Oversized Generator: Show ratings required by the Contract Documents rather than ratings that would normally be applied to generator size installed.

2. Steady-State Voltage Operational Bandwidth: 1 percent of rated output voltage, from no load to full load.
3. Transient Voltage Performance: Not more than 10 percent variation for 50 percent step-load increase or decrease. Voltage shall recover and remain within the steady-state operating band within 0.5 second.
4. Steady-State Frequency Operational Bandwidth: Plus or minus 0.25 percent of rated frequency, from no load to full load.
5. Steady-State Frequency Stability: When system is operating at any constant load within the rated load, there shall be no random speed variations outside the steady-state operational band and no hunting or surging of speed.
6. Transient Frequency Performance: Less than 2-Hz variation for 50 percent step-load increase or decrease. Frequency shall recover and remain within the steady-state operating band within three seconds.
7. Output Waveform: At no load, harmonic content, measured line to neutral, shall not exceed 2 percent total with no slot ripple. Telephone influence factor, determined according to NEMA MG 1, shall not exceed 50 percent.
8. Sustained Short-Circuit Current: For a three-phase, bolted short circuit at system output terminals, system shall supply a minimum of 300 percent of rated full-load current for not less than 10 seconds and then clear the fault automatically, without damage to winding insulation or other generator system components.
9. Excitation System: Performance shall be unaffected by voltage distortion caused by nonlinear load.

   a. Provide permanent magnet excitation for power source to voltage regulator.

10. Start Time: Comply with NFPA 110, Type 10, system requirements.

2.4 ENGINE

A. Fuel: Natural gas.

B. Rated Engine Speed: 1800 rpm.

C. Lubrication System: Engine or skid mounted.

1. Filter and Strainer: Rated to remove 90 percent of particles 5 micrometers and smaller while passing full flow.

2. Thermostatic Control Valve: Control flow in system to maintain optimum oil temperature. Unit shall be capable of full flow and is designed to be fail-safe.
3. Crankcase Drain: Arranged for complete gravity drainage to an easily removable container with no disassembly and without use of pumps, siphons, special tools, or appliances.

D. Jacket Coolant Heater: Electric-immersion type, factory installed in coolant jacket system. Comply with NFPA 110 requirements for Level 1 equipment for heater capacity and with UL 499.

E. Cooling System: Closed loop, liquid cooled, with radiator factory mounted on engine generator mounting frame and integral engine-driven coolant pump.

1. Coolant: Solution of 50 percent ethylene-glycol-based antifreeze and 50 percent water, with anticorrosion additives as recommended by engine manufacturer.
2. Size of Radiator: Adequate to contain expansion of total system coolant, from cold start to 110 percent load condition.
3. Temperature Control: Self-contained, thermostatic-control valve modulates coolant flow automatically to maintain optimum constant coolant temperature as recommended by engine manufacturer.
4. Coolant Hose: Flexible assembly with inside surface of nonporous rubber and outer covering of aging-, UV-, and abrasion-resistant fabric.

    a. Rating: 50-psig maximum working pressure with coolant at 180 deg F, and noncollapsible under vacuum.
    b. End Fittings: Flanges or steel pipe nipples with clamps to suit piping and equipment connections.

F. Muffler/Silencer: Critical type, sized as recommended by engine manufacturer and selected with exhaust piping system to not exceed engine manufacturer's engine backpressure requirements.

1. Minimum sound attenuation of 25 dB at 500 Hz.
2. Sound level measured at a distance of 25 feet from exhaust discharge after installation is complete shall be 78 dBA or less.

G. Air-Intake Filter: Heavy-duty, engine-mounted air cleaner with replaceable dry-filter element and "blocked filter" indicator.

H. Starting System: 24-V electric, with negative ground.

1. Components: Sized so they are not damaged during a full engine-cranking cycle, with ambient temperature at maximum specified in "Performance Requirements" Article.
2. Cranking Motor: Heavy-duty unit that automatically engages and releases from engine flywheel without binding. Motor shall be capable of cranking engine five times in succession without overheating and sufficient speed for minus 10 degrees F starting.
3. Cranking Cycle: As required by NFPA 110 for system level specified.
4. Battery: Lead acid, with capacity within ambient temperature range specified in "Performance Requirements" Article to provide specified cranking cycle at least five times without recharging.

5. Battery Cable: Size as recommended by engine manufacturer for cable length indicated. Include required interconnecting conductors and connection accessories.
6. Battery Compartment: Factory fabricated of metal with acid-resistant finish and thermal insulation. Thermostatically controlled heater shall be arranged to maintain battery above 50 deg F regardless of external ambient temperature within range specified in "Performance Requirements" Article. Include accessories required to support and fasten batteries in place. Provide ventilation to exhaust battery gases.
7. Battery Stand: Factory-fabricated, two-tier metal with acid-resistant finish designed to hold the quantity of battery cells required and to maintain the arrangement to minimize lengths of battery interconnections.
8. Battery-Charging Alternator: Factory mounted on engine with solid-state voltage regulation and 35-A minimum continuous rating.
9. Battery Charger: Current-limiting, automatic-equalizing and float-charging type designed for lead-acid batteries. Unit shall comply with UL 1236 and include the following features:

    a. Operation: Equalizing-charging rate of 10 A shall be initiated automatically after battery has lost charge until an adjustable equalizing voltage is achieved at battery terminals. Unit shall then be automatically switched to a lower float-charging mode and shall continue to operate in that mode until battery is discharged again.
    b. Automatic Temperature Compensation: Adjust float and equalize voltages for variations in ambient temperature from minus 40 to 140 deg F to prevent overcharging at high temperatures and undercharging at low temperatures.
    c. Automatic Voltage Regulation: Maintain constant output voltage regardless of input voltage variations up to plus or minus 10 percent.
    d. Ammeter and Voltmeter: Flush mounted in door. Meters shall indicate charging rates.
    e. Safety Functions: Sense abnormally low battery voltage and close contacts providing low battery voltage indication on control and monitoring panel. Sense high battery voltage and loss of ac input or dc output of battery charger. Either condition shall close contacts that provide a battery-charger malfunction indication at system control and monitoring panel.
    f. Enclosure and Mounting: NEMA 250, Type 1, wall-mounted cabinet.

10. Master disconnect switch with lock-out lever kit, suitable for multiple padlocks or lockout hasp.

2.5 GASEOUS FUEL SYSTEM

A. Natural Gas Piping: Comply with requirements in Section 231123 "Facility Natural Gas Piping."

B. Gas Train: Comply with NFPA 37.

C. Engine Fuel System:

1. , Vapor-Withdrawal System:

    a. Carburetor.

2. Fuel Filters: One for each fuel type.
3. Manual Fuel Shutoff Valves: One for each fuel type.
4. Flexible Fuel Connectors: Minimum one for each fuel connection.
5. Fuel change gas pressure switch.

2.6 CONTROL AND MONITORING

A. Automatic Starting System Sequence of Operation: When mode-selector switch on the control and monitoring panel is in the automatic position, remote-control contacts in one or more separate automatic transfer switches initiate starting and stopping of engine generator. When mode-selector switch is switched to the on position, engine generator starts. The off position of same switch initiates engine generator shutdown. When engine generator is running, specified system or equipment failures or derangements automatically shut down engine generator and initiate alarms.

B. Provide minimum run-time control set for 30 minutes, with override only by operation of a remote emergency-stop switch.

C. Comply with UL 508A.

D. Configuration: Operating and safety indications, protective devices, basic system controls, and engine gages shall be grouped in a common control and monitoring panel mounted on the engine generator. Mounting method shall isolate the control panel from engine generator vibration. Panel shall be powered from the engine generator battery.

E. Control and Monitoring Panel:

1. Digital controller with integrated LCD display, controls, and microprocessor, capable of local and remote control, monitoring, and programming, with battery backup.
2. Instruments: Located on the control and monitoring panel and viewable during operation.

    a. Engine lubricating-oil pressure gage.
    b. Engine-coolant temperature gage.
    c. DC voltmeter (alternator battery charging).
    d. Running-time meter.
    e. AC voltmeter, for each phase connected to a phase selector switch.
    f. AC ammeter, for each phase connected to a phase selector switch.
    g. AC frequency meter.
    h. Generator-voltage adjusting rheostat.

3. Controls and Protective Devices: Controls, shutdown devices, and common visual alarm indication as required by NFPA 110 for Level 1 system, including the following:

    a. Cranking control equipment.
    b. Run-Off-Auto switch.
    c. Control switch not in automatic position alarm.
    d. Overcrank alarm.
    e. Overcrank shutdown device.

f. Low water temperature alarm.
g. High engine temperature pre-alarm.
h. High engine temperature.
i. High engine temperature shutdown device.
j. Overspeed alarm.
k. Overspeed shutdown device.

l. Coolant low-level alarm.
m. Coolant low-level shutdown device.
n. Coolant high-temperature prealarm.
o. Coolant high-temperature alarm.
p. Coolant low-temperature alarm.
q. Coolant high-temperature shutdown device.
r. EPS load indicator.
s. Battery high-voltage alarm.
t. Low-cranking voltage alarm.
u. Battery-charger malfunction alarm.
v. Battery low-voltage alarm.
w. Lamp test.
x. Contacts for local and remote common alarm.
y. Remote manual-stop shutdown device.
z. Air shutdown damper alarm when used.
aa. Air shutdown damper shutdown device when used.
bb. Generator overcurrent-protective-device not-closed alarm.

F. Connection to Datalink:

1. A separate terminal block, factory wired to Form C dry contacts, for each alarm and status indication.
2. Provide connections for datalink transmission of indications to remote data terminals via ModBus. Data system connections to terminals are covered in Section 260913 "Electrical Power Monitoring and Control."

G. Common Remote Panel with Common Audible Alarm: Comply with NFPA 110 requirements for Level 1 systems. Include necessary contacts and terminals in control and monitoring panel. Remote panel shall be powered from the engine generator battery.

H. Supporting Items: Include sensors, transducers, terminals, relays, and other devices and include wiring required to support specified items. Locate sensors and other supporting items on engine or generator unless otherwise indicated.

I. Remote Emergency-Stop Switch: Flush; wall mounted unless otherwise indicated; and labeled. Push button shall be protected from accidental operation.

2.7 GENERATOR OVERCURRENT AND FAULT PROTECTION

A. Overcurrent protective devices for the entire EPSS shall be coordinated to optimize selective tripping when a short circuit occurs. Coordination of protective devices shall consider both utility and EPSS as the voltage source.

1. Overcurrent protective devices for the EPSS shall be accessible only to authorized personnel.

B. Generator Circuit Breaker: Molded-case, electronic-trip type; 100 percent rated; complying with UL 489.

1. Tripping Characteristics: Adjustable long-time and short-time delay and instantaneous.
2. Trip Settings: Selected to coordinate with generator thermal damage curve.
3. Shunt Trip: Connected to trip breaker when engine generator is shut down by other protective devices.
4. Mounting: Adjacent to or integrated with control and monitoring panel.

C. Ground-Fault Indication: Comply with NFPA 70 Article 700, "Emergency System" signals for ground fault.

1. Indicate ground fault with other engine generator alarm indications.
2. Do not trip generator protective device on ground fault.

2.8 GENERATOR, EXCITER, AND VOLTAGE REGULATOR

A. Comply with NEMA MG 1.

B. Drive: Generator shaft shall be directly connected to engine shaft. Exciter shall be rotated integrally with generator rotor.

C. Electrical Insulation: Class H.

D. Stator-Winding Leads: Brought out to terminal box to permit future reconnection for other voltages if required. Provide 12-lead alternator.

E. Range: Provide extended range of output voltage by adjusting the excitation level.

F. Construction shall prevent mechanical, electrical, and thermal damage due to vibration, overspeed up to 125 percent of rating, and heat during operation at 110 percent of rated capacity.

G. Enclosure: Dripproof.

H. Instrument Transformers: Mounted within generator enclosure.

I. Voltage Regulator: Solid-state type, separate from exciter, providing performance as specified and as required by NFPA 110.

1. Adjusting Rheostat on Control and Monitoring Panel: Provide plus or minus 5 percent adjustment of output-voltage operating band.
2. Maintain voltage within 20 percent on one step, full load.
3. Provide anti-hunt provision to stabilize voltage.
4. Maintain frequency within 10 percent and stabilize at rated frequency within two seconds.

J. Strip Heater: Thermostatically controlled unit arranged to maintain stator windings above dew point.

K. Windings: Two-thirds pitch stator winding and fully linked amortisseur winding.

L. Subtransient Reactance: 12 percent, maximum.

2.9 LOAD BANK

A. Description: Permanent, radiator-mounted, resistive unit capable of providing a balanced three-phase, delta-connected load to engine generator at 50 percent rated-system capacity. Unit shall be capable of selective control of load in 25 percent steps of load-bank rating and with minimum step changes of approximately 5 and 10 percent available.

B. Resistive Load Elements: Corrosion-resistant chromium alloy with ceramic and stainless-steel supports. Elements shall be double insulated and designed for repetitive on-off cycling. Elements shall be mounted in removable aluminized-steel heater cases. Galvanized steel is prohibited. Element's maximum resistance shall be between 100 and 105 percent of rated resistance.

C. Load-Bank Heat Dissipation: Integral fan with totally enclosed motor shall provide uniform cooling airflow through load elements. Airflow and coil operating current shall be such that, at maximum load, with ambient temperature at the upper end of specified range, load-bank elements operate at not more than 50 percent of maximum continuous temperature rating of resistance elements.

D. Load-Element Switching: Remote-controlled contactors switch groups of load elements. Contactor coils are rated 120 V. Contactors shall be located in a separate NEMA 250, Type 3R enclosure within load-bank enclosure, accessible from exterior through hinged doors with tumbler locks.

E. Contactor Enclosures: Heated by thermostatically controlled strip heaters to prevent condensation.

F. Load-Bank Enclosures: NEMA 250, Type 3R aluminized steel complying with NEMA ICS 6. Louvers at cooling-air intake and discharge openings shall prevent entry of rain and snow. Openings for airflow shall be screened with 1/2-inch- square, galvanized-steel mesh. Reactive load bank shall include automatic shutters at air intake and discharge. Components other than resistive elements shall receive exterior epoxy coating with compatible primer. Comply with requirements in Section 099600 "High-Performance Coatings."

G. Protective Devices: Power input circuits to load banks shall be fused, and fuses shall be selected to coordinate with generator circuit breaker. Fuse blocks shall be located in contactor enclosure. Cooling airflow and overtemperature sensors shall automatically shut down and lock out load bank until manually reset. Safety interlocks on access panels and doors shall disconnect load power, control, and heater circuits. Fan motor shall be separately protected by overload and short-circuit devices. Short-circuit devices shall be noninterchangeable fuses with 200,000-A interrupting capacity.

H. Control Sequence: Control panel may be preset for adjustable single-step loading of generator during automatic exercising.

2.10 OUTDOOR ENGINE GENERATOR ENCLOSURE

A. Description: Vandal-resistant, sound-attenuating, weatherproof steel housing, wind resistant up to 100 mph . Multiple panels shall be lockable and provide adequate access to components requiring maintenance. Panels shall be removable by one person without tools. Instruments and control shall be mounted within enclosure.

1. Sound Attenuation Level II: 63 to 78 dBA.

B. Structural Design and Anchorage: Comply with ASCE/SEI 7 for wind loads up to 100 mph .

C. Seismic Design: Comply with seismic requirements in Section 260548.16 "Seismic Controls for Electrical Systems."

D. Hinged Doors: With padlocking provisions.

E. Muffler Location: Within enclosure.

F. Engine-Cooling Airflow through Enclosure: Maintain temperature rise of system components within required limits when unit operates at 110 percent of rated load for two hours with ambient temperature at top of range specified in system service conditions.

1. Louvers: Fixed-engine, cooling-air inlet and discharge. Stormproof and drainable louvers prevent entry of rain and snow.
2. Automatic Dampers: At engine cooling-air inlet and discharge. Dampers shall be closed to reduce enclosure heat loss in cold weather when unit is not operating.
3. Ventilation: Provide temperature-controlled exhaust fan interlocked to prevent operation when engine is running.

2.11 VIBRATION ISOLATION DEVICES

A. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic restraint.

1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to wind loads or if weight is removed; factory-drilled baseplate bonded to 1/4-inch- thick, elastomeric isolator pad attached to baseplate underside; and adjustable equipment-mounting and -leveling bolt that acts as blocking during installation.
2. Outside Spring Diameter: Not less than 80 percent of compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Minimum Deflection: 1 inch .

B. Comply with requirements in Section 232116 "Hydronic Piping Specialties" for vibration isolation and flexible connector materials for steel piping.

C. Comply with requirements in Section 233113 "Metal Ducts" for vibration isolation and flexible connector materials for exhaust shroud and ductwork.

D. Vibration isolation devices shall not be used to accommodate misalignments or to make bends.

2.12 FINISHES

A. Indoor and Outdoor Enclosures and Components: Manufacturer's standard finish over corrosion-resistant pretreatment and compatible primer.

2.13 SOURCE QUALITY CONTROL

A. Prototype Testing: Factory test engine generator using same engine model, constructed of identical or equivalent components and equipped with identical or equivalent accessories.

1. Tests: Comply with NFPA 110, Level 1 Energy Converters and with IEEE 115.

B. Project-Specific Equipment Tests: Before shipment, factory test engine generator and other system components and accessories manufactured specifically for this Project. Perform tests at rated load and power factor. Include the following tests:

1. Test components and accessories furnished with installed unit that are not identical to those on tested prototype to demonstrate compatibility and reliability.
2. Test generator, exciter, and voltage regulator as a unit.
3. Full-load run.
4. Maximum power.
5. Voltage regulation.
6. Transient and steady-state governing.
7. Single-step load pickup.
8. Safety shutdown.
9. Report factory test results within 10 days of completion of test.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, equipment bases, and conditions, with Installer present, for compliance with requirements for installation and other conditions affecting packaged engine generator performance.

B. Examine roughing-in for piping systems and electrical connections to verify actual locations of connections before packaged engine generator installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:

1. Notify Owner no fewer than two working days in advance of proposed interruption of electrical service.
2. Do not proceed with interruption of electrical service without Owner's written permission.

3.3 INSTALLATION

A. Comply with NECA 1 and NECA 404.

B. Comply with packaged engine generator manufacturers' written installation and alignment instructions and with NFPA 110.

C. Equipment Mounting:

1. Install packaged engine generators on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
2. Coordinate size and location of concrete bases for packaged engine generators. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.
3. Install packaged engine generator with restrained spring isolators having a minimum deflection of 1 inch on 4-inch- high concrete base. Secure sets enclosure to anchor bolts installed in concrete bases. Concrete base construction is specified in Section 260548.16 "Seismic Controls for Electrical Systems."

D. Install packaged engine generator to provide access, without removing connections or accessories, for periodic maintenance.

E. Exhaust System: Install Schedule 40 black steel piping with welded joints and connect to engine muffler. Install thimble at wall. Piping shall be same diameter as muffler outlet.

1. Install flexible connectors and steel piping materials according to requirements in Section 232116 "Hydronic Piping Specialties."
2. Insulate muffler/silencer and exhaust system components according to requirements in Section 230719 "HVAC Piping Insulation."

F. Drain Piping: Install condensate drain piping to muffler drain outlet with a shutoff valve, stainless-steel flexible connector, and Schedule 40 black steel pipe with welded joints.

G. Gaseous Fuel Piping:

1. Natural gas piping, valves, and specialties for gas distribution are specified in Section 231123 "Facility Natural Gas Piping."

H. Electrical Wiring: Install electrical devices furnished by equipment manufacturers but not specified to be factory mounted.

3.4 CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping and specialties.

B. Connect fuel, cooling-system, and exhaust-system piping adjacent to packaged engine generator to allow service and maintenance.

C. Connect engine exhaust pipe to engine with flexible connector.

D. Gaseous Fuel Connections:

1. Connect fuel piping to engines with a gate valve and union and flexible connector.
2. Install manual shutoff valve in a remote location to isolate gaseous fuel supply to the generator.
3. Vent gas pressure regulators outside building a minimum of 60 inches from building openings.

E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Provide a minimum of one 90-degree bend in flexible conduit routed to the engine generator from a stationary element.

G. Balance single-phase loads to obtain a maximum of 10 percent unbalance between any two phases.

3.5 IDENTIFICATION

A. Identify system components according to Section 230553 "Identification for HVAC Piping and Equipment" and Section 260553 "Identification for Electrical Systems."

B. Install a sign indicating the generator neutral is bonded to the main service neutral at the main service location.

3.6 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

B. Tests and Inspections:

1. Perform tests recommended by manufacturer and each visual and mechanical inspection and electrical and mechanical test listed in first two subparagraphs below, as specified in NETA ATS. Certify compliance with test parameters.

    a. Visual and Mechanical Inspection:

        1) Compare equipment nameplate data with Drawings and the Specifications.
        2) Inspect physical and mechanical condition.
        3) Inspect anchorage, alignment, and grounding.
        4) Verify that the unit is clean.

    b. Electrical and Mechanical Tests:

        1) Perform insulation-resistance tests according to IEEE 43.

            a) Machines Larger Than 200 hp Test duration shall be 10 minutes. Calculate polarization index.
            b) Machines 200 hp or Less: Test duration shall be one minute. Calculate the dielectric-absorption ratio.

        2) Test protective relay devices.
        3) Verify phase rotation, phasing, and synchronized operation as required by the application.
        4) Functionally test engine shutdown for low oil pressure, overtemperature, overspeed, and other protection features as applicable.
        5) Perform vibration test for each main bearing cap.
        6) Conduct performance test according to NFPA 110.
        7) Verify correct functioning of the governor and regulator.

2. NFPA 110 Acceptance Tests: Perform tests required by NFPA 110 that are additional to those specified here including, but not limited to, single-step full-load pickup test.
3. Battery Tests: Equalize charging of battery cells according to manufacturer's written instructions. Record individual cell voltages.

    a. Measure charging voltage and voltages between available battery terminals for full-charging and float-charging conditions. Check electrolyte level and specific gravity under both conditions.
    b. Test for contact integrity of all connectors. Perform an integrity load test and a capacity load test for the battery.
    c. Verify acceptance of charge for each element of the battery after discharge.
    d. Verify that measurements are within manufacturer's specifications.

4. Battery-Charger Tests: Verify specified rates of charge for both equalizing and float-charging conditions.
5. System Integrity Tests: Methodically verify proper installation, connection, and integrity of each element of engine generator system before and during system operation. Check for air, exhaust, and fluid leaks.

6. Exhaust-System Back-Pressure Test: Use a manometer with a scale exceeding 40-inch wg . Connect to exhaust line close to engine exhaust manifold. Verify that back pressure at full-rated load is within manufacturer's written allowable limits for the engine.
7. Exhaust Emissions Test: Comply with applicable government test criteria.
8. Voltage and Frequency Transient Stability Tests: Use recording oscilloscope to measure voltage and frequency transients for 50 and 100 percent step-load increases and decreases, and verify that performance is as specified.
9. Harmonic-Content Tests: Measure harmonic content of output voltage at 25 and 100 percent of rated linear load. Verify that harmonic content is within specified limits.
10. Noise Level Tests: Measure A-weighted level of noise emanating from engine generator installation, including engine exhaust and cooling-air intake and discharge, at four locations 25 feet from edge of the generator enclosure, and compare measured levels with required values.

C. Coordinate tests with tests for transfer switches and run them concurrently.

D. Test instruments shall have been calibrated within the past 12 months, traceable to NIST Calibration Services, and adequate for making positive observation of test results. Make calibration records available for examination on request.

E. Leak Test: After installation, charge exhaust, coolant, and fuel systems and test for leaks. Repair leaks and retest until no leaks exist.

F. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation for generator and associated equipment.

G. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

H. Remove and replace malfunctioning units and retest as specified above.

I. Retest: Correct deficiencies identified by tests and observations, and retest until specified requirements are met.

J. Report results of tests and inspections in writing. Record adjustable relay settings and measured insulation resistances, time delays, and other values and observations. Attach a label or tag to each tested component indicating satisfactory completion of tests.

K. Infrared Scanning: After Substantial Completion, but not more than 60 days after final acceptance, perform an infrared scan of each power wiring termination and each bus connection while running with maximum load. Remove all access panels, so terminations and connections are accessible to portable scanner.

1. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan 11 months after date of Substantial Completion.
2. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
3. Record of Infrared Scanning: Prepare a certified report that identifies terminations and connections checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.7 MAINTENANCE SERVICE

A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of manufacturer's authorized service representative. Include quarterly preventive maintenance and exercising to check for proper starting, load transfer, and running under load. Include routine preventive maintenance as recommended by manufacturer and adjusting as required for proper operation. Parts shall be manufacturer's authorized replacement parts and supplies.

3.8 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain packaged engine generators.

END OF SECTION 263213.16

SECTION 263600 - TRANSFER SWITCHES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes automatic transfer switches rated 600 V and less.

1.3 ACTION SUBMITTALS

A. Product Data and Shop Drawings:

1. Product Data: For each type of product.

    a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for transfer switches.
    b. Include rated capacities, operating characteristics, electrical characteristics, and accessories.

2. Shop Drawings:

    a. Include plans, elevations, sections, details showing minimum clearances, conductor entry provisions, gutter space, and installed features and devices.
    b. Include material lists for each switch specified.
    c. Single-Line Diagram: Show connections between transfer switch, power sources, and load.
    d. Riser Diagram: Show interconnection wiring between transfer switches, annunciators, and control panels.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer-authorized service representative.

B. Seismic Qualification Data: Certificates, for transfer switches, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.

3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Features and operating sequences, both automatic and manual.
b. List of all factory settings of relays; provide relay-setting and calibration instructions, including software, where applicable.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications:

1. Member company of NETA.

a. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

1.7 FIELD CONDITIONS

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service:

1. Notify Owner no fewer than two days in advance of proposed interruption of electrical service.
2. Do not proceed with interruption of electrical service without Owner's written permission.

1.8 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of transfer switch or transfer switch components that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NEMA ICS1.

C. Comply with Nema ICS10 - 2005 - AC Automatic Transfer Switches.

D. Comply with NFPA 110.

E. Comply with UL 1008 - Standard for Transfer Switch Equipment.

F. Comply with IEC 947-6-1 Low-voltage Switchgear and Controlgear; Multifuction equipment; Automatic Transfer Switching Equipment.

G. Comply with IEEE Standard 446 - IEEE Recommended Practice for Emergency and Standby Power Systems for Commercial and Industrial Applications.

H. Comply with UL 508 Industrial Control Equipment.

I. Indicated Current Ratings: Apply as defined in UL 1008 for continuous loading and total system transfer, including tungsten filament lamp loads not exceeding 30 percent of switch ampere rating, unless otherwise indicated.

J. Tested Fault-Current Closing and Short-Circuit Ratings: Adequate for duty imposed by protective devices at installation locations in Project under the fault conditions indicated, based on testing according to UL 1008.

K. Repetitive Accuracy of Solid-State Controls: All settings shall be plus or minus 2 percent or better over an operating temperature range of minus 20 to plus 70 deg C.

L. Resistance to Damage by Voltage Transients: Components shall meet or exceed voltage-surge withstand capability requirements when tested according to IEEE C62.62. Components shall meet or exceed voltage-impulse withstand test of NEMA ICS 1.

M. The controller shall meet or exceed the requirements for Electromagnetic Compatibility (EMC) as follows:

1. IEC 60947 Multiple Function Equipment Transfer Switching Equipment.
2. IEC 61000-4-2 Electrostatic Discharge Immunity.
3. IEC 61000-4-3 Radiated RF Field Immunity.
4. IEC 61000-4-4 Electrical Fast Transient/Burst Immunity.
5. IEC 61000-4-5 Surge Immunity.
6. IEC 61000-4-6 Conducted RF Immunity.
7. CISPR 11 - Conducted RF Emissions and Radiated RF Emissions.

N. Electrical Operation: Accomplish by a nonfused, momentarily energized solenoid or electric-motor-operated mechanism. Switches for emergency or standby purposes shall be mechanically and electrically interlocked in both directions to prevent simultaneous connection to both power sources unless closed transition.

O. Neutral Switching: Where four-pole switches are indicated, provide neutral pole switched simultaneously with phase poles.

P. Neutral Terminal: Solid and fully rated unless otherwise indicated.

Q. Annunciation, Control, and Programming Interface Components: Devices at transfer switches for communicating with remote programming devices, annunciators, or annunciator and control panels shall have communication capability matched with remote device.

R. Factory Wiring: Train and bundle factory wiring and label, consistent with Shop Drawings, by color-code or by numbered or lettered wire and cable tape markers at terminations. Color-coding and wire and cable markers are specified in Section 260553 "Identification for Electrical Systems."

1. Designated Terminals: Pressure type, suitable for types and sizes of field wiring indicated.
2. Power-Terminal Arrangement and Field-Wiring Space: Suitable for top, side, or bottom entrance of feeder conductors as indicated.
3. Control Wiring: Equipped with lugs suitable for connection to terminal strips.
4. Accessible via front access.

S. Enclosures: General-purpose NEMA 250, Type 1, complying with NEMA ICS 6 and UL 508, unless otherwise indicated.

2.2 CONTACTOR-TYPE AUTOMATIC TRANSFER SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Kohler Power Systems.

B. Comply with Level 1 equipment according to NFPA 110.

C. Withstand and Close On Ratings:

1. The transfer switch shall be rated to close on and withstand the available RMS symmetrical short circuit current at the transfer switch terminals with the type of overcurrent protection as shown as calculated.
2. Withstand ratings shall be in accordance with UL 1008 7th Edition, with minimum listings of .050 seconds or 3 cycle ratings.

D. Switch Characteristics: Designed for continuous-duty repetitive transfer of full-rated current between active power sources.

1. Switch Action: Double throw; mechanically held in both directions.

2. Contacts: Silver composition or silver alloy for load-current switching. Contactor-style automatic transfer-switch units, rated 600 A and higher, shall have separate arcing contacts.
3. Conductor Connectors: Suitable for use with conductor material and sizes.
4. Material: Hard-drawn copper, 98 percent conductivity.
5. Main and Neutral Lugs: Mechanical type.
6. Ground bar.
7. Connectors shall be marked for conductor size and type according to UL 1008.

E. Automatic Open-Transition Transfer Switches: Interlocked to prevent the load from being closed on both sources at the same time.

1. Sources shall be mechanically and electrically interlocked to prevent closing both sources on the load at the same time.

F. Electric Nonautomatic Switch Operation: Electrically actuated by push buttons designated "Normal Source" and "Alternative Source." Switch shall be capable of transferring load in either direction with either or both sources energized.

G. Signal-Before-Transfer Contacts: A set of normally open/normally closed dry contacts operates in advance of retransfer to normal source. Interval shall be adjustable from 1 to 30 seconds.

H. System LCD controller/display features:

1. System status screen which shall be readily accessible from any point in the menu by depressing the "ESC"• key a maximum of two times. This screen shall display a clear description of the active operating sequence and switch position. For example:

   a. Normal Failed.
   b. Load on Normal.
   c. TD Normal to Emergency (X min X seconds).

2. Self Diagnostics: The controller shall contain a diagnostic screen for the purpose of detecting system errors. This screen shall provide information on the status input signals to the controller which may be preventing load transfer commands from being complete.
3. Data Logging: The controller shall have the ability to log data and to maintain the last 99 events, even in the event of total power loss. The following events shall be time and date stamped and maintained in non-volatile memory:

   a. Event Logging:

      1) Data and time and reason for transfer normal to emergency.
      2) Data and time and reason for transfer emergency to normal.
      3) Data and time and reason for engine start.
      4) Data and time engine stopped.
      5) Data and time emergency source available.
      6) Data and time emergency source not available.

   b. Statistical Data:

      1) Total number of transfers.

2) Total number of transfers due to source failure.
3) Total number of days controller is energized.
4) Total number of hours both normal and emergency sources are available.

4. One set of double pole, double throw contacts that operate when normal source voltage is available and one set of double pole, double throw contacts that operate when emergency source voltage is available.
5. Include the following for digital power monitoring:

a. The power monitor shall be flush mount to the transfer switch enclosure.
b. The power monitor shall be equipped with a continuous duty, LCD backlit display to provide local access to the following metered quantities:

1) Current, per phase RMS and neutral (if applicable).
2) Current unbalance percentage.
3) Voltage, phase-to-phase and phase-to-neutral.
4) Voltage unbalance percentage.
5) Real power, per phase and 3-phase total.
6) Apparent power, per phase and 3-phase total.
7) Reactive power, per phase and 3-phase total.
8) Power factor, 3-phase total and per phase.
9) Frequency.
10) Accumulated energy (MWH, MVAH and MVARH).
11) Power monitor shall include 24 months of peak Demand kW historical data and shall display the peak kW per month for 24 months prior.

I. Automatic Transfer-Switch Features:

1. Controller operates through a period of loss of control power.
2. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100 percent of nominal, and dropout voltage shall be adjustable from 75 to 98 percent of pickup value. Factory set for pickup at 90 percent and dropout at 85 percent.
3. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
4. Voltage/Frequency Lockout Relay: Prevent premature transfer to generator. Pickup voltage shall be adjustable from 85 to 100 percent of nominal. Factory set for pickup at 90 percent. Pickup frequency shall be adjustable from 90 to 100 percent of nominal. Factory set for pickup at 95 percent.
5. The controller shall include a user selectable algorithm to prevent repeated transfer cycling to a source on an installation which experiences primary side, single phase failures on a transformer which regenerates voltage when unloaded. The algorithm shall also inhibit retransfer to the normal (utility) source upon detection of a single phasing condition until a dedicated timer expires, the alternate source fails, or the normal source fails completely and is restored during this time delay period. The time delays associated with this feature shall be adjustable by the user through the controller keypad and LCD.
6. Time Delay for Retransfer to Normal Source: Adjustable from zero to 30 minutes, and factory set for 10 minutes. Override shall automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.

7. Test Switch: Simulate normal-source failure.
8. Switch-Position Pilot Lights: Indicate source to which load is connected.
9. Source-Available Indicating Lights: Supervise sources via transfer-switch normal- and emergency-source sensing circuits.

    a. Normal Power Supervision: Green light with nameplate engraved "Normal Source Available."
    b. Emergency Power Supervision: Red light with nameplate engraved "Emergency Source Available."

10. Unassigned Auxiliary Contacts: Two normally open, single-pole, double-throw contacts for each switch position, rated 10 A at 240-V ac.
11. Transfer Override Switch: Overrides automatic retransfer control so transfer switch will remain connected to emergency power source regardless of condition of normal source. Pilot light indicates override status.
12. Engine Starting Contacts: One isolated and normally closed, and one isolated and normally open; rated 10 A at 32-V dc minimum.
13. Engine Shutdown Contacts: Instantaneous; shall initiate shutdown sequence at remote engine-generator controls after retransfer of load to normal source.
14. Engine-Generator Exerciser: Solid-state, programmable-time switch starts engine generator and transfers load to it from normal source for a preset time, then retransfers and shuts down engine after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods shall be adjustable from 10 to 30 minutes. Factory settings shall be for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period. Exerciser features include the following:

    a. Exerciser Transfer Selector Switch: Permits selection of exercise with and without load transfer.
    b. Push-button programming control with digital display of settings.
    c. Integral battery operation of time switch when normal control power is unavailable.

J. Large-Motor-Load Power Transfer:

1. In-Phase Monitor: Factory-wired, internal relay controls transfer so contacts close only when the two sources are synchronized in phase and frequency. Relay shall compare phase relationship and frequency difference between normal and emergency sources and initiate transfer when both sources are within 15 electrical degrees, and only if transfer can be completed within 60 electrical degrees. Transfer shall be initiated only if both sources are within 2 Hz of nominal frequency and 70 percent or more of nominal voltage.
2. Terminal provisions for a remote contact which opens to signal, the transfer switch to transfer to emergency and for remote contacts which open to inhibit transfer to emergency and/or retransfer to normal. Both of these inhibit signals can be activated through the keypad or serial port.
3. Motor Disconnect and Timing Relay Controls: Designated starters in loss of power scenario shall disconnect motors before transfer and reconnect them selectively at an adjustable time interval after transfer. Control connection to motor starters shall be through wiring external to automatic transfer switch. Provide adjustable time delay between 1 and 60 seconds for reconnecting individual motor loads. Provide relay contacts rated for motor-control circuit inrush and for actual seal currents to be encountered.

2.3 SOURCE QUALITY CONTROL

A. Factory Tests: Test and inspect components, assembled switches, and associated equipment according to UL 1008. Ensure proper operation. Check transfer time and voltage, frequency, and time-delay settings for compliance with specified requirements. Perform dielectric strength test complying with NEMA ICS 1.

B. Prepare test and inspection reports.

1. For each of the tests required by UL 1008, performed on representative devices, for emergency systems. Include results of test for the following conditions:

a. Overvoltage.
b. Undervoltage.
c. Loss of supply voltage.
d. Reduction of supply voltage.
e. Alternative supply voltage or frequency is at minimum acceptable values.
f. Temperature rise.
g. Dielectric voltage-withstand; before and after short-circuit test.
h. Overload.
i. Contact opening.
j. Endurance.
k. Short circuit.
l. Short-time current capability.
m. Receptacle withstand capability.
n. Insulating base and supports damage.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Floor-Mounting Switch: Anchor to floor by bolting.

1. Install transfer switches on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
2. Comply with requirements for seismic control devices specified in Section 260548.16 "Seismic Controls for Electrical Systems."
3. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases.
4. Provide workspace and clearances required by NFPA 70.

B. Identify components according to Section 260553 "Identification for Electrical Systems."

C. Set field-adjustable intervals and delays, relays, and engine exerciser clock.

D. Comply with NECA 1.

3.2 CONNECTIONS

A. Wiring to Remote Components: Match type and number of cables and conductors to generator sets, motor controls, control, and communication requirements of transfer switches as recommended by manufacturer. Increase raceway sizes at no additional cost to Owner if necessary to accommodate required wiring.

B. Wiring Method: Install cables in raceways and cable trays except within electrical enclosures. Conceal raceway and cables except in unfinished spaces.

1. Comply with requirements for raceways and boxes specified in Section 260533 "Raceways and Boxes for Electrical Systems."

C. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii.

D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

F. Connect twisted pair cable according to Section 271513 "Communications Copper Horizontal Cabling."

G. Route and brace conductors according to manufacturer's written instructions and Section 260529 "Hangers and Supports for Electrical Systems." Do not obscure manufacturer's markings and labels.

H. Brace and support equipment according to Section 260548.16 "Seismic Controls for Electrical Systems."

I. Final connections to equipment shall be made with liquidtight, flexible metallic conduit no more than 18 inches in length.

3.3 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. After installing equipment, test for compliance with requirements according to NETA ATS.
2. Visual and Mechanical Inspection:

a. Compare equipment nameplate data with Drawings and Specifications.
b. Inspect physical and mechanical condition.

c. Inspect anchorage, alignment, grounding, and required clearances.
d. Verify that the unit is clean.
e. Verify appropriate lubrication on moving current-carrying parts and on moving and sliding surfaces.
f. Verify that manual transfer warnings are attached and visible.
g. Verify tightness of all control connections.
h. Inspect bolted electrical connections for high resistance using one of the following methods, or both:

1) Use of low-resistance ohmmeter.
2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method according to manufacturer's published data.

i. Perform manual transfer operation.
j. Verify positive mechanical interlocking between normal and alternate sources.
k. Perform visual and mechanical inspection of surge arresters.
l. Inspect control power transformers.

1) Inspect for physical damage, cracked insulation, broken leads, tightness of connections, defective wiring, and overall general condition.
2) Verify that primary and secondary fuse or circuit-breaker ratings match Drawings.
3) Verify correct functioning of drawout disconnecting contacts, grounding contacts, and interlocks.

3. Electrical Tests:

a. Perform insulation-resistance tests on all control wiring with respect to ground.
b. Perform a contact/pole-resistance test. Compare measured values with manufacturer's acceptable values.
c. Verify settings and operation of control devices.
d. Calibrate and set all relays and timers.
e. Verify phase rotation, phasing, and synchronized operation.
f. Perform automatic transfer tests.
g. Verify correct operation and timing of the following functions:

1) Normal source voltage-sensing and frequency-sensing relays.
2) Engine start sequence.
3) Time delay on transfer.
4) Alternative source voltage-sensing and frequency-sensing relays.
5) Automatic transfer operation.
6) Interlocks and limit switch function.
7) Time delay and retransfer on normal power restoration.
8) Engine cool-down and shutdown feature.

4. Measure insulation resistance phase-to-phase and phase-to-ground with insulation-resistance tester. Include external annunciation and control circuits. Use test voltages and procedure recommended by manufacturer. Comply with manufacturer's specified minimum resistance.

a. Check for electrical continuity of circuits and for short circuits.
b. Inspect for physical damage, proper installation and connection, and integrity of barriers, covers, and safety features.
c. Verify that manual transfer warnings are properly placed.
d. Perform manual transfer operation.

5. After energizing circuits, perform each electrical test for transfer switches stated in NETA ATS and demonstrate interlocking sequence and operational function for each switch at least three times.

a. Simulate power failures of normal source to automatic transfer switches and retransfer from emergency source with normal source available.
b. Simulate loss of phase-to-ground voltage for each phase of normal source.
c. Verify time-delay settings.
d. Verify pickup and dropout voltages by data readout or inspection of control settings.
e. Test bypass/isolation unit functional modes and related automatic transfer-switch operations.
f. Perform contact-resistance test across main contacts and correct values exceeding 500 microhms and values for one pole deviating by more than 50 percent from other poles.
g. Verify proper sequence and correct timing of automatic engine starting, transfer time delay, retransfer time delay on restoration of normal power, and engine cool-down and shutdown.

6. Ground-Fault Tests: Coordinate with testing of ground-fault protective devices for power delivery from both sources.

a. Verify grounding connections and locations and ratings of sensors.

C. Coordinate tests with tests of generator and run them concurrently.

D. Report results of tests and inspections in writing. Record adjustable relay settings and measured insulation and contact resistances and time delays. Attach a label or tag to each tested component indicating satisfactory completion of tests.

E. Transfer switches will be considered defective if they do not pass tests and inspections.

F. Remove and replace malfunctioning units and retest as specified above.

G. Prepare test and inspection reports.

H. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each switch. Remove all access panels so joints and connections are accessible to portable scanner.

1. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

2. Record of Infrared Scanning: Prepare a certified report that identifies switches checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
3. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switch 11 months after date of Substantial Completion.

3.4 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain transfer switches and related equipment.

B. Training shall include testing ground-fault protective devices and instructions to determine when the ground-fault system shall be retested. Include instructions on where ground-fault sensors are located and how to avoid negating the ground-fault protection scheme during testing and circuit modifications.

C. Coordinate this training with that for generator equipment.

END OF SECTION 263600

SECTION 265119 - LED INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Interior solid-state luminaires that use LED technology.
2. Lighting fixture supports.

B. Related Requirements:

1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and wallbox controls.
2. Section 265219 "Emergency and Exit Lighting" for emergency LED power units.

1.3 DEFINITIONS

A. CCT: Correlated color temperature.

B. CRI: Color Rendering Index.

C. Fixture: See "Luminaire."

D. IP: International Protection or Ingress Protection Rating.

E. LED: Light-emitting diode.

F. Lumen: Measured output of lamp and luminaire, or both.

G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings, Product Schedule:

1. Product Data: For each type of product.

a. Arrange in order of luminaire designation.

b. Include data on features, accessories, and finishes.
c. Include physical description and dimensions of luminaires.
d. Include emergency lighting units, including batteries and chargers.
e. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
f. Photometric data and adjustment factors based on laboratory tests, complying with IESNA Lighting Measurements Testing and Calculation Guides, of each lighting fixture type. The adjustment factors shall be for lamps and accessories identical to those indicated for the lighting fixture as applied in this Project, IES LM-79 and IES LM-80.

1) Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.

2. Shop Drawings: For nonstandard or custom luminaires.

a. Include plans, elevations, sections, and mounting and attachment details.
b. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Include diagrams for power, signal, and control wiring.

3. Product Schedule: For luminaires and lamps. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

A. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.

1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. LED Modules: Ten for every 100 of each type and rating installed. Furnish at least one of each type.
2. Diffusers and Lenses: One for every 100 of each type and rating installed. Furnish at least one of each type.
3. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.

B. Provide luminaires from a single manufacturer for each luminaire type.

C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.10 WARRANTY

A. Warranty: Manufacturer and Installer agree to repair or replace components (including but not limited to drivers, LED modules, luminaire housing, etc.) of luminaires that fail in materials or workmanship within specified warranty period.

B. Warranty Period: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 LUMINAIRE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Recessed Fixtures: Comply with NEMA LE 4.

C. LED Module:

1. Bulb shape complying with ANSI C79.1.
2. Lamp base complying with ANSI C81.61.
3. Comply with IES LM-79: Electrical and Photometric Measurements of Solid-State Lighting Products.
4. Comply with IES LM-80: Measuring Lumen Maintenance of LED Light Sources.
5. Comply with IES TM-21: Projecting Long Term Lumen Maintenance of LED Light Sources.
6. UL listed.
7. CRI of minimum 80.
8. CCT as indicated in Lighting Fixture Schedule.
9. LEDs shall be binned within a three-step MacAdam Ellipse.

10. L70 lumen maintenance at minimum of 50,000 hours.
11. Lamps dimmable from 100 percent to 0 percent of maximum light output.
12. Modules shall be readily accessible and field replaceable.

D. LED driver:

1. Comply with NEMA SSL 1: “Electronic Drivers for LED Devices, Arrays, or Systems”.
2. Comply with FCC Title 47 Part 15: "Radio Frequency Devices"
3. Certified UL Class 2.
4. UL listed dry and damp location.
5. Sound Rating: Class A.
6. THD Rating: Less than 20 percent.
7. Power Factor: 0.90 or higher.
8. Drivers shall be readily accessible and field replaceable.
9. Voltage: Provide multi-voltage drivers in all fixtures.
10. Disconnects: Provide quick disconnect to allow replacement of drivers with circuit energized.
11. Dimming: Provide 0-10 volt dimming for all fixtures unless indicated otherwise.
12. Surge Protection: IEEE C62.41, Category A, 2.5 kV.
13. Drivers shall be readily accessible and field replaceable.
14. Provide a driver in each fixture, master/slave configurations are not acceptable.
15. Compatibility: Certified by manufacturer for use with specific dimming control system and module indicated.
16. Control: Coordinate wiring from driver to control device to ensure that driver, controller, and connecting wiring are compatible.

2.2 EMERGENCY LED POWER UNIT

A. Refer to Section 265219 "Emergency and Exit Lighting".

B. Refer to Lighting Fixture Schedule on Drawings for fixtures requiring emergency LED power units.

2.3 MATERIALS

A. Metal Parts:

1. Free of burrs and sharp corners and edges.
2. Sheet metal components shall be steel unless otherwise indicated.
3. Form and support to prevent warping and sagging.

B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

C. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.

1. Label shall include the following lamp characteristics:

    a. "USE ONLY" and include specific lamp type.
    b. Lamp diameter, shape, size, wattage, and coating.
    c. CCT and CRI for all luminaires.

2.4 METAL FINISHES

A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

B. Paint after fabrication.

2.5 LUMINAIRE FIXTURE SUPPORT COMPONENTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.

C. Wires: ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, 12 gage.

D. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.

E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before fixture installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is sufficiently complete, clean luminaires used for temporary lighting and install new lamps.

3.3 INSTALLATION

A. Comply with NECA 1.

B. Fixture Locations: Do not scale electrical Drawings for exact location of lighting fixtures. In general, Architectural reflected ceiling Drawings indicate proper locations of lighting fixtures.

C. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.

D. Install lamps in each luminaire.

E. Supports:

1. Sized and rated for luminaire weight.
2. Able to maintain luminaire position after cleaning and relamping.
3. Provide support for luminaire without causing deflection of ceiling or wall.
4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.

F. Flush-Mounted Luminaire Support:

1. Secured to outlet box.
2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
3. Trim ring flush with finished surface.

G. Wall-Mounted Luminaire Support:

1. Attached to structural members in walls.
2. Do not attach luminaires directly to gypsum board.

H. Ceiling-Mounted Luminaire Support:

1. Ceiling mount with two, 5/32-inch- diameter aircraft cable supports adjustable to 120 inches in length.
2. Ceiling mount with pendant mount with 5/32-inch- diameter aircraft cable supports adjustable to 120 inches in length.
3. Ceiling mount with hook mount.

I. Suspended Luminaire Support:

1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and wire support for suspension for each unit length of luminaire chassis, including one at each end.

4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

J. Ceiling-Grid-Mounted Luminaires:

1. Secure to any required outlet box.
2. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

K. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.4 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.

B. Luminaire will be considered defective if it does not pass operation tests and inspections.

C. Prepare test and inspection reports.

3.6 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.

1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION 265119

SECTION 265213 - EMERGENCY AND EXIT LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Emergency lighting units.
2. Exit signs.
3. Luminaire supports.

1.3 DEFINITIONS

A. CCT: Correlated color temperature.

B. CRI: Color Rendering Index.

C. Emergency Lighting Unit: A lighting unit with internal or external emergency battery powered supply and the means for controlling and charging the battery and unit operation.

D. Fixture: See "Luminaire" Paragraph.

E. Lumen: Measured output of lamp and luminaire, or both.

F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings,:

1. Product Data: For each type of emergency lighting unit, exit sign, and emergency lighting support.

a. Include data on features, accessories, and finishes.
b. Include physical description of the unit and dimensions.
c. Battery and charger for light units.
d. Include life, output of luminaire (lumens, CCT, and CRI), and energy-efficiency data.

e. Include photometric data and adjustment factors based on laboratory tests, complying with IES LM-45, for each luminaire type.

1) Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.

2. Shop Drawings: For nonstandard or custom luminaires.

a. Include plans, elevations, sections, and mounting and attachment details.
b. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Include diagrams for power, signal, and control wiring.

3. Product Schedule:

a. For emergency lighting units. Use same designations indicated on Drawings.
b. For exit signs. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

A. Sample Warranty: For manufacturer's special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For luminaires and lighting systems to include in emergency, operation, and maintenance manuals.

1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Lamps: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
2. Luminaire-mounted, emergency battery pack: One for every 50 emergency lighting units. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.10 WARRANTY

A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Two year(s) from date of Substantial Completion.

B. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Emergency Power Unit Batteries: Five years from date of Substantial Completion. Full warranty shall apply for the entire warranty period.
2. Warranty Period for Self-Powered Exit Sign Batteries: Five years from date of Substantial Completion. Full warranty shall apply for the entire warranty period.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR EMERGENCY LIGHTING

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. NRTL Compliance: Fabricate and label emergency lighting units, exit signs, and batteries to comply with UL 924.

C. Comply with NFPA 70 and NFPA 101.

D. Comply with NEMA LE 4 for recessed luminaires.

E. Comply with UL 1598 for fluorescent luminaires.

F. Lamp Base: Comply with ANSI C81.61.

G. Bulb Shape: Complying with ANSI C79.1.

H. Provide 90 minutes of light output in the emergency mode

I. Internal Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body and compatible with ballast/driver.

1. Emergency Connection for Linear Fluorescent Fixtures: Operate one lamp in single lamp fixtures or two lamps continuously at an output of 1400 lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
2. Emergency Connection for Linear LED Fixtures: Operate LED module(s) continuously upon loss of normal power at a constant power output of 1200 lumens minimum. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
3. Emergency Connection for Point Source LED Fixtures: Operate LED module(s) continuously upon loss of normal power at a constant power output of 900 lumens minimum. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
4. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp(s)/module(s) automatically disconnect from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.

5. Nightlight Connection: Operate lamp continuously at 100 percent of rated light output.
6. Test Push-Button and Indicator Light: Visible and accessible without opening luminaire or entering ceiling space.

    a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
    b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

7. Battery: Sealed, maintenance-free, nickel-cadmium type.
8. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

J. External Type: Self-contained, modular, battery-inverter unit, suitable for powering one or more lamps or modules, remote mounted from luminaire.

1. Emergency Connection for Linear Fluorescent Fixtures: Operate one lamp in single lamp fixtures or two lamps in multi-lamp fixtures continuously at an output of 1400 lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
2. Emergency Connection for Linear LED Fixtures: Operate LED module(s) continuously upon loss of normal power at a constant power output of 1200 lumens minimum. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
3. Emergency Connection for Point Source LED Fixtures: Operate LED module(s) continuously upon loss of normal power at a constant power output of 900 lumens minimum. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.

4. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp(s)/module(s) automatically disconnect from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
5. Nightlight Connection: Operate lamp in a remote luminaire continuously.
6. Battery: Sealed, maintenance-free, nickel-cadmium type.
7. Charger: Fully automatic, solid-state, constant-current type.
8. Housing: NEMA 250, Type 1 enclosure listed for installation inside, on top of, or remote from luminaire. Remote assembly shall be located no less than half the distance recommended by the ballast, driver or emergency power unit manufacturer, whichever is less.
9. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
10. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
11. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.2 EMERGENCY LIGHTING

A. Refer to Lighting Fixture Schedule on Drawings for fixtures requiring emergency fluorescent power units.

2.3 EXIT SIGNS

A. General Requirements for Exit Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Signs:

1. Operating at nominal voltage: Refer to Lighting Fixture Schedule on Drawings.
2. Lamps for AC Operation: LEDs; 50,000 hours minimum rated lamp life.
3. Self-Powered Exit Signs (Battery Type): Internal emergency power unit.

C. Refer to Lighting Fixture Schedule on Drawings for exit fixtures.

2.4 EMERGENCY SHUNT RELAY

A. Manufacturers:

1. Bodine GTD.
2. Hubbell.
3. Cooper.

B. Description: NC, electrically held relay, arranged for wiring in parallel with manual or automatic switching contacts; complying with UL 924.

1. Coil Rating: [**120**] [**277**] V.
2. Contact Rating: 20 amps.
3. Provide (1) relay per fixture as indicated, unless noted otherwise.

2.5 MATERIALS

A. Metal Parts:

1. Free of burrs and sharp corners and edges.
2. Sheet metal components shall be steel unless otherwise indicated.
3. Form and support to prevent warping and sagging.

B. Doors, Frames, and Other Internal Access:

1. Smooth operating, free of light leakage under operating conditions.
2. Designed to permit relamping without use of tools.
3. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

2.6 METAL FINISHES

A. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

B. Paint after fabrication.

2.7 LUMINAIRE SUPPORT COMPONENTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

B. Support Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for conditions affecting performance of luminaires.

B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation.

C. Examine walls, floors, roofs, and ceilings for suitable conditions where emergency lighting luminaires will be installed.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Comply with NECA 1.

B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.

C. Install lamps in each luminaire.

D. Supports:

1. Sized and rated for luminaire and emergency power unit weight.
2. Able to maintain luminaire position when testing emergency power unit.
3. Provide support for luminaire and emergency power unit without causing deflection of ceiling or wall.
4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire and emergency power unit weight and vertical force of 400 percent of luminaire weight.

E. Wall-Mounted Luminaire Support:

1. Attached to structural members in walls.
2. Do not attach luminaires directly to gypsum board.

F. Suspended Luminaire Support:

1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and wire support for suspension for each unit length of luminaire chassis, including one at each end.
4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

G. Ceiling Grid Mounted Luminaires:

1. Secure to any required outlet box.
2. Secure emergency power unit using approved fasteners in a minimum of four locations, spaced near corners of emergency power unit.
3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

3.3 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.

B. Luminaire will be considered defective if it does not pass operation tests and inspections.

C. Prepare test and inspection reports.

3.5 STARTUP SERVICE

A. Perform startup service:

1. Charge emergency power units and batteries minimum of one hour and depress switch to conduct short-duration test.
2. Charge emergency power units and batteries minimum of 24 hours and conduct one-hour discharge test.

3.6 ADJUSTING

A. Adjustments: Within 12 months of date of Substantial Completion, provide on-site visit to do the following:

1. Inspect all luminaires. Replace lamps, emergency power units, batteries, signs, or luminaires that are defective.

a. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.

2. Conduct short-duration tests on all emergency lighting.

END OF SECTION 265213

SECTION 265613 - LIGHTING POLES AND STANDARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Poles and accessories for support of luminaires.

1.3 DEFINITIONS

A. EPA: Equivalent projected area.

B. Luminaire: Complete lighting fixture.

C. Pole: Luminaire-supporting structure.

D. Standard: See "Pole."

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings:

1. Product Data: For each pole, accessory, and luminaire-supporting and -lowering device, arranged as indicated.

a. Include data on construction details, profiles, EPA, cable entrances, materials, dimensions, weight, rated design load, and ultimate strength of individual components.
b. Include finishes for lighting poles and luminaire-supporting devices.
c. Anchor bolts.

2. Shop Drawings:

a. Include plans, elevations, sections, and mounting and attachment details.
b. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Detail fabrication and assembly of poles and pole accessories.

d. Foundation construction details, including material descriptions, dimensions, anchor bolts, support devices, and calculations, signed and sealed by a professional engineer licensed in the state of installation.
e. Anchor bolt templates keyed to specific poles and certified by manufacturer.
f. Method and procedure of pole installation. Include manufacturer's written installations.

1.5 INFORMATIONAL SUBMITTALS

A. Pole and Support Component Certificates: Signed by manufacturers of poles, certifying that products are designed for indicated load requirements according to AASHTO LTS-6-M and that load imposed by luminaire and attachments has been included in design. The certification shall be based on design calculations signed and sealed by a professional engineer.

B. Sample Warranty: Manufacturer's standard warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For poles to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include pole inspection and repair procedures.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Pole repair materials.

1.8 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM C 1093 for foundation testing.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Package aluminum poles for shipping according to ASTM B 660.

B. Store poles on decay-resistant skids at least 12 inches above grade and vegetation. Support poles to prevent distortion and arrange to provide free air circulation.

C. Retain factory-applied pole wrappings on metal poles until right before pole installation. Handle poles with web fabric straps.

1.10 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of pole(s) that fail in materials or workmanship; that corrode; or that fade, stain, perforate, erode, or chalk due to effects of weather or solar radiation within a specified warranty period. Manufacturer may exclude lightning damage, hail damage, vandalism, abuse, or unauthorized repairs from special warranty period.

1. Warranty Period: Five years from date of Substantial Completion.
2. Warranty Period for Corrosion Resistance: Five years from date of Substantial Completion.
3. Warranty Period for Color Retention: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Characteristics: Comply with AASHTO LTS-6-M.

B. Dead Load: Weight of luminaire and its horizontal and vertical supports, lowering devices, and supporting structure, applied according to AASHTO LTS-6-M.

C. Live Load: Single load of 500 lbf distributed according to AASHTO LTS-6-M.

D. Wind Load: Pressure of wind on pole and luminaire, calculated and applied according to AASHTO LTS-6-M.

1. Basic wind speed for calculating wind load for poles 50 feet high or less is 100 mph.

a. Wind Importance Factor: 1.0.
b. Minimum Design Life: 25 years.
c. Velocity Conversion Factor: 1.0.

E. Strength Analysis: For each pole, multiply the actual EPA of luminaires and brackets by a factor of 1.1 to obtain the EPA to be used in pole selection strength analysis.

F. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless-steel fasteners and mounting bolts unless otherwise indicated.

2.2 STEEL POLES

A. Source Limitations: Obtain poles from single manufacturer or producer.

B. Poles: Comply with ASTM A 500/A 500M, Grade B carbon steel with a minimum yield of 46,000 psig; one-piece construction up to 40 feet in height with access handhole in pole wall.

1. Shape: As indicated in Lighting Fixture Schedule.
2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.

C. Fasteners: Stainless steel, size and type as determined by manufacturer. Corrosion-resistant items compatible with support components.

1. Materials: Compatible with poles and standards as well as the substrates to which poles and standards are fastened and shall not cause galvanic action at contact points.
2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication unless otherwise indicated.

D. Grounding and Bonding Lugs: Welded 1/2-inch threaded lug, complying with requirements in Section 260526 "Grounding and Bonding for Electrical Systems," listed for attaching grounding and bonding conductors of type and size indicated, and accessible through handhole.

E. Handhole: Oval shaped, with minimum clear opening of 2-1/2 by 5 inches, with cover secured by stainless-steel captive screws.

F. Cable Support Grip: Wire-mesh type with rotating attachment eye, sized for diameter of cable and rated for a minimum load equal to weight of supported load multiplied by a 5.0 safety factor.

G. Prime-Coat Finish: Manufacturer's standard prime-coat finish ready for field painting.

H. Factory-Painted Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces according to SSPC-SP 1 to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, according to SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2. Interior Surfaces of Pole: One coat of bituminous paint, or otherwise treat for equal corrosion protection.
3. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high gloss, high-build polyurethane enamel.

    a. Color: As indicated in Lighting Fixture Schedule.

2.3 ALUMINUM POLES

A. Poles: Seamless, extruded structural tube complying with ASTM B 221, Alloy 6063-T6, with access handhole in pole wall.

1. Shape: As indicated in Lighting Fixture Schedule.
2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.

B. Grounding and Bonding Lugs: Bolted 1/2-inch threaded lug, complying with requirements in Section 260526 "Grounding and Bonding for Electrical Systems," listed for attaching grounding and bonding conductors of type and size listed in that Section, and accessible through handhole.

C. Fasteners: Stainless steel, size and type as determined by manufacturer. Corrosion-resistant items compatible with support components.

1. Materials: Compatible with poles and standards as well as to substrates to which poles and standards are fastened and shall not cause galvanic action at contact points.
2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication unless otherwise indicated.

D. Handhole: Oval shaped, with minimum clear opening of 2-1/2 by 5 inches, with cover secured by stainless-steel captive screws.

E. Prime-Coat Finish: Manufacturer's standard prime-coat finish ready for field painting.

F. Factory-Painted Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1 to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, according to SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2. Interior Surfaces of Pole: One coat of bituminous paint, or otherwise treat for equal corrosion protection.
3. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.

    a. Color: As indicated in Lighting Fixture Schedule.

2.4 POLE ACCESSORIES

A. Base Covers: Manufacturers' standard metal units, finished same as pole, and arranged to cover pole's mounting bolts and nuts.

B. Provide pole vibration dampers for poles 20 feet and longer in length.

2.5 MOUNTING HARDWARE

A. Anchor Bolts: Manufactured to ASTM F 1554, Grade 55, with a minimum yield strength of 55,000 psi.

1. Galvanizing: Hot dip galvanized according to ASTM A 153, Class C.
2. Bent rods as recommended by manufacturer.
3. Threading: Uniform National Coarse, Class 2A.

B. Nuts: ASTM A 563, Grade A, Heavy-Hex

1. Galvanizing: Hot dip galvanized according to ASTM A 153, Class C.
2. Three nuts provided per anchor bolt , shipped with nuts pre-assembled to the anchor bolts.

C. Washers: ASTM F 436, Type 1.

1. Galvanizing: Hot dip galvanized according to ASTM A 153, Class C.
2. Two washers provided per anchor bolt.

2.6 GENERAL FINISH REQUIREMENTS

A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine poles, luminaire-mounting devices, lowering devices, and pole accessories before installation. Components that are scratched, dented, marred, wet, moisture damaged, or visibly damaged are considered defective.

C. Examine roughing-in for foundation and conduit to verify actual locations of installation.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 POLE FOUNDATION

A. Concrete Pole Foundations: Cast in place, with anchor bolts to match pole-base flange. Structural steel complying with ASTM A 36/A 36M and hot-dip galvanized according to ASTM A 123/A 123 M; and with top-plate and mounting bolts to match pole-base flange and strength required to support pole, luminaire, and accessories. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."

B. Anchor Bolts: Install plumb using manufacturer-supplied template, uniformly spaced.

C. Provide (1) nut below flange for leveling and (2) nuts above flange.

3.3 POLE INSTALLATION

A. Alignment: Align pole foundations and poles for optimum directional alignment of luminaires and their mounting provisions on pole.

B. Clearances: Maintain the following minimum horizontal distances of poles from surface and underground features unless otherwise indicated on drawing.

1. Fire Hydrants and Water Piping: 60 inches.
2. Water, Gas, Electric, Communications, and Sewer Lines: 10 feet.
3. Trees: 15 feet from tree trunk.

C. Concrete Pole Foundations: Set anchor bolts according to anchor-bolt templates furnished by pole manufacturer. Concrete materials, installation, and finishing requirements are specified in Section 033000 "Cast-in-Place Concrete."

D. Foundation-Mounted Poles: Mount pole with leveling nuts and tighten top nuts to torque level according to pole manufacturer's written instructions.

1. Grout void between pole base and foundation. Use nonshrink or expanding concrete grout firmly packed to fill space.
2. Install base covers unless otherwise indicated.

E. Raise and set pole using web fabric slings (not chain or cable) at locations indicated by manufacturer.

F. Install fixture fuses where required accessible at pole hand hole.

3.4 CORROSION PREVENTION

A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum using insulating fittings or treatment.

B. Steel Conduits: Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems."

3.5 GROUNDING

A. Ground Metal Poles and Support Structures: Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

1. Install grounding electrode for each pole unless otherwise indicated.
2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.

3.6 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

END OF SECTION 265613

SECTION 265619 - LED EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Exterior solid-state luminaires that are designed for and exclusively use LED lamp technology.
2. Luminaire supports.

B. Related Requirements:

1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and wallbox controls.
2. Section 265613 "Lighting Poles and Standards" for poles and standards used to support exterior lighting equipment.

1.3 DEFINITIONS

A. CCT: Correlated color temperature.

B. CRI: Color rendering index.

C. Fixture: See "Luminaire."

D. IP: International Protection or Ingress Protection Rating.

E. Lumen: Measured output of lamp and luminaire, or both.

F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings, Product Schedule,:

1. Product Data: For each type of luminaire.

a. Arrange in order of luminaire designation.

b. Include data on features, accessories, and finishes.
c. Include physical description and dimensions of luminaire.
d. Lamps, include life, output (lumens, CCT, and CRI), and energy-efficiency data.
e. Photometric data and adjustment factors based on laboratory tests, complying with IES Lighting Measurements Testing and Calculation Guides, of each luminaire type. The adjustment factors shall be for lamps and accessories identical to those indicated for the luminaire as applied in this Project IES LM-79 IES LM-80.

1) Manufacturer's Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the NVLAP for Energy Efficient Lighting Products.

f. Wiring diagrams for power, control, and signal wiring.
g. Means of attaching luminaires to supports and indication that the attachment is suitable for components involved.

2. Shop Drawings: For nonstandard or custom luminaires.

a. Include plans, elevations, sections, and mounting and attachment details.
b. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
c. Include diagrams for power, signal, and control wiring.

3. Product Schedule: For luminaires and lamps. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

A. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For luminaires to include in operation and maintenance manuals.

1. Provide a list of all lamp types used on Project. Use ANSI and manufacturers' codes.
2. Provide a list of all photoelectric relay types used on Project; use manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. LED Modules: Ten for every 100 of each type and rating installed. Furnish at least one of each type.
2. Glass, Acrylic, and Plastic Lenses, Covers, and Other Optical Parts: One for every 100 of each type and rating installed. Furnish at least one of each type.

3. Diffusers and Lenses: One for every 100of each type and rating installed. Furnish at least one of each type.
4. Globes and Guards: One for every 20of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturers' laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.

B. Provide luminaires from a single manufacturer for each luminaire type.

C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering prior to shipping.

1.10 FIELD CONDITIONS

A. Verify existing and proposed utility structures prior to the start of work associated with luminaire installation.

B. Mark locations of exterior luminaires for approval by Architect prior to the start of luminaire installation.

1.11 WARRANTY

A. Warranty: Manufacturer and Installer agree to repair or replace components (including but not limited to drivers, LED modules, luminaire housing, etc.) of luminaires that fail in materials or workmanship within specified warranty period.

1. Warranty Period: 5 year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 LUMINAIRE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. UL Compliance: Comply with UL 1598 and listed for wet location.

C. LED Module:

1. Lamp base complying with ANSI C81.61.
2. Bulb shape complying with ANSI C79.1.
3. Comply with IES LM-79: Electrical and Photometric Measurements of Solid-State Lighting Products.
4. Comply with IES LM-80: Measuring Lumen Maintenance of LED Light Sources.
5. Comply with IES TM-21: Projecting Long Term Lumen Maintenance of LED Light Sources.
6. UL listed.
7. CRI of minimum 80.
8. CCT as indicated in Lighting Fixture Schedule.
9. LED's shall be binned within a three-step MacAdam Ellipse.
10. L70 lumen maintenance at minimum 50,000 hours.
11. Lamps dimmable from 100 percent to 0 percent of maximum light output.
12. Modules shall be readily accessible and field replaceable.

D. LED Driver:

1. Comply with NEMA SSL 1: “Electronic Drivers for LED Devices, Arrays, or Systems”.
2. Comply with FCC Title 47 Part 15: "Radio Frequency Devices"
3. Certified UL Class 2.
4. UL listed wet.
5. Sound Rating: Class A.
6. THD Rating: Less than 20 percent.
7. Power Factor: 0.90 or higher.
8. Drivers shall be readily accessible and field replaceable.
9. Voltage: Provide multi-voltage drivers in all fixtures.
10. Dimming: Provide 0-10 volt dimming for all fixtures unless indicated otherwise.
11. Surge Protection: IEEE C62.41, Category A, 2.5 kV.
12. Drivers shall be readily accessible and field replaceable.
13. Provide a driver in each fixture, master/slave configurations are not acceptable.
14. Control: Coordinate wiring from driver to control device to ensure that driver, controller, and connecting wiring are compatible.

E. In-line Fusing: Separate in-line fuse for each luminaire.

F. Lamp Rating: Lamp marked for outdoor use and in enclosed locations.

G. Source Limitations: Obtain luminaires from single source from a single manufacturer.

2.2 LUMINAIRE TYPES

A. Refer to Lighting Fixture Schedule on Drawings.

2.3 MATERIALS

A. Metal Parts: Free of burrs and sharp corners and edges.

B. Sheet Metal Components: Corrosion-resistant aluminum. Form and support to prevent warping and sagging.

C. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses.

D. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.

1. Label shall include the following lamp characteristics:

a. "USE ONLY" and include specific lamp type.
b. Lamp diameter, shape, size, wattage and coating.
c. CCT and CRI for all luminaires.

2.4 FINISHES

A. Variations in Finishes: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

B. Paint after fabrication.

C. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.

D. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
2. Color: As Indicated in Lighting Fixture Schedule.

E. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.

3. Color: As Indicated in Lighting Fixture Schedule.

2.5 LUMINAIRE SUPPORT COMPONENTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for luminaire electrical conduit to verify actual locations of conduit connections before luminaire installation.

C. Examine walls, roofs, and overhang ceilings for suitable conditions where luminaires will be installed.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is substantially complete, clean luminaires used for temporary lighting and install new lamps.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Comply with NECA 1.

B. Install lamps in each luminaire.

C. Fasten luminaire to structural support.

D. Supports:

1. Sized and rated for luminaire weight.
2. Able to maintain luminaire position after cleaning and relamping.
3. Support luminaires without causing deflection of finished surface.
4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.

E. Wall-Mounted Luminaire Support:

1. Attached to structural members in walls.

F. Wiring Method: Install cables in raceways. Conceal raceways and cables.

G. Install luminaires level, plumb, and square with finished grade unless otherwise indicated. Install luminaires at height and aiming angle as indicated on Drawings.

H. Coordinate layout and installation of luminaires with other construction.

I. Adjust luminaires that require field adjustment or aiming. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and 260533 "Raceways and Boxes for Electrical Systems" for wiring connections and wiring methods.

3.4 BOLLARD LUMINAIRE INSTALLATION

A. Align units for optimum directional alignment of light distribution.

1. Install on concrete base with top 4 inches above finished grade or surface at luminaire location. Cast conduit into base, and shape base to match shape of bollard base. Finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 033000 "Cast-in-Place Concrete."

3.5 INSTALLATION OF INDIVIDUAL GROUND-MOUNTED LUMINAIRES

A. Aim as indicated on Drawings.

B. Install on concrete base with top 4 inches above finished grade or surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Section 033000 "Cast-in-Place Concrete."

3.6 CORROSION PREVENTION

A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.

B. Steel Conduits: Comply with Section 260533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch- thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.7 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.8 FIELD QUALITY CONTROL

A. Inspect each installed luminaire for damage. Replace damaged luminaires and components.

B. Perform the following tests and inspections:

1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.

C. Illumination Tests:

1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.

D. Luminaire will be considered defective if it does not pass tests and inspections.

E. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.9 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain luminaires.

3.10 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.

1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION 265619

SECTION 270528 - PATHWAYS FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Metal conduits and fittings.
2. Nonmetallic conduits and fittings.
3. Optical-fiber-cable pathways and fittings.
4. Metal wireways and auxiliary gutters.
5. Nonmetallic wireways and auxiliary gutters.
6. Surface pathways.
7. Boxes, enclosures, and cabinets.
8. Handholes and boxes for exterior underground cabling.

B. Related Requirements:
1. Division 27 Section "Communications Equipment Room Fittings" for voice and data cabling associated with system panels and devices.
2. Division 27 Section "Communications Horizontal Cabling" for voice and data cabling associated with system panels and devices.
3. Division 27 Section "Communications Backbone Cabling" for voice and data cabling associated with system panels and devices.

1.3 DEFINITIONS

A. ARC: Aluminum rigid conduit.

B. GRC: Galvanized rigid steel conduit.

C. IMC: Intermediate metal conduit.

D. Furnish: Supply and deliver to Project site, ready for unloading, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

E. Install: Operations at project site including unloading, temporarily storing, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

F. Provide: Furnish and install, complete and ready for the intended use.

1.4 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For surface pathways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

a. Provide as a single complete system submittal with master product list referencing each paragraph in this section specifying product.

B. Laboratory Test Reports for Credit IEQ 4: For solvent cements and adhesive primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. AFC Cable Systems, Inc.
2. Allied Tube & Conduit; a Tyco International Ltd. Co.
3. Alpha Wire Company.
4. Anamet Electrical, Inc.
5. Electri-Flex Company.
6. O-Z/Gedney; a brand of EGS Electrical Group.
7. Picoma Industries; Subsidiary of Mueller Water Products, Inc.
8. Republic Conduit.
9. Robroy Industries.
10. Southwire Company.
11. Thomas & Betts Corporation.
12. Western Tube and Conduit Corporation.
13. Wheatland Tube Company; a division of John Maneely Company.

B. General Requirements for Metal Conduits and Fittings:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

C. GRC: Comply with ANSI C80.1 and UL 6.

D. ARC: Comply with ANSI C80.5 and UL 6A.

E. IMC: Comply with ANSI C80.6 and UL 1242.

F. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
1. Comply with NEMA RN 1.
2. Coating Thickness: 0.040 inch, minimum.

G. EMT: Comply with ANSI C80.3 and UL 797.

H. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
2. Fittings for EMT:
   a. Material: Steel or die cast.
   b. Type: Setscrew.
3. Expansion Fittings: PVC or steel to match conduit type, complying with UL-467, rated for environmental conditions where installed, and including flexible external bonding jumper.
4. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch, with overlapping sleeves protecting threaded joints.

I. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. AFC Cable Systems, Inc.
2. Allied Tube & Conduit; a Tyco International Ltd. Co.
3. Anamet Electrical, Inc.
4. Arnco Corporation.
5. CANTEX Inc.
6. CertainTeed Corp.
7. Condux International, Inc.
8. Electri-Flex Company.
9. Kraloy.
10. Lamson & Sessions; Carlon Electrical Products.
11. Niedax-Kleinhuis USA, Inc.
12. RACO; a Hubbell company.
13. Thomas & Betts Corporation.

B. General Requirements for Nonmetallic Conduits and Fittings:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

C. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

D. Rigid HDPE: Comply with UL 651A.

E. Continuous HDPE: Comply with UL 651B.

F. RTRC: Comply with UL 1684A and NEMA TC 14.

G. Fittings for RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.

H. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

I. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 OPTICAL-FIBER-CABLE PATHWAYS AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Alpha Wire Company.
2. Arnco Corporation.
3. Endot Industries Inc.
4. IPEX.
5. Lamson & Sessions; Carlon Electrical Products.

B. Description: Comply with UL 2024; flexible-type pathway, approved for plenum installation unless otherwise indicated.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

2.4 METAL WIREWAYS AND AUXILIARY GUTTERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Cooper B-Line, Inc.
2. Hoffman; a Pentair company.
3. Mono-Systems, Inc.
4. Square D; a brand of Schneider Electric.

B. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 unless otherwise indicated, and sized according to NFPA 70.
1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

D. Wireway Covers: Hinged type unless otherwise indicated.

E. Finish: Manufacturer's standard enamel finish.

2.5 NONMETALLIC WIREWAYS AND AUXILIARY GUTTERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Allied Moulded Products, Inc.
2. Hoffman; a Pentair company.
3. Lamson & Sessions; Carlon Electrical Products.
4. Niedax-Kleinhuis USA, Inc.

B. General Requirements for Nonmetallic Wireways and Auxiliary Gutters:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

C. Description: Fiberglass polyester, extruded and fabricated to required size and shape, without holes or knockouts. Cover shall be gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections shall be flanged and have stainless-steel screws and oil-resistant gaskets.

D. Description: PVC, extruded and fabricated to required size and shape, and having snap-on cover, mechanically coupled connections, and plastic fasteners.

E. Fittings and Accessories: Couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings shall match and mate with wireways as required for complete system.

F. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

G. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 SURFACE PATHWAYS

A. General Requirements for Surface Pathways:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

B. Surface Nonmetallic Pathways: Two- or three-piece construction, complying with UL 5A, and manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors. Product shall comply with UL-94 V-0 requirements for self-extinguishing characteristics.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Hubbell Incorporated; Wiring Device-Kellems Division.
b. Lamson & Sessions; Carlon Electrical Products.
c. Mono-Systems, Inc.

d. Panduit Corp.
e. Wiremold / Legrand.

C. Tele-Power Poles:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Mono-Systems, Inc.
b. Panduit Corp.
c. Wiremold / Legrand.

2. Material: Galvanized steel with ivory baked-enamel finish or Aluminum with clear anodized finish.
3. Fittings and Accessories: Dividers, end caps, covers, cutouts, wiring harnesses, devices, mounting materials, and other fittings shall match and mate with tele-power pole as required for complete system.

2.7 BOXES, ENCLOSURES, AND CABINETS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Cooper Technologies Company; Cooper Crouse-Hinds.
2. Hoffman; a Pentair company.
3. Hubbell Incorporated; Killark Division.
4. Mono-Systems, Inc.
5. Thomas & Betts Corporation.
6. Wiremold / Legrand.

B. General Requirements for Boxes, Enclosures, and Cabinets:
1. Comply with TIA-569-B.
2. Boxes, enclosures and cabinets installed in wet locations shall be listed for use in wet locations.

C. Sheet-Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy or aluminum, Type FD, with gasketed cover.

E. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

F. Metal Floor Boxes:
1. Material: Cast metal or sheet metal.
2. Type: Fully adjustable.
3. Shape: Rectangular.
4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

G. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

H. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum or galvanized, cast iron with gasketed cover.

I. Device Box Dimensions: 4 inches square by 2-1/2 inches deep.

J. Gangable boxes are allowed.

K. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.

1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.

2. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

L. Cabinets:

1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.

2.8 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND CABLING

A. General Requirements for Handholes and Boxes:
1. Boxes and handholes for use in underground systems shall be designed and identified as defined in NFPA 70, for intended location and application.
2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. Comply with TIA-569-B.

B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. Armorcast Products Company.
b. Carson Industries LLC.
c. CDR Systems Corporation; Hubbell Power Systems.
d. NewBasis.
e. Oldcastle Precast, Inc.; Christy Concrete Products.
f. Synertech Moulded Products; a division of Oldcastle Precast, Inc.

2. Standard: Comply with SCTE 77.
3. Configuration: Designed for flush burial with closed bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.

5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
6. Cover Legend: Molded lettering, "COMMUNICATIONS.".
7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
8. Handholes 12 Inches Wide by 24 Inches Long and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.

C. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with frame and covers of polymer concrete.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

    a. Armorcast Products Company.
    b. Carson Industries LLC.
    c. CDR Systems Corporation; Hubbell Power Systems.
    d. NewBasis.
    e. Nordic Fiberglass, Inc.
    f. Oldcastle Precast, Inc.; Christy Concrete Products.
    g. Synertech Moulded Products; a division of Oldcastle Precast, Inc.
3. Standard: Comply with SCTE 77.
4. Color of Frame and Cover: Gray.
5. Configuration: Designed for flush burial with closed bottom unless otherwise indicated.
6. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
7. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
8. Cover Legend: Molded lettering, "COMMUNICATIONS.".
9. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
10. Handholes 12 Inches Wide by 24 Inches Long and Larger: Have inserts for cable racks and pulling-in irons installed before concrete is poured.

2.9 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
1. Tests of materials shall be performed by an independent testing agency.
2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 PATHWAY APPLICATION

A. Outdoors: Apply pathway products as specified below unless otherwise indicated:
1. Exposed Conduit: RNC, Type EPC-40-PVC.
2. Concealed Conduit, Aboveground: RNC, Type EPC-40-PVC.
3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried concrete encased.
4. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply pathway products as specified below unless otherwise indicated:
1. Exposed, Not Subject to Physical Damage: EMT or RNC.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: GRC. Pathway locations include the following:
    a. Loading dock.
    b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
    c. Mechanical rooms.
    d. Gymnasiums
4. Concealed in Ceilings and Interior Walls and Partitions: EMT RNC, Type EPC-40-PVC or innerduct.
5. Damp or Wet Locations: GRC IMC.
6. Pathways for Optical-Fiber or Communications Cable in Spaces Used for Environmental Air: Plenum-type, optical-fiber-cable pathway Plenum-type, communications-cable pathway EMT Insert pathway type.
7. Pathways for Optical-Fiber or Communications-Cable Risers in Vertical Shafts: Riser-type, optical-fiber-cable pathway Riser-type, communications-cable pathway EMT Insert pathway type.
8. Pathways for Concealed General-Purpose Distribution of Optical-Fiber or Communications Cable: General-use, optical-fiber-cable pathway Riser-type, optical-fiber-cable pathway Plenum-type, optical-fiber-cable pathway General-use, communications-cable pathway Riser-type, communications-cable pathway Plenum-type, communications-cable pathway EMT.
9. Boxes and Enclosures: NEMA 250 Type 1, except use NEMA 250 Type 4 stainless steel nonmetallic in institutional and commercial kitchens and damp or wet locations.

C. Minimum Pathway Size: 3/4-inch trade size. Minimum size for optical-fiber cables is 1 inch.

D. Pathway Fittings: Compatible with pathways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
3. EMT: Use setscrew, steel or cast-metal fittings. Comply with NEMA FB 2.10.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

F. Install surface pathways only where indicated on Drawings.

G. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with NECA 1, NECA 101, and TIA-569-B for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum pathways. Comply with NFPA 70 limitations for types of pathways allowed in specific occupancies and number of floors.

B. Keep pathways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal pathway runs above water and steam piping.

C. Complete pathway installation before starting conductor installation.

D. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

E. Arrange stub-ups so curved portions of bends are not visible above finished slab.

F. Install no more than the equivalent of two 90-degree bends in any pathway run. Support within 12 inches of changes in direction. Utilize long radius ells for all optical-fiber cables.

G. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

H. Support conduit within 12 inches of enclosures to which attached.

I. Pathways Embedded in Slabs:
   1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure pathways to reinforcement at maximum 10-foot intervals.
   2. Arrange pathways to cross building expansion joints at right angles with expansion fittings.
   3. Arrange pathways to keep a minimum of 2 inches of concrete cover in all directions.
   4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
   5. Change from ENT to RNC, Type EPC-40-PVC, GRC or IMC before rising above floor.

J. Stub-ups to Above Recessed Ceilings:
   1. Use EMT, IMC, or RMC for pathways.
   2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

K. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of pathway and fittings before making up joints. Follow compound manufacturer's written instructions.

L. Coat field-cut threads on PVC-coated pathway with a corrosion-preventing conductive compound prior to assembly.

M. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install insulated bushings on conduits terminated with locknuts.

N. Install pathways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.

O. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.

P. Cut conduit perpendicular to the length. For conduits of 2-inch trade size and larger, use roll cutter or a guide to ensure cut is straight and perpendicular to the length.

Q. Install pull wires in empty pathways. Use polypropylene or monofilament plastic line with not less than 200-lbtensile strength. Leave at least 12 inchesof slack at each end of pull wire. Cap underground pathways designated as spare above grade alongside pathways in use.

R. Surface Pathways:
1. Install surface pathway for surface telecommunications outlet boxes only where indicated on Drawings.
2. Install surface pathway with a minimum 2-inch radius control at bend points.
3. Secure surface pathway with screws or other anchor-type devices at intervals not exceeding 48 inches and with no less than two supports per straight pathway section. Support surface pathway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.

S. Pathways for Optical-Fiber and Communications Cable: Install pathways, metal and nonmetallic, rigid and flexible, as follows:
1. 3/4-Inch Trade Size and Smaller: Install pathways in maximum lengths of 50 feet.
2. 1-Inch Trade Size and Larger: Install pathways in maximum lengths of 75 feet.
3. Install with a maximum of two 90-degree bends or equivalent for each length of pathway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes or terminations at distribution frames or cabinets where necessary to comply with these requirements.

T. Install pathway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed pathways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install pathway sealing fittings according to NFPA 70.

U. Install devices to seal pathway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all pathways at the following points:
1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service pathway enters a building or structure.
3. Where otherwise required by NFPA 70.

V. Comply with manufacturer's written instructions for solvent welding PVC conduit and fittings.

W. Expansion-Joint Fittings:
1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet. Install in each run of aboveground RMC and EMT conduit that is located where environmental temperature change may exceed 100 deg F and that has straight-run length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
    a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
    b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
    c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
    d. Attics: 135 deg F temperature change.
3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

X. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

Y. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surface to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.

Z. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

AA. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.

BB. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

CC. Set metal floor boxes level and flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:
1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Section 312000 "Earth Moving" for pipe less than 6 inches in nominal diameter.

2. Install backfill as specified in Section 312000 "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Section 312000 "Earth Moving."
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.
    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete for a minimum of 12 inches on each side of the coupling.
    b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.
6. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits, but a minimum of 6 inches below grade. Align planks along centerline of conduit.
7. Underground Warning Tape: Comply with requirements in Section 260553 "Identification for Electrical Systems."

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.

D. Install handholes with bottom below frost line, <**Insert depth of frost line below grade at Project site**> below grade.

E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in enclosure.

F. Field cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR COMMUNICATIONS

PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 270544 "Sleeves and Sleeve Seals for Communications Pathways and Cabling."

3.6 FIRESTOPPING

A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.7 PROTECTION

A. Protect coatings, finishes, and cabinets from damage or deterioration.
   1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
   2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 270528

SECTION 270544 - SLEEVES AND SLEEVE SEALS FOR COMMUNICATIONS PATHWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, Division 01 and 27 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves for pathway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

B. Related Requirements:

1. Division 07 Section "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.
2. Division 27 Section "Communications Equipment Room Fittings."
3. Division 27 Section "Communications Backbone Cabling."
4. Division 27 Section "Communications Horizontal Cabling."

C. All Work specified under this Section shall be fully compliant with following:

1. ANSI/TIA/EIA-568 – Commercial Building Telecommunications Cabling Standard (Currently Ratified).
2. ANSI/TIA/EIA-569 – Commercial Building Standard for Telecommunications Pathways and Spaces (Currently Ratified).
3. ANSI/TIA/EIA-606 – The Administrative Standard for the Telecommunications Infrastructure of Commercial Building (Currently Ratified).
4. ANSI-J-STD-607-A Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications (Currently Ratified).
5. In addition, all Work shall fully comply with these specifications and related Drawings and all manufacturers' recommended installation practices.

1.3 COORDINATION

A. Coordinate arrangement, mounting, and support of communications equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. So connecting pathways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
4. Cable supporting devises with round surfaces (i.e., bridal rings) are not acceptable.
5. Do not route communications cabling through structural roof joists.
6. Do not share or allow sharing of pathways with other system wiring such as alarm and audio wiring.

B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

C. Coordinate location of access panels and doors for communications items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 08 Section "Access Doors and Frames."

D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

1.4 DEFINITIONS

A. Furnish: Supply and deliver to Project site, ready for unloading, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

B. Install: Operations at project site including unloading, temporarily storing, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

C. Provide: Furnish and install, complete and ready for the intended use.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Provide bound as a single complete system submittal with master product list referencing each paragraph specifying product in this section.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. Sleeves for Rectangular Openings:

1. Material: Galvanized-steel sheet.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and pathway or cable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Advance Products & Systems, Inc.
b. CALPICO, Inc.
c. Metraflex Company (The).
d. Pipeline Seal and Insulator, Inc.
e. Proco Products, Inc.

2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Carbon steel.
4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Presealed Systems.

2.4 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
2. Sealant shall have VOC content of [**250**] <**Insert value**> g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

2.6 SPILLWAY "WATERFALL" DEVISE

A. Provide spillway device at all sleeved penetrations into telecommunications rooms to protect cabling bend radius restrictions transitioning to cable tray. In addition, provide spillway device anywhere the cabling pathway changes elevations such that communications cabling rests upon the the sleeve edge potentially damaging cabling.

B. Provide Panduit CWF400 Waterfall or approved equal.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

   a. Seal annular space between sleeve and pathway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
   b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and pathway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches above finished floor level. Install sleeves during erection of floors.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual pathways and cables with flexible boot-type flashing units applied in coordination with roofing work.

F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at pathway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for pathway or cable material and size. Position pathway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pathway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 270544

SECTION 271100 - COMMUNICATIONS EQUIPMENT ROOM FITTINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Telecommunications mounting elements.
2. Telecommunications equipment racks and cabinets.
3. Grounding.

B. Related Requirements:

1. Division 27 Section "Sleeves and Sleeve Seals for Communications Pathways and Cabling.
2. Division 27 Section "Intercommunications System".
3. Division 27 Section "Telephone System.
4. Division 27 Section "Wireless Clock System".
5. Division 27 Section "Instructional Video System".
6. Division 27 Section "Local Area Network (LAN)".
7. Division 27 Section "Wireless Local Area Network (WLAN).
8. Division 27 Section "Communications Backbone Cabling".
9. Division 27 Section "Communications Horizontal Cabling"
10. Division 27 Section "Telecommunications Grounding and Bonding.
11. Division 28 Section "Electronic Access Control (EAC) System".
12. Division 28 Section "Video Surveillance Recording System".

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. Cross-Connect: A facility enabling the termination of cable elements and their interconnection or cross-connection.

C. EMI: Electromagnetic interference.

D. IDC: Insulation displacement connector.

E. LAN: Local area network.

F. RCDD: Registered Communications Distribution Designer.

G. UTP: Unshielded twisted pair.

H. Furnish: Supply and deliver to Project site, ready for unloading, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

I. Install: Operations at project site including unloading, temporarily storing, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

J. Provide: Furnish and install, complete and ready for the intended use.

1.4 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product.

a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for equipment racks and cabinets.
b. Provide as a single complete system submittal with master product list referencing each paragraph in this section specifying product.

2. Shop Drawings: For communications equipment room fittings. Include plans, elevations, sections, details, and attachments to other work.

a. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
b. Equipment Racks and Cabinets: Include workspace requirements and access for cable connections.
c. Grounding: Indicate location of grounding bus bar and its mounting detail showing standoff insulators and wall mounting brackets.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For [**Installer,**]qualified layout technician, installation supervisor, and field inspector.

1.6 QUALITY ASSURANCE

A. All Work specified under this Section shall be fully compliant with following:

1. ANSI/TIA-568-C.1-2009 "Commercial Building Telecommunications Cabling Standard (Currently Ratified) including all addenda and subsets."

2. ANSI/TIA-569-C-2012 "Telecommunications Pathways and Spaces (Currently Ratified) including all addenda and subsets."
3. ANSI/TIA-606-B-2012 "Administrative Standard for the Telecommunications Infrastructure (Currently Ratified) including all addenda and subsets."
4. ANSI/TIA-607-B-2012 "Generic Telecommunications Bonding and Grounding (Earthing) for Customer Premises (Currently Ratified) including all addenda and subsets."
5. ANSI/TIA-758-B-2012 "Customer-owned Outside Plant Telecommunications Infrastructure Standard (Currently Ratified) including all addenda and subsets."
6. In addition, all Work shall fully comply with these specifications and related Drawings and all manufacturers' recommended installation practices.

B. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.

1. Layout Responsibility: Preparation of Shop Drawings shall be under the direct supervision of RCDD.
2. Installation Supervision: Installation shall be under the direct supervision of Registered Technician, who shall be present at all times when Work of this Section is performed at Project site.

PART 2 - PRODUCTS

2.1 PATHWAYS

A. General Requirements: Comply with TIA/EIA-569-A.

B. Cable Support: NRTL labeled. Cable support brackets shall be designed to prevent degradation of cable performance and pinch points that could damage cable. Cable tie slots fasten cable ties to brackets.

1. Comply with NFPA 70 and UL 2043 for fire-resistant and low-smoke-producing characteristics.
2. Support brackets with cable tie slots for fastening cable ties to brackets.
3. Cable supporting devises with round surfaces (i.e., bridal rings) are not acceptable.
4. Do not route communications cabling through structural roof joists.
5. Do not share or allow sharing of pathways with other system wiring such as alarm and audio wiring.
6. Straps and other devices.

C. Cable Trays:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Cable Management Solutions, Inc.
b. Cablofil Inc.
c. Chatsworth Products, Inc.
d. Cooper B-Line, Inc.
e. Cope - Tyco/Allied Tube & Conduit.

f. GS Metals Corp.

2. Cable Tray Materials: Metal, suitable for indoors and protected against corrosion by electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inch thick.

3. Provide Basket Cable Tray in Communications Equipment Rooms (ER/TR) as indicated in the Contract Documents.

a. Include all manufacturer recommended hardware and accessories where applicable for a complete system including, but not limited to, washers, mounting brackets, splice extension clamps, horizontal tee splice kits, corner support kits, adjustable vertical bend kits, adjustable vertical splice kits, runway support kits designed for ceiling support from all threaded rod, threaded rod protectors, wall brackets and supports, dividers, blind ends, cable rollers, toolless clips, strut mounting clips, conduit connectors, rack clamps, adaptor kits, radius shields, rubber caps, ground bolts, ground wire supports, runway drop-out at equipment racks and cabinets, runway end caps, etc.
b. Support with wall bracing at tray ends
c. Use only manufacturer-recommended installation tools and practices.
d. In the main Telecommunications Equipment Room (ER) provide a minimum 18-inches wide and 6-inches deep Basket Tray.
e. In the each Telecommunications Room (TR) provide a minimum 12-inches wide and 6-inches deep Basket Tray.

D. Conduit and Boxes: Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems." Flexible metal conduit shall not be used.

1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.

2.2 EQUIPMENT FRAMES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AMP; a Tyco International Ltd. company.
2. Chatsworth Products, Inc.
3. Cooper B-Line, Inc.
4. Hubbell Premise Wiring.
5. Leviton Commercial Networks Division.
6. Middle Atlantic Products, Inc.
7. Nordex/CDT; a subsidiary of Cable Design Technologies.
8. Ortronics, Inc.
9. Panduit Corp.
10. Siemon Co. (The).
11. Tyco Electronics Corporation; AMP Products.

B. General Frame Requirements:

1. Distribution Frames: Freestanding and wall-mounting, modular-steel units designed for telecommunications terminal support and coordinated with dimensions of units to be supported.
2. Module Dimension: Width compatible with EIA 310-D standard, 19-inch panel mounting.
3. Finish: Manufacturer's standard, baked-polyester powder coat.

C. Floor-Mounted Racks: Modular-type, aluminum construction.

1. Vertical and horizontal cable management channels, top and bottom cable troughs, grounding lug, grounding busbar, two rear-mounted horizontal power strips.
2. Baked-polyester powder coat finish.
3. Provide Middle Atlantic MK-1945-24 or approved equal where indicated in all TRs.

D. Modular Freestanding Cabinets:

1. Removable and lockable side panels.
2. Hinged and lockable front and rear doors.
    a. Provide Middle Atlantic DPFD-44 Plexiglass front door or approved equal.
    b. Provide Middle Atlantic D-CFRD-44 split rear doors each equipped with 1320 CFM fan or approved equal.
3. Adjustable feet for leveling.
4. Screened ventilation openings in lower cabinet allowing fans to pull air through equipment from bottom to top of cabinet.
5. Cable access provisions in the roof and base.
6. Grounding bus bar.
7. Two rear-mounted horizontal power strips.
8. Baked-polyester powder coat finish.
9. All cabinets keyed alike.
10. Minimum 36-inch depth.
11. 84-inch height with 45 rack spaces.
12. Adjustable front and rear rack rails. Adjust rails to accommodate cable management between cabinets and to allow proper installation of equipment. Rails shall be equipped complete with 6mm cage nuts.
13. Vertical and horizontal cable management. Provide horizontal cable management above and below each patch panel and each electronic component.
14. Provide Middle Atlantic DRK 19-44-36 and DRK 19-44-42 or approved equal where indicated in the ER unless otherwise indicated.

E. Modular Wall Cabinets:

1. Wall mounting.
2. Steel or aluminum construction.
3. Treated to resist corrosion.
4. Lockable front doors.
5. Louvered side panels.
6. Cable access provisions top and bottom.
7. Grounding lug.
8. Rack-mounted, 250-cfm fan.

9. Power strip.
10. All cabinets keyed alike.

F. Cable Management for Equipment Frames:

1. Metal, with integral wire retaining fingers.
2. Baked-polyester powder coat finish.
3. Vertical cable management panels shall have front and rear channels, with covers.
4. Provide horizontal cable management above and below each patch panel.

2.3 POWER STRIPS

A. Power Strips: Comply with UL 1363.

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Corded horizontal Cabinet/Rack mounting.
3. Provide Middle Atlantic PD-920R-NS or approved equal where indicated.

2.4 GROUNDING

A. Comply with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems." for grounding conductors and connectors.

B. Telecommunications Main Bus Bar:

1. Connectors: Mechanical type, cast silicon bronze, solderless -type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
2. Ground Bus Bar: Copper, minimum 1/4 inch thick by 4 inches wide with 9/32-inch holes spaced 1-1/8 inches apart.
3. Stand-Off Insulators: Comply with UL 891 for use in switchboards, 600 V. Lexan or PVC, impulse tested at 5000 V.

C. Comply with ANSI/TIA-607-B-2012.

2.5 LABELING

A. Comply with TIA/EIA-606-B and UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

PART 3 - EXECUTION

3.1 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install equipment frames and cable trays until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and work above ceilings is complete.

3.2 CLEANING AND PROTECTION

A. Protect system components from damage and deterioration during installation. Protect equipment from dust and debris during installation. After installation maintain equipment protection. Notify other trades of equipment sensitivity to dust and debris. Clean equipment upon final completion of Work.

B. Before final acceptance, clean system components.

3.3 COORDINATION

A. Coordinate layout and installation of communications equipment with Owner's telecommunications and LAN equipment and service suppliers. Coordinate service entrance arrangement with local exchange carrier.

1. Meet jointly with telecommunications and LAN equipment suppliers, local exchange carrier representatives, and Owner to exchange information and agree on details of equipment arrangements and installation interfaces.
2. Record agreements reached in meetings and distribute them to other participants.
3. Adjust arrangements and locations of distribution frames, cross-connects, and patch panels in equipment rooms to accommodate and optimize arrangement and space requirements of telephone switch and LAN equipment.
4. Adjust arrangements and locations of equipment with distribution frames, cross-connects, and patch panels of cabling systems of other communications, electronic safety and security, and related systems that share space in the equipment room.

B. Coordinate location of power raceways and receptacles with locations of communications equipment requiring electrical power to operate.

3.4 ENTRANCE FACILITIES

A. Contact telecommunications service provider and arrange for installation of demarcation point, protected entrance terminals, and a housing when so directed by service provider.

B. Comply with requirements in Division 27 Section "Communications Entrance Conduits" for materials and installation requirements for underground pathways.

3.5 INSTALLATION

A. Install underground entrance pathway complying with Division 27 Section "Communications Entrance Conduits."

B. Comply with NECA 1.

C. Comply with BICSI TDMM for layout and installation of communications equipment rooms.

D. Cable Trays: Comply with NEMA VE 2 and TIA/EIA-569-A-7.

E. Bundle, lace, and train conductors and cables to terminal points without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.

F. Coordinate layout and installation of communications equipment with Owner's telecommunications and LAN equipment and service suppliers. Coordinate service entrance arrangement with local exchange carrier.

1. Meet jointly with telecommunications and LAN equipment suppliers, local exchange carrier representatives, and Owner to exchange information and agree on details of equipment arrangements and installation interfaces.
2. Record agreements reached in meetings and distribute them to other participants.
3. Adjust arrangements and locations of distribution frames, cross-connects, and patch panels in equipment rooms to accommodate and optimize arrangement and space requirements of telephone switch and LAN equipment.
4. Adjust arrangements and locations of equipment with distribution frames, cross-connects, and patch panels of cabling systems of other communications, electronic safety and security, and related systems that share space in the equipment room.

G. Coordinate location of power raceways and receptacles with locations of communications equipment requiring electrical power to operate.

H. Do not provide casters on equipment cabinets.

I. Do not provide side panels on equipment cabinets where adjacent to another cabinet.

J. Properly attach and secure equipment cabinets to each other, the floor, and to cable tray.

3.6 SLEEVE AND SLEEVE SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Division 27 Section "Sleeves and Sleeve Seals for Communications Pathways and Cabling."

3.7 FIRESTOPPING

A. Comply with requirements in Division 07 Section "Penetration Firestopping."

B. Comply with TIA-569-B, Annex A, "Firestopping."

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.8 GROUNDING

A. Install grounding according to BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. Comply with ANSI/TIA-607-B-2012.

C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall allowing at least 2-inch clearance behind the grounding bus bar. Connect grounding bus bar with a minimum No. 4 AWG grounding electrode conductor from grounding bus bar to suitable electrical building ground.

D. Bond metallic equipment to the grounding bus bar, using not smaller than No. 6 AWG equipment grounding conductor.

1. Bond the shield of shielded cable to the grounding bus bar in communications rooms and spaces.

3.9 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-B. Comply with requirements in Division 26 Section "Identification for Electrical Systems."

B. Comply with requirements in Division 09 Section "Interior Painting" for painting backboards. For fire-resistant plywood, do not paint over manufacturer's label.

C. Paint and label colors for equipment identification shall comply with TIA/EIA-606-A for Class 2 level of administration including optional identification requirements of this standard.

D. Labels shall be preprinted or computer-printed type.

END OF SECTION 271100

SECTION 271300 - COMMUNICATIONS BACKBONE CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pathways.
2. UTP cable.
3. Optical fiber cabling.
4. Cable connecting hardware, patch panels, and cross-connects.
5. Cabling identification products.

B. Related Sections:

1. Division 27 Section "Sleeves and Sleeve Seals for Communications Pathways and Cabling.
2. Division 27 Section "Communications Equipment Room Fittings" for associated communications cabling associated with system panels and devices.
3. Division 27 Section "Communications Horizontal Cabling" for associated communications cabling associated with system panels and devices.
4. Division 27 Section "Telecommunications Grounding and Bonding".

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. Cross-Connect: A facility enabling the termination of cable elements and their interconnection or cross-connection.

C. EMI: Electromagnetic interference.

D. IDC: Insulation displacement connector.

E. LAN: Local area network.

F. RCDD: Registered Communications Distribution Designer.

G. UTP: Unshielded twisted pair.

H. Furnish: Supply and deliver to Project site, ready for unloading, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

I. Install: Operations at project site including unloading, temporarily storing, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

J. Provide: Furnish and install, complete and ready for the intended use.

1.4 BACKBONE CABLING DESCRIPTION

A. Backbone cabling system shall provide interconnections between communications equipment rooms, main terminal space, and entrance facilities in the telecommunications cabling system structure. Cabling system consists of backbone cables, intermediate and main cross-connects, mechanical terminations, and patch cords or jumpers used for backbone-to-backbone cross-connection.

B. Backbone cabling cross-connects may be located in communications equipment rooms or at entrance facilities. Bridged taps and splitters shall not be used as part of backbone cabling.

1.5 PERFORMANCE REQUIREMENTS

A. General Performance: Backbone cabling system shall comply with transmission standards in TIA/EIA-568-C.1, when tested according to test procedures of this standard.

1.6 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for equipment racks and cabinets. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

    a. Provide as a single complete system submittal with master product list referencing each paragraph in this section specifying product.

1.7 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer, qualified layout technician, installation supervisor, and field inspector.

1.8 QUALITY ASSURANCE

A. All Work specified under this Section shall be fully compliant with following:

1. ANSI/TIA-568-C.1-2009 "Commercial Building Telecommunications Cabling Standard (Currently Ratified) including all addenda and subsets."
2. ANSI/TIA-569-C-2012 " Telecommunications Pathways and Spaces (Currently Ratified) including all addenda and subsets."
3. ANSI/TIA-606-B-2012 "Administrative Standard for Telecommunications Infrastructure (Currently Ratified) including all addenda and subsets."
4. ANSI-TIA-607-B-2012 "Generic Telecommunications Bonding and Grounding (Earthing) for Customer Premises (Currently Ratified) including all addenda and subsets."
5. ANSI/TIA-758-B-2012 "Customer-owned Outside Plant Telecommunications Infrastructure Standard (Currently Ratified) including all addenda and subsets."

B. In addition, all Work shall fully comply with these specifications and related Drawings and all manufacturers' recommended installation practices.

C. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff and shall have a thorough understanding of all standards referenced in this Section.

1. Layout Responsibility: Preparation of Shop Drawings and Cabling Administration Drawings, Cabling Administration Drawings, and field testing program development by an RCDD.
2. Installation Supervision: Installation shall be under the direct supervision of Registered Technician, who shall be present at all times when Work of this Section is performed at Project site.
3. Testing Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.

D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

E. Telecommunications Pathways and Spaces: Comply with TIA/EIA-569-A.

F. Grounding: Comply with ANSI-J-STD-607-A.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site.

1. Test optical fiber cable to determine the continuity of the strand end to end. Use optical loss test set.
2. Test optical fiber cable while on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector, including the loss value of each. Retain test data and include the record in maintenance data.
3. Test each pair of UTP cable for open and short circuits.

1.10 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.11 COORDINATION

A. Coordinate layout and installation of telecommunications pathways and cabling with Owner's telecommunications and LAN equipment and service suppliers.

PART 2 - PRODUCTS

2.1 PATHWAYS

A. General Requirements: Comply with TIA/EIA-569-B.

B. Cable Support: NRTL labeled for support of Category 6 cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.

1. Support brackets with cable tie slots for fastening cable ties to brackets.
2. J-hooks.
3. Straps and other devices.

C. Cable Trays:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Cable Management Solutions, Inc.
b. Cablofil Inc.
c. Cooper B-Line, Inc.
d. Cope - Tyco/Allied Tube & Conduit.
e. GS Metals Corp.

2. Cable Tray Material: Metal, suitable for indoors, and protected against corrosion by electroplated zinc galvanizing, complying with ASTM B 633, Type 1, not less than 0.000472 inches thick.

a. Basket Cable Trays: 6 inches wide and 2 inches deep. Wire mesh spacing shall not exceed 2 by 4 inches.
b. Ladder Cable Trays: [**Nominally** 18 inches] <**Insert dimension**> wide, and a rung spacing of 12 inches.

D. Conduit and Boxes: Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems."[**Flexible metal conduit shall not be used.**]

1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.

2.2 UTP CABLE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Belden CDT Inc.; Electronics Division.
2. Berk-Tek; a Nexans company.
3. CommScope, Inc.
4. Draka USA.
5. General Cable
6. Genesis Cable Products; Honeywell International, Inc.
7. KRONE Incorporated.
8. Mohawk; a division of Belden CDT.
9. Nordex/CDT; a subsidiary of Cable Design Technologies.
10. Optical Cable Corporation
11. Panduit
12. SMP Datacom
13. Superior Essex Inc.
14. SYSTIMAX Solutions; a CommScope Inc. brand.
15. 3M.
16. Tyco Electronics/AMP Netconnect; Tyco International Ltd.

B. Description: 100-ohm, 4-pair UTP.

1. Comply with ICEA S-90-661 for mechanical properties.
2. Comply with TIA/EIA-568-C.1 for performance specifications.
3. Comply with TIA/EIA-568-C.2, Category 6.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:

    a. Communications, Plenum Rated: Type CMP[**or MPP**], complying with NFPA 262.

2.3 UTP CABLE HARDWARE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Technology Systems Industries, Inc.
2. Dynacom Corporation.
3. Hitachi
4. Hubbell Premise Wiring.
5. Leviton Voice & Data Division.
6. Molex Premise Networks; a division of Molex, Inc.
7. Nordex/CDT; a subsidiary of Cable Design Technologies.
8. Panduit Corp.
9. Siemon Co. (The).

10. Tyco Electronics/AMP Netconnect; Tyco International Ltd.

B. General Requirements for Cable Connecting Hardware: Comply with TIA/EIA-568-C.2, IDC type, with modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of same category or higher.

C. Patch Panel: Modular panels housing multiple-numbered jack units with IDC-type connectors at each jack for permanent termination of pair groups of installed cables.

1. Number of Jacks per Field: One for each four-pair UTP cable indicated.

D. Jacks and Jack Assemblies: Modular, color-coded, eight-position modular receptacle units with integral IDC-type terminals.

E. Patch Cords: Factory-made, 4-pair cables in lengths as required for proper connectivity at the patch panel; terminated with 8-position modular plug at each end. Excessive slack at the patch panel is not acceptable. Coordinate with Architect/Owner.

1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure Category 6 performance. Patch cords shall have latch guards to protect against snagging.
2. Patch cords shall have color-coded boots for circuit identification.
3. Provide (2) per 4-pair installed.

2.4 OPTICAL FIBER CABLE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Berk-Tek; a Nexans company.
2. CommScope, Inc.
3. Corning Cable Systems.
4. General Cable Technologies Corporation.
5. Mohawk; a division of Belden CDT.
6. Nordex/CDT; a subsidiary of Cable Design Technologies.
7. Optical Cable Corporation
8. SMP Datacom
9. Optical Connectivity Solutions Division; Emerson Network Power.
10. Superior Essex Inc.
11. SYSTIMAX Solutions; a CommScope Inc. brand.
12. 3M.
13. Tyco Electronics/AMP Netconnect; Tyco International Ltd.

B. Description: Armored composite 50/125-micromenter multimode (OM4 Laser Optimized for 10 Gig performance at installed distances) and single mode optical fiber housed in common plenum rated jacket.

1. Comply with ICEA S-83-596 for mechanical properties.
2. Comply with TIA/EIA-568-B.3 for performance specifications.

3. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444, UL 1651, and NFPA 70 for the following types:

   a. Plenum Rated, Nonconductive: Type OFNP, complying with NFPA 262.

4. Conductive cable shall be aluminum armored type.
5. Maximum Attenuation: 3.50 dB/km at 850 nm; 1.5 dB/km at 1300 nm.
6. Minimum Modal Bandwidth: 160 MHz-km at 850 nm; 500 MHz-km at 1300 nm.

C. Jacket:

1. Cable cordage jacket, fiber, unit, and group color shall be according to TIA/EIA-598-B.
2. Imprinted with fiber count, fiber type, and aggregate length at regular intervals not to exceed 40 inches.

2.5 OPTICAL FIBER CABLE HARDWARE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ADC.
2. American Technology Systems Industries, Inc.
3. Berk-Tek; a Nexans company.
4. Corning Cable Systems.
5. Dynacom Corporation.
6. Hubbell Premise Wiring.
7. Molex Premise Networks; a division of Molex, Inc.
8. Nordex/CDT; a subsidiary of Cable Design Technologies.
9. Optical Cable Corporation
10. Optical Connectivity Solutions Division; Emerson Network Power.
11. Panduit
12. Siemon Co. (The).

B. Cross-Connects and Patch Panels: Modular panels housing multiple-numbered, duplex cable connectors.

1. Number of Connectors per Field: One for each fiber of cable or cables assigned to field, plus spares and blank positions adequate to suit specified expansion criteria. Provide as required to house terminations of all fiber cable installed.

C. Patch Cords: Factory-made, dual-fiber cables in lengths as required for proper connectivity at the patch panel. Excessive slack at the patch panel is not acceptable. Coordinate with Architect/Owner. Provide (1) per each pair of fiber strands installed.

D. Cable Connecting Hardware:

1. Comply with Optical Fiber Connector Intermateability Standards (FOCIS) specifications of TIA/EIA-604-2, TIA/EIA-604-3-A, and TIA/EIA-604-12. Comply with ANSI/TIA-568-C.3.

2. Quick-connect, simplex and duplex, Type SC connectors. Insertion loss not more than 0.75 dB.

2.6 GROUNDING

A. Comply with ANSI/TIA-607-B-2012.

2.7 LIGHTNING PROTECTION

A. Provide proper lightning protection where applicable.

2.8 IDENTIFICATION PRODUCTS

A. Comply with ANSI/TIA-606-B-2012 and UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.9 SOURCE QUALITY CONTROL

A. Factory test cables on reels according to ANSI/TIA-568-C.1.

B. Factory test UTP cables according to ANSI/TIA-568-C.2.

C. Factory test multimode optical fiber cables according to TIA/EIA-526-14-A and ANSI/TIA-568-C.3.

D. Cable will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 ENTRANCE FACILITIES

A. Coordinate backbone cabling with the protectors and demarcation point provided by communications service provider.

3.2 CLEANING AND PROTECTION

A. Protect system components from damage and deterioration during installation. Protect equipment from dust and debris during installation. After installation maintain equipment protection. Notify other trades of equipment sensitivity to dust and debris. Clean equipment upon final completion of Work.

B. Before final acceptance, clean system components.

3.3 WIRING METHODS

A. Wiring Method: Install cables in raceways and cable trays except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces, in attics, and in gypsum board partitions where unenclosed wiring method may be used. Conceal raceway and cables except in unfinished spaces.

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."

B. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where possible.

C. Wiring within Enclosures: Bundle, lace, and train cables within enclosures. Connect to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

3.4 INSTALLATION OF PATHWAYS

A. Cable Trays: Comply with NEMA VE 2 and ANSI/TIA-569-B-2012.

B. Comply with requirements for demarcation point, pathways, cabinets, and racks specified in Division 27 Section "Communications Equipment Room Fittings." Drawings indicate general arrangement of pathways and fittings.

C. Comply with ANSI/TIA-569-B-2012 for pull-box sizing and length of conduit and number of bends between pull points.

D. Comply with requirements in Division 26 Section "Raceway and Boxes for Electrical Systems" for installation of conduits and wireways.

E. Install manufactured conduit sweeps and long-radius elbows whenever possible.

F. Pathway Installation in Communications Equipment Rooms:

1. Position conduit ends adjacent to a corner on backboard where a single piece of plywood is installed, or in the corner of room where multiple sheets of plywood are installed around perimeter walls of room.
2. Install cable trays to route cables if conduits cannot be located in these positions.
3. Secure conduits to backboard when entering room from overhead.
4. Extend conduits 3 inches above finished floor.
5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.

G. Backboards: Install backboards with 96-inch dimension vertical. Butt adjacent sheets tightly, and form smooth gap-free corners and joints.

3.5 INSTALLATION OF CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with ANSI/TIA-568-C.1.
2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
3. Install 110-style IDC termination hardware unless otherwise indicated.
4. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, cross-connects, and patch panels.
5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
6. Install lacing bars to restrain cables, to prevent straining connections, and to prevent bending cables to smaller radii than minimums recommended by manufacturer.
7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Use lacing bars and distribution spools.
8. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
10. In the communications equipment room, install a 10-foot- long service loop on each end of cable.
11. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
12. Install patch cords as directed by the Owner.

C. UTP Cable Installation:

1. Comply with ANSI/TIA-568-C.2.
2. Do not untwist UTP cables more than 1/2 inch from the point of termination to maintain cable geometry.

D. Optical Fiber Cable Installation:

1. Comply with ANSI/TIA-568-C.3.
2. Cable may be terminated on connecting hardware that is rack or cabinet mounted.

E. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend UTP cable not in a wireway or pathway, a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.
3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

F. Group connecting hardware for cables into separate logical fields.

G. Separation from EMI Sources:

1. Comply with BICSI TDMM and ANSI/TIA-569-B-2012 recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches.

3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.

4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.

5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inches.

3.6 FIRESTOPPING

A. Comply with requirements in Division 07 Section "Penetration Firestopping." Comply with ANSI/TIA-569-B-2012, "Firestopping."

B. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.7 GROUNDING

A. Install grounding according to BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. Comply with ANSI/TIA-607-B-2012.

C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall allowing at least 2-inch clearance behind the grounding bus bar. Connect grounding bus bar with a minimum No. 4 AWG grounding electrode conductor from grounding bus bar to suitable electrical building ground.

D. Bond metallic equipment to the grounding bus bar, using not smaller than No. 6 AWG equipment grounding conductor.

3.8 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with ANSI/TIA-606-B-2012. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

1. Administration Class: 1.
2. Color-code cross-connect fields and apply colors to voice and data service backboards, connections, covers, and labels.

B. Comply with requirements in Division 09 Section "Interior Painting" for painting backboards. For fire-resistant plywood, do not paint over manufacturer's label.

C. See Division 27 Section "Communications Horizontal Cabling" for additional identification requirements. See Evaluations for discussion about TIA/EIA standard as it applies to this Section.Paint and label colors for equipment identification shall comply with ANSI/EIA-606-B-2012 for Class 2 level of administration[**including optional identification requirements of this standard**].

D. Comply with requirements in Division 27 Section "Communications Horizontal Cabling" for cable and asset management software.

E. Cable Schedule: Install in a prominent location in each equipment room and wiring closet. List incoming and outgoing cables and their designations, origins, and destinations. Protect with rigid frame and clear plastic cover. Furnish an electronic copy of final comprehensive schedules for Project.

F. Cabling Administration Drawings: Show building floor plans with cabling administration-point labeling. Identify labeling convention and show labels for telecommunications closets, backbone pathways and cables, entrance pathways and cables, terminal hardware and positions, horizontal cables, work areas and workstation terminal positions, grounding buses and pathways, and equipment grounding conductors.

G. Cable and Wire Identification:

1. Label each cable within 4 inches of each termination and tap, where it is accessible in a cabinet or junction or outlet box, and elsewhere as indicated.
2. Each wire connected to building-mounted devices is not required to be numbered at device if color of wire is consistent with associated wire connected and numbered within panel or cabinet.
3. Exposed Cables and Cables in Cable Trays and Wire Troughs: Label each cable at intervals not exceeding 15 feet.

4. Label each terminal strip and screw terminal in each cabinet, rack, or panel.

    a. Individually number wiring conductors connected to terminal strips and identify each cable or wiring group being extended from a panel or cabinet to a building-mounted device with name and number of particular device as shown.
    b. Label each unit and field within distribution racks and frames.

5. Identification within Connector Fields in Equipment Rooms and Wiring Closets: Label each connector and each discrete unit of cable-terminating and connecting hardware. Where similar jacks and plugs are used for both voice and data communication cabling, use a different color for jacks and plugs of each service.

H. Labels shall be preprinted or computer-printed type with printing area and font color that contrasts with cable jacket color but still complies with requirements in ANSI/TIA-606-B-2012, for the following:

1. Cables use flexible vinyl or polyester that flexes as cables are bent.

3.9 FIELD QUALITY CONTROL

A. Testing Agency: a qualified testing agency to perform tests and inspections.

B. Tests and Inspections:

1. Visually inspect UTP and optical fiber jacket materials for NRTL certification markings. Inspect cabling terminations in communications equipment rooms for compliance with color-coding for pin assignments, and inspect cabling connections for compliance with ANSI/TIA-568-C.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross-connection.

    a. Test instruments shall meet or exceed applicable requirements in ANSI/TIA68-C.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

4. Optical Fiber Cable Tests:

    a. Test instruments shall meet or exceed applicable requirements in ANSI/TIA68-C.2. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
    b. Link End-to-End Attenuation Tests:

1) Horizontal and multimode backbone link measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.
2) Attenuation test results for backbone links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in ANSI/TIA-568-C.1.

C. Data for each measurement shall be documented. Data for submittals shall be printed in a summary report that is formatted similar to Table 10.1 in BICSI TDMM, or transferred from the instrument to the computer, saved as text files, and printed and submitted.

D. Remove and replace cabling where test results indicate that they do not comply with specified requirements.

E. End-to-end cabling will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

END OF SECTION 271300

SECTION 271513 - COMMUNICATIONS COPPER HORIZONTAL CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Category 6 twisted pair cable.
2. Twisted pair cable hardware, including plugs and jacks.
3. Cabling identification products.
4. Grounding provisions for twisted pair cable.
5. Source quality control requirements for twisted pair cable.

1.3 DEFINITIONS

A. Cross-Connect: A facility enabling the termination of cable elements and their interconnection or cross-connection.

B. EMI: Electromagnetic interference.

C. FTP: Shielded twisted pair.

D. F/FTP: Overall foil screened cable with foil screened twisted pair.

E. F/UTP: Overall foil screened cable with unscreened twisted pair.

F. IDC: Insulation displacement connector.

G. LAN: Local area network.

H. Jack: Also commonly called an "outlet," it is the fixed, female connector.

I. Plug: Also commonly called a "connector," it is the removable, male telecommunications connector.

J. RCDD: Registered Communications Distribution Designer.

K. Screen: A metallic layer, either a foil or braid, placed around a pair or group of conductors.

L. Shield: A metallic layer, either a foil or braid, placed around a pair or group of conductors.

M. S/FTP: Overall braid screened cable with foil screened twisted pair.

N. S/UTP: Overall braid screened cable with unscreened twisted pairs.

O. UTP: Unscreened (unshielded) twisted pair.

1.4 COPPER HORIZONTAL CABLING DESCRIPTION

A. Horizontal cable and its connecting hardware provide the means of transporting signals between the telecommunications outlet/connector and the horizontal cross-connect located in the communications equipment room. This cabling and its connecting hardware are called "permanent link," a term that is used in the testing protocols. Cabling system consists of horizontal cables, intermediate and main cross-connects, mechanical terminations, and patch cords or jumpers used for horizontal-to-horizontal cross-connection.

1. TIA-568-C.1 requires that a minimum of two equipment outlets be installed for each work area.
2. Horizontal cabling shall contain no more than one transition point or consolidation point between the horizontal cross-connect and the telecommunications equipment outlet.
3. Bridged taps and splices shall not be installed in the horizontal cabling.

B. A work area is approximately 100 sq. ft., and includes the components that extend from the equipment outlets to the station equipment.

C. The maximum allowable horizontal cable length is 295 feet. This maximum allowable length does not include an allowance for the length of 16 feet to the workstation equipment or in the horizontal cross-connect.

1.5 ACTION SUBMITTALS

A. Product Data,:

1. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for equipment racks and cabinets. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories. Provide as a single complete system submittal with master product list referencing each paragraph in this section specifying product.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For RCDD, installation supervisor, and field inspector.

1.7 CLOSEOUT SUBMITTALS

A. Maintenance Data: For splices and connectors to include in maintenance manuals.

1.8 QUALITY ASSURANCE

A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.

1. Contractor responsible for this Section shall have a Registered Communications Distribution Designer (RCDD) on staff who will oversee and be responsible for this Project. RCDD shall have sufficient experience in this type project so as to be able to lend adequate technical support to field forces during installation, warranty period, and extended warranty periods or maintenance contracts.
2. Installation Supervision: Installation shall be under the direct supervision of Registered Technician, who shall be present at all times when Work of this Section is performed at Project site.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site.

1. Test each pair of twisted pair cable for open and short circuits.

1.10 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.11 COORDINATION

A. Coordinate layout and installation of telecommunications pathways and cabling with Owner's telecommunications and LAN equipment and service suppliers.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. General Performance: Horizontal cabling system shall comply with transmission standards in TIA-568-C.1, when tested according to test procedures of this standard.

B. Telecommunications Pathways and Spaces: Comply with TIA-569-D.

C. Grounding: Comply with TIA-607-B.

2.2 GENERAL CABLE CHARACTERISTICS

A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with the applicable standard and NFPA 70 for the following types:

1. Communications, Plenum Rated: Type CMP complying with UL 1685 or Type CMP in listed plenum communications raceway.
2. Communications, Plenum Rated: Type CM, Type CMG, Type CMP, Type CMR, or Type CMX in metallic conduit installed according to NFPA 70, Article 300.22, "Wiring in Ducts, Plenums, and Other Air-Handling Spaces."
3. Communications, Non-plenum: Type CMR complying with UL 1666.
4. Communications, Non-plenum: Type CMP or Type CMR in listed plenum or riser communications raceway.
5. Communications, Non-plenum: Type CMP or Type CMR in metallic conduit installed according to NFPA 70, Article 300.22, "Wiring in Ducts, Plenums, and Other Air-Handling Spaces."

2.3 CATEGORY 6 TWISTED PAIR CABLE

A. Description: Four-pair, balanced-twisted pair cable, with internal spline, certified to meet transmission characteristics of Category 6 cable at frequencies up to 250MHz.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Belden CDT Networking Division/NORDX.
2. Berk-Tek Leviton; a Nexans/Leviton alliance.
3. CommScope, Inc.
4. General Cable; General Cable Corporation.
5. Mohawk; a division of Belden Networking, Inc.
6. Panduit
7. Superior Essex Inc.
8. SYSTIMAX Solutions; a CommScope Inc. brand.

C. Standard: Comply with NEMA WC 66/ICEA S-116-732 and TIA-568-C.2 for Category 6 cables.

D. Conductors: 100-ohm, 23 AWG solid copper.

E. Shielding/Screening: Unshielded twisted pairs (UTP).

F. Cable Rating: Plenum.

G. Jacket: Blue thermoplastic.

2.4 TWISTED PAIR CABLE HARDWARE

A. Description: Hardware designed to connect, splice, and terminate twisted pair copper communications cable.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Belden CDT Networking Division/NORDX.
2. Berk-Tek Leviton; a Nexans/Leviton alliance.
3. CommScope, Inc.
4. General Cable; General Cable Corporation.
5. Genesis Cable Products; Honeywell International, Inc.
6. Hubbell Premise Wiring.
7. Leviton Manufacturing Co., Inc.
8. Mohawk; a division of Belden Networking, Inc.
9. Panduit Corp.
10. Siemon Co. (The).
11. Superior Essex Inc.
12. SYSTIMAX Solutions; a CommScope Inc. brand.

C. General Requirements for Twisted Pair Cable Hardware:

1. Comply with the performance requirements of Category 6.
2. Comply with TIA-568-C.2, IDC type, with modules designed for punch-down caps or tools.
3. Cables shall be terminated with connecting hardware of same category or higher.

D. Connecting Blocks:

1. 110-style IDC for Category 6.
2. Provide blocks for the number of cables terminated on the block, plus 25 percent spare, integral with connector bodies, including plugs and jacks where indicated.

E. Cross-Connect: Modular array of connecting blocks arranged to terminate building cables and permit interconnection between cables.

1. Number of Terminals per Field: One for each conductor in assigned cables.

F. Patch Panel: Modular panels housing numbered jack units with IDC-type connectors at each jack location for permanent termination of pair groups of installed cables.

1. Features:

a. Universal T568A and T568B wiring labels.
b. Labeling areas adjacent to conductors.
c. Replaceable connectors.
d. 24 or 48 ports.

2. Construction: 16-gauge steel and mountable on 19-inch equipment racks.
3. Number of Jacks per Field: One for each four-pair cable indicated, plus spares and blank positions adequate to suit specified expansion criteria.

G. Patch Cords: Factory-made, four-pair cables in 12-inchlengths at the patch panel and 10-foot lengths at the Workstation Outlet; terminated with an eight-position modular plug at each end.

1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure performance. Patch cords shall have latch guards to protect against snagging.
2. Patch cords shall have color-coded boots for circuit identification.
3. Provide (2) per horizontal cable installed; lengths as described above. Excessive slack at the patch panel is not acceptable. Coordinate with Architect/Owner.

H. Plugs and Plug Assemblies:

1. Male; eight position; color-coded modular telecommunications connector designed for termination of a single four-pair, 100-ohm, unshielded or shielded twisted pair cable.
2. Standard: Comply with TIA-568-C.2.

I. Jacks and Jack Assemblies:

1. Female; eight position; modular; fixed telecommunications connector designed for termination of a single four-pair, 100-ohm, unshielded or shielded twisted pair cable.
2. Designed to snap-in to a patch panel or faceplate.
3. Standard: Comply with TIA-568-C.2.

J. Faceplate:

1. Two, Four, or Six port, vertical single gang faceplates designed to mount to single gang wall boxes. Faceplate port quantity determined by the number of cables to be installed per the drawings at each location. Any unused ports to be blanked off.
2. Eight, Ten, or Twelve port, vertical double gang faceplates designed to mount to double gang wall boxes. Faceplate port quantity determined by the number of cables to be installed per the drawings at each location. Any unused ports to be blanked off.
3. Plastic Faceplate: High-impact plastic. Coordinate color with Section 262726 "Wiring Devices."
4. Metal Faceplate: Stainless steel, complying with requirements in Section 262726 "Wiring Devices."
5. For use with snap-in jacks accommodating any combination of twisted pair, optical fiber, and coaxial work area cords.

    a. Flush mounting jacks, positioning the cord at a 45-degree angle.

K. Legend:

1. Machine printed, in the field, using adhesive-tape label.
2. Snap-in, clear-label covers and machine-printed paper inserts.

2.5 IDENTIFICATION PRODUCTS

A. Comply with TIA-606-B and UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.6 GROUNDING

A. Comply with requirements in Section 270526 "Grounding and Bonding for Communications Systems" for grounding conductors and connectors.

B. Comply with TIA-607-B.

2.7 SOURCE QUALITY CONTROL

A. Factory test cables on reels according to TIA-568-C.1.

B. Factory test twisted pair cables according to TIA-568-C.2.

C. Cable will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 WIRING METHODS

A. Wiring Method: Install cables in raceways and cable trays, except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces, attics, and gypsum board partitions where unenclosed wiring method may be used. Conceal raceway and cables, except in unfinished spaces.

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Comply with requirements for raceways and boxes specified in Section 270528 "Pathways for Communications Systems."

B. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where possible.

C. Wiring within Enclosures: Bundle, lace, and train cables within enclosures. Connect to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools. Install conductors parallel with or at right angles to sides and back of enclosure.

3.2 INSTALLATION OF PATHWAYS

A. Comply with requirements for demarcation point, cabinets, and racks specified in Section 271100 "Communications Equipment Room Fittings."

B. Comply with Section 270528 "Pathways for Communications Systems."

C. Comply with Section 270528.29 "Hangers and Supports for Communications Systems."

D. Comply with Section 270536 "Cable Trays for Communications Systems."

3.3 INSTALLATION OF TWISTED-PAIR HORIZONTAL CABLES

A. Comply with NECA 1 and NECA/BICSI 568.

B. General Requirements for Cabling:

1. Comply with TIA-568-C.0, TIA-568-C.1, and TIA-568-C.2.
2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems," "Cable Termination Practices" Section.
3. Install 110-style IDC termination hardware unless otherwise indicated.
4. Do not untwist twisted pair cables more than 1/2 inch from the point of termination to maintain cable geometry.
5. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, cross-connects, and patch panels.
6. MUTOA shall not be used as a cross-connect point.
7. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
8. Install lacing bars to restrain cables, prevent straining connections, and prevent bending cables to smaller radii than minimums recommended by manufacturer.
9. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems," "Cable Termination Practices" Section. Use lacing bars and distribution spools.
10. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation, and replace it with new cable.
11. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
12. In the communications equipment room, install a 10-foot- long service loop on each end of cable.
13. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems," "Pulling and Installing Cable" Section. Monitor cable pull tensions.

C. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend twisted pair cabling, not in a wireway or pathway, a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.
3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

D. Group connecting hardware for cables into separate logical fields.

E. Separation from EMI Sources:

1. Comply with recommendations from BICSI's "Telecommunications Distribution Methods Manual" and TIA-569-D for separating unshielded copper communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches.

3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.

4. Separation between communications cables in grounded metallic raceways, power lines, and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.

5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inches.

3.4 FIRESTOPPING

A. Comply with requirements in Section 078413 "Penetration Firestopping."

B. Comply with TIA-569-D, Annex A, "Firestopping."

C. Comply with "Firestopping Systems" Article in BISCI's "Telecommunications Distribution Methods Manual."

3.5 GROUNDING

A. Install grounding according to the "Grounding, Bonding, and Electrical Protection" chapter in BICSI's "Telecommunications Distribution Methods Manual."

B. Comply with TIA-607-B and NECA/BICSI-607.

C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall, allowing at least a 2-inch clearance behind the grounding bus bar. Connect grounding bus bar to suitable electrical building ground, using a minimum No. 4 AWG grounding electrode conductor.

D. Bond metallic equipment to the grounding bus bar, using not smaller than a No. 6 AWG equipment grounding conductor.

3.6 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA-606-B. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

1. Administration Class: Class 2.
2. Color-code cross-connect fields and apply colors to voice and data service backboards, connections, covers, and labels.

B. Paint and label colors for equipment identification shall comply with TIA-606-B for Class 2 level of administration, including optional identification requirements of this standard.

C. Cable Schedule: Install in a prominent location in each equipment room and wiring closet. List incoming and outgoing cables and their designations, origins, and destinations. Protect with rigid frame and clear plastic cover. Furnish an electronic copy of final comprehensive schedules for Project.

D. Cabling Administration Drawings: Show building floor plans with cabling administration-point labeling. Identify labeling convention and show labels for telecommunications closets, terminal hardware and positions, horizontal cables, work areas and workstation terminal positions, grounding buses and pathways, and equipment grounding conductors.

E. Cable and Wire Identification:

1. Label each cable within 4 inches of each termination and tap, where it is accessible in a cabinet or junction or outlet box, and elsewhere as indicated.
2. Each wire connected to building-mounted devices is not required to be numbered at the device if wire color is consistent with associated wire connected and numbered within panel or cabinet.
3. Label each terminal strip, and screw terminal in each cabinet, rack, or panel.

    a. Individually number wiring conductors connected to terminal strips, and identify each cable or wiring group, extended from a panel or cabinet to a building-mounted device, with the name and number of a particular device.
    b. Label each unit and field within distribution racks and frames.

4. Identification within Connector Fields in Equipment Rooms and Wiring Closets: Label each connector and each discrete unit of cable-terminating and -connecting hardware. Where similar jacks and plugs are used for both voice and data communication cabling, use a different color for jacks and plugs of each service.

F. Labels shall be preprinted or computer-printed type, with a printing area and font color that contrast with cable jacket color but still comply with TIA-606-B requirements for the following:

1. Cables use flexible vinyl or polyester that flexes as cables are bent.

3.7 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Visually inspect twisted pair cabling jacket materials for NRTL certification markings. Inspect cabling terminations in communications equipment rooms for compliance with color-coding for pin assignments, and inspect cabling connections for compliance with TIA-568-C.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test twisted pair cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross-connection.

a. Test instruments shall meet or exceed applicable requirements in TIA-568-C.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

C. Data for each measurement shall be documented. Data for submittals shall be printed in a summary report that is formatted similarly to Table 10.1 in BICSI's "Telecommunications Distribution Methods Manual," or shall be transferred from the instrument to the computer, saved as text files, printed, and submitted.

D. Remove and replace cabling where test results indicate that they do not comply with specified requirements.

E. End-to-end cabling will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

END OF SECTION 271513

SECTION 271700.99 - TELECOMMUNICATIONS GROUNDING AND BONDING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

B. Refer to the T Series Drawings for work related to this Specification Section.

C. Related Sections:

1. Division 27 Section "Communications Equipment Room Fittings" for voice and data cabling associated with system panels and devices.
2. Division 27 Section "Communications Horizontal Cabling" for voice and data cabling associated with system panels and devices.

1.2 DEFINITIONS

A. Bonding - The permanent joining of metallic parts to form an electrically conductive path that will assure electrical continuity and the capacity to conduct safely any current likely to be imposed.

B. Bonding Conductor for Telecommunications (BCT) - A conductor that interconnects the telecommunications bonding infrastructure to the building's service equipment (power) ground.

C. Telecommunications Bonding Backbone (TBB) - A conductor that interconnects the telecommunications main grounding busbar (TMGB) to the telecommunications grounding busbar (TGB).

D. Telecommunications Grounding Busbar (TGB) - The interface to the building telecommunications grounding system generally located in telecommunications room. A common point of connection for telecommunications system and equipment bonding to ground, and located in the telecommunications room or equipment room.

E. Telecommunications Main Ground Busbar (TMGB) - A busbar placed in a convenient and accessible location and bonded by means of the bonding conductor for telecommunications to the building service equipment (power) ground.

1.3 SUMMARY

1. This Section specifies the minimum requirements for a complete telecommunications bonding and grounding infrastructure and its interconnection to electrical systems and telecommunications systems.

2. Provide, install, and test a complete grounding (earthing) and bonding system for the telecommunications infrastructure. Telecommunications Infrastructure components will achieve a common ground with the Building's electrical system ground.
3. Reference the Grounding and Bonding Diagram in the associated drawings for a schematic of the minimum required connectivity.

    a. At minimum, the system shall bond together all racks/cabinets, cable tray, ladder rack, and other metallic components within each ER/TR, bond each TR to the ER, and bond the resulting grounding system with the Electrical grounding system.
    b. Label, Test, and document the entire system.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1. Provide as a single complete system submittal with master product list referencing each paragraph in this section specifying product.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For grounding to include the following in operation, and maintenance manuals:

1. Instructions for periodic testing and inspection of grounding features at grounding connections.

1.6 QUALITY ASSURANCE

A. All installation practices shall be fully compliant with:

1. ANSI-J-STD-607-B-2011, "Generic Telecommunications Bonding and Grounding (Earthing) for Customer Premises."
2. ANSI/NECA/BICSI-607, "Standard for Telecommunications Bonding and Grounding Planning and Installation Methods for Commercial Buildings."

B. All Work shall fully comply with these Specifications and related Drawings and all manufacturers recommended installation practices.

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING BUSBARS

A. General:

1. Locate TMGB and TGB at working height. Coordinate location with Engineer.

B. Telecommunications Main Grounding Busbar (TMGB):

1. Erico Electrical Products 1/4 inch thick x 4 inches high x 16 inches wide ground busbar assembly Part Number B544A028 or approved equal.

C. Telecommunications Grounding Busbar (TGB):

1. Erico Electrical Products 1/4 inch thick x 2 inches high x 16 inches wide ground busbar assembly Part Number B544A028 or approved equal.

D. Equipment rack busbar:

1. As specified in Division 27 “Communications Equipment Room Fittings.”

2.2 BONDING CONDUCTORS

A. All bonding conductors shall be green insulated copper unless otherwise noted. Unless otherwise specified, size conductors as required by ANSI-J-STD-607-A. In plenum spaces bare copper may be used.

2.3 BONDING CONDUCTOR TERMINATIONS

A. One hole compression lugs:

1. Thomas and Betts, "Long Barrel One Hole Lugs" color code blue (example Catalog Number 54905BE) high conductivity wrought copper, electro tin plate, or approved equal.

B. Two hole compression lugs:

1. Thomas and Betts, "Two Hole Lugs Long Barrel Type" color code blue (example Catalog Number 54816BE), high conductivity wrought copper, electro tin plate, or approved equal.

PART 3 - EXECUTION

3.1 INSTALLATION

A. All Work shall fully comply with these Specifications and related Drawings and all manufacturers recommended installation practices.

B. Provide all grounding and bonding as specified in the Contract Documents.

C. Ground electrical systems and equipment as required by code, utility, local ordinances, and requirements herein.

D. Bonding conductors shall be continuous and routed in a direct path to point of termination.

E. All grounding busbars shall be isolated from the structure support by a 2 inch minimum separation using manufacturer's recommended insulating stand-offs and hardware.

F. Clean grounding busbars before terminating conductors.

G. Do not place busbars on exterior walls.

3.2 LABELING

A. Label the ends of all conductors.

B. Label conductors consecutively within each ER/TR 01 through “xx” with “xx” representing the last number in order.

C. Label all TGBs and the TMGB as identified on the Drawings and with the following:

WARNING!!!

IF THIS CONNECTOR OR CABLE IS

LOOSE OR MUST BE REMOVED

PLEASE CALL THE BUILDING

TELECOMMUNICATIONS MANAGER.

3.3 CONNECTIONS

A. Bond the TMGB to the service equipment (power) ground, typically located in the electrical entrance facility, using the most direct route possible to minimize conductor length.

B. Bond all TGBs to the TMGB using specified conductor.

C. Bond the following to the TMGB when present:

1. Telecommunications panelboard:

    a. Alternating Current Equipment Ground Bus (ACEG), if equipped, or its enclosure.

2. Building structural steel, if exposed. (Steel rebars of reinforced concrete are not required to be bonded.)
3. Metallic equipment racks.
4. Cable shields.
5. All metal raceways and cable trays for telecommunications cabling extending from the same room or space where the TMGB is located.
6. Floor tile ground tab if provided.
7. Others as identified on the Drawings.

D. Bond the following to the TGB when present:

1. Telecommunications panelboard: Alternating Current Equipment Ground Bus (ACEG), if equipped, or its enclosure.
2. Building structural steel, if exposed. (Steel rebars of reinforced concrete are not required to be bonded.)
3. TGBs within the same space if provided.
4. TBBs terminated on the same floor to other TGBs.
5. Metallic equipment racks.
6. Cable shields.
7. All metal raceways and cable trays for telecommunications cabling extending from the same room or space where the TMGB is located.
8. Floor tile ground tab if provided.
9. Others as identified on the Drawings.

E. Terminate Bonding Conductor for Telecommunications and TBB conductors with two-hole compression lugs.

F. Terminate all other conductors with one-hole compression lugs.

3.4 BONDING

A. General:

1. Make connections in such a manner as to minimize possibility of galvanic action or electrolysis. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact will be galvanically compatible.

   a. Use electroplated or hot-tin-coated materials to assure high conductivity and make contact points closer in order of galvanic series.
   b. Make connections with clean bare metal at points of contact.
   c. Coat and seal connections involving dissimilar metals with inert material such as red lead paint to prevent future penetration of moisture to contact surfaces.

B. Exothermic welded connections:

1. Use for connections to structural steel and for underground connections except those at test wells. Install at connections to ground rods. Comply with manufacturer's written recommendations. Welds that are puffed up or that show convex surfaces indicating improper cleaning are not acceptable.

C. Tightening:

1. Tighten grounding and bonding connectors and terminals in accordance with the manufacturer's published tightening methods and practices. Where manufacturer's requirements are not indicated, tighten connections to comply with UL 486A and UL 486.

D. Compression-type connections:

1. Use hydraulic compression tools to provide the correct circumferential pressure for compression connectors. Use tools and dies recommended by the manufacturer of the connectors. Provide embossing die code or other standard method to make a visible indication that a connector has been adequately compressed on the ground conductor.

E. Moisture protection:

1. Where insulated ground conductors are connected to ground rods, insulate the entire area of the connection and seal against moisture penetration of the insulation and cable.

3.5 TESTING

A. Purpose:

1. The purpose of this test is to ensure proper grounding of the telecommunications system.

B. Test equipment:

1. Biddle Instruments, Megger DET2/2 Ground Tester or later approved model.

C. Testing guidelines:

1. The following testing guidelines apply to all test procedures and shall be followed to promote efficient and accurate testing:

a. Be sure all connections are tight. Loose connections will drastically affect the test results.
b. The test lead shall be No. 14 AWG, stranded, insulated copper conductor. The test lead shall be long enough to reach all TGBs from the TMGB. One test lead shall be used for all tests.
c. The test lead may be spooled. However, the Biddle meter may produce inaccurate or erratic resistance measurements if the quantity of cable on the spool is too great. If the meter behaves erratically, first try to perform the test in the “low current” setting. If the behavior persists, the lead should be unspoiled.
d. The current shall be set to “High.”
e. The filter shall be set to “On.”
f. The frequency shall be set to “150 Hz.”
g. Connect Terminals C2 and P2 by a jumper wire (if not connected by the manufacturer).
h. Connect Terminals P1 and C1 by a jumper wire (if not connected by the manufacturer).
i. Once the test lead is attached to the meter it should not be removed as identified in the specific test procedure.

D. Reference test:

1. The reference test procedure is necessary to calibrate the test setup. Perform the reference test procedure before performing any test.
2. Record the reference value and subtract from all other measurements. If the length of the test lead is changed, perform and record new test data.

E. Reference test procedure:

1. Perform the test procedure as follows:

a. Connect one end of the test lead to Terminal C1 and the other end to Terminal C2.
b. Perform the Biddle Meter Resistance Test.
c. Record test lead resistance on the data sheet.
d. Disconnect the test lead from Terminal C1 ONLY. The test lead shall remain connected to Terminal C2 throughout the test.

F. Ground reference system continuity test:

1. The ground reference system shall be tested to validate the continuity and integrity of the interconnection of the system and the building's grounding electrode.

G. Ground reference system continuity test procedure:

1. Perform the test procedure as follows:

a. Remove all conductors except the TBB and the Bonding Conductors for Telecommunications from the TMGB and the TGBs.
b. Move the meter and test lead to the first TGB to be tested. Route and connect the test lead to the TMGB. The other end of the test lead should still be connected to Terminal C2 from the reference test. Connect a short test lead from Terminal C1 to the TGB to be tested.
c. Perform the Biddle Meter Resistance Test.
d. Record the resistance on the data sheet.
e. Attach the equipment bonding conductor from the panelboard located within the room to the TGB and repeat the test. Record the resistance on the data sheet.
f. Attach the equipment bonding conductor from the building steel (if applicable) and repeat the test. Record the resistance on the data sheet.
g. Leave the building steel and panelboard ground connected to this TGB. Repeat the test for all other TGBs.

TEST RESULTS DATA SHEET

Project Name:_____

Test Date:_____

Tester Used:_____

Serial Number:_____

Ground Reference System Continuity Test Data					
TGB		TGB with Panelboard Ground		TGB with Panelboard and Building Steel Ground	
Reference	Test (Difference)	Reference	Test (Difference)	Reference	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	
	Ω	Ω	Ω	Ω	Ω

END OF SECTION 217700.99

SECTION 271750.99 - COMMUNICATIONS ENTRANCE CONDUITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections apply to this Section.

B. In addition to other requirements indicated, all labor and materials provided under this Section shall be fully compliant with the following:

1. BICSI -Building Industry Consulting Services International publication Customer-owner Outside Plant Design Manual.
2. Telecommunications Industry Association/Electronics Industry Association -TIA/EIA 758 Standard -Outside Plant Cabling Systems (Including Addendum 758-1).

1.2 RELATED SECTIONS

A. Division 26 Section "Underground Ducts and Raceways for Electrical Systems."

B. Division 27 Section "Sleeves and Sleeve Seals for Communications Pathways and Cabling."

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. Cross-Connect: A facility enabling the termination of cable elements and their interconnection or cross-connection.

C. EMI: Electromagnetic interference.

D. IDC: Insulation displacement connector.

E. LAN: Local area network.

F. RCDD: Registered Communications Distribution Designer.

G. UTP: Unshielded twisted pair.

H. Furnish: Supply and deliver to Project site, ready for unloading, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

I. Install: Operations at project site including unloading, temporarily storing, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations.

J. Provide: Furnish and install, complete and ready for the intended use.

1.4 SUMMARY OF WORK

A. This Section provides for the installation of Telecommunications Service Entrance Pathways as specified.

1.5 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for equipment racks and cabinets. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
2. Shop Drawings: For communications equipment room fittings. Include plans, elevations, sections, details, and attachments to other work.

    a. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
    b. Equipment Racks and Cabinets: Include workspace requirements and access for cable connections.
    c. Grounding: Indicate location of grounding bus bar and its mounting detail showing standoff insulators and wall mounting brackets.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer, qualified layout technician, installation supervisor, and field inspector.

B. Seismic Qualification Certificates: For floor-mounted cabinets, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions. Base certification on the maximum number of components capable of being mounted in each rack type. Identify components on which certification is based.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

1.7 QUALITY ASSURANCE

A. The Prime Contractor or his subcontractor responsible for this Section shall have a Registered Communications Distribution Designer (RCDD) on staff that will be ultimately responsible for this Project. The RCDD must have sufficient experience in this type project as to be able to lend adequate technical support to the field forces during installation, during the warranty period, and during any extended warranty periods or maintenance contracts. A resume of past projects of the responsible RCDD must be attached to the Contractor's response for evaluation by the Owner and Engineer. Provide a copy of the staff member's certificates, and resume with the Bid Response. The RCDD shall specifically be experienced in the installation of telecommunications Outside Plant (OSP) cabling infrastructure systems.

B. The lead technician on the Project must carry a current BICSI certified technician certificate or have a minimum of five (5) years experience in the installation of telecommunications outside plant cabling infrastructure systems of similar size and scope. A copy of the technician's certification and resume is required with the Bid response.

C. The lead Technician(s) on the Project shall have a thorough understanding of the following:

1. American National Standards Institute/Telecommunications Industry Association/Electronics Industry Association –ANSI/TIA/EIA 568C Commercial Building Telecommunications Cabling Standard (Draft).
2. American National Standards Institute/Telecommunications Industry Association/Electronics Industry Association –ANSI/TIA/EIA 569C Commercial Building Standard for Telecommunications Pathways and Spaces.
3. American National Standards Institute/Telecommunications Industry Association/Electronics Industry Association –ANSI/TIA/EIA 606A The Administrative Standard for the Telecommunications Infrastructure of Commercial Buildings.
4. American National Standards Institute/Telecommunications Industry Association/Electronics Industry Association –ANSI-J-STD 607A Commercial Building Grounding (Earthing) and Bonding Requirements for Telecommunications.
5. American National Standards Institute/Telecommunications Industry Association/Electronics Industry Association –ANSI/TIA/EIA 590A -Standard for Physical Location and Protection of Below-Ground Fiber Optic Cable Plant.
6. BICSI -Building Industry Consulting Services International publication Customer-owner Outside Plant Design Manual.
7. ANSI/TIA-758-A Customer-owned Outside Plant Telecommunications Infrastructure Standard (Currently Ratified).

1.8 SYSTEM DESCRIPTION

A. Provide underground conduits and maintenance holes as specified.

PART 2 - PRODUCTS

2.1 PATHWAYS AND SPACES

A. Pathways and spaces shall be fully compliant with applicable standards, local codes and regulations, common industry installation practices and manufacturer's recommended methods. All hardware and miscellaneous items required for the complete installation of pathways and spaces shall be corrosion resistant material such as stainless steel. An inert dielectric material shall separate dissimilar metals.

1. Provide 4-inch schedule 40 PVC conduit as indicated on the drawings unless otherwise indicated. Encase in concrete per referenced standards where applicable.

B. Maintenance Holes: All maintenance holes and associated components shall be provided by a single manufacturer and include all required couplings, adaptors, fittings, brackets, hangers, and all other accessories recommended by the manufacturer and necessary for a complete and functional system as indicated. Where indicated provide maintenance holes and covers as follows:

1. Maintenance Holes shall be H-20 rated heavy-duty enclosures and lid capable of withstanding a 6800-kilogram load applied over a 250 millimeter by 250-millimeter area in the center of the lid while enclosure is freestanding.
2. Maintenance Holes shall be of sufficient size to allow "Figure-8" coiling of cable slack without violating the bend radius restrictions of the cable.
3. Maintenance Holes hardware shall be corrosion resistant stainless steel.
4. Maintenance Holes shall be manufactured of high strength polymer concrete material consisting of an aggregate mix bound together with a polymer resin.
5. Maintenance Holes materials shall be non-conductive, non-corrosive, and unaffected by moisture, freezing, sub-soil chemicals and UV light.
6. Equip Maintenance Holes with sump hole and all necessary provisions for knockouts, cable racking pulling irons, etc. for proper duct and cable installation per applicable electrical code, standards, and practice.
7. Provide Maintenance Holes with a concrete apron as indicated on the Drawings. Concrete apron shall be fully compliant with the Contract Documents including all applicable and referenced standards.
8. Provide- Maintenance Holes with a lid suitable for vehicle loading as specified. Do not bolt the lid to the enclosure.
9. Provide Maintenance Holes where indicated on the Drawings.

    a. Approved manufacturer:

        1) Strongwell Quazite

C. Warning Tape:

1. Warning tape shall be a detectable underground-metallized Mylar conduit marking tape. Provide above all conduit at 18” below grade.

D. Identification:

1. Provide “Communications" on each maintenance hole lid.
2. Provide the manufacturer's name and a numerical sequence at intervals no greater than 2 feet on the pull rope.
3. All identification shall be permanent.

E. Pull Rope

1. Provide a jacketed uni-directional Aramid Fiber custom woven flat pull rope in each conduit. Pull rope shall be manufactured using a process that encapsulates the Aramid Fiber and bonds an exterior waterproof tape t the Aramid Fibers. Provide as manufactured by Arnco.

F. Duct Plugs

1. Provide duct plugs as required to prevent the passage of liquid into or out of pathway.

G. Innerduct

1. Provide (3) 1-1/4 inch innerducts in each conduit unless otherwise indicated.

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

A. This Section is designed to provide the vendor with a standard of quality and functionality for the installation of Outside Plan (OSP). Not all procedures will be necessary for the installation of this Project. However, this standard will be considered in force for the original response as well as for any additions or changes to this Project.

3.2 INSTALLATION PRACTICES

A. STANDARDS -The minimum criteria for proper installation may be found in the *TELECOMMUNICATIONS DISTRIBUTION METHODS MANUAL* and *CUSTOMER-OWNED OUTSIDE PLANT DESIGN MANUAL* published by the Building Industry Consulting Services International. Vendor must refer to this publication for cable installation practices. This Specification may take exception to optional statements within this manual. Treat any conflict per this Specification und Discrepancies or Conflicts.

1. Use proper tools as recommended by the manufacturer and as defined by the applicable standard for all work performed on this Project.
2. All installation practices shall be fully compliant with referenced and applicable standards, regulations, and codes and manufacturer's recommendations.

B. General

1. Provide all labor and materials as specified and as required for a complete and operational system as indicated whether or not specifically enumerated herein.

2. All installation practices shall use the latest available machinery, equipment, and tools. All techniques used on this Project shall result in the ease of maintenance and ready access to all components. Methods shall be approved by the Engineer before installation.
3. Label as indicated.
4. Examine all components of the system to verify that the materials, design, construction, markings, and workmanship are fully compliant with these Specifications.

C. Permits:

1. Contact the Authority Having Jurisdiction (AHJ) and secure all required permits for the Work specified under this Section.

D. Safety:

1. Provide and erect proper barriers, signage, covers, fencing, supports, and any other protection necessary to prevent harm to persons within and near the construction area at all times.
2. Provide proper electrical protection for all Work as indicated.
3. Provide proper grounding and bonding of all Work as indicated.

E. Traffic Control:

1. Provide complete traffic control including flag and security personnel, signage, barricades, routing changes, and all other requirements as specified. Submit proposed Work schedule and traffic control details to Engineer before installation.

F. Existing Utilities:

1. Locate, identify, and avoid all existing utilities (public and private) including but not limited to electric, water, sewer, gas, CATV, telecommunications, etc.

    a. Identify underground utilities by marking on the ground with color coded paint as follows:

        1) Electric – Red
        2) Gas/Oil-Yellow
        3) Communications/CATV — Orange
        4) Water-Blue
        5) Sewer – Green
        6) Limits of Exposed Excavation – White
        7) Temporary Survey Marking – Pink

2. The location and routing of all underground conduits shown on the Drawings are intended as conceptual only, and are anticipated to vary depending upon actual field conditions encountered. The exact location and routing of underground conduits shall be determined by the Contractor following the intent of the Drawings as general guideline only, and shall be approved by the Owner's Field Representative. Prior to beginning the installation of underground conduits, it shall be the responsibility of the Contractor to research, locate, and mark any existing underground utilities that may interfere with the installation of new underground conduit. The Contractor shall be responsible for any damage to existing underground (or above ground) utilities or facilities. Any damage to existing underground or above ground utilities or facilities shall be replaced at the Contractor's expense, as approved by the Engineer. The Contractor, his successors and assigns, shall hold Schmidt Associates, Inc. harmless for any claims that may arise as a result of damages inflicted to existing underground or above ground utilities or facilities. Contractor is to notify all utility companies 48 hours prior to construction. Locate, identify, mark, and avoid all existing utilities. The following list of utility companies and their phone numbers is furnished as an aid to the Contractor, and shall not be construed as a complete and accurate list. It shall be the responsibility of the Contractor to research and identify all utility companies whose utilities and facilities may be affected by this Project.
3. Where the actual location is uncertain, identify obstacles located along the proposed construction area by means of test holes.
4. Create test holes either directly above or to the side of the assumed location of any obstacle. After obstacle is located, take exact measurements and create a profile drawing identifying the obstacles exact location.

G. Pathways and Spaces System

1. The pathways and spaces system consists primarily of underground conduit and maintenance holes.
2. The general location of the conduit and maintenance holes is indicated on the Drawings. Place conduit and maintenance holes in the straightest and clearest pathway possible after location of underground utilities have been determined. Where minimum depth is unattainable, encase duct system with concrete.
3. The inside radius of all bends and sweeps shall be no less than 40 inches. No single continuous conduit run shall contain more than the equivalent of two 90-degree bends (180 degrees total) between pull points. Encase all sweeps and bends in 17225 kPa (2500psi) concrete.
4. Install underground duct system with a drain slope at all points to allow drainage and prevent the accumulation of water. Provide a drain slope of .12 inches per foot extending away from all building structures and between maintenance holes extending from mid-span towards each maintenance hole.
5. Hand-trench within five feet of each side and across all existing underground services.
6. Clearances: Provide and maintain the following clearances from the system at all times.

    a. 12 inches of well-tamped earth or 3 inches of concrete between system and any electric power of other conduit.
    b. 6 inches when crossing and 12 inches when parallel of well-tamped earth between system and any pips (gas, water, oil, etc.)
    c. 50 inches below the top rail of any railroad crossing.
    d. 36 inches below the top rail of any street railway crossing.

7. Provide end caps on each end of all empty innerducts.
8. Seal open ends to prevent the entrance of dirt and/or moisture.
9. All conduit ends shall be smooth and free from burrs and sharp edges.
10. Where system is placed beneath a railroad, paved street or highway, or river or stream crossing, provide galvanized steel casing as specified. After installation of underground duct system, fill casing with fine sand (blown in under pressure) and seal both ends with a 3 inch concrete wall.
11. Provide plugs on all conduit ends at maintenance holes and building penetrations to prevent water and gas infiltration.
12. Provide underground warning tape above system and below grade as indicated.
13. Where existing surface is removed, repair by back filling with material equal in. composition and density to the surrounding areas and replace removed surface such as asphalt pavement and concrete riprap with like material to equivalent condition.
14. After complete installation of the system and before the installation of any cabling, pull completely through each innerduct a spherical template having a diameter of not less than 75% of the inside diameter of the innerduct to ensure the absence of any obstruction.
15. Provide system as specified and as indicated on the Drawings.
16. Where directional boring is performed, installation practices shall be consistent with industry standards and practices and fully compliant with applicable codes and regulations. Maximum bend radius of system for directional bores is 65 feet: For example, to obtain a 90-degree turn will require 65 feet of forward distance in any directional plane.

H. Restoration:

1. Completely restore all areas to original condition as it existed before construction or better.
2. Provide erosion control including bailed hay and sediment control fencing as specified in the referenced standards and as indicated on the Drawings.
3. Where trenching has been performed, restoration shall include return visits and additional trench fill after settlement of original fill has completely subsided and reseeding as necessary for complete restoration. Provide area safety as specified throughout restoration.

I. Identification:

1. Provide warning tape.
2. Provide all labeling of systems and components as specified.

J. Other requirements:

1. Labels must be clearly type-written and must appear at all designated pointes for identification. Install labels on all cabling within six inches of sheath end. Labeling scheme must provide unique identifiers at all pertinent points. Provide labels as indicated.

3.3 TESTING AND DOCUMENTATION

A. General:

1. Notify the Engineer no less than ten working days before performing any tests.
2. The results of aft tests shall be compared to the specified requirements- Failure to fully comply with specified requirements will result in the refection of the tested item.
3. The Contractor is responsible for satisfying all testing requirements. Failure to fully comply with specified requirements will result in the rejection of the tested item.
4. The Contractor is responsible for satisfying all testing requirements. The Contract period will not be extended due to delays resulting from testing requirements.
5. All test results provided by the Contractor shall be compared to the required performance characteristics specified herein. Complete and certify all test results before submission to the Engineer for acceptance.
6. Failure to comply with performance requirements shall be deemed a defect and test equipment is subject to rejection. Installation practices shall also be subject to rejection. Rejected equipment may be re-submitted after evidence of recalibration and non-compliance corrections has been approved by the Engineer. Evidence that rejected installation practices have been corrected shall also be submitted to the Engineer for approval.

B. Pathway System:

1. Performance testing of all materials not previously tested is required. If technical data is not considered adequate, samples for testing may be required.
2. Provide certified documentation of compliance with PVC and PE requirements based on random testing of products by an independent testing laboratory. Testing shall be in compliance with ASTM, NEMA, and Bellcore.

END OF SECTION 271750.99

SECTION 275224.99 - EVENT SPACE AUDIO VIDEO SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY OF WORK

A. Work of this Section includes a complete, satisfactorily installed operating Event sound system which meets requirement as herein indicated. The new system shall consist of the following:

1. Rack.
2. Amplifiers.
3. Speakers.
4. Processing electronics and associated materials.
5. Hardware and all related wiring and accessories.

B. The Contractor shall be responsible for furnishings integrated equipment, accessories, and necessary materials for a complete distributive loudspeaker sound system as shown on the Drawings and described herein.

C. Related Sections include the following:

1. Division 09 Section "Acoustical Panel Ceilings" for ceilings consisting of mineral-base and glass-fiber-base acoustical panels and exposed suspension systems.
2. Division 27 Section "Voice and Data Systems" for voice and data systems and accessories.

1.3 WORK AND WORKMANSHIP

A. An electro-acoustics systems subcontractor is required and shall be provided by a qualified company specializing in electro-acoustics implementation. Qualifications shall include not less than five years experience in the local market satisfactorily supplying systems for Theaters, Auditoriums, and Gymnasiums, event spaces, and similar types of applications.

B. Provisions for qualified experience with a local service branch within 50 miles of the Project site and technicians trained by the specified manufacturers herein, precision and calibrated test equipment with qualified technicians that are certified for such, and the proven ability for acoustical integration with computerized acoustical modeling shall be required to complete this Scope.

C. The systems integrator provides specified material, all systems installation, final testing, performance balancing, equalization, test hardware, and shall provide a full warranty for its Work as herein indicated.

1.4 ACTION SUBMITTALS

A. Product Data, Wiring Diagrams:

1. Product Data: Provide catalog cuts of all products in book for review.
2. Wiring Diagrams: Provide 1/8 inches=1 feet-0 inches drawings stipulating all devices and wiring for review.

1.5 WARRANTY

A. Contractor shall warrant all equipment for a period of one year from date of Substantial Completion against defective materials, design, and workmanship. Trouble calls during warranty period shall be made within 24 hours of notice by Owner.

B. Any modifications or equipment added to any existing system shall not void or alter any existing warranty held by the Owner.

1.6 TRAINING

A. Provide the services of a factory-authorized service representative to demonstrate the system and train Owner’s maintenance personnel as specified below.

1. Train Owner's maintenance personnel in the procedures and schedules involved in operating, troubleshooting, servicing, and preventative maintenance of the system. Provide a minimum of two hours training.
2. Schedule training with the Owner at least seven days in advance.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Sound Reinforcement System: Subject to compliance with the requirements provide products by one of the following:LEA

B. JBL

C. BiAmp

D. Peavey

E. Crown Audio

F. QSC

G. Tascam

H. Denon

I. Proco

J. Belden

K. West Penn Wire

L. Basis of Design: The specified products herein are based on the manufacturers listed above. Systems from any pre-approved manufacturer may be provided. The Engineer however, reserves the right to determine equivalent components and operation to those specified.

M. The intent of this specification is to establish a standard of quality, function and features. It is the responsibility of the bidder to insure that all pre-approved products meets or exceeds every standard set forth in these specifications. Any prior approval of an alternate product does not exempt the supplier-contractor from meeting the intent of these specifications. Failure to comply with the operational and functional intent of these specifications may result in the total removal and replacement of the alternate system at the expense of the contractor.

N. System shall have the ability to mute if the fire alarm is active.

2.2 GENERAL

A. Provide complete and fully functional sound reinforcement system using materials and equipment of types, sizes, ratings and performances as indicated. Use materials and equipment that comply with the referenced standards and manufacturer's standard design and construction in accordance with the published product information. Coordinate with features of materials and equipment so they form a complete system with components and interconnections matched for optimum performance of specified functions.

2.3 EQUIPMENT AND MATERIALS

A. Mixer / DSP: The mixer/DSP indicated on the drawings shall provide functions as scheduled below:

1. Twelve (8) input channel capacity. Input type and level shall be software selectable for each channel.
2. Four (4) output channel capacity.
3. The software programming shall include but not be limited to standard, matrix and automatic mixing, automatic feedback suppression, parametric and graphic equalizers, compressor/limiter, output gain controls and preset recall. The unit shall be programmed for no less than three (3) presets. Presets to include:

    a. Preset 1 - all loudspeakers on, all inputs live
    b. Preset 2 - all loudspeakers on, designated inputs only are live

c. Preset 3 - loudspeakers over stage only on, all inputs live
d. Preset 4 - loudspeaker over floor only on, all inputs live
e. Preset 5 – loudspeakers off, all inputs muted

4. Unit shall include provisions for an external volume control and/or preset selector panel.

B. Mixer / DSP Remote Panel: Provide functions as listed below:

1. Reference Product(s): ZMX8210 or approved equal.

C. Amplifier: Provide functions as listed below:

1. Two (4) channel, 700 watts per channel at 4 and 8 Ohms volts output.
2. Frequency response shall be +/- .25db at one watt from 20Hz to 20,000Hz.
3. Total harmonic distortion at full rated power from 20Hz to 20,000Hz shall be <**1%.**
4. Reference Product(s): The amplifier shall be a LEA PROFESSIONAL704 OR APPROVED EQUAL

D. Ceiling Loudspeakers: The loudspeaker shall consist of an 6 to 8" coaxial loudspeaker, 32-watt transformer and Q style enclosure with a 2'x2' baffle or cut in. The frequency response shall be 75 Hz to 15 kHz. The pressure sensitivity shall be 93-dB peak at 1 meter on axis with 1 watt of pink noise. The loudspeaker system shall be designed to replace a 2'x2' ceiling tile or cut into the ceiling. Outdoor speakers: CONTROL SA5-PRO Black or equal. Provide quantity of Elektravoice SX-300PIX or approved equal as shown on drawings.

E. media player Player:

1. Provide Denon DN-300z or approved equal.

F. Digital Display monitor

1. 85" LG TV or approved equal.

2. Wall mount

G. Wireless Microphone System: The wireless microphone system shall consist of a receiver, handheld transmitter with vocal microphone element, rack mount kit with front mount antenna kit and a body pack transmitter with unidirectional lapel microphone. The system shall be programmable in 25KHz steps across a 28MHz bandwidth. The system shall utilize 1,112 possible frequencies to find a clear channel.

1. The system shall be an Electro Voice model RE2-N7 receiver and handheld transmitter/microphone with model BPU-2 body pack transmitter and model ULM21 unidirectional lapel microphone. Shure model UC2/BETA87A receiver and handheld transmitter/microphone with model UC1 body pack transmitter and model WL185 cardiod lavaliere microphone shall be considered equal. (Provide two systems).

2.

H. Hearing Assistance System: Provide functions as listed below:

1. A complete FM narrow band type hearing assistance system for the Cafertorium connected to the sound system rack.
2. Transmitter:

    a. Connected to line outputs of the DSP
    b. LED bar VU meter
    c. Separate controls to set microphone and line input levels.
    d. Compression circuit to protect the listener.
    e. 17 Channels

3. Receiver (provide a total of four (4) units).

    a. Available in 17 narrow band hearing assistance channels in the 72-76 MHz range.
    b. User wearable by clipping to a belt or pocket.
    c. Battery powered by AA batteries rated for 20 hours of operation.

4. Reference Product(s): The hearing assistance system shall be Telex model ST-300 transmitter, SR-50 receivers, SEB-1 earbuds and a Soundmate wall plaque or approved equal from Gentner or Williams Sound.

I. Wiring And Cable:

1. Loudspeaker Cable: Provide plenum rated, one twisted pair, 18 AWG cable. Provide West Penn Wire 25224B. Belden 6300UE shall be considered equal.

PART 3 - EXECUTION

3.1 GENERAL

A. The loudspeaker cabinets shall be an integral unit constructed of adequate structural members to support all components. Approved submittal drawings detailing acoustical modeling and mechanical mountings shall be followed explicitly. Provide all static loads per speaker, with unistrut and aircraft cable mountings as required with safety factors of 5 or more with rated hardware shown on approved submittal drawings.

3.2 WIRING INSTALLATION

A. Above Accessible Ceilings: Install wiring above accessible ceilings exposed with no conduit.

B. Existing Walls: Install new devices and wiring on existing walls in surface raceway.

C. Exposed Areas (with no ceilings): Install wiring in conduit.

3.3 SOUND SYSTEM TESTING

A. Measure and record the audio distribution of the reinforcement speakers throughout the entire seating area. This measurement shall be made using pink noise as the source and measured in the 4 KHz octave band of the sound level meter. If the audio distribution varies by more than ±3dB, Contractor shall correct same by reaiming of HF horns and/or power tap off adjustment of the transformer, until correct and without claim for additional compensation.

B. Measure multi-frequency impedance loads of each loudspeaker zone at 250, 1,000, and 4,000 Hz.

C. Measure reverberation time of the room before installation, reporting to Architect/Engineer via transmittal, the recorded times at 250 Hz, 500 Hz, 1,000 Hz, and 2,000 Hz. Also measure the HVAC and lighting background noise and convert to standard NC curves at frequencies of interest. Measure in three locations.

D. Adjust and record all settings for unity gain operation of system before and after equalizers are set. Dot with permanent marking on front panel of processors. Adjust such that no overloads occur before the input overload indicator to the amplifier. Adjust amplifier settings for calibrated and marked balance between speaker groups.

E. Note all settings and posts on Record Drawings with date of setting.

F. Measure and record in Record Drawings, final electro-acoustical and electronic gain through entire system starting at inputs through to amp terminals.

G. Set compressors for initial 2:1 ratios, talk test each mic in presence of the Owner, making minor adjustments, as required, for protection and performance of the systems.

3.4 DEMONSTRATION

A. Provide the services of a factory-authorized service representative to demonstrate the system and train Owner's maintenance personnel as specified below.

1. Train Owner's maintenance personnel in the procedures and schedules involved in operating, troubleshooting, servicing, and preventative maintenance of the system. . Provide a minimum of two hours training. Training sign-in sheet shall be a part of the O&M documents.
2. Schedule training with the Owner at least seven days in advance.

END OF SECTION 275224

SECTION 284621 - ADDRESSABLE FIRE-ALARM SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Fire-alarm control unit.
2. Manual fire-alarm boxes.
3. System smoke detectors.
4. Heat detectors.
5. Notification appliances.
6. Device guards.
7. Remote annunciator.
8. Addressable interface device.
9. Digital alarm communicator transmitter.
10. Fire alarm wire and cable.

B. Related Requirements:

1. Section 271513 "Communications Copper Horizontal Cabling" for cables and conductors for fire-alarm systems.
2. Section 087100 "Door Hardware" for magnetic door holders.

1.3 DEFINITIONS

A. EMT: Electrical Metallic Tubing.

B. FACP: Fire Alarm Control Panel.

C. NICET: National Institute for Certification in Engineering Technologies.

1.4 ACTION SUBMITTALS

A. Product Data, Shop Drawings, General Submittal Requirements,:

1. Product Data: For each type of product, including furnished options and accessories.

a. Include construction details, material descriptions, dimensions, profiles, and finishes.
b. Include rated capacities, operating characteristics, and electrical characteristics.

2. Shop Drawings: For fire-alarm system.

a. Comply with recommendations and requirements in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
b. Include plans, elevations, sections, details, and attachments to other work.
c. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and locations. Indicate conductor sizes, indicate termination locations and requirements, and distinguish between factory and field wiring.
d. Detail assembly and support requirements.
e. Include light output settings for visual notification appliances.
f. Include voltage drop calculations for notification-appliance circuits.
g. Include battery-size calculations.
h. Include input/output matrix.
i. Include statement from manufacturer that all equipment and components have been tested as a system and meet all requirements in this Specification and in NFPA 72.
j. Include performance parameters and installation details for each detector.
k. Verify that each duct detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
l. Include plans, sections, and elevations of heating, ventilating, and air-conditioning ducts, drawn to scale; coordinate location of duct smoke detectors and access to them.

1) Show critical dimensions that relate to placement and support of sampling tubes, detector housing, and remote status and alarm indicators.
2) Show field wiring required for HVAC unit shutdown on alarm.
3) Locate detectors according to manufacturer's written recommendations.
4) Show air-sampling detector pipe routing.

m. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits and point-to-point wiring diagrams.

3. General Submittal Requirements:

a. Shop Drawings shall be prepared by persons with the following qualifications:

1) Trained and certified by manufacturer in fire-alarm system design.
2) NICET-certified, fire-alarm technician; Level III minimum.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Field quality-control reports.

C. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Comply with the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
b. Complete wiring diagrams showing connections between all devices and equipment. Each conductor shall be numbered at every junction point with indication of origination and termination points.
c. Riser diagram.
d. Device addresses.
e. Record copy of site-specific software.
f. Provide "Inspection and Testing Form" according to the "Inspection, Testing and Maintenance" chapter in NFPA 72, and include the following:

1) Equipment tested.
2) Frequency of testing of installed components.
3) Frequency of inspection of installed components.
4) Requirements and recommendations related to results of maintenance.
5) Manufacturer's user training manuals.

g. Manufacturer's required maintenance related to system warranty requirements.
h. Abbreviated operating instructions for mounting at fire-alarm control unit and each annunciator unit.

B. Software and Firmware Operational Documentation:

1. Software operating and upgrade manuals.
2. Program Software Backup: On magnetic media or compact disk, complete with data files.
3. Device address list.
4. Printout of software application and graphic screens.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Lamps for Remote Indicating Lamp Units: Quantity equal to 10 percent of amount installed, but no fewer than one unit.
2. Lamps for Strobe Units: Quantity equal to 10 percent of amount installed, but no fewer than one unit.

3. Smoke Detectors: Quantity equal to 10 percent of amount of each type installed, but no fewer than one unit of each type.
4. Detector Bases: Quantity equal to two percent of amount of each type installed, but no fewer than one unit of each type.
5. Keys and Tools: One extra set for access to locked or tamperproofed components.
6. Audible and Visual Notification Appliances: One of each type installed.
7. Fuses: Two of each type installed in the system. Provide in a box or cabinet with compartments marked with fuse types and sizes.

1.8 QUALITY ASSURANCE

A. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm Level III technician.

B. NFPA Certification: Obtain certification according to NFPA 72 by a UL-listed alarm company.

1.9 PROJECT CONDITIONS

A. Perform a full test of the existing system prior to starting work. Document any equipment or components not functioning as designed.

B. Interruption of Existing Fire-Alarm Service: Do not interrupt fire-alarm service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary guard service according to requirements indicated:

1. Notify Construction Manager and Owner no fewer than seven days in advance of proposed interruption of fire-alarm service.
2. Do not proceed with interruption of fire-alarm service without Owner's written permission.

C. Use of Devices during Construction: Protect devices during construction unless devices are placed in service to protect the facility during construction.

1.10 SEQUENCING AND SCHEDULING

A. Existing Fire-Alarm Equipment: Maintain existing equipment fully operational until new equipment has been tested and accepted. As new equipment is installed, label it "NOT IN SERVICE" until it is accepted. Remove labels from new equipment when put into service, and label existing fire-alarm equipment "NOT IN SERVICE" until removed from the building.

B. Equipment Removal: After acceptance of new fire-alarm system, remove existing disconnected fire-alarm equipment and wiring.

1.11 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace fire-alarm system equipment and components that fail in materials or workmanship within specified warranty period.

1. Warranty Extent: All equipment and components not covered in the Maintenance Service Agreement.
2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Source Limitations for Fire-Alarm System and Components: Components shall be compatible with, and operate as an extension of, existing system. Provide system manufacturer's certification that all components provided have been tested as, and will operate as, a system.

B. Noncoded, UL-certified addressable system, with multiplexed signal transmission and horn/strobe evacuation.

C. Automatic sensitivity control of certain smoke detectors.

D. All components provided shall be listed for use with the selected system.

E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 SYSTEMS OPERATIONAL DESCRIPTION

A. Fire-alarm signal initiation shall be by one or more of the following devices and systems:

1. Manual stations.
2. Heat detectors.
3. Smoke detectors.
4. Duct smoke detectors.
5. Automatic sprinkler system water flow.

B. Fire-alarm signal shall initiate the following actions:

1. Continuously operate alarm notification appliances, including voice evacuation notices.
2. Identify alarm and specific initiating device at fire-alarm control unit, connected network control panels, off-premises network control panels, and remote annunciators.
3. Transmit an alarm signal to the remote alarm receiving station.
4. Unlock electric door locks in designated egress paths.
5. Release fire and smoke doors held open by magnetic door holders on local alarm from smoke detectors adjacent to door(s) only.
6. Recall elevators to primary or alternate recall floors.
7. Activate shutdown of HVLS fans upon waterflow.
8. Record events in the system memory.
9. Indicate device in alarm on remote annunciator.
10. Indicate voice notification on general alarm.

C. Supervisory signal initiation shall be by one or more of the following devices and actions:

1. Valve supervisory switch.
2. User disabling of zones or individual devices.
3. Loss of communication with any panel on the network.

D. System trouble signal initiation shall be by one or more of the following devices and actions:

1. Open circuits, shorts, and grounds in designated circuits.
2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
3. Loss of communication with any addressable sensor, input module, relay, control module, remote annunciator, printer interface, or Ethernet module.
4. Loss of primary power at fire-alarm control unit.
5. Ground or a single break in internal circuits of fire-alarm control unit.
6. Abnormal ac voltage at fire-alarm control unit.
7. Break in standby battery circuitry.
8. Failure of battery charging.
9. Abnormal position of any switch at fire-alarm control unit or annunciator.

E. System Supervisory Signal Actions:

1. Initiate notification appliances.
2. Identify specific device initiating the event at fire-alarm control unit, connected network control panels, off-premises network control panels, and remote annunciators.
3. After a time delay of 200 seconds, transmit a trouble or supervisory signal to the remote alarm receiving station.
4. Transmit system status to building management system.
5. Display system status on remote annunciator.

2.3 FIRE-ALARM CONTROL UNIT

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Edwards; a United Technologies Company; EST3 Series.
2. Notifier; a Honeywell Company; NFS Series.
3. Siemens Building Technologies, Inc.; Fire Safety Division; XLS Series.
4. Simplex; a Tyco International company; 4100ES series.

B. General Requirements for Fire-Alarm Control Unit:

1. Field-programmable, microprocessor-based, modular, power-limited design with electronic modules, complying with UL 864.

a. System software and programs shall be held in nonvolatile flash, electrically erasable, programmable, read-only memory, retaining the information through failure of primary and secondary power supplies.

b. Include a real-time clock for time annotation of events on the event recorder and printer.
c. Provide communication between the FACP and remote circuit interface panels, annunciators, and displays.
d. The FACP shall be listed for connection to a central-station signaling system service.
e. Provide nonvolatile memory for system database, logic, and operating system and event history. The system shall require no manual input to initialize in the event of a complete power down condition. The FACP shall provide a minimum 500-event history log.
f. CPU shall include 2GB dedicated compact flash memory for on-site system programming and information storage.
g. CPU shall include one active program and one reserve, allowing the system to remain running during download. "Install Mode" shall allow grouping of multiple troubles for uninstalled modules and devices into single trouble condition.

2. Addressable Initiation Device Circuits: The FACP shall indicate which communication zones have been silenced and shall provide selective silencing of alarm notification appliance by building communication zone.
3. Addressable Control Circuits for Operation of Notification Appliances and Mechanical Equipment: The FACP shall be listed for releasing service.

C. Alphanumeric Display and System Controls: Arranged for interface between human operator at fire-alarm control unit and addressable system components including annunciation and supervision. Display alarm, supervisory, and component status messages and the programming and control menu.

1. Annunciator and Display: Liquid-crystal type, 80 characters, minimum.
2. Keypad: Arranged to permit entry and execution of programming, display, and control commands and to indicate control commands to be entered into the system for control of smoke-detector sensitivity and other parameters.

D. Initiating-Device, Notification-Appliance, and Signaling-Line Circuits:

1. Pathway Class Designations: NFPA 72, Class B, except main riser initiating loops shall be Class A.
2. Pathway Survivability: Level 0.
3. Install no more than 256 addressable devices on each signaling-line circuit.
4. Serial Interfaces:

a. One dedicated RS 485 port for remote station operation using point ID DACT.
b. One RS 485 port for remote annunciators or Ethernet module.

E. Notification-Appliance Circuit:

1. Audible appliances shall sound in a three-pulse temporal pattern, as defined in NFPA 72.
2. Where notification appliances provide signals to sleeping areas, the alarm signal shall be a 520-Hz square wave with an intensity 15 dB above the average ambient sound level or 5 dB above the maximum sound level, or at least 75 dBA, whichever is greater, measured at the pillow.

3. Visual alarm appliances shall flash in synchronization where multiple appliances are in the same field of view, as defined in NFPA 72.
4. Each notification shall be capable of being activated with a single initiating device in addition to a general alarm.

F. Elevator Recall:

1. Elevator recall shall be initiated only by one of the following alarm-initiating devices:

   a. Elevator lobby detectors except the lobby detector on the designated floor.
   b. Smoke detector in elevator machine room.
   c. Smoke detectors in elevator hoistway.

2. Elevator controller shall be programmed to move the cars to the alternate recall floor if lobby detectors located on the designated recall floors are activated.

G. Door Controls: Door hold-open devices that are controlled by smoke detectors at doors in smoke-barrier walls shall be connected to fire-alarm system.

H. Remote Smoke-Detector Sensitivity Adjustment: Controls shall select specific addressable smoke detectors for adjustment, display their current status and sensitivity settings, and change those settings. Allow controls to be used to program repetitive, time-scheduled, and automated changes in sensitivity of specific detector groups. Record sensitivity adjustments and sensitivity-adjustment schedule changes in system memory, and print out the final adjusted values on system printer.

I. Transmission to Remote Alarm Receiving Station: Automatically transmit alarm, supervisory, and trouble signals to a remote alarm station.

J. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signals, supervisory signals supervisory and digital alarm communicator transmitters shall be powered by 24-V dc source.

1. Alarm current draw of entire fire-alarm system shall not exceed 80 percent of the power-supply module rating.

K. Secondary Power: 24-V dc supply system with batteries, automatic battery charger, and automatic transfer switch.

1. Batteries: Sealed, maintenance free, rechargeable, lead acid.

L. Instructions: Computer printout or typewritten instruction card mounted behind a plastic or glass cover in a stainless-steel or aluminum frame. Include interpretation and describe appropriate response for displays and signals. Briefly describe the functional operation of the system under normal, alarm, and trouble conditions.

2.4 MANUAL FIRE-ALARM BOXES

A. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38. Boxes shall be finished in red with molded, raised-letter operating instructions in contrasting color; shall show visible indication of operation; and shall be mounted on recessed outlet box. If indicated as surface mounted, provide manufacturer's surface back box.

1. Double-action mechanism requiring two actions to initiate an alarm, ; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
2. Station Reset: Key- or wrench-operated switch.
3. Weatherproof Protective Shield: Factory-fabricated, clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm, where indicated on Drawings.

2.5 SYSTEM SMOKE DETECTORS

A. General Requirements for System Smoke Detectors:

1. Comply with UL 268; operating at 24-V dc, nominal.
2. Detectors shall be two-wire type.
3. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.
4. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring. Provide auxiliary contact as required for door control.
5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
6. Integral Visual-Indicating Light: LED type, indicating detector has operated and power-on status.
7. Device address shall be set in sensor base and shall accept smoke and heat sensors. Replacement of sensor shall not require programming.
8. Remote Control: Unless otherwise indicated, detectors shall be digital-addressable type, individually monitored at fire-alarm control unit for calibration, sensitivity, and alarm condition and individually adjustable for sensitivity by fire-alarm control unit.

    a. Multiple levels of detection sensitivity for each sensor.

B. Photoelectric Smoke Detectors:

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:

    a. Primary status.
    b. Device type.
    c. Present average value.
    d. Present sensitivity selected.

e. Sensor range (normal, dirty, etc.).

C. Duct Smoke Detectors: Photoelectric type complying with UL 268A.

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:

a. Primary status.
b. Device type.
c. Present average value.
d. Present sensitivity selected.
e. Sensor range (normal, dirty, etc.).

3. Duct Housing Enclosure: Clear cover; UL listed per UL 268A for use with the supplied detector for smoke detection in HVAC system ducts.
4. Each sensor shall have multiple levels of detection sensitivity.
5. Sampling Tubes: Design and dimensions as recommended by manufacturer for specific duct size, air velocity, and installation conditions where applied.
6. Relay Fan Shutdown: Fully programmable relay rated to interrupt fan motor-control circuit.
7. Remote Test Station: Provide with alarm LED and test switch as indicated on Drawings.

2.6 HEAT DETECTORS

A. General Requirements for Heat Detectors: Comply with UL 521.

1. Temperature sensors shall test for and communicate the sensitivity range of the device.

B. Heat Detector, Combination Type: Actuated by either a fixed temperature of 135 deg F or a rate of rise that exceeds 15 deg F per minute unless otherwise indicated.

1. Mounting: Twist-lock base interchangeable with smoke-detector bases.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

2.7 NOTIFICATION APPLIANCES

A. General Requirements for Notification Appliances:

1. Horns may be individually addressable connected to a signaling-line circuit, or may be non-addressable connected to a notification-appliance signal circuit.
2. Horns shall be equipped for mounting as indicated, and with screw terminals for system connections.
3. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated, and with screw terminals for system connections.

B. Horns: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Comply with UL 464. Horns shall produce a sound-pressure level of 90 dBA, measured 10 feet from the horn, using the coded signal prescribed in UL 464 test protocol.

C. Visible Notification Appliances: Xenon strobe lights complying with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- high letters on the lens.

1. Rated Light Output:

a. 15/30/75/110 cd, selectable in the field.

2. Mounting: Wall mounted unless otherwise indicated.
3. For units with guards to prevent physical damage, light output ratings shall be determined with guards in place.
4. Flashing shall be in a temporal pattern, synchronized with other units.
5. Strobe Leads: Factory connected to screw terminals.
6. Mounting Faceplate: Factory finished, red.

2.8 REMOTE ANNUNCIATOR

A. Description: Annunciator functions shall match those of fire-alarm control unit for alarm, supervisory, and trouble indications. Manual switching functions shall match those of fire-alarm control unit, including acknowledging, silencing, resetting, and testing.

1. Mounting: Flush cabinet, NEMA 250, Type 1.

B. Display Type and Functional Performance: Alphanumeric display and LED indicating lights shall match those of fire-alarm control unit. Provide controls to acknowledge, silence, reset, and test functions for alarm, supervisory, and trouble signals.

2.9 ADDRESSABLE INTERFACE DEVICE

A. General:

1. Include address-setting means on the module.
2. Store an internal identifying code for control panel use to identify the module type.
3. Listed for controlling HVAC fan motor controllers.

B. Monitor Module: Microelectronic module providing a system address for alarm-initiating devices for wired applications with normally open contacts.

C. Integral Relay: Capable of providing a direct signal to elevator controller to initiate elevator recall.

1. Allow the control panel to switch the relay contacts on command.

2. Have a minimum of two normally open and two normally closed contacts available for field wiring.

D. Control Module:

1. Operate notification devices.
2. Operate solenoids for use in sprinkler service.

2.10 DIGITAL ALARM COMMUNICATOR TRANSMITTER

A. Digital alarm communicator transmitter shall be acceptable to the remote central station and shall comply with UL 864.

B. Functional Performance: Primary transmission shall send an alarm, supervisory, or trouble signal from fire-alarm control unit and automatically capture one telephone lineand dial a preset number for a remote central station. Secondary transmission shall use a different technology. When contact is made with central station, signals shall be transmitted. If service on either line is interrupted for longer than 45 seconds, transmitter shall initiate a local trouble signal and transmit the signal indicating loss of telephone line to the remote alarm receiving station over the secondary transmission line. Transmitter shall automatically report telephone service restoration to the central station. If service is lost on both primary and secondary lines, transmitter shall initiate the local trouble signal.

C. Local functions and display at the digital alarm communicator transmitter shall include the following:

1. Verification that both telephone lines are available.
2. Programming device.
3. LED display.
4. Manual test report function and manual transmission clear indication.
5. Communications failure with the central station or fire-alarm control unit.

D. Digital data transmission shall include the following:

1. Address of the alarm-initiating device.
2. Address of the supervisory signal.
3. Address of the trouble-initiating device.
4. Loss of ac supply.
5. Loss of power.
6. Low battery.
7. Abnormal test signal.
8. Communication bus failure.

E. Secondary Power: Integral rechargeable battery and automatic charger.

F. Self-Test: Conducted automatically every 24 hours with report transmitted to central station.

2.11 DEVICE GUARDS

A. Description: Welded wire mesh of size and shape for the manual station, smoke detector, gong, or other device requiring protection, where indicated on Drawings.

1. Factory fabricated and furnished by device manufacturer.
2. Finish: Paint of color to match the protected device.

2.12 FIRE ALARM WIRE AND CABLE

A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

B. Power-Limited Circuits: Solid-copper conductors with 300-V rated, 75 deg C, red color-coded, plenum-rated PVC insulation, and complying with requirements in UL 2196 for a two-hour rating.

1. Signal Line Circuits (SLC): Shielded No. 18-2 AWG, minimum.
2. Initiating Device Circuits (IDC): Shielded NO. 18-2 AWG, minimum.
3. Notification Appliance Circuit (NAC): Stranded No. 14-2 AWG, minimum (strobes). Twisted-shielded No. 18-2 AWG, minimum (audible).

C. Wiring installed underground shall have insulation rated for wet locations.

D. Coordinate with fire alarm system manufacturer for recommended wire size and type.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions for compliance with requirements for ventilation, temperature, humidity, and other conditions affecting performance of the Work.

1. Verify that manufacturer's written instructions for environmental conditions have been permanently established in spaces where equipment and wiring are installed, before installation begins.

B. Examine roughing-in for electrical connections to verify actual locations of connections before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EQUIPMENT INSTALLATION

A. Comply with NFPA 72, NFPA 101, and requirements of authorities having jurisdiction for installation and testing of fire-alarm equipment. Install all electrical wiring to comply with requirements in NFPA 70 including, but not limited to, Article 760, "Fire Alarm Systems."

1. Devices placed in service before all other trades have completed cleanup shall be replaced.
2. Devices installed but not yet placed in service shall be protected from construction dust, debris, dirt, moisture, and damage according to manufacturer's written storage instructions.

B. Connecting to Existing Equipment: Verify that existing fire-alarm system is operational before making changes or connections.

1. Connect new equipment to existing control panel in existing part of the building.
2. Connect new equipment to existing monitoring equipment at the supervising station.
3. Expand, modify, and supplement existing control and monitoring equipment as necessary to extend existing control and monitoring functions to the new points. New components shall be capable of merging with existing configuration without degrading the performance of either system.

C. Install wall-mounted equipment, with tops of cabinets not more than 78 inches above the finished floor.

D. Provide (1) telephone line and (1) internet-protocol line adjacent to primary digital alarm communicating transmitter in the FACP.

E. Manual Fire-Alarm Boxes:

1. Install manual fire-alarm box in the normal path of egress within 60 inches of the exit doorway.
2. Mount manual fire-alarm box on a background of a contrasting color.
3. The center line of the manual fire-alarm box shall be between 46 inches above floor level. All devices shall be mounted at the same height unless otherwise indicated.

F. Smoke- or Heat-Detector Spacing:

1. Comply with the "Smoke-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for smoke-detector spacing.
2. Comply with the "Heat-Sensing Fire Detectors" section in the "Initiating Devices" chapter in NFPA 72, for heat-detector spacing.
3. Smooth ceiling spacing shall not exceed 30 feet.
4. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Annex A or Annex B in NFPA 72.
5. HVAC: Locate detectors not closer than 36 inches from air-supply diffuser or return-air opening.
6. Lighting Fixtures: Locate detectors not closer than 12 inches from any part of a lighting fixture and not directly above pendant mounted or indirect lighting.

G. Install a cover on each smoke detector that is not placed in service during construction. Cover shall remain in place except during system testing. Remove cover prior to system turnover.

H. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A. Install sampling tubes so they extend the full width of duct. Tubes more than 36 inches long shall be supported at both ends.

1. Do not install smoke detector in duct smoke-detector housing during construction. Install detector only during system testing and prior to system turnover.

I. Remote Status and Alarm Indicators: Install in a visible location near each smoke detector, sprinkler water-flow switch, and valve-tamper switch that is not readily visible from normal viewing position.

J. Audible/visible and visible-only devices: Install at +80" above finished floor to bottom of device housing. Install on flush-mounted boxes unless noted otherwise.

K. Device Location-Indicating Lights: Locate in public space near the device they monitor.

L. Connect all flow switches and tamper switches as indicated on Drawings.

M. Connect all post indicator valves as indicated on Drawings. Install conduit and wiring from device location to the interior of the building.

N. Install device guards in locations indicated on Drawings per manufacturer recommendations.

O. Provide 120 volt power to all fire alarm control panels and notification appliance circuit panels as required.

3.3 FIRE ALARM WIRING INSTALLATION

A. General

1. Comply with NECA 1 and NFPA 72.
2. Cable and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
3. Where conduit is required, fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.
4. Where raceways are required for the installation of fire alarm cables, use EMT. Install raceways according to Section 260533 "Raceways and Boxes for Electrical Systems."
5. Exposed EMT and junction shall be painted red enamel.
6. Fire-Rated Cables: Use of two-hour, fire-rated fire alarm cables, NFPA 70. Types MI and CI, is not permitted.

B. Wiring Method

1. Install all fire alarm cabling in metal raceways.

C. Wiring Method

1. Install plenum rated cable above ceiling only. Install cable parallel and perpendicular to surfaces or structural members, and follow surface contours. Secure and support cables by straps, staples, or similar fittings so designed at intervals not exceeding 48" and not more than 6" from every cabinet, box, or fitting.
2. Install cable in raceways when concealed within walls.
3. Install cable in raceways in all exposed locations.

D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.

F. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.

G. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.4 CONNECTIONS

A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Section 087100 "Door Hardware." Connect hardware and devices to fire-alarm system.

1. Verify that hardware and devices are listed for use with installed fire-alarm system before making connections.

B. Make addressable connections with a supervised interface device to the following devices and systems. Install the interface device less than 36 inches from the device controlled. Make an addressable confirmation connection when such feedback is available at the device or system being controlled.

1. Magnetically held-open doors.
2. Electronically locked doors and access gates.
3. Rolling shutters.
4. Air handling units.
5. Alarm-initiating connection to elevator recall system and components.
6. Supervisory connections at valve flow switches.
7. Supervisory connections at valve supervisory switches.
8. Supervisory connections at post indicator valve switches.
9. Data communication circuits for connection to building management system.

10. Alarm-initiating connection to HVLS fans.

3.5 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Install framed instructions in a location visible from fire-alarm control unit.

3.6 GROUNDING

A. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.

B. Ground shielded cables at the control panel location only. Insulate shield at device location.

3.7 FIELD QUALITY CONTROL

A. Field tests shall be witnessed by Architect.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. Visual Inspection: Conduct visual inspection prior to testing.
    a. Inspection shall be based on completed record Drawings and system documentation that is required by the "Completion Documents, Preparation" table in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
    b. Comply with the "Visual Inspection Frequencies" table in the "Inspection" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.
2. System Testing: Comply with the "Test Methods" table in the "Testing" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
3. Test audible appliances for the private operating mode according to manufacturer's written instructions.
4. Test visible appliances for the public operating mode according to manufacturer's written instructions.
5. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" section of the "Fundamentals" chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.

D. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.

E. Fire-alarm system will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.8 MAINTENANCE SERVICE

A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of manufacturer's designated service organization. Include preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.

1. Include visual inspections according to the "Visual Inspection Frequencies" table in the "Testing" paragraph of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
2. Perform tests in the "Test Methods" table in the "Testing" paragraph of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
3. Perform tests per the "Testing Frequencies" table in the "Testing" paragraph of the "Inspection, Testing and Maintenance" chapter in NFPA 72.

3.9 SOFTWARE SERVICE AGREEMENT

A. Comply with UL 864.

B. Technical Support: Beginning at Substantial Completion, service agreement shall include software support for two years.

C. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system and new or revised licenses for using software.

1. Upgrade Notice: At least 30 days to allow Owner to schedule access to system and to upgrade computer equipment if necessary.

3.10 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION 284621

SECTION 311000 - SITE CLEARING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Protecting existing vegetation to remain.
2. Removing existing vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Removing above- and below-grade site improvements.
6. Disconnecting, capping or sealing, and removing site utilities.
7. Temporary erosion- and sedimentation-control measures.

1.3 DEFINITIONS

A. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

B. Surface Soil: Soil that is present at the top layer of the existing soil profile at the Project site. In undisturbed areas, the surface soil is typically topsoil; but in disturbed areas such as urban environments, the surface soil can be subsoil.

C. Topsoil: Top layer of the soil profile consisting of existing native surface topsoil or existing in-place surface soil and is the zone where plant roots grow.

D. Topsoil: Top layer of the soil profile consisting of existing native surface topsoil or existing in-place surface soil and is the zone where plant roots grow. Its appearance is generally friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects more than 2 inches in diameter; and free of subsoil and weeds, roots, toxic materials, or other nonsoil materials.

E. Plant-Protection Zone: Area surrounding individual trees, groups of trees, shrubs, or other vegetation to be protected during construction, and indicated on Drawings.

F. Tree-Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction, and defined by a circle concentric with each tree with a radius 1.5 times the diameter of the drip line unless otherwise indicated.

G. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.4 MATERIAL OWNERSHIP

A. Except for stripped topsoil and other materials indicated to be stockpiled or otherwise remain Owner's property, cleared materials shall become Contractor's property and shall be removed from Project site.

1.5 PROJECT CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.

B. Salvable Improvements: Carefully remove items indicated to be salvaged and store on Owner's premises where indicated.

C. Utility Locator Service: Notify utility private and public locator service for area where Project is located before site clearing.

D. Do not commence site clearing operations until temporary erosion- and sedimentation-control and plant-protection measures are in place.

E. The following practices are prohibited within protection zones:

1. Storage of construction materials, debris, or excavated material.
2. Parking vehicles or equipment.
3. Foot traffic.
4. Impoundment of water.
5. Excavation or other digging unless otherwise indicated.
6. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.

F. Do not direct vehicle or equipment exhaust towards protection zones.

G. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

H. Soil Stripping, Handling, and Stockpiling: Perform only when the topsoil is dry or slightly moist.

PART 2 - PRODUCTS

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect and maintain benchmarks and survey control points from disturbance during construction.

B. Locate and clearly identify trees, shrubs, and other vegetation to remain or to be relocated. Wrap a 1-inch blue vinyl tie tape flag around each tree trunk at 54 inches above the ground.

C. Protect existing site improvements to remain from damage during construction.

1. Restore damaged improvements to their original condition, as acceptable to Owner.

3.2 TEMPORARY EROSION AND SEDIMENTATION CONTROL

A. Provide temporary erosion- and sedimentation-control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to erosion- and sedimentation-control Drawings and requirements of authorities having jurisdiction.

B. Verify that flows of water redirected from construction areas or generated by construction activity do not enter or cross protection zones.

C. Inspect, maintain, and repair erosion- and sedimentation-control measures during construction until permanent vegetation has been established.

D. Remove erosion and sedimentation controls and restore and stabilize areas disturbed during removal.

3.3 TREE AND PLANT PROTECTION

A. General: Protect trees and plants remaining on-site according to requirements in Section 015639 "Temporary Tree and Plant Protection."

B. Repair or replace trees, shrubs, and other vegetation indicated to remain or be relocated that are damaged by construction operations, in a manner approved by Architect.

3.4 EXISTING UTILITIES

A. Locate, identify, disconnect, and seal or cap utilities indicated to be removed or abandoned in place.

B. Locate, identify, and disconnect utilities indicated to be abandoned in place.

C. Interrupting Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

1. Notify Architect not less than two days in advance of proposed utility interruptions.
2. Do not proceed with utility interruptions without Architect's written permission.

3.5 CLEARING AND GRUBBING

A. Remove obstructions, trees, shrubs, and other vegetation to permit installation of new construction.

1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
2. Grind down stumps and remove roots, obstructions, and debris to a depth of 18 inches below exposed subgrade.
3. Use only hand methods for grubbing within protection zones.
4. Chip removed tree branches and dispose of off-site.

B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.

1. Place fill material in horizontal layers not exceeding a loose depth of 8 inches, and compact each layer to a density equal to adjacent original ground.

3.6 TOPSOIL STRIPPING

A. Remove sod and grass before stripping topsoil.

B. Strip topsoil to depth of 6 inches in a manner to prevent intermingling with underlying subsoil or other waste materials.

1. Remove subsoil and nonsoil materials from topsoil, including clay lumps, gravel, and other objects more than 2 inches in diameter; trash, debris, weeds, roots, and other waste materials.

C. Stockpile topsoil away from edge of excavations without intermixing with subsoil. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust and erosion by water.

1. Limit height of topsoil stockpiles to 72 inches.
2. Do not stockpile topsoil within protection zones.
3. Stockpile surplus topsoil to allow for respreading deeper topsoil.

3.7 SITE IMPROVEMENTS

A. Remove existing above- and below-grade improvements as indicated and necessary to facilitate new construction.

B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.

1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut along line of existing pavement to remain before removing adjacent existing pavement. Saw-cut faces vertically.
2. Paint cut ends of steel reinforcement in concrete to remain with two coats of antirust coating, following coating manufacturer's written instructions. Keep paint off surfaces that will remain exposed.

3.8 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Owner's property.

END OF SECTION 311000

SECTION 312000 - EARTH MOVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Preparing subgrades for slabs-on-grade walks pavements turf and grasses plants.
2. Excavating and backfilling for buildings and structures.
3. Drainage course for concrete slabs-on-grade.
4. Subbase course for concrete walks.
5. Subbase course and base course for asphalt paving.
6. Subsurface drainage backfill for walls and trenches.
7. Excavating and backfilling trenches for utilities and pits for buried utility structures.
8. Excavating well hole to accommodate elevator-cylinder assembly.

B. Related Sections:

1. for excavating well hole to accommodate elevator-cylinder assembly.
2. Section 311000 "Site Clearing" for site stripping, grubbing, stripping and stockpiling topsoil, and removal of above- and below-grade improvements and utilities.
3. Section 329200 "Turf and Grasses" for finish grading in turf and grass areas, including preparing and placing planting soil for turf areas.
4. Section 329300 "Plants" for finish grading in planting areas and tree and shrub pit excavation and planting.

1.3 DEFINITIONS

A. Backfill: Soil material or controlled low-strength material used to fill an excavation.

1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.

C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.

D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

E. Drainage Course: Aggregate layer supporting the slab-on-grade that also minimizes upward capillary flow of pore water.

F. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.

1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.

G. Fill: Soil materials used to raise existing grades.

H. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material that exceed 1 cu. yd. for bulk excavation or 3/4 cu. yd.for footing, trench, and pit excavation that cannot be removed by rock excavating equipment equivalent to the following in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted:

1. Excavation of Footings, Trenches, and Pits: Late-model, track-mounted hydraulic excavator; equipped with a 42-inch- wide, maximum, short-tip-radius rock bucket; rated at not less than 138-hp flywheel power with bucket-curling force of not less than 28,700 lbf and stick-crowd force of not less than 18,400 lbf with extra-long reach boom; measured according to SAE J-1179.
2. Bulk Excavation: Late-model, track-mounted loader; rated at not less than 230-hp flywheel power and developing a minimum of 47,992-lbf breakout force with a general-purpose bare bucket; measured according to SAE J-732.

I. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material 3/4 cu. yd. or more in volume that exceed a standard penetration resistance of 100 blows/2 inches when tested by a geotechnical testing agency, according to ASTM D 1586.

J. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.

K. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.

L. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.

M. Utilities: On-site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.

1.4 PROJECT CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth moving operations.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.

B. Improvements on Adjoining Property: Authority for performing earth moving indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.

1. Do not proceed with work on adjoining property until directed by Architect.

C. Utility Locator Service: Notify private and public utility locator service for area where Project is located before beginning earth moving operations.

D. Do not commence earth moving operations until temporary erosion- and sedimentation-control measures, specified in Section 311000 "Site Clearing," are in place.

E. Do not commence earth moving operations until plant-protection measures specified in Section 015639 "Temporary Tree and Plant Protection" are in place.

F. The following practices are prohibited within protection zones:

1. Storage of construction materials, debris, or excavated material.
2. Parking vehicles or equipment.
3. Foot traffic.
4. Erection of sheds or structures.
5. Impoundment of water.
6. Excavation or other digging unless otherwise indicated.
7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.

G. Do not direct vehicle or equipment exhaust towards protection zones.

H. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.

B. Unsatisfactory Soils: Soil Classification Groups GC, SC, CL, ML, OL, CH, MH, OH, and PT according to ASTM D 2487, or a combination of these groups.

1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.

C. Subbase Material: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.

D. Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 95 percent passing a 1-1/2-inch sieve and not more than 8 percent passing a No. 200 sieve.

E. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.

F. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; except with 100 percent passing a 1-inch sieve and not more than 8 percent passing a No. 200 sieve.

G. Drainage Course: Narrowly graded mixture of [**washed**]crushed stone, or crushed or uncrushed gravel; ASTM D 448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and 0 to 5 percent passing a No. 8 sieve.

H. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; ASTM D 448; coarse-aggregate grading Size 67; with 100 percent passing a 1-inch sieve and 0 to 5 percent passing a No. 4 sieve.

I. Sand: ASTM C 33; fine aggregate.

J. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.2 GEOTEXTILES

A. Subsurface Drainage Geotextile: Nonwoven needle-punched geotextile, manufactured for subsurface drainage applications, made from polyolefins or polyesters; with elongation greater than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:

1. Survivability: Class 2; AASHTO M 288.
2. Grab Tensile Strength: 157 lbf; ASTM D 4632.
3. Sewn Seam Strength: 142 lbf; ASTM D 4632.
4. Tear Strength: 56 lbf; ASTM D 4533.
5. Puncture Strength: 56 lbf; ASTM D 4833.
6. Apparent Opening Size: No. 60 sieve, maximum; ASTM D 4751.
7. Permittivity: 0.2 per second, minimum; ASTM D 4491.
8. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

2.3 ACCESSORIES

A. Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of the utility; colored as follows:

1. Red: Electric.
2. Yellow: Gas, oil, steam, and dangerous materials.
3. Orange: Telephone and other communications.
4. Blue: Water systems.
5. Green: Sewer systems.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth moving operations.

B. Protect and maintain erosion and sedimentation controls during earth moving operations.

C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.

B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.

1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.

3.3 EXCAVATION FOR STRUCTURES

A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.

1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.

2. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.

B. Excavations at Edges of Tree- and Plant-Protection Zones:

1. Excavate by hand to indicated lines, cross sections, elevations, and subgrades. Use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
2. Cut and protect roots according to requirements in Section 015639 "Temporary Tree and Plant Protection."

3.4 EXCAVATION FOR WALKS AND PAVEMENTS

A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.5 EXCAVATION FOR UTILITY TRENCHES

A. Excavate trenches to indicated gradients, lines, depths, and elevations.

1. Beyond building perimeter, excavate trenches to allow installation of top of pipe below frost line.

B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.

1. Clearance: As indicated.

C. Trenches in Tree- and Plant-Protection Zones:

1. Hand-excavate to indicated lines, cross sections, elevations, and subgrades. Use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
2. Do not cut main lateral roots or taproots; cut only smaller roots that interfere with installation of utilities.
3. Cut and protect roots according to requirements in Section 015639 "Temporary Tree and Plant Protection."

3.6 SUBGRADE INSPECTION

A. Notify Architect when excavations have reached required subgrade.

B. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.

C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tonsto identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.

1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.

D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.

E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

3.7 UNAUTHORIZED EXCAVATION

A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.

1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.8 STORAGE OF SOIL MATERIALS

A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.

1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.9 BACKFILL

A. Place and compact backfill in excavations promptly, but not before completing the following:

1. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
2. Surveying locations of underground utilities for Record Documents.
3. Testing and inspecting underground utilities.
4. Removing concrete formwork.
5. Removing trash and debris.
6. Removing temporary shoring and bracing, and sheeting.
7. Installing permanent or temporary horizontal bracing on horizontally supported walls.

B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.10 UTILITY TRENCH BACKFILL

A. Place backfill on subgrades free of mud, frost, snow, or ice.

B. Trenches under Footings: Backfill trenches excavated under footings and within [18 inches] <**Insert dimension**> of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete"

C. Trenches under Roadways: Provide 4-inch- thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase course. Concrete is specified in Section 033000 "Cast-in-Place Concrete"

D. Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.11 SOIL FILL

A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.

B. Place and compact fill material in layers to required elevations as follows:

1. Under grass and planted areas, use satisfactory soil material.
2. Under walks and pavements, use satisfactory soil material.
3. Under steps and ramps, use engineered fill.
4. Under building slabs, use engineered fill.
5. Under footings and foundations, use engineered fill.

C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.12 SOIL MOISTURE CONTROL

A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.

1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.13 COMPACTION OF SOIL BACKFILLS AND FILLS

A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.

B. Place backfill and fill soil materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure.

C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to [**ASTM D 698**] [**ASTM D 1557**]:

1. Under structures, building slabs, steps, and pavements, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill soil material at 95 percent.
2. Under walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 92 percent.
3. Under turf or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 85 percent.
4. For utility trenches, compact each layer of initial and final backfill soil material at 85 percent.

3.14 GRADING

A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.

1. Provide a smooth transition between adjacent existing grades and new grades.
2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.

B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to required elevations within the following tolerances:

1. Turf or Unpaved Areas: Plus or minus 1 inch.
2. Walks: Plus or minus 1 inch.
3. Pavements: Plus or minus 1/2 inch.

C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.

3.15 SUBSURFACE DRAINAGE

A. Subdrainage Pipe: Specified in Section 334600 "Subdrainage."

B. Subsurface Drain: Place subsurface drainage geotextile around perimeter of subdrainage trench. Place a 6-inch course of filter material on subsurface drainage geotextile to support subdrainage pipe. Encase subdrainage pipe in a minimum of 12 inches of filter material, placed in compacted layers 6 inches thick, and wrap in subsurface drainage geotextile, overlapping sides and ends at least 6 inches.

1. Compact each filter material layer to 85 percent of maximum dry unit weight according to ASTM D 698.

C. Drainage Backfill: Place and compact filter material over subsurface drain, in width indicated, to within 12 inches of final subgrade, in compacted layers 6 inches thick. Overlay drainage backfill with one layer of subsurface drainage geotextile, overlapping sides and ends at least 6 inches.

1. Compact each filter material layer to 85 percent of maximum dry unit weight according to ASTM D 698.
2. Place and compact impervious fill over drainage backfill in 6-inch- thick compacted layers to final subgrade.

3.16 CUT AND FILL CALCULATIONS - CONTRACTOR'S RESPONSIBILITY

A. It is the Contractor's responsibility to fully calculate all earthwork to determine requirements for earthwork construction prior to Bid submission in accordance with the Contract Documents. There will be no change orders issued for hauling soil offsite or onto the site as necessary to meet the final grades and the requirements of the Project Master Schedule.

1. If there is an excess of soil after Construction is complete, the Contractor shall include in their Bid the costs to haul all excess soil off the Owner's property at no additional costs to the Owner. Excess soil from all sources, such as, but not limited to, foundation excavation, utility trenches, etc., shall be included in the calculations.
2. If additional soil is needed to meet indicated grade elevations, the Contractor shall include in their Bid all costs associated with buying and hauling the extra soil needed to the site at no additional costs to the Owner.
3. Temporary stockpile locations are indicated on the Drawings, however, these are only available during Construction and all excess soil, including topsoil, if applicable, shall be removed.

3.17 SUBBASE AND BASE COURSES UNDER PAVEMENTS AND WALKS

A. Place subbase course and base course on subgrades free of mud, frost, snow, or ice.

B. On prepared subgrade, place subbase course and base course under pavements and walks as follows:

1. Place base course material over subbase course under hot-mix asphalt pavement.
2. Shape subbase course and base course to required crown elevations and cross-slope grades.
3. Place subbase course and base course 6 inches or less in compacted thickness in a single layer.
4. Place subbase course and base course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
5. Compact subbase course and base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

C. Pavement Shoulders: Place shoulders along edges of subbase course and base course to prevent lateral movement. Construct shoulders, at least 12 inches wide, of satisfactory soil materials and compact simultaneously with each subbase and base layer to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

3.18 DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE

A. Place drainage course on subgrades free of mud, frost, snow, or ice.

B. On prepared subgrade, place and compact drainage course under cast-in-place concrete slabs-on-grade as follows:

1. Install subdrainage geotextile on prepared subgrade according to manufacturer's written instructions, overlapping sides and ends.
2. Place drainage course 6 inches or less in compacted thickness in a single layer.
3. Place drainage course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
4. Compact each layer of drainage course to required cross sections and thicknesses to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

3.19 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:

1. Determine prior to placement of fill that site has been prepared in compliance with requirements.
2. Determine that fill material and maximum lift thickness comply with requirements.
3. Determine, at the required frequency, that in-place density of compacted fill complies with requirements.

B. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.

C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.

D. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Architect.

E. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable. Tests will be performed at the following locations and frequencies:

1. Paved and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab, but in no case fewer than three tests.
2. Foundation Wall Backfill: At each compacted backfill layer, at least one test for every 100 feet or less of wall length, but no fewer than two tests.
3. Trench Backfill: At each compacted initial and final backfill layer, at least one test for every 150 feet or less of trench length, but no fewer than two tests.

F. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.20 PROTECTION

A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.

B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.

1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.

C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.

1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

END OF SECTION 312000

SECTION 321216 - ASPHALT PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Cold milling of existing hot-mix asphalt pavement.
2. Hot-mix asphalt patching.
3. Hot-mix asphalt paving.
4. Hot-mix asphalt paving overlay.
5. Asphalt surface treatments.
6. Pavement-marking paint.

B. Related Sections:

1. Division 32 Sections for other paving installed as part of crosswalks in asphalt pavement areas.

1.3 DEFINITION

A. Hot-Mix Asphalt Paving Terminology: Refer to ASTM D 8 for definitions of terms.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: A paving-mix manufacturer registered with and approved by authorities having jurisdiction or the DOT of state in which Project is located.

B. Installer Qualifications: Imprinted-asphalt manufacturer's authorized installer who is trained and approved for installation of imprinted asphalt required for this Project.

C. Testing Agency Qualifications: Qualified according to ASTM D 3666 for testing indicated.

D. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of INDOT for asphalt paving work.

1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver pavement-marking materials to Project site in original packages with seals unbroken and bearing manufacturer's labels containing brand name and type of material, date of manufacture, and directions for storage.

B. Store pavement-marking materials in a clean, dry, protected location within temperature range required by manufacturer. Protect stored materials from direct sunlight.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp, if rain is imminent or expected before time required for adequate cure, or if the following conditions are not met:

1. Prime Coat: Minimum surface temperature of 60 deg F.
2. Tack Coat: Minimum surface temperature of 60 deg F.
3. Slurry Coat: Comply with weather limitations in ASTM D 3910.
4. Asphalt Base Course: Minimum surface temperature of 40 deg F and rising at time of placement.
5. Asphalt Surface Course: Minimum surface temperature of 60 deg F at time of placement.

B. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for oil-based materials, and not exceeding 95 deg F.

PART 2 - PRODUCTS

2.1 AGGREGATES

A. General: Use materials and gradations that have performed satisfactorily in previous installations.

B. Coarse Aggregate: ASTM D 692, sound; angular crushed stone, crushed gravel, or cured, crushed blast-furnace slag.

C. Fine Aggregate: ASTM D 1073 AASHTO M 29, sharp-edged natural sand or sand prepared from stone, gravel, cured blast-furnace slag, or combinations thereof.

1. For hot-mix asphalt, limit natural sand to a maximum of 20 percent by weight of the total aggregate mass.

D. Mineral Filler: ASTM D 242 AASHTO M 17, rock or slag dust, hydraulic cement, or other inert material.

2.2 ASPHALT MATERIALS

A. Asphalt Binder: AASHTO M 320 or AASHTO MP 1a, PG 64-22 .

B. Asphalt Cement: ASTM D 3381 for viscosity-graded material ASTM D 946 for penetration-graded material.

C. Prime Coat: Asphalt emulsion prime coat complying with INDOT requirements.

D. Tack Coat: AASHTO M 140 emulsified asphalt, or AASHTO M 208 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.

E. Water: Potable.

F. Undersealing Asphalt: ASTM D 3141, pumping consistency.

2.3 AUXILIARY MATERIALS

A. Sand: ASTM D 1073 AASHTO M 29, Grade Nos. 2 or 3.

B. Joint Sealant: ASTM D 6690 AASHTO M 324, Type I, hot-applied, single-component, polymer-modified bituminous sealant.

C. Pavement-Marking Paint: Alkyd-resin type, lead and chromate free, ready mixed, complying with AASHTO M 248, Type N; colors complying with FS TT-P-1952.

D. Pavement-Marking Paint: MPI #32 Alkyd Traffic Marking Paint.

2.4 MIXES

A. Hot-Mix Asphalt: Dense, hot-laid, hot-mix asphalt plant mixes approved by authorities having jurisdictiondesigned according to procedures in Section 402 of the INDOT Standard Specifications; and complying with the following requirements:

1. Provide mixes with a history of satisfactory performance in geographical area where Project is located.
2. Base Course: #8 HMA.
3. Surface Course: <#11 HMA>.

B. Hot-Mix Asphalt: Dense, hot-laid, hot-mix asphalt plant mixes approved by authorities having jurisdiction and designed according to procedures in AI MS-2, "Mix Design Methods for Asphalt Concrete and Other Hot-Mix Types."

1. Provide mixes with a history of satisfactory performance in geographical area where Project is located.
2. Provide mixes complying with composition, grading, and tolerance requirements in ASTM D 3515 for the following nominal, maximum aggregate sizes:

a. Base Course: 1 inch.

b. Surface Course: 1/2 inch.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that subgrade is dry and in suitable condition to begin paving.

B. Proof-roll subgrade below pavements with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.

1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
2. Proof roll with a loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons.
3. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.

C. Proceed with paving only after unsatisfactory conditions have been corrected.

D. Verify that utilities, traffic loop detectors, and other items requiring a cut and installation beneath the asphalt surface have been completed and that asphalt surface has been repaired flush with adjacent asphalt prior to beginning installation of imprinted asphalt.

3.2 HOT-MIX ASPHALT PLACING

A. Machine place hot-mix asphalt on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand to areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.

1. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
2. Place hot-mix asphalt surface course in single lift.
3. Spread mix at minimum temperature of 250 deg F.
4. Begin applying mix along centerline of crown for crowned sections and on high side of one-way slopes unless otherwise indicated.
5. Regulate paver machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.

B. Place paving in consecutive strips not less than 10 feet wide unless infill edge strips of a lesser width are required.

1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Complete a section of asphalt base course before placing asphalt surface course.

C. Promptly correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with hot-mix asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.3 JOINTS

A. Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions, with same texture and smoothness as other sections of hot-mix asphalt course.

1. Clean contact surfaces and apply tack coat to joints.
2. Offset longitudinal joints, in successive courses, a minimum of 6 inches.
3. Offset transverse joints, in successive courses, a minimum of 24 inches.
4. Construct transverse joints at each point where paver ends a day's work and resumes work at a subsequent time. Construct these joints using either "bulkhead" or "papered" method according to AI MS-22, for both "Ending a Lane" and "Resumption of Paving Operations."
5. Compact joints as soon as hot-mix asphalt will bear roller weight without excessive displacement.
6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.4 COMPACTION

A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot, hand tampers or with vibratory-plate compactors in areas inaccessible to rollers.

1. Complete compaction before mix temperature cools to 185 deg F.

B. Breakdown Rolling: Complete breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Correct laydown and rolling operations to comply with requirements.

C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling while hot-mix asphalt is still hot enough to achieve specified density. Continue rolling until hot-mix asphalt course has been uniformly compacted to the following density:

1. Average Density: 96 percent of reference laboratory density according to ASTM D 6927, but not less than 94 percent nor greater than 100 percent.
2. Average Density: 92 percent of reference maximum theoretical density according to ASTM D 2041, but not less than 90 percent nor greater than 96 percent.

D. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.

E. Edge Shaping: While surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while asphalt is still hot; compact thoroughly.

F. Repairs: Remove paved areas that are defective or contaminated with foreign materials and replace with fresh, hot-mix asphalt. Compact by rolling to specified density and surface smoothness.

G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.

H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.5 INSTALLATION TOLERANCES

A. Pavement Thickness: Compact each course to produce the thickness indicated within the following tolerances:

1. Base Course: Plus or minus 1/2 inch.
2. Surface Course: Plus 1/4 inch, no minus.

B. Pavement Surface Smoothness: Compact each course to produce a surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:

1. Base Course: 1/4 inch.
2. Surface Course: 1/8 inch.
3. Crowned Surfaces: Test with crowned template centered and at right angle to crown. Maximum allowable variance from template is 1/4 inch.

3.6 SURFACE TREATMENTS

A. Fog Seals: Apply fog seal at a rate of 0.10 to 0.15 gal./sq. yd. to existing asphalt pavement and allow to cure. With fine sand, lightly dust areas receiving excess fog seal.

B. Slurry Seals: Apply slurry coat in a uniform thickness according to ASTM D 3910 and allow to cure.

1. Roll slurry seal to remove ridges and provide a uniform, smooth surface.

3.7 PAVEMENT MARKING

A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Architect.

B. Allow paving to age for 30 days before starting pavement marking.

C. Sweep and clean surface to eliminate loose material and dust.

D. Apply paint with mechanical equipment to produce pavement markings, of dimensions indicated, with uniform, straight edges. Apply at manufacturer's recommended rates to provide a minimum wet film thickness of 15 mils.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Thickness: In-place compacted thickness of hot-mix asphalt courses will be determined according to ASTM D 3549.

C. Surface Smoothness: Finished surface of each hot-mix asphalt course will be tested for compliance with smoothness tolerances.

D. In-Place Density: Testing agency will take samples of uncompacted paving mixtures and compacted pavement according to ASTM D 979.

1. Reference maximum theoretical density will be determined by averaging results from four samples of hot-mix asphalt-paving mixture delivered daily to site, prepared according to ASTM D 2041, and compacted according to job-mix specifications.
2. In-place density of compacted pavement will be determined by testing core samples according to ASTM D 1188 or ASTM D 2726.

a. One core sample will be taken for every 1000 sq. yd. or less of installed pavement, with no fewer than 3 cores taken.
b. Field density of in-place compacted pavement may also be determined by nuclear method according to ASTM D 2950 and correlated with ASTM D 1188 or ASTM D 2726.

E. Replace and compact hot-mix asphalt where core tests were taken.

F. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

3.9 DISPOSAL

A. Except for material indicated to be recycled, remove excavated materials from Project site and legally dispose of them in an EPA-approved landfill.

1. Do not allow milled materials to accumulate on-site.

END OF SECTION 321216

SECTION 321313 - CONCRETE PAVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes concrete paving including the following:

1. Curbs (and Gutters).
2. Walks (and Pavements).

B. Related Requirements:

1. Section 312000 "Earth Moving" for subgrade preparation, grading, and subbase course.
2. Section 321373 "Concrete Paving Joint Sealants" for joint sealants in expansion and contraction joints within concrete paving and in joints between concrete paving and asphalt paving or adjacent construction.

1.2 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash, slag cement, and other pozzolans.

B. W/C Ratio: The ratio by weight of water to cementitious materials.

1.3 ACTION SUBMITTALS

A. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1.4 QUALITY ASSURANCE

A. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities".

1.5 FIELD CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

B. Cold-Weather Concrete Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:

1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
2. Do not use frozen materials or materials containing ice or snow.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.

C. Hot-Weather Concrete Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:

1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated in total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Cover steel reinforcement with water-soaked burlap, so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

A. ACI Publications: Comply with ACI 301 unless otherwise indicated.

2.2 FORMS

A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.

1. Use flexible or uniformly curved forms for curves with a radius of 100 feet or less.

B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.3 STEEL REINFORCEMENT

A. Plain-Steel Welded-Wire Reinforcement: ASTM A1064/A1064M, fabricated from as-drawnsteel wire into flat sheets.

B. Tie Bars: ASTM A615/A615M, Grade 60; deformed.

C. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded-wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete specified, and as follows:

1. Equip wire bar supports with sand plates or horizontal runners where base material will not support chair legs.

2.4 CONCRETE MATERIALS

A. Cementitious Materials: Use the following cementitious materials, of same type, brand, and source throughout Project:

1. Portland Cement: ASTM C595, portland cement Type 1L.
2. Fly Ash: ASTM C618, Class C.

B. Normal-Weight Aggregates: ASTM C33/C33M, Class 4S, uniformly graded. Provide aggregates from a single source with documented service-record data of at least 10 years' satisfactory service in similar paving applications and service conditions using similar aggregates and cementitious materials.

1. Maximum Coarse-Aggregate Size: 1 inch nominal.
2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.

C. Air-Entraining Admixture: ASTM C260/C260M.

D. Chemical Admixtures: Admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.

E. Water: Potable and complying with ASTM C94/C94M.

2.5 CURING MATERIALS

A. Moisture-Retaining Cover: ASTM C171, polyethylene film or white burlap-polyethylene sheet.

B. Water: Potable.

C. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C309, Type 1, Class B, dissipating.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Dayton Superior.
b. Euclid Chemical Company (The); an RPM company; Kurez DR VOX.

2.6 RELATED MATERIALS

A. Joint Fillers: ASTM D1752, cork or self-expanding cork in preformed strips.

2.7 CONCRETE MIXTURES

A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.

1. Use a qualified independent testing agency for preparing and reporting proposed concrete design mixtures for the trial batch method.
2. When automatic machine placement is used, determine design mixtures and obtain laboratory test results that comply with or exceed requirements.

B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:

1. Fly Ash or Pozzolan: 25 percent.

C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:

1. Air Content, 1-inch Nominal Maximum Aggregate Size: 7 percent plus or minus 1 percent.

D. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.

E. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.

1. Use E5 Internal Cure Admixture.

F. Concrete Mixtures: Normal-weight concrete.

1. Compressive Strength (28 Days): 5000 psi.
2. Maximum W/C Ratio at Point of Placement: 0.45.
3. Slump Limit: 4 inches, plus or minus 1 inch.

2.8 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C94/C94M and ASTM C1116/C1116M. Furnish batch certificates for each batch discharged and used in the Work.

1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.

B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.

1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph.
2. Proof-roll with a pneumatic-tired and loaded, 10-wheel, tandem-axle dump truck weighing not less than 15 tons.
3. Correct subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch according to requirements in Section 312000 "Earth Moving."

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

A. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 INSTALLATION OF STEEL REINFORCEMENT

A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.

B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.

C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.

D. Install welded-wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.

E. Zinc-Coated Reinforcement: Use galvanized-steel wire ties to fasten zinc-coated reinforcement. Repair cut and damaged zinc coatings with zinc repair material.

F. Epoxy-Coated Reinforcement: Use epoxy-coated steel wire ties to fasten epoxy-coated reinforcement. Repair cut and damaged epoxy coatings with epoxy repair coating according to ASTM D3963/D3963M.

G. Install fabricated bar mats in lengths as long as practicable. Handle units to keep them flat and free of distortions. Straighten bends, kinks, and other irregularities, or replace units as required before placement. Set mats for a minimum 2-inch overlap of adjacent mats.

3.5 CONCRETE PLACEMENT

A. Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast-in.

B. Remove snow, ice, or frost from subbase surface and steel reinforcement before placing concrete. Do not place concrete on frozen surfaces.

C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.

D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.

E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.

F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.

G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.

H. Screed paving surface with a straightedge and strike off.

I. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleedwater appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.

J. Curbs and Gutters: Use design mixture for automatic machine placement. Produce curbs and gutters to required cross section, lines, grades, finish, and jointing.

K. Slip-Form Paving: Use design mixture for automatic machine placement. Produce paving to required thickness, lines, grades, finish, and jointing.

1. Compact subbase and prepare subgrade of sufficient width to prevent displacement of slip-form paving machine during operations.

3.6 FLOAT FINISHING

A. General: Do not add water to concrete surfaces during finishing operations.

B. Float Finish: Begin the second floating operation when bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.

1. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface, perpendicular to line of traffic, to provide a uniform, fine-line texture.

3.7 CONCRETE PROTECTION AND CURING

A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.

B. Comply with ACI 306.1 for cold-weather protection.

C. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.

D. Curing Methods: Cure concrete by moisture-retaining-cover curing, curing compound as follows:

1. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Immediately repair any holes or tears occurring during installation or curing period, using cover material and waterproof tape.
2. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating, and repair damage during curing period.

3.8 PAVING TOLERANCES

A. Comply with tolerances in ACI 117 and as follows:

1. Elevation: +- 3/4 inch.
2. Thickness: Plus 3/8 inch, minus 1/4 inch.
3. Surface: Gap below 10-feet- long; unleveled straightedge not to exceed 1/2 inch.
4. Alignment of Tie-Bar End Relative to Line Perpendicular to Paving Edge: 1/2 inch per 12 inches of tie bar.
5. Lateral Alignment and Spacing of Dowels: 1 inch.
6. Vertical Alignment of Dowels: 1/4 inch.
7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Paving Edge: 1/4 inch per 12 inches of dowel.
8. Joint Spacing: 3 inches.
9. Contraction Joint Depth: Plus 1/4 inch, no minus.
10. Joint Width: Plus 1/8 inch, no minus.

3.9 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Testing Services: Testing and inspecting of composite samples of fresh concrete obtained according to ASTM C172/C172M will be performed according to the following requirements:

1. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day.

    a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing to be conducted from at least five randomly selected batches or from each batch if fewer than five are used.

2. Slump: ASTM C143/C143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
3. Air Content: ASTM C231/C231M, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
4. Concrete Temperature: ASTM C1064/C1064M; one test hourly when air temperature is 40 deg F and below and when it is 80 deg F and above, and one test for each composite sample.
5. Compression Test Specimens: ASTM C31/C31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
6. Compressive-Strength Tests: ASTM C39/C39M; test one specimen at seven days and two specimens at 28 days.

    a. A compressive-strength test to be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.

C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.

D. Test results to be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests to contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.

E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.

F. Additional Tests: Testing and inspecting agency will make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.

G. Concrete paving will be considered defective if it does not pass tests and inspections.

H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

I. Prepare test and inspection reports.

3.10 REPAIR AND PROTECTION

A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Architect.

B. Drill test cores, where directed by Architect, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.

C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.

D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

SECTION 321373 - CONCRETE PAVING JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cold-applied joint sealants.
2. Joint-sealant backer materials.
3. Primers.

B. Related Requirements:

1. Section 321373 "Concrete Paving" for constructing joints in concrete pavement.

1.2 QUALITY ASSURANCE

A. Qualifications:

1. Installers: Entity that employs installers and supervisors who are trained and approved by manufacturer.

1.3 FIELD CONDITIONS

A. Do not proceed with installation of joint sealants under the following conditions:

1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer.
2. When joint substrates are wet.
3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

A. Obtain joint sealants from single manufacturer for each sealant type.

2.2 JOINT SEALANTS, GENERAL

A. Compatibility: Provide joint sealants, backer materials, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.

2.3 COLD-APPLIED JOINT SEALANTS

A. Single-Component, Self-Leveling, Silicone Joint Sealant: ASTM D5893/D5893M, Type SL.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Crafco Inc; an ERGON Company; RoadSaver Silicone SL.
b. Pecora Corporation; 300 SL.
c. The Dow Chemical Company; 890-SL.

2.4 JOINT-SEALANT BACKER MATERIALS

A. Joint-Sealant Backer Materials: Nonstaining; compatible with joint substrates, sealants, primers, and other joint fillers; and approved for applications indicated by joint-sealant manufacturer, based on field experience and laboratory testing.

B. Round Backer Rods for Cold- and Hot-Applied Joint Sealants: ASTM D5249, Type 1, of diameter and density required to control sealant depth and prevent bottom-side adhesion of sealant.

2.5 PRIMERS

A. Primers: Product recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine joints to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning of Joints: Before installing joint sealants, clean out joints immediately to comply with joint-sealant manufacturer's written instructions.

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.

B. Joint Priming: Prime joint substrates where indicated or where recommended in writing by joint-sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

3.3 INSTALLATION OF JOINT SEALANTS

A. Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.

B. Joint-Sealant Installation Standard: Comply with recommendations in ASTM C1193 for use of joint sealants as applicable to materials, applications, and conditions.

C. Install joint-sealant backers to support joint sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of joint-sealant backer materials.
2. Do not stretch, twist, puncture, or tear joint-sealant backer materials.
3. Remove absorbent joint-sealant backer materials that have become wet before sealant application and replace them with dry materials.

D. Install joint sealants immediately following backer material installation, using proven techniques that comply with the following:

1. Place joint sealants so they fully contact joint substrates.
2. Completely fill recesses in each joint configuration.
3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

E. Tooling of Nonsag Joint Sealants: Immediately after joint-sealant application and before skinning or curing begins, tool sealants in accordance with the following requirements to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint:

1. Use tooling agents that are approved in writing by joint-sealant manufacturer and that do not discolor sealants or adjacent surfaces.

F. Provide joint configuration to comply with joint-sealant manufacturer's written instructions unless otherwise indicated.

3.4 CLEANING AND PROTECTION

A. Clean off excess joint sealant as the Work progresses, by methods and with cleaning materials approved in writing by joint-sealant manufacturers.

B. Protect joint sealants, during and after curing period, from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately and replace with joint sealant so installations in repaired areas are indistinguishable from the original work.

END OF SECTION 321373

SECTION 329200 - TURF AND GRASSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Seeding.
2. Lawn renovation.
3. Erosion-control material(s).

B. Related Sections:

1. Division 31 Section "Site Clearing" for topsoil stripping and stockpiling.
2. Division 31 Section "Earth Moving" for excavation, filling and backfilling, and rough grading.
3. Division 32 Section "Planting Irrigation " for lawn irrigation.
4. Division 32 Section "Plants" for border edgings.
5. Division 33 Section "Subdrainage" for subsurface drainage.

1.3 DEFINITIONS

A. Finish Grade: Elevation of finished surface of planting soil.

B. Planting Soil: Native or imported topsoil, manufactured topsoil, or surface soil modified to become topsoil; mixed with soil amendments.

C. Subgrade: Surface or elevation of subsoil remaining after completing excavation, or top surface of a fill or backfill immediately beneath planting soil.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

A. Certification of Grass Seed: From seed vendor for each grass-seed monostand or mixture stating the botanical and common name and percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.

B. Qualification Data: For qualified landscape Installer.

C. Material Test Reports: For imported topsoil.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful lawn establishment.

1. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when planting is in progress.
2. Maintenance Proximity: Not more than two hours' normal travel time from Installer's place of business to Project site.

B. Soil-Testing Laboratory Qualifications: An independent laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.

C. Topsoil Analysis: Furnish soil analysis by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; sodium absorption ratio; deleterious material; pH; and mineral and plant-nutrient content of topsoil.

1. Report suitability of topsoil for lawn growth. State-recommended quantities of nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory topsoil.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Seed: Deliver seed in original sealed, labeled, and undamaged containers.

1.8 PROJECT CONDITIONS

A. Planting Restrictions: Plant during one of the following periods. Coordinate planting periods with initial maintenance periods to provide required maintenance from date of Substantial Completion.

1. Spring Planting: April 15 - May 31.
2. Fall Planting: September 25 - October 30.

B. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit.

PART 2 - PRODUCTS

2.1 SEED

A. Grass Seed: Fresh, clean, dry, new-crop seed complying with AOSA's "Journal of Seed Technology; Rules for Testing Seeds" for purity and germination tolerances.

B. Seed Species: State-certified seed of grass species, as follows:

1. Full Sun: Kentucky bluegrass (Poa pratensis), a minimum of three cultivars.

2.2 TOPSOIL

A. Topsoil: ASTM D 5268, pH range of 5.5 to 7, a minimum of 2 percent organic material content; free of stones 1 inch or larger in any dimension and other extraneous materials harmful to plant growth.

1. Topsoil Source: Reuse surface soil stockpiled on-site. Verify suitability of stockpiled surface soil to produce topsoil. Clean surface soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.

a. Supplement with imported or manufactured topsoil from off-site sources when quantities are insufficient. Obtain topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches deep; do not obtain from agricultural land, bogs or marshes.

2.3 MULCHES

A. Fiber Mulch: Biodegradable, dyed-wood, cellulose-fiber mulch; nontoxic; free of plant-growth or germination inhibitors; with a maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.

B. Nonasphaltic Tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.

2.4 EROSION-CONTROL MATERIALS

A. Erosion-Control Blankets: Biodegradable wood excelsior, straw, or coconut-fiber mat enclosed in a biodegradable fabric mesh. Include manufacturer's recommended steel wire staples, 6 inches long.

B. Erosion-Control Fiber Mesh: Biodegradable burlap or spun-coir mesh, a minimum of 0.92 lb/sq. yd., with 50 to 65 percent open area. Include manufacturer's recommended steel wire staples, 6 inches long.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive lawns and grass for compliance with requirements and other conditions affecting performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities, trees, shrubs, and plantings from damage caused by planting operations.

1. Protect adjacent and adjoining areas from hydroseeding and hydromulching overspray.
2. Protect grade stakes set by others until directed to remove them.

B. Provide erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 LAWN PREPARATION

A. Limit lawn subgrade preparation to areas to be planted.

B. Newly Graded Subgrades: Loosen subgrade to a minimum depth of 4 inches. Remove stones larger than 1 inch in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

1. Thoroughly blend planting soil mix off-site before spreading or spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil mix.

2. Spread planting soil mix to a depth of 6 inches but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.

a. Spread approximately 1/2 the thickness of planting soil mix over loosened subgrade. Mix thoroughly into top 2 inches of subgrade. Spread remainder of planting soil mix.

C. Unchanged Subgrades: If lawns are to be planted in areas unaltered or undisturbed by excavating, grading, or surface-soil stripping operations, prepare surface soil as follows:

1. Remove existing grass, vegetation, and turf. Do not mix into surface soil.

2. Loosen surface soil to a depth of at least 6 inches. Apply soil amendments and fertilizers according to planting soil mix proportions and mix thoroughly into top 4 inches of soil. Till soil to a homogeneous mixture of fine texture.

    a. Apply fertilizer directly to surface soil before loosening.

D. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

E. Moisten prepared lawn areas before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

F. Before planting, restore areas if eroded or otherwise disturbed after finish grading.

3.4 PREPARATION FOR EROSION-CONTROL MATERIALS

A. Prepare area as specified in "Lawn Preparation" Article.

B. For erosion-control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten as recommended by material manufacturer.

C. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

3.5 SEEDING

A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.

1. Do not use wet seed or seed that is moldy or otherwise damaged.

B. Sow seed at a total rate of 3 to 4 lb/1000 sq. ft. .

C. Rake seed lightly into top 1/8 inch of soil, roll lightly, and water with fine spray.

D. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets 1:6 with erosion-control fiber mesh installed and stapled according to manufacturer's written instructions.

3.6 HYDROSEEDING

A. Hydroseeding: Mix specified seed, fertilizer, and fiber mulch in water, using equipment specifically designed for hydroseed application. Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.

1. Mix slurry with nonasphaltic fiber-mulch manufacturer's recommended tackifier.

3.7 LAWN RENOVATION

A. Renovate existing lawn damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.

1. Reestablish lawn where settlement or washouts occur or where minor regrading is required.
2. Provide new topsoil as required.

B. Remove sod and vegetation from diseased or unsatisfactory lawn areas; do not bury in soil.

C. Remove topsoil containing foreign materials resulting from Contractor's operations, including oil drippings, fuel spills, stone, gravel, and other construction materials, and replace with new topsoil.

D. Mow, dethatch, core aerate, and rake existing lawn.

E. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.

F. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off Owner's property.

G. Till stripped, bare, and compacted areas thoroughly to a soil depth of 6 inches.

H. Apply soil amendments and initial fertilizers required for establishing new lawns and mix thoroughly into top 4 inches of existing soil. Provide new planting soil to fill low spots and meet finish grades.

I. Water newly planted areas and keep moist until new lawn is established.

3.8 LAWN MAINTENANCE

A. Maintain and establish lawn by watering, fertilizing, weeding, mowing, trimming, replanting, and other operations. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth lawn. Provide materials and installation the same as those used in the original installation.

1. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.

B. Watering: Provide and maintain temporary piping, hoses, and lawn-watering equipment to convey water from sources and to keep lawn uniformly moist to a depth of 4 inches.

1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.

2. Water lawn with fine spray at a minimum rate of 1 inch per week unless rainfall precipitation is adequate.

C. Mow lawn as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:

1. Mow grass to a height of 1-1/2 to 2 inches.

D. Lawn Postfertilization: Apply fertilizer after initial mowing and when grass is dry.

1. Use fertilizer that will provide actual nitrogen of at least 1 lb/1000 sq. ft. to lawn area.

3.9 SATISFACTORY LAWNS

A. Lawn installations shall meet the following criteria as determined by Architect:

1. Satisfactory Seeded Lawn: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any 10 sq. ft. and bare spots not exceeding 5 by 5 inches.

B. Use specified materials to reestablish lawns that do not comply with requirements and continue maintenance until lawns are satisfactory.

3.10 CLEANUP AND PROTECTION

A. Promptly remove soil and debris, created by lawn work, from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.

B. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after lawn is established.

C. Remove nondegradable erosion-control measures after grass establishment period.

END OF SECTION 329200

SECTION 329300 - PLANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Trees.
2. Shrubs.
3. Tree stabilization.

B. Related Sections:

1. Division 31 Section "Site Clearing" for protection of existing trees and plantings, topsoil stripping and stockpiling, and site clearing.
2. Division 31 Section "Earth Moving" for excavation, filling, and rough grading and for subsurface aggregate drainage and drainage backfill materials.
3. Division 32 Section "Turf and Grasses" for lawn and meadow planting.

1.3 DEFINITIONS

A. Backfill: The earth used to replace or the act of replacing earth in an excavation.

B. Balled and Burlapped Stock: Exterior plants dug with firm, natural balls of earth in which they are grown, with ball size not less than [sizes indicated] [diameter and depth recommended by ANSI Z60.1 for type and size of tree or shrub required]; wrapped, tied, rigidly supported, and drum laced as recommended by ANSI Z60.1.

C. Clump: Where three or more young trees were planted in a group and have grown together as a single tree having three or more main stems or trunks.

D. Container-Grown Stock: Healthy, vigorous, well-rooted exterior plants grown in a container with well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of exterior plant required.

E. Finish Grade: Elevation of finished surface of planting soil.

F. Multi-Stem: Where three or more main stems arise from the ground from a single root crown or at a point right above the root crown.

G. Planting Soil: Native or imported topsoil, manufactured topsoil, or surface soil modified to become topsoil; mixed with soil amendments.

H. Subgrade: Surface or elevation of subsoil remaining after completing excavation, or top surface of a fill or backfill, before placing planting soil.

I. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified landscape Installer.

B. Product Certificates: For each type of manufactured product, from manufacturer, and complying with the following:

1. Manufacturer's certified analysis for standard products.
2. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.

C. Material Test Reports: For existing surface soil.

D. Planting Schedule: Indicating anticipated planting dates for exterior plants.

E. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of exterior plants during a calendar year. Submit before expiration of required maintenance periods.

F. Warranty: Sample of special warranty.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful establishment of exterior plants.

1. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when planting is in progress.

B. Soil-Testing Laboratory Qualifications: An independent laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.

C. Topsoil Analysis: Furnish soil analysis by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; sodium absorption ratio; deleterious material; pH; and mineral and plant-nutrient content of topsoil.

1. Report suitability of topsoil for plant growth. State-recommended quantities of nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory topsoil.

D. Provide quality, size, genus, species, and variety of exterior plants indicated, complying with applicable requirements in ANSI Z60.1, "American Standard for Nursery Stock."

E. Tree and Shrub Measurements: Measure according to ANSI Z60.1 with branches and trunks or canes in their normal position. Do not prune to obtain required sizes. Take caliper measurements 6 inches above the ground for trees up to 4-inch caliper size, and 12 inches above the ground for larger sizes. Measure main body of tree or shrub for height and spread; do not measure branches or roots tip-to-tip.

F. Observation: Architect may observe trees and shrubs either at place of growth or at site before planting for compliance with requirements for genus, species, variety, size, and quality. Architect retains right to observe trees and shrubs further for size and condition of balls and root systems, insects, injuries, and latent defects and to reject unsatisfactory or defective material at any time during progress of work. Remove rejected trees or shrubs immediately from Project site.

1. Notify Architect of sources of planting materials seven days in advance of delivery to site.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver exterior plants freshly dug.

B. Do not prune trees and shrubs before delivery except as approved by Architect. Protect bark, branches, and root systems from sun scald, drying, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of exterior plants during delivery. Do not drop exterior plants during delivery and handling.

C. Handle planting stock by root ball.

D. Deliver exterior plants after preparations for planting have been completed and install immediately. If planting is delayed more than six hours after delivery, set exterior plants and trees in shade, protect from weather and mechanical damage, and keep roots moist.

1. Water root systems of exterior plants stored on-site with a fine-mist spray. Water as often as necessary to maintain root systems in a moist condition.

1.8 PROJECT CONDITIONS

A. Planting Restrictions: Plant during one of the following periods. Coordinate planting periods with maintenance periods to provide required maintenance from date of Substantial Completion.

1. Spring Planting: April 15 - May 31s.
2. Fall Planting: September 25 - November 15 .

B. Weather Limitations: Proceedwith planting only when existing and forecasted weather conditions permit planting to be performed according to manufacturer's written instructions and warranty requirements.

C. Coordination with Lawns: Plant trees and shrubs after finish grades are established and before planting lawns unless otherwise acceptable to Architect.

1. When planting trees and shrubs after lawns, protect lawn areas and promptly repair damage caused by planting operations.

1.9 WARRANTY

A. Special Warranty: Installer's standard form in which Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Death and unsatisfactory growth, except for defects resulting from lack of adequate maintenance, neglect, abuse by Owner, or incidents that are beyond Contractor's control.
b. Structural failures including plantings falling or blowing over.
c. Faulty operation of tree stabilization.
d. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

2. Warranty Periods from Date of Substantial Completion:

a. Trees and Shrubs: One year.

3. Include the following remedial actions as a minimum:

a. Remove dead exterior plants immediately. Replace immediately unless required to plant in the succeeding planting season.
b. Replace exterior plants that are more than 25 percent dead or in an unhealthy condition at end of warranty period.
c. A limit of one replacement of each exterior plant will be required except for losses or replacements due to failure to comply with requirements.
d. Provide extended warranty for replaced plant materials; warranty period equal to original warranty period.

1.10 MAINTENANCE SERVICE

A. Initial Maintenance Service for Trees and Shrubs: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 3. Begin maintenance immediately after each area is planted and continue until plantings are acceptably healthy and well established, but for not less than maintenance period below.

1. Maintenance Period: 12 months from date of Substantial Completion.

B. Initial Maintenance Service for Ground Cover and Plants: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 3. Begin maintenance immediately after each area is planted and continue until plantings are acceptably healthy and well established, but for not less than maintenance period below.

1. Maintenance Period: 12 months from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 TREE AND SHRUB MATERIAL

A. General: Furnish nursery-grown trees and shrubs complying with ANSI Z60.1, with healthy root systems developed by transplanting or root pruning. Provide well-shaped, fully branched, healthy, vigorous stock free of disease, insects, eggs, larvae, and defects such as knots, sun scald, injuries, abrasions, and disfigurement.

B. Provide trees and shrubs of sizes, grades, and ball or container sizes complying with ANSI Z60.1 for types and form of trees and shrubs required. Trees and shrubs of a larger size may be used if acceptable to Architect, with a proportionate increase in size of roots or balls.

C. Root-Ball Depth: Furnish trees and shrubs with root balls measured from top of root ball, which shall begin at root flare according to ANSI Z60.1. Root flare shall be visible before planting.

D. Label at least one tree and one shrub of each variety and caliper with a securely attached, waterproof tag bearing legible designation of botanical and common name.

E. If formal arrangements or consecutive order of trees or shrubs is shown, select stock for uniform height and spread, and number label to assure symmetry in planting.

2.2 SHADE AND FLOWERING TREES

A. Type 2 (Slower Growth) Shade Trees: Single-stem trees with straight trunk, well-balanced crown, and intact leader, of height and caliper indicated, complying with ANSI Z60.1 for type of trees required.

1. Provide balled and burlapped trees.
2. Branching Height: One-third to one-half of tree height.

2.3 DECIDUOUS SHRUBS

A. Form and Size: Shrubs with not less than the minimum number of canes required by and measured according to ANSI Z60.1 for type, shape, and height of shrub.

1. Shrub sizes indicated are sizes after pruning.
2. Provide balled and burlapped container-grown shrubs.

2.4 PLANTS

A. Perennials: Provide healthy, field-grown plants from a commercial nursery, of species and variety shown or listed, complying with requirements in ANSI Z60.1.

2.5 TOPSOIL

A. Topsoil: ASTM D 5268, pH range of 5.5 to 7, a minimum of 2 percent organic material content; free of stones 1 inch or larger in any dimension and other extraneous materials harmful to plant growth.

1. Topsoil Source: Reuse surface soil stockpiled on-site. Verify suitability of stockpiled surface soil to produce topsoil. Clean surface soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.

a. Supplement with imported or manufactured topsoil from off-site sources when quantities are insufficient. Obtain topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches deep; do not obtain from agricultural land, bogs or marshes.

2.6 MULCHES

A. Organic Mulch: Free from deleterious materials and suitable as a top dressing of trees and shrubs, consisting of one of the following:

1. Type: Shredded hardwood.

2.7 TREE STABILIZATION MATERIALS

A. Stakes and Guys:

1. Upright and Guy Stakes: Rough-sawn, sound, new hardwood, redwood, or pressure-preservative-treated softwood, free of knots, holes, cross grain, and other defects, 2-by-2-inch nominal by length indicated, pointed at one end.
2. Guys and Tie Wires: ASTM A 641/A 641M, Class 1, galvanized-steel wire, 2-strand, twisted, 0.106 inch in diameter.
3. Hose Chafing Guards: Reinforced rubber or plastic hose at least 1/2 inch in diameter, black, cut to lengths required to protect tree trunks from damage.
4. Flags: Standard surveyor's plastic flagging tape, white, 6 inches long.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive exterior plants for compliance with requirements and conditions affecting installation and performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities, and lawns and existing exterior plants from damage caused by planting operations.

B. Provide erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

C. Lay out individual tree and shrub locations and areas for multiple plantings. Stake locations, outline areas, adjust locations when requested, and obtain Architect's acceptance of layout before planting. Make minor adjustments as required.

D. Lay out exterior plants at locations directed by Architect. Stake locations of individual trees and shrubs and outline areas for multiple plantings.

E. Wrap trees and shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.

3.3 PLANTING BED ESTABLISHMENT

A. Loosen subgrade of planting beds to a minimum depth of 4 inches. Remove stones larger than 1 inch in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

1. Apply fertilizer directly to subgrade before loosening.
2. Spread planting soil mix to a depth of 4 inches but not less than required to meet finish grades after natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.

    a. Spread approximately one-half the thickness of planting soil mix over loosened subgrade. Mix thoroughly into top 2 inches of subgrade. Spread remainder of planting soil mix.

B. Finish Grading: Grade planting beds to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

C. Before planting, restore planting beds if eroded or otherwise disturbed after finish grading.

3.4 EXCAVATION FOR TREES AND SHRUBS

A. Pits and Trenches: Excavate circular pits with sides sloped inward. Trim base leaving center area raised slightly to support root ball and assist in drainage. Do not further disturb base. Scarify sides of plant pit smeared or smoothed during excavation.

1. Excavate approximately three times as wide as ball diameter for balled and burlapped container-grown stock.
2. Excavate at least 12 inches wider than root spread and deep enough to accommodate vertical roots for bare-root stock.
3. If drain tile is shown or required under planted areas, excavate to top of porous backfill over tile.

B. Subsoil removed from excavations may be used as backfill, the same horizon from which it was excavated.

C. Obstructions: Notify Architect if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.

D. Drainage: Notify Architect if subsoil conditions evidence unexpected water seepage or retention in tree or shrub pits.

E. Fill excavations with water and allow to percolate away before positioning trees and shrubs.

3.5 TREE AND SHRUB PLANTING

A. Before planting, verify that root flare is visible at top of root ball according to ANSI Z60.1.

B. Set balled and burlapped stock plumb and in center of pit or trench with top of root ball 1 inch above adjacent finish grades.

1. Remove burlap and wire baskets from tops of root balls and partially from sides, but do not remove from under root balls. Remove pallets, if any, before setting. Do not use planting stock if root ball is cracked or broken before or during planting operation.

C. Set container-grown stock plumb and in center of pit or trench with top of root ball flush with adjacent finish grades.

1. Carefully remove root ball from container without damaging root ball or plant.

D. Organic Mulching: Apply 3-inch average thickness of organic mulch extending 12 inches beyond edge of planting pit or trench. Do not place mulch within 3 inches of trunks or stems.

3.6 TREE AND SHRUB PRUNING

A. Remove only dead, dying, or broken branches. Do not prune for shape.

3.7 TREE STABILIZATION

A. Trunk Stabilization: Unless otherwise indicated, provide trunk stabilization as follows:

1. Upright Staking and Tying: Stake trees of 2- through 5-inch caliper. Stake trees of less than 2-inch caliper only as required to prevent wind tip-out. Use a minimum of 2 stakes of length required to penetrate at least 18 inches below bottom of backfilled excavation and to extend at least 72 inches above grade. Set vertical stakes and space to avoid penetrating root balls or root masses.

3.8 PLANTING BED MULCHING

A. Mulch backfilled surfaces of planting beds and other areas indicated. Provide mulch ring around trees in lawn areas.

1. Organic Mulch: Apply 3-inch average thickness of organic mulch, and finish level with adjacent finish grades. Do not place mulch against plant stems.

3.9 PLANT MAINTENANCE

A. Tree and Shrub Maintenance: Maintain plantings by pruning, cultivating, watering, weeding, fertilizing, restoring planting saucers, adjusting and repairing stakes and guy supports, and resetting to proper grades or vertical position, as required to establish healthy, viable plantings. Spray or treat as required to keep trees and shrubs free of insects and disease. Restore or replace damaged tree wrappings.

3.10 CLEANUP AND PROTECTION

A. During planting, keep adjacent paving and construction clean and work area in an orderly condition.

B. Protect exterior plants from damage due to landscape operations, operations by other contractors and trades, and others. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.

3.11 DISPOSAL

A. Disposal: Remove surplus soil and waste material, including excess subsoil, unsuitable soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 329300

SECTION 331415 - SITE WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes water-distribution piping and related components outside the building for water service fire-service mains combined water service and fire-service mains.

B. Utility-furnished products include water meters that will be furnished to the site, ready for installation.

1.3 ACTION SUBMITTALS

A. Product Data with Shop Drawings:

1. Product Data: For each type of product indicated.
2. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.

    a. Wiring Diagrams: Power, signal, and control wiring for alarms.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and specialty locations, and elevations.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For water valves and specialties to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

A. Regulatory Requirements:

1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.

2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.

B. Piping materials shall bear label, stamp, or other markings of specified testing agency.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

D. Comply with ASTM F 645 for selection, design, and installation of thermoplastic water piping.

E. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.

F. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.

G. NSF Compliance:

1. Comply with NSF 14 for plastic potable-water-service piping. Include marking "NSF-pw" on piping.
2. Comply with NSF 61 for materials for water-service piping and specialties for domestic water.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:

1. Ensure that valves are dry and internally protected against rust and corrosion.
2. Protect valves against damage to threaded ends and flange faces.
3. Set valves in best position for handling. Set valves closed to prevent rattling.

B. During Storage: Use precautions for valves, including fire hydrants, according to the following:

1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
2. Protect from weather. Store indoors and maintain temperature higher than ambient dew-point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.

C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.

F. Protect flanges, fittings, and specialties from moisture and dirt.

G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.8 PROJECT CONDITIONS

A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:

1. Notify Owner no fewer than [**two**] <**Insert number**> days in advance of proposed interruption of service.
2. Do not proceed with interruption of water-distribution service without Owner's written permission.

1.9 COORDINATION

A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

A. Soft Copper Tube: ASTM B 88, Type K, water tube, annealed temper.

1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.

B. Hard Copper Tube: , water tube, drawn temper.

C. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.

D. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.2 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.

1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.

1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Gaskets: AWWA C111, rubber.

C. Flanges: ASME 16.1, Class 125, cast iron.

2.3 PVC PIPE AND FITTINGS

A. PVC, AWWA Pipe: AWWA C900, Class 200, with bell end with gasket, and with spigot end.

1. Comply with UL 1285 for fire-service mains if indicated.
2. PVC Fabricated Fittings: AWWA C900, Class 200, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
3. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.

    a. Gaskets: AWWA C111, rubber.

4. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.

2.4 SPECIAL PIPE FITTINGS

A. Ductile-Iron Rigid Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. EBAA Iron, Inc.
    b. U.S. Pipe and Foundry Company.
    c. Zurn Industries LLC

2. Description: Three-piece, ductile-iron assembly consisting of telescoping sleeve with gaskets and restrained-type, ductile-iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Select and assemble components for expansion indicated. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.

    a. Pressure Rating: 250 psig minimum.

B. Ductile-Iron Flexible Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. EBAA Iron, Inc.
    b. Hays Fluid Controls; a division of ROMAC Industries Inc.
    c. Star Pipe Products.
    d. Zurn Industries LLC

2. Description: Compound, ductile-iron fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections. Assemble components for offset and expansion indicated. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.

    a. Pressure Rating: 250 psig minimum.
    b. Offset: 0.25 inches.
    c. Expansion Required: 0.5 inches.

C. Ductile-Iron Deflection Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. EBAA Iron, Inc.

2. Description: Compound, ductile-iron coupling fitting with sleeve and 1 or 2 flexing sections for up to 15-degree deflection, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.

    a. Pressure Rating: 250 psig minimum.

2.5 JOINING MATERIALS

A. Refer to Section 330500 "Common Work Results for Utilities" for commonly used joining materials.

B. Brazing Filler Metals: AWS A5.8, BCuP Series.

2.6 PIPING SPECIALTIES

A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

B. Tubular-Sleeve Pipe Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Cascade Waterworks Manufacturing.
b. Dresser, Inc.; Dresser Piping Specialties.
c. Ford Meter Box Company, Inc. (The); Pipe Products Div.
d. Hays Fluid Controls; a division of ROMAC Industries Inc.
e. JCM Industries.
f. Smith-Blair, Inc.
g. Viking Johnson.

2. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and with ends of same sizes as piping to be joined.

a. Standard: AWWA C219.
b. Center-Sleeve Material: Manufacturer's standard.
c. Gasket Material: Natural or synthetic rubber.
d. Pressure Rating: 200 psig minimum.
e. Metal Component Finish: Corrosion-resistant coating or material.

C. Split-Sleeve Pipe Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Victaulic Depend-O-Lok.

2. Description: Metal, bolted, split-sleeve-type, reducing or transition coupling with sealing pad and closure plates, O-ring gaskets, and bolt fasteners.

a. Standard: AWWA C219.
b. Sleeve Material: Manufacturer's standard.
c. Sleeve Dimensions: Of thickness and width required to provide pressure rating.
d. Gasket Material: O-rings made of EPDM rubber, unless otherwise indicated.
e. Pressure Rating: 200 psig minimum.
f. Metal Component Finish: Corrosion-resistant coating or material.

D. Flexible Connectors:

1. Nonferrous-Metal Piping: Bronze hose covered with bronze wire braid; with copper-tube, pressure-type, solder-joint ends or bronze flanged ends brazed to hose.
2. Ferrous-Metal Piping: Stainless-steel hose covered with stainless-steel wire braid; with ASME B1.20.1, threaded steel pipe nipples or ASME B16.5, steel pipe flanges welded to hose.

E. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:

a. Description:

1) Standard: ASSE 1079.
2) Pressure Rating: 150 psig.
3) End Connections: Solder-joint copper alloy and threaded ferrous.

3. Dielectric Flanges:

a. Description:

1) Standard: ASSE 1079.
2) Factory-fabricated, bolted, companion-flange assembly.
3) Pressure Rating: 150 psig .
4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

4. Dielectric-Flange Insulating Kits:

a. Description:

1) Nonconducting materials for field assembly of companion flanges.
2) Pressure Rating: 150 psig.
3) Gasket: Neoprene or phenolic.
4) Bolt Sleeves: Phenolic or polyethylene.
5) Washers: Phenolic with steel backing washers.

5. Dielectric Nipples:

a. Description:

1) Standard: IAPMO PS 66
2) Electroplated steel nipple. complying with ASTM F 1545.
3) Pressure Rating: 300 psig at 225 deg F.
4) End Connections: Male threaded or grooved.
5) Lining: Inert and noncorrosive, propylene.

2.7 CORROSION-PROTECTION PIPING ENCASEMENT

A. Encasement for Underground Metal Piping:

1. Standards: ASTM A 674 or AWWA C105.
2. Form: [**Sheet**] [**Sheet or tube**] [**Tube**].
3. Material: LLDPE film of 0.008-inch minimum thickness.
4. Material: LLDPE film of 0.008-inch minimum thickness, or high-density, crosslaminated PE film of 0.004-inch minimum thickness.
5. Material: High-density, crosslaminated PE film of 0.004-inch minimum thickness.
6. Color: Black.

2.8 GATE VALVES

A. AWWA, Cast-Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Crane Co.; Crane Valve Group; Stockham Div.
    b. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
    c. McWane, Inc.; Kennedy Valve Div.
    d. McWane, Inc.; M & H Valve Company Div.
    e. McWane, Inc.; Tyler Pipe Div.; Utilities Div.
    f. Mueller Co.; Water Products Div.
    g. U.S. Pipe and Foundry Company.
    h. Zurn Industries LLC

2. Nonrising-Stem, Resilient-Seated Gate Valves:

    a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut.

        1) Standard: AWWA C509.
        2) Minimum Pressure Rating: 200 psig.
        3) End Connections: Mechanical joint.
        4) Interior Coating: Complying with AWWA C550.

2.9 GATE VALVE ACCESSORIES AND SPECIALTIES

A. Tapping-Sleeve Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
    b. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
    c. McWane, Inc.; Kennedy Valve Div.
    d. McWane, Inc.; M & H Valve Company Div.
    e. Mueller Co.; Water Products Div.
    f. U.S. Pipe and Foundry Company.

2. Description: Sleeve and valve compatible with drilling machine.

    a. Standard: MSS SP-60.
    b. Tapping Sleeve: Cast- or ductile-iron or stainless-steel, two-piece bolted sleeve with flanged outlet for new branch connection. Include sleeve matching size and type of pipe material being tapped and with recessed flange for branch valve.
    c. Valve: AWWA, cast-iron, nonrising-stem, [**metal**] [**resilient**]-seated gate valve with one raised face flange mating tapping-sleeve flange.

B. Valve Boxes: Comply with AWWA M44 for cast-iron valve boxes. Include top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel approximately 5 inches in diameter.

1. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.

C. Indicator Posts: UL 789, FMG-approved, vertical-type, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of burial of valve.

2.10 WATER METERS

A. Water meters will be furnished by utility company.

2.11 CONCRETE VAULTS

A. Description: Precast, reinforced-concrete vault, designed for A-16 load designation according to ASTM C 857 and made according to ASTM C 858.

1. Ladder: ASTM A 36/A 36M, steel or polyethylene-encased steel steps.
2. Manhole: ASTM A 48/A 48M Class No. 35A minimum tensile strength, gray-iron traffic frame and cover.

    a. Dimension: 24-inch minimum diameter, unless otherwise indicated.

3. Manhole: ASTM A 536, Grade 60-40-18, ductile-iron traffic frame and cover.

    a. Dimension: 24-inch- minimum diameter, unless otherwise indicated.

4. Drain: ASME A112.6.3, cast-iron floor drain with outlet of size indicated. Include body anchor flange, light-duty cast-iron grate, bottom outlet, and integral or field-installed bronze ball or clapper-type backwater valve.

2.12 FREEZE-PROOF YARD HYDRANTS

A. Freeze-proof Yard Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

    a. Woodford Freezeless 'Iowa' Yard Hydrant, Model Y1.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Refer to Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.

B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.

C. Do not use flanges or unions for underground piping.

D. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.

E. Underground water-service piping NPS 3/4 to NPS 3 shall be any of the following:

1. Soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.

F. Underground water-service piping NPS 4 to NPS 8 shall be any of the following:

1. Soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
2. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
3. NPS 8: PVC, AWWA Class 200 pipe; push-on-joint, ductile-iron mechanical-joint, ductile-iron fittings; and gasketed joints.

G. Underground Fire-Service-Main Piping NPS 4 to NPS 12 shall be any of the following:

1. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
2. PE, Class , fire-service pipe; molded PE fittings; and heat-fusion joints.
3. PVC, AWWA Class 150 pipe listed for fire-protection service; PVC Class 150 fabricated or molded fittings; and gasketed joints.
4. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC Class 200 fabricated fittings; and gasketed joints.
5. Fiberglass, AWWA, FMG-approved RTRP, Class ; RTRF; and gasketed joints.
6. Fiberglass, UL RTRP, Class ; RTRF; and gasketed joints.

H. Underground Combined Water-Service and Fire-Service-Main Piping NPS 6 to NPS 12 shall be[**any of**] the following:

1. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
2. PVC, AWWA Class pipe listed for fire-protection service; PVC fabricated or molded fittings of same class as pipe; and gasketed joints.
3. Fiberglass, AWWA, FMG-approved RTRP, Class ; RTRF; and gasketed joints.

3.3 VALVE APPLICATIONS

A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.

B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:

1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, resilient-seated gate valves with valve box.
2. Underground Valves, NPS 4 and Larger, for Indicator Posts: UL/FMG, cast-iron, nonrising-stem gate valves with indicator post.
3. Use the following for valves in vaults and aboveground:

    a. Gate Valves, NPS 2 and Smaller: Bronze, stem.
    b. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y nonrising stem, resilient seated.
    c. Check Valves: , swing type.

4. Pressure-Reducing Valves: Use for water-service piping in vaults and aboveground to control water pressure.
5. Relief Valves: Use for water-service piping in vaults and aboveground.

3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

A. See Section 330500 "Common Work Results for Utilities" for piping-system common requirements.

3.5 PIPING INSTALLATION

A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.

B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.

C. Make connections larger than NPS 2 with tapping machine according to the following:

1. Install tapping sleeve and tapping valve according to MSS SP-60.
2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.

D. Make connections NPS 2 and smaller with drilling machine according to the following:

1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company standards.
2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.
3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.
4. Install corporation valves into service-saddle assemblies.
5. Install curb valve in water-service piping with head pointing up and with service box.

E. Comply with NFPA 24 for fire-service-main piping materials and installation.

1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.
2. Install copper tube and fittings according to CDA's "Copper Tube Handbook."

F. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.

1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.

G. Install PE pipe according to ASTM D 2774 and ASTM F 645.

H. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.

I. Install fiberglass AWWA pipe according to AWWA M45.

J. Bury piping with depth of cover over top at least 30 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:

1. Under Driveways: With at least 36 inches cover over top.
2. In Loose Gravelly Soil and Rock: With at least 12 inches additional cover.

K. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.

L. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.

1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.

M. Sleeves are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

N. Mechanical sleeve seals are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

O. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

P. See Section 211200 "Fire-Suppression Standpipes," Section 211313 "Wet-Pipe Sprinkler Systems," and Section 211316 "Dry-Pipe Sprinkler Systems" for fire-suppression-water piping inside the building.

Q. See Section 221116 "Domestic Water Piping" for potable-water piping inside the building.

3.6 JOINT CONSTRUCTION

A. See Section 330500 "Common Work Results for Utilities" for basic piping joint construction.

B. Make pipe joints according to the following:

1. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping: AWWA C600 and AWWA M41.
2. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
3. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139 and pipe manufacturer's written instructions.
4. Fiberglass Piping Bonded Joints: Use adhesive and procedure recommended by piping manufacturer.
5. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

    a. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples unions.
    b. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges flange kits nipples.
    c. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.7 ANCHORAGE INSTALLATION

A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:

1. Concrete thrust blocks.
2. Locking mechanical joints.
3. Set-screw mechanical retainer glands.
4. Bolted flanged joints.
5. Pipe clamps and tie rods.

B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:

1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
3. Bonded-Joint Fiberglass, Water-Service Piping: According to AWWA M45.
4. Fire-Service-Main Piping: According to NFPA 24.

C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.8 VALVE INSTALLATION

A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.

B. MSS Valves: Install as component of connected piping system.

C. Relief Valves: Comply with AWWA C512. Install aboveground with shutoff valve on inlet.

3.9 WATER METER INSTALLATION

A. Install water meters, piping, and specialties according to utility company's written instructions.

B. Water Meters: Install -type water meters, NPS 2 and smaller, in meter boxes with shutoff valves on water meter inlets. Include valves on water meter outlets and valved bypass around meters unless prohibited by authorities having jurisdiction.

C. Water Meters: Install -type water meters, NPS 3 and larger, in meter vaults. Include shutoff valves on water meter inlets and outlets and valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

D. Water Meters: Install detector-type water meters in meter vault according to AWWA M6. Include shutoff valves on water meter inlets and outlets and full-size valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

3.10 ROUGHING-IN FOR WATER METERS

A. Rough-in piping and specialties for water meter installation according to utility company's written instructions.

3.11 BACKFLOW PREVENTER INSTALLATION

A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.

B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.

C. Do not install bypass piping around backflow preventers.

D. Support NPS 2-1/2 and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.

3.12 CONCRETE VAULT INSTALLATION

A. Install precast concrete vaults according to ASTM C 891.

3.13 FIRE HYDRANT INSTALLATION

A. General: Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.

B. Wet-Barrel Fire Hydrants: Install with valve below frost line. Provide for drainage.

C. AWWA Fire Hydrants: Comply with AWWA M17.

D. UL/FMG Fire Hydrants: Comply with NFPA 24.

3.14 FREEZE-PROOF YARD HYDRANT INSTALLATION

A. General: Install each yard hydrant as indicated on the drawings and in accordance with manufacturer's recommendations.

3.15 ALARM DEVICE INSTALLATION

A. General: Comply with NFPA 24 for devices and methods of valve supervision. Underground valves with valve box do not require supervision.

B. Locking and Sealing: Secure unsupervised valves as follows:

1. Valves: Install chain and padlock on open OS&Y gate valve.
2. Post Indicators: Install padlock on wrench on indicator post.

C. Pressure Switches: Drill and thread hole in exposed barrel of fire hydrant. Install switch.

D. Connect alarm devices to building fire alarm system. Wiring and fire-alarm devices are specified in Section 283111 "Digital, Addressable Fire-Alarm System" and Section 283112 "Zoned (DC Loop) Fire-Alarm System."

3.16 CONNECTIONS

A. See Section 330500 "Common Work Results for Utilities" for piping connections to valves and equipment.

B. Connect water-distribution piping to utility water main. Use tapping sleeve and tapping valve .

C. Connect water-distribution piping to interior domestic water fire-suppression piping.

D. Connect waste piping from concrete vault drains to sanitary sewerage system. See Section 221313 "Facility Sanitary Sewers" for connection to sanitary-sewer piping.

E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.17 FIELD QUALITY CONTROL

A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.

B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.

1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.

C. Prepare reports of testing activities.

3.18 IDENTIFICATION

A. Install continuous underground[**detectable**] warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."

B. Permanently attach equipment nameplate or marker indicating plastic water-service piping, on main electrical meter panel. See Section 330500 "Common Work Results for Utilities" for identifying devices.

3.19 CLEANING

A. Clean and disinfect water-distribution piping as follows:

1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:

    a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.

b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

B. Prepare reports of purging and disinfecting activities. Submit all reports to Architect and Owner's Representative.

END OF SECTION 331415

SECTION 334600 - SUBDRAINAGE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes subdrainage systems for the following:

1. Foundations.

1.3 DEFINITIONS

A. PE: Polyethylene plastic.

B. PVC: Polyvinyl chloride plastic.

C. Subdrainage: Drainage system that collects and removes subsurface or seepage water.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 PIPING MATERIALS

A. Refer to the "Piping Applications" Article in Part 3 for applications of pipe, tube, fitting, and joining materials.

2.3 PERFORATED-WALL PIPES AND FITTINGS

A. Perforated PE Pipe and Fittings:

1. NPS 6 and Smaller: ASTM F 405 or AASHTO M 252, Type CP; corrugated, for coupled joints.
2. NPS 8 and Larger: ASTM F 667; AASHTO M 252, Type CP; or AASHTO M 294, Type CP; corrugated; for coupled joints.
3. Couplings: Manufacturer's standard, band type.

B. Perforated PVC Sewer Pipe and Fittings: ASTM D 2729, bell-and-spigot ends, for loose joints.

2.4 SOLID-WALL PIPES AND FITTINGS

A. ABS Sewer Pipe and Fittings: ASTM D 2751.

B. PE Drainage Tubing and Fittings: AASHTO M 252, Type S, corrugated, with smooth waterway, for coupled joints.

1. Couplings: AASHTO M 252, corrugated, band type, matching tubing and fittings.

C. PE Pipe and Fittings: AASHTO M 294, Type S, corrugated, with smooth waterway, for coupled joints.

1. Couplings: AASHTO M 294, corrugated, band type, matching tubing and fittings.

D. PVC Sewer Pipe and Fittings: ASTM D 3034, SDR 35, bell-and-spigot ends, for gasketed joints.

1. Gaskets: ASTM F 477, elastomeric seal.

2.5 SPECIAL PIPE COUPLINGS

A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant metal tension band and tightening mechanism on each end.

1. Sleeve Materials:

a. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
b. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

2. Unshielded Flexible Couplings: Elastomeric sleeve with[**stainless-steel shear ring and**] corrosion-resistant metal tension band and tightening mechanism on each end.
3. Shielded Flexible Couplings: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant metal tension band and tightening mechanism on each end.

2.6 CLEANOUTS

A. Cast-Iron Cleanouts: ASME A112.36.2M; with round-flanged, cast-iron housing; and secured, scoriated, Medium-Duty Loading class, cast-iron cover. Include cast-iron ferrule and countersunk, brass cleanout plug.

2.7 SOIL MATERIALS

A. Backfill, drainage course, impervious fill, and satisfactory soil materials are specified in Division 31 Section "Earth Moving."

2.8 GEOTEXTILE FILTER FABRICS

A. Description: Fabric of PP or polyester fibers or combination of both, with flow rate range from 110 to 330 gpm/sq. ft. when tested according to ASTM D 4491.

1. Structure Type: [Nonwoven, needle-punched continuous filament] [or] [woven, monofilament or multifilament].
2. Style(s): [Flat] [and] [sock].

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine surfaces and areas for suitable conditions where subdrainage systems are to be installed.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earth Moving."

3.3 PIPING APPLICATIONS

A. Underground Subdrainage Piping:

1. Perforated PE pipe and fittings, couplings, and coupled joints.
2. Perforated PVC sewer pipe and fittings for loose, bell-and-spigot joints.

B. Header Piping:

1. PE drainage tubing and fittings, couplings, and coupled joints.
2. PVC sewer pipe and fittings, couplings, and coupled joints.

3.4 CLEANOUT APPLICATIONS

A. In Underground Subdrainage Piping:

1. At Grade in Earth: Cast-iron cleanouts.

3.5 FOUNDATION DRAINAGE INSTALLATION

A. Place impervious fill material on subgrade adjacent to bottom of footing after concrete footing forms have been removed. Place and compact impervious fill to dimensions indicated, but not less than 6 inches deep and 12 inches wide.

B. Place supporting layer of drainage course over compacted subgrade and geotextile filter fabric, to compacted depth of not less than 4 inches.

C. Install drainage piping as indicated in Part 3 "Piping Installation" Article for foundation subdrainage.

D. Add drainage course to width of at least 6 inches on side away from wall and to top of pipe to perform tests.

E. After satisfactory testing, cover drainage piping to width of at least 6 inches on side away from footing and above top of pipe to within 12 inches of finish grade.

F. Place initial backfill material over compacted drainage course . Place material in loose-depth layers not exceeding 6 inches. Thoroughly compact each layer. Final backfill to finish elevations and slope away from building.

3.6 PIPING INSTALLATION

A. Install piping beginning at low points of system, true to grades and alignment indicated, with unbroken continuity of invert. Bed piping with full bearing in filtering material. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions and other requirements indicated.

1. Foundation Subdrainage: Install piping pitched down in direction of flow, at a minimum slope of 0.5 percent and with a minimum cover of 36 inches, unless otherwise indicated.
2. Lay perforated pipe with perforations down.
3. Excavate recesses in trench bottom for bell ends of pipe. Lay pipe with bells facing upslope and with spigot end entered fully into adjacent bell.

B. Use increasers, reducers, and couplings made for different sizes or materials of pipes and fittings being connected. Reduction of pipe size in direction of flow is prohibited.

C. Install PE piping according to ASTM D 2321.

D. Install PVC piping according to ASTM D 2321.

3.7 PIPE JOINT CONSTRUCTION

A. Join PE pipe, tubing, and fittings with couplings for soil-tight joints according to AASHTO's "Standard Specifications for Highway Bridges," Division II, Section 26.4.2.4, "Joint Properties."

B. Join perforated, PE pipe and fittings with couplings for soil-tight joints according to AASHTO's "Standard Specifications for Highway Bridges," Division II, Section 26.4.2.4, "Joint Properties"; or according to ASTM D 2321.

C. Join PVC pipe and fittings according to ASTM D 3034 with elastomeric seal gaskets according to ASTM D 2321.

D. Join perforated PVC pipe and fittings according to ASTM D 2729, with loose bell-and-spigot joints.

E. Special Pipe Couplings: Join piping made of different materials and dimensions with special couplings made for this application. Use couplings that are compatible with and fit materials and dimensions of both pipes.

3.8 CLEANOUT INSTALLATION

A. Cleanouts for Foundation Subdrainage:

1. Install cleanouts from piping to grade. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
2. In nonvehicular-traffic areas, use NPS 4 cast-iron pipe and fittings for piping branch fittings and riser extensions to cleanout. Set cleanout frames and covers in a cast-in-place concrete anchor, 12 by 12 by 4 inches in depth. Set top of cleanout plug 1 inch above grade.

3.9 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect low elevations of subdrainage system to building's solid-wall-piping storm drainage system.

C. Where required, connect low elevations of foundation subdrainage to stormwater sump pumps.

3.10 FIELD QUALITY CONTROL

A. Testing: After installing drainage course to top of piping, test drain piping with water to ensure free flow before backfilling. Remove obstructions, replace damaged components, and repeat test until results are satisfactory.

3.11 CLEANING

A. Clear interior of installed piping and structures of dirt and other superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of each day or when work stops.

END OF SECTION 334600